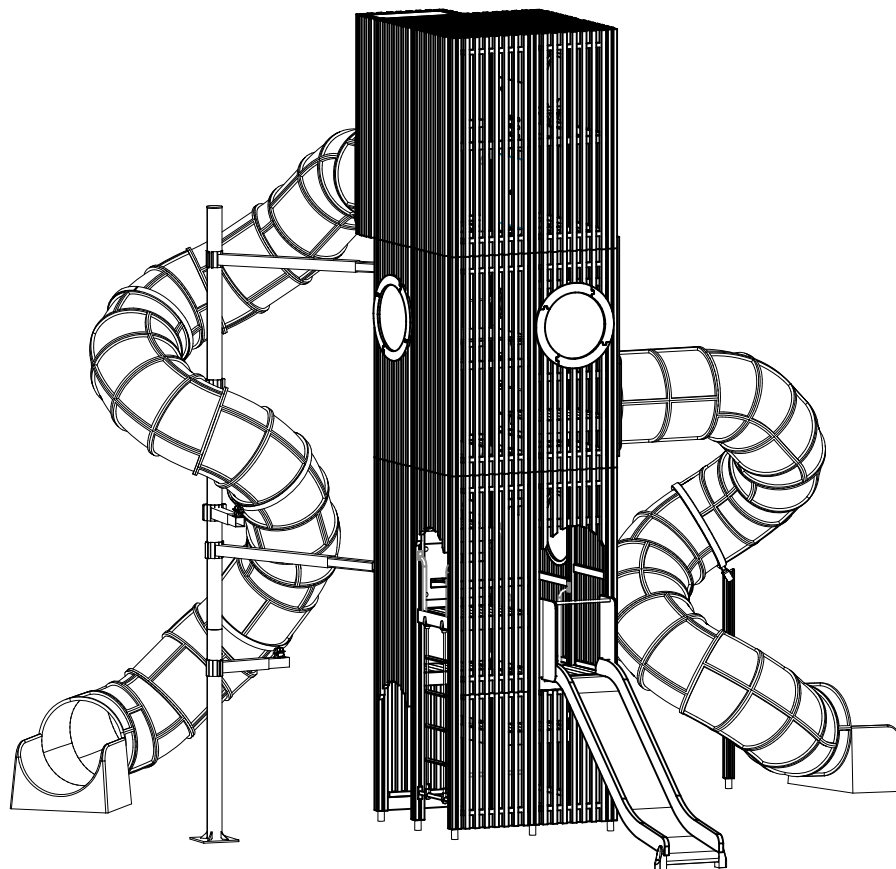




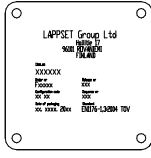
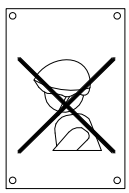
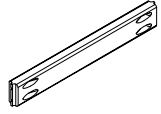
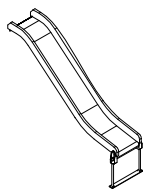
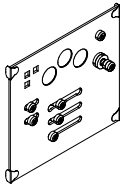
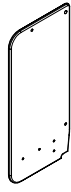
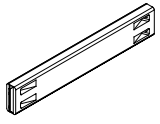
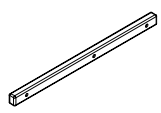
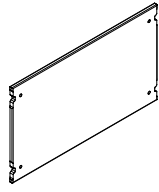
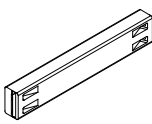
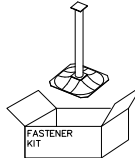
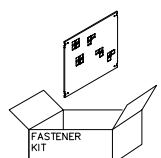
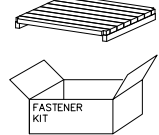
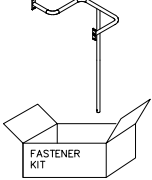
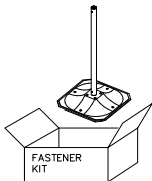
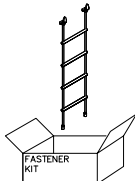
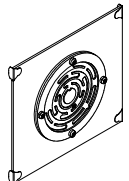
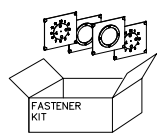
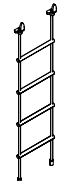
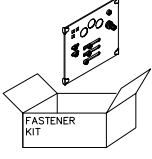
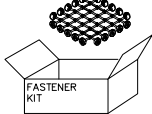
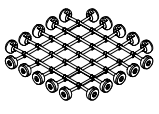
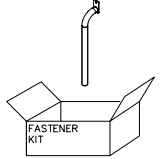
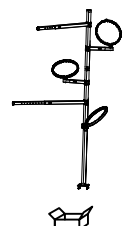
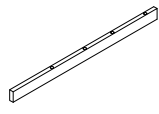
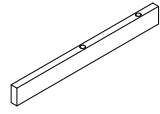
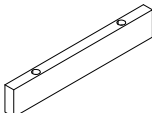
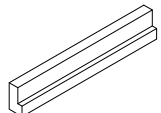
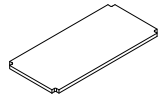
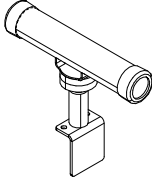
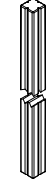
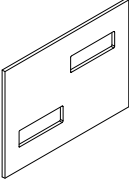
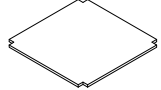
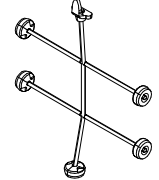
ASENNUSOHJE
MONTERINGSANSVISNING
INSTALLATION INSTRUCTION
AUFBAUANLEITUNG
NOTICE D'INSTALLATION

DATE: 24.10.2023

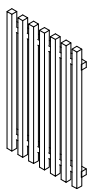
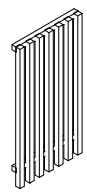
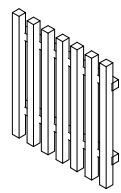
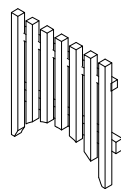
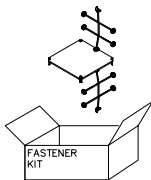
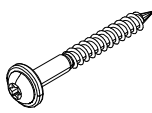
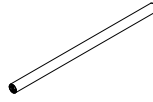
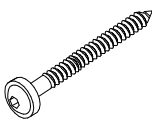
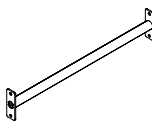
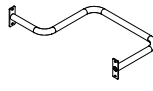
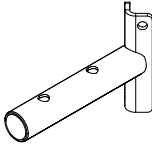
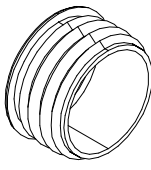
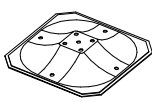
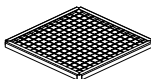
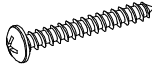
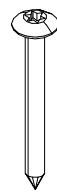
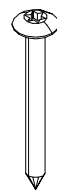
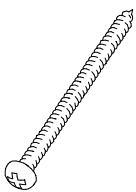
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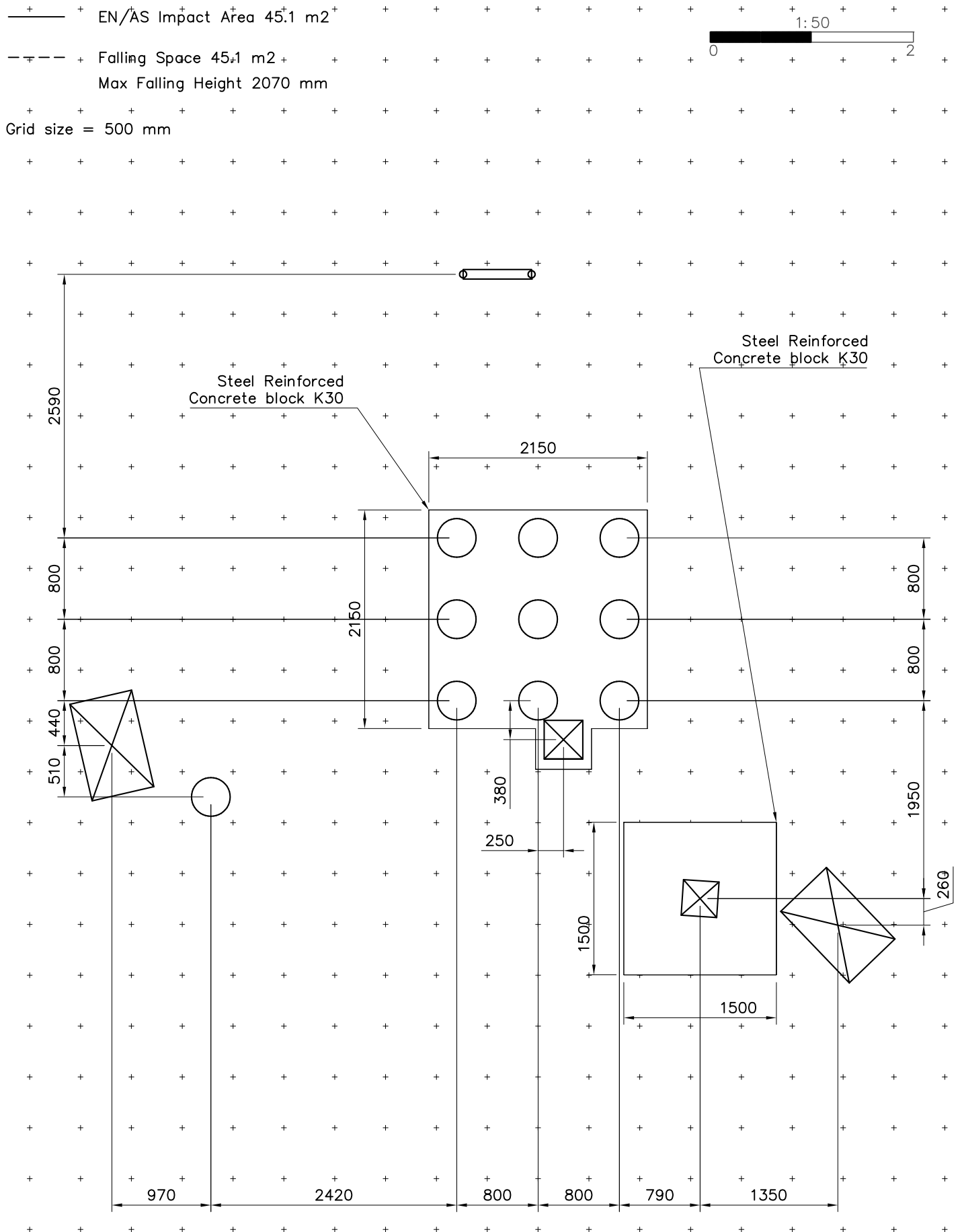


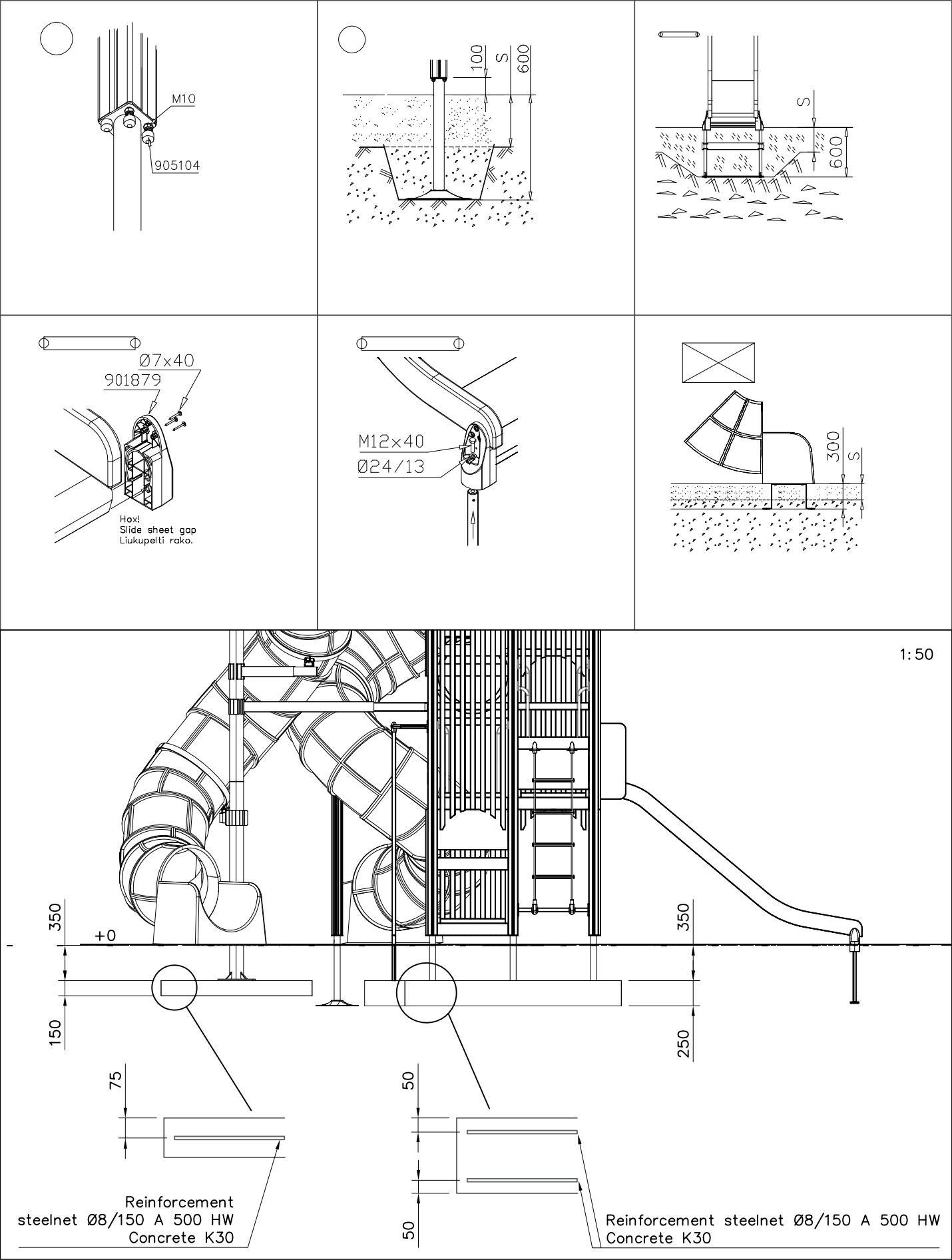
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705705-701  10x640x702	PCS 1	706371-701  15x345x750	PCS 2	706439-614  L 704	PCS 46	706443  32x45x702	PCS 22	706461-701  15x400x703	PCS 4	706505  35x70x730	PCS 2
706512-614  70x120x704	PCS 2	706531  FASTENER KIT	PCS 10	706533  FASTENER KIT	PCS 1	706534  FASTENER KIT	PCS 6	706535  FASTENER KIT	PCS 7	706541  FASTENER KIT	PCS 1
706542  FASTENER KIT	PCS 1	706546  FASTENER KIT	PCS 1	706766-701  706766-701	PCS 1	706778  FASTENER KIT	PCS 1	706780-303  706780-303	PCS 1	707449  FASTENER KIT	PCS 1
707588  FASTENER KIT	PCS 3	707590-303  755x755	PCS 3	707732  FASTENER KIT	PCS 18	708292  708292	PCS 1	711295-614  L 1900 Holes	PCS 4	711297-614  L 1900 Holes	PCS 4
711298-614  L 704 Holes	PCS 31	711299-614  93x93x2050	PCS 16	711300-614  93x93x2050	PCS 6	711310-614  68x120x704	PCS 2	711312  715x460x20	PCS 4	711314-614  H 2050	PCS 1
711317  711317	PCS 1	711320-614  93x93x3300	PCS 9	711322-701  15x525x703	PCS 2	711323-701  20x785x785	PCS 1	711324-303  705x788	PCS 2	711329-614  H 2050	PCS 3

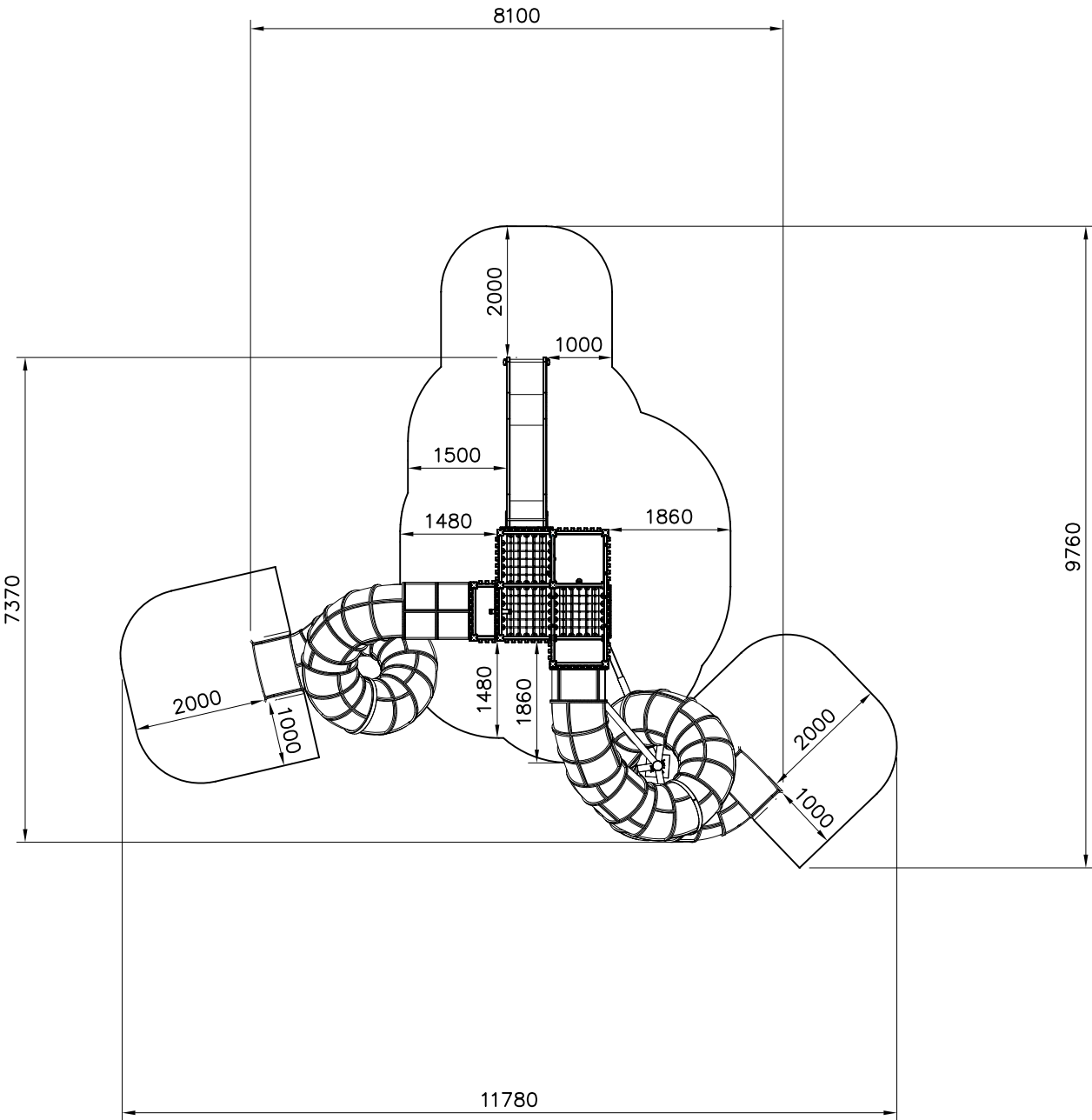
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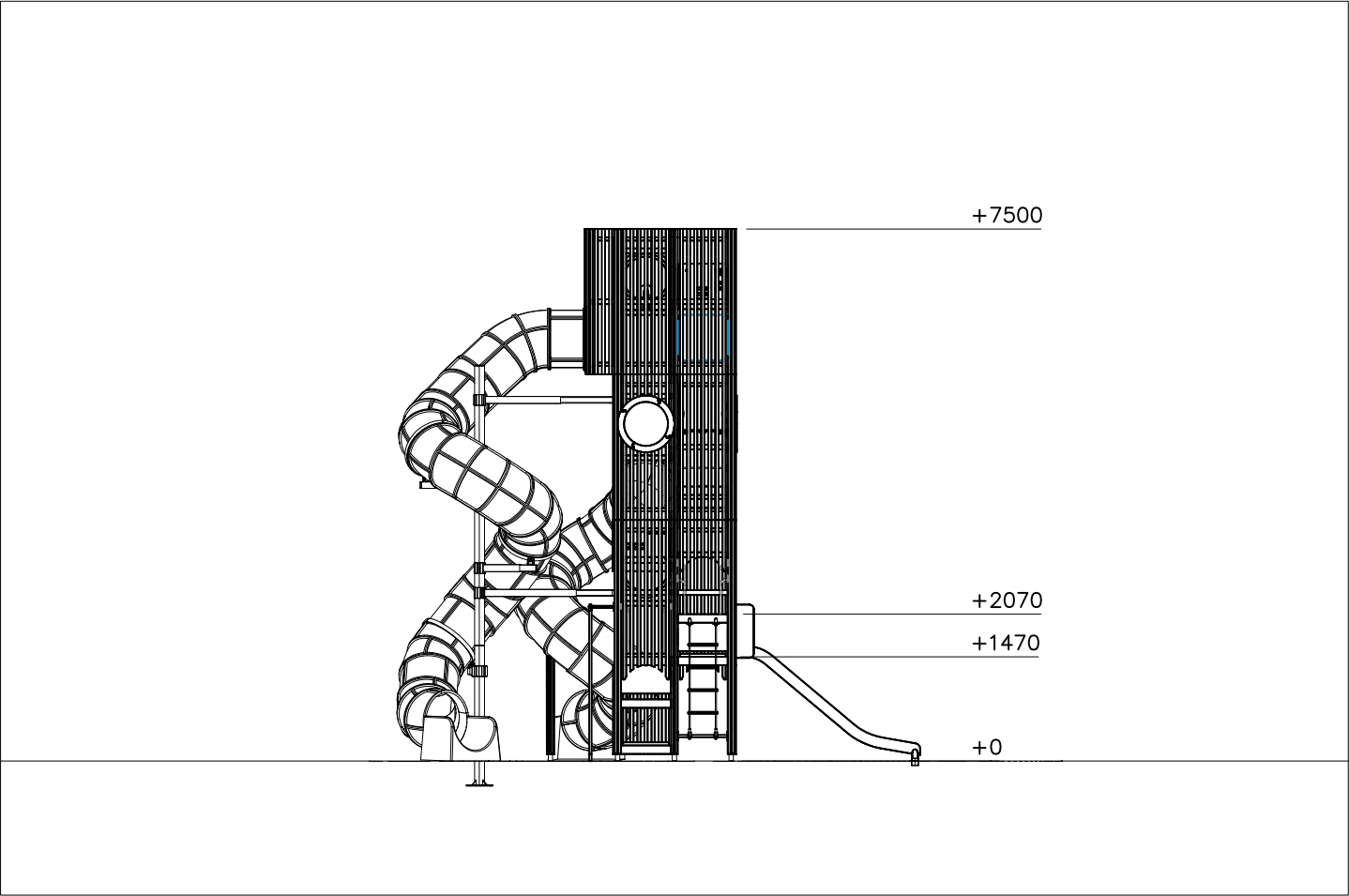
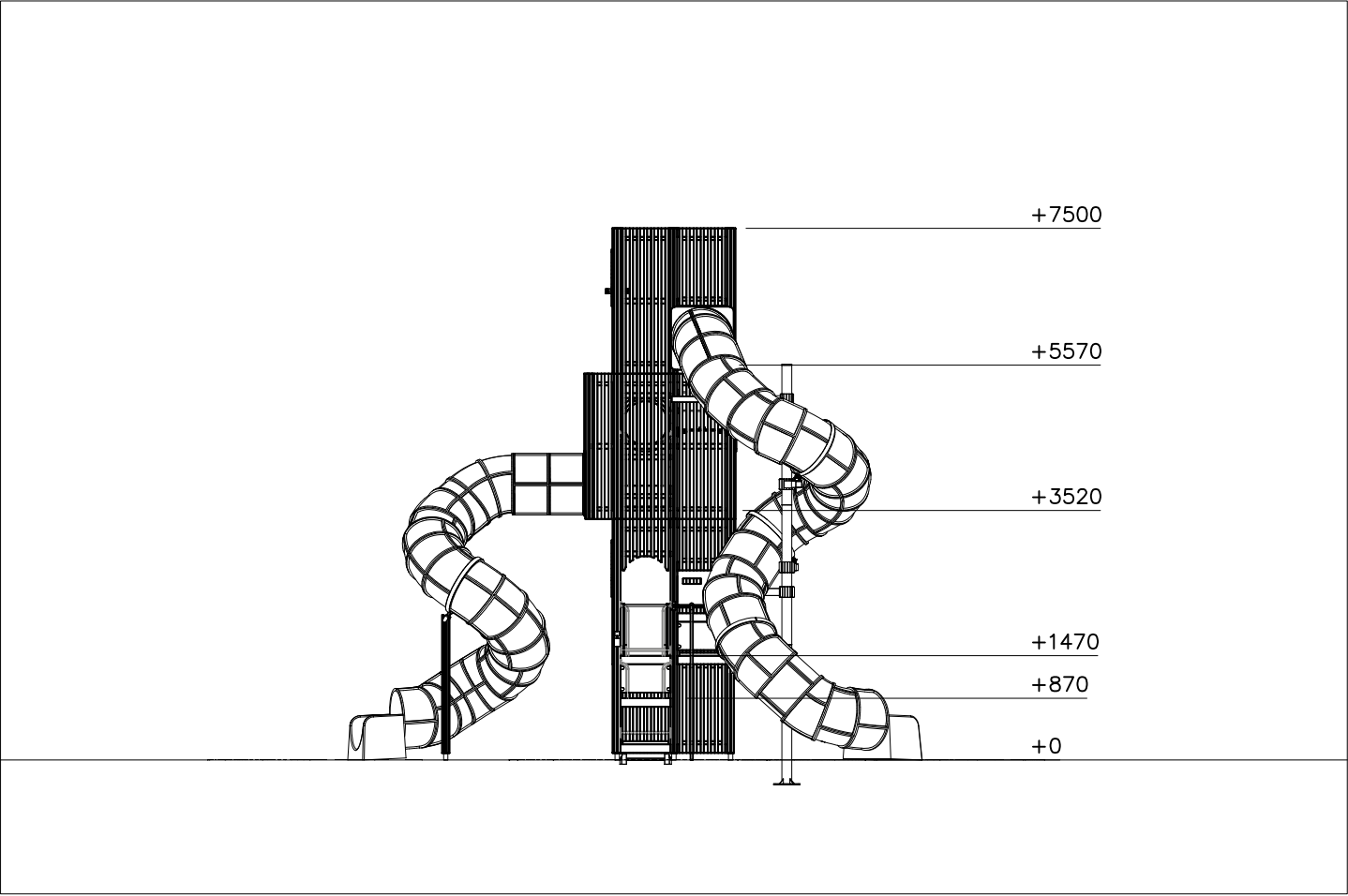
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H 1090		H 1250		H 725		H 725		H 2250		H 2050	
711345-614	PCS	711414	PCS	900240	PCS	901868	PCS	901902	PCS	901916	PCS
	12		1		8		1		6		1
H 2050		FASTENER KIT		Ø8x70		Ø34x598				L 650	
903093	PCS	907688-216	PCS	907694-216	PCS	907695-216	PCS	907698-216	PCS	907701-216	PCS
	592		14		3		1		1		4
Ø8x90				L 704				L 2054			
907783-216	PCS	908969	PCS	909144	PCS	909248	PCS	909253	PCS	909511	PCS
	4		172		86		86		172		10
120x40x180		Ø35/33-31 L20		M12x220		M12		Ø32/13.5/2		90x90x650	
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50x380x380		751x751x40		Ø4x20		Ø7x60		Ø7x40		Ø6x60	
A10969	PCS	A10970	PCS	P14604	PCS		PCS		PCS		PCS
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 +5570 G		 +3520 G		l=1950							
	PCS		PCS		PCS		PCS		PCS		PCS

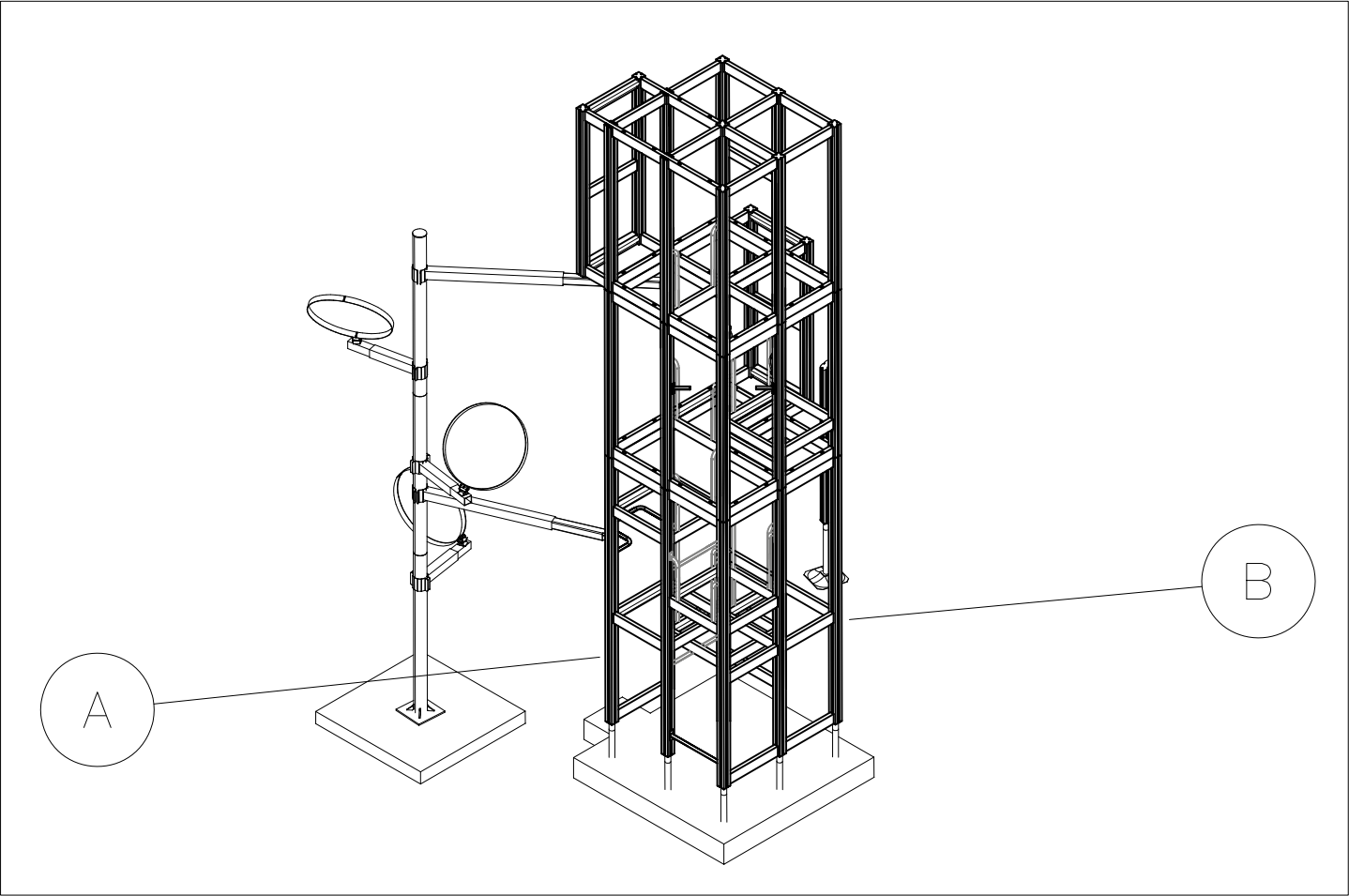
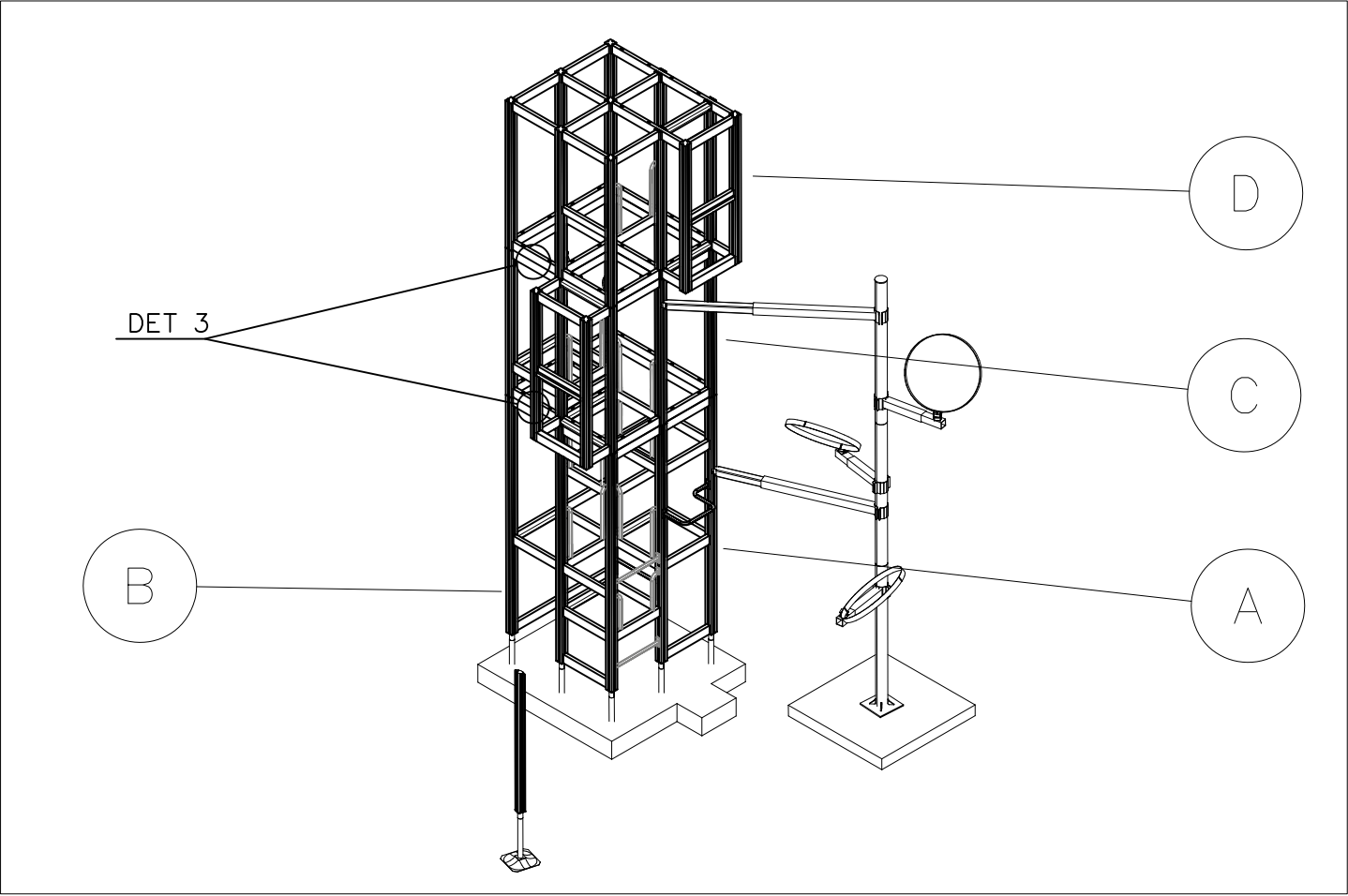


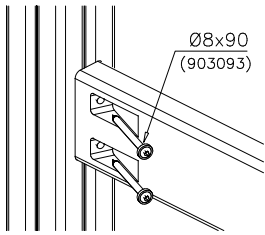
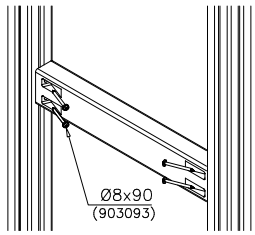
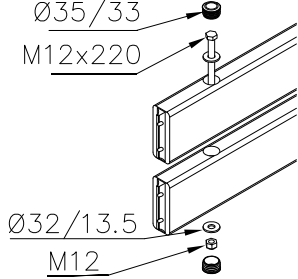
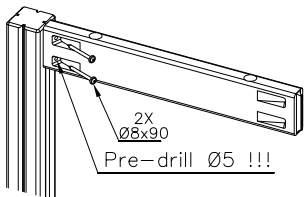
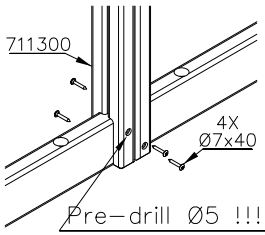
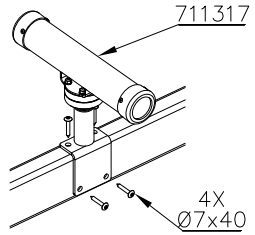
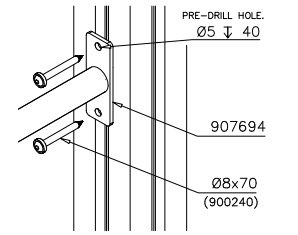
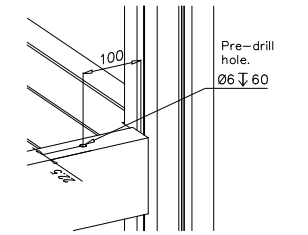
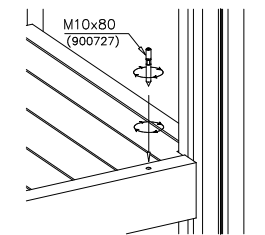
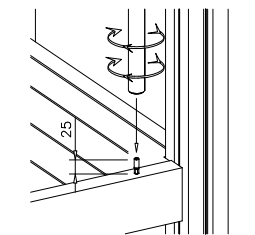
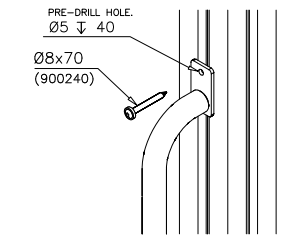
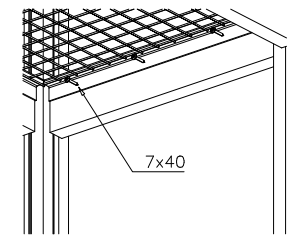
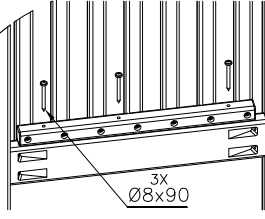
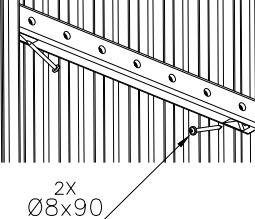
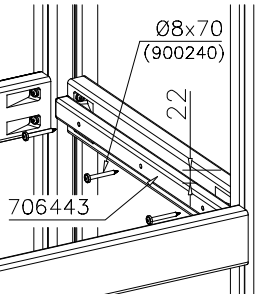
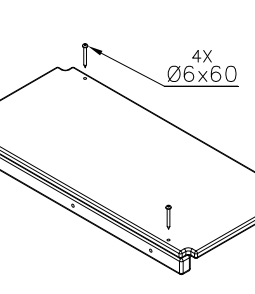


- EN/AS Impact Area 45.1 m2
- - - - Falling Space 45.1 m2
- Max Falling Height 2070 mm





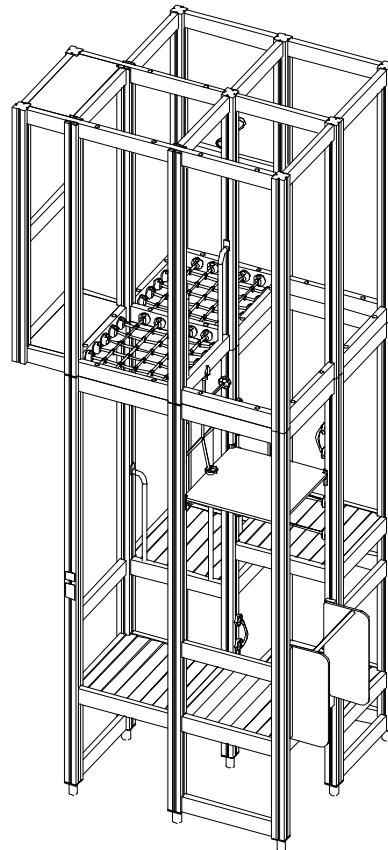


DET 1 	DET 2 	DET 3 	DET 4 
DET 5 	DET 6 	DET 7 	DET 8 
DET 9 	DET 10 	DET 11 	DET 12 
DET 13 	DET 14 	HOX !! DET 4 Pre-drilling boom fixing holes is MANDATORY when boom is near the end of the post!! Otherwise post end will crack and we cannot ensure structural strength and durability.	
DET 15 	DET 16 		

OPTION A

Building structure from down to up. This solution needs 1–2 person lift to install the frame and accessory to the tower.

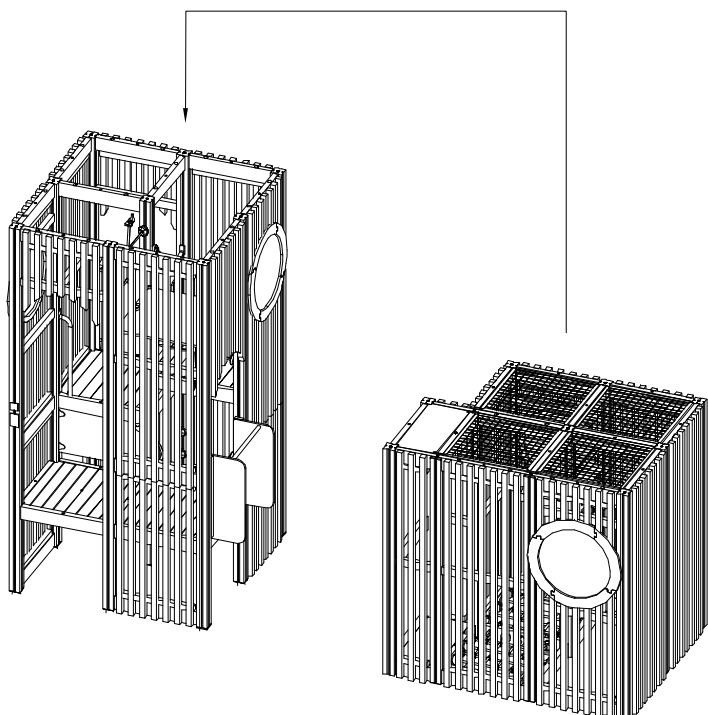
Note the direction of the balcony.



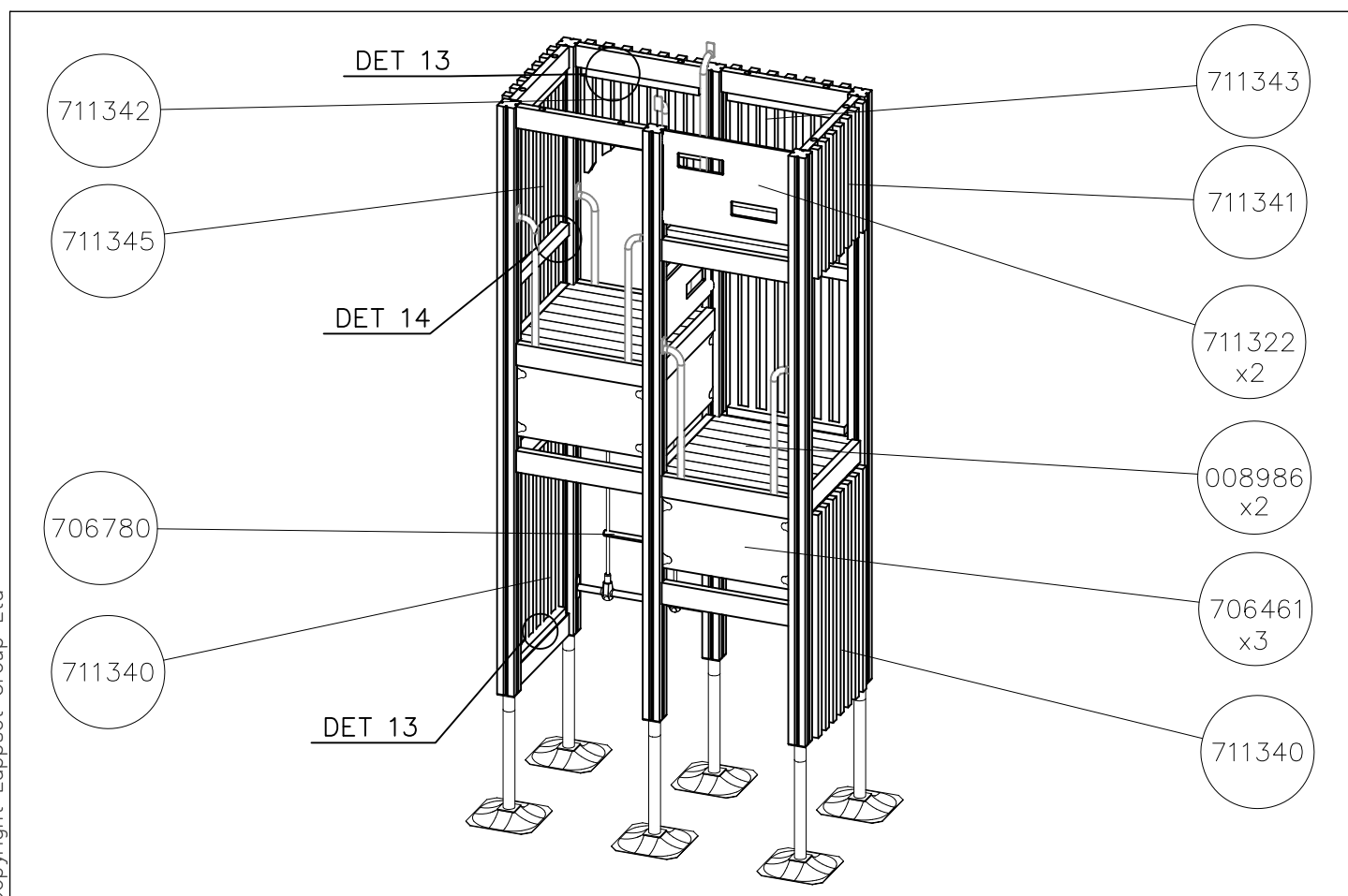
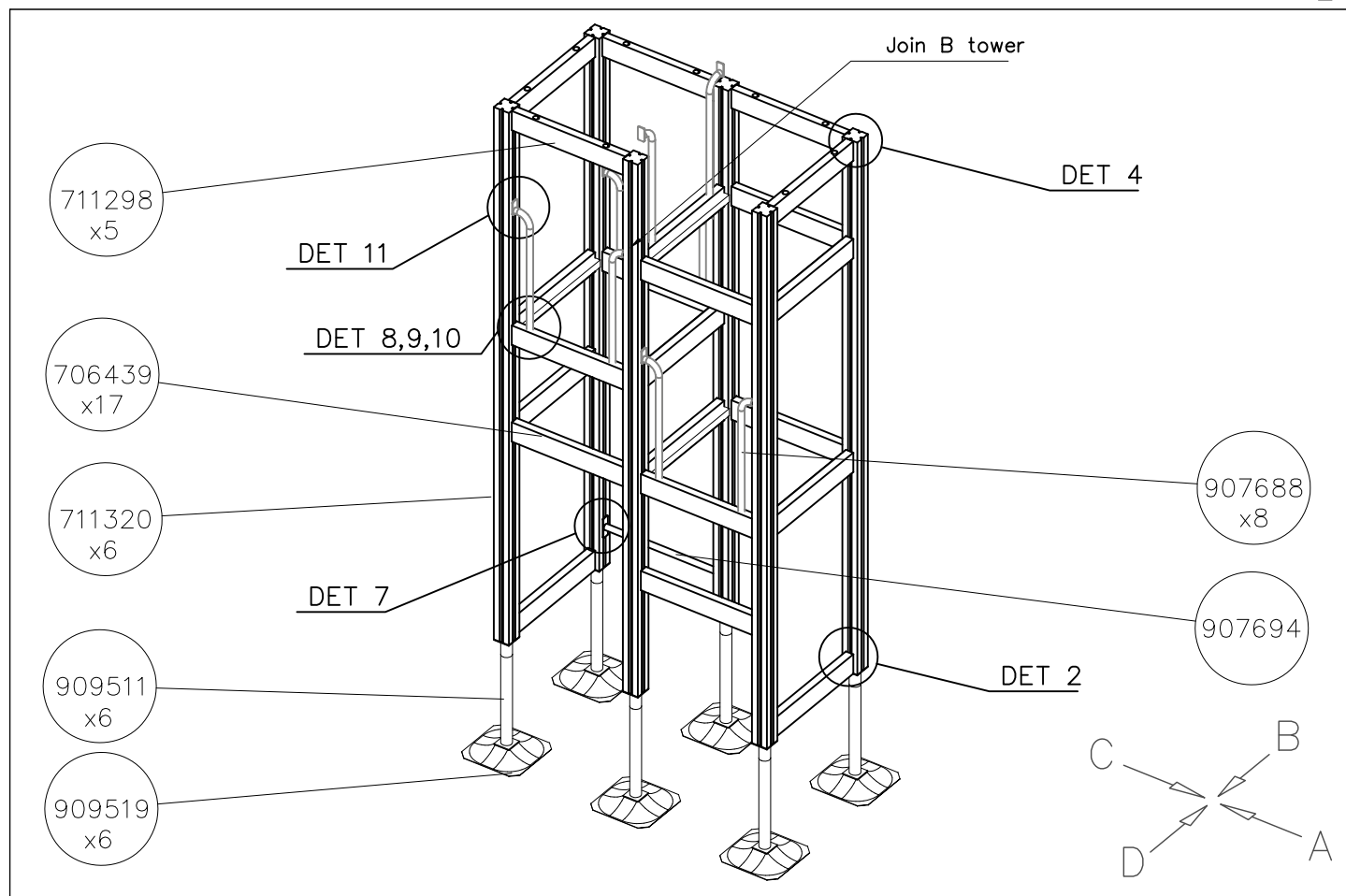
OPTION B

Building structure in the ground and using a crane to lift the upper part of the tower in place.

Note the direction of the balcony.

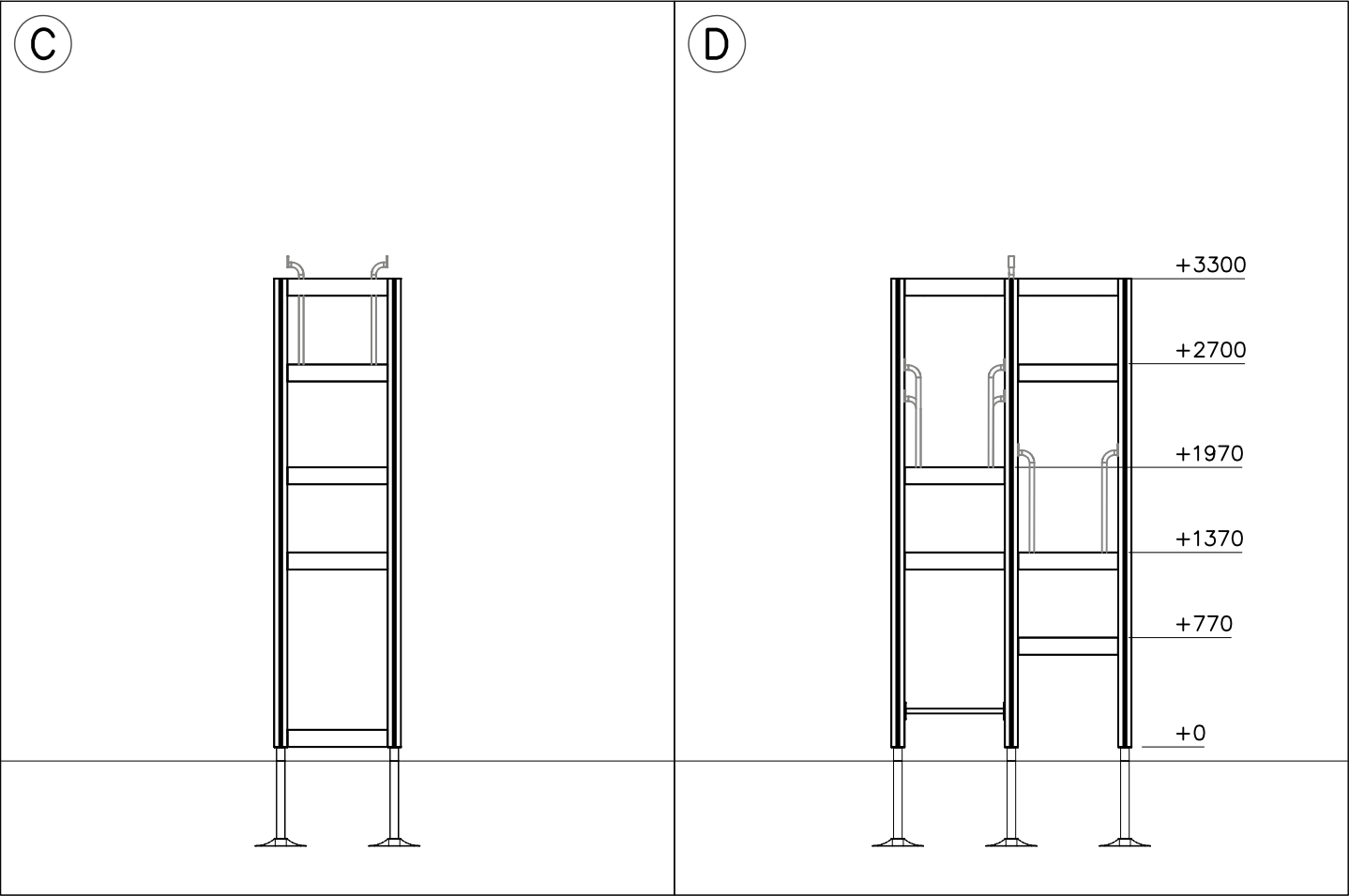
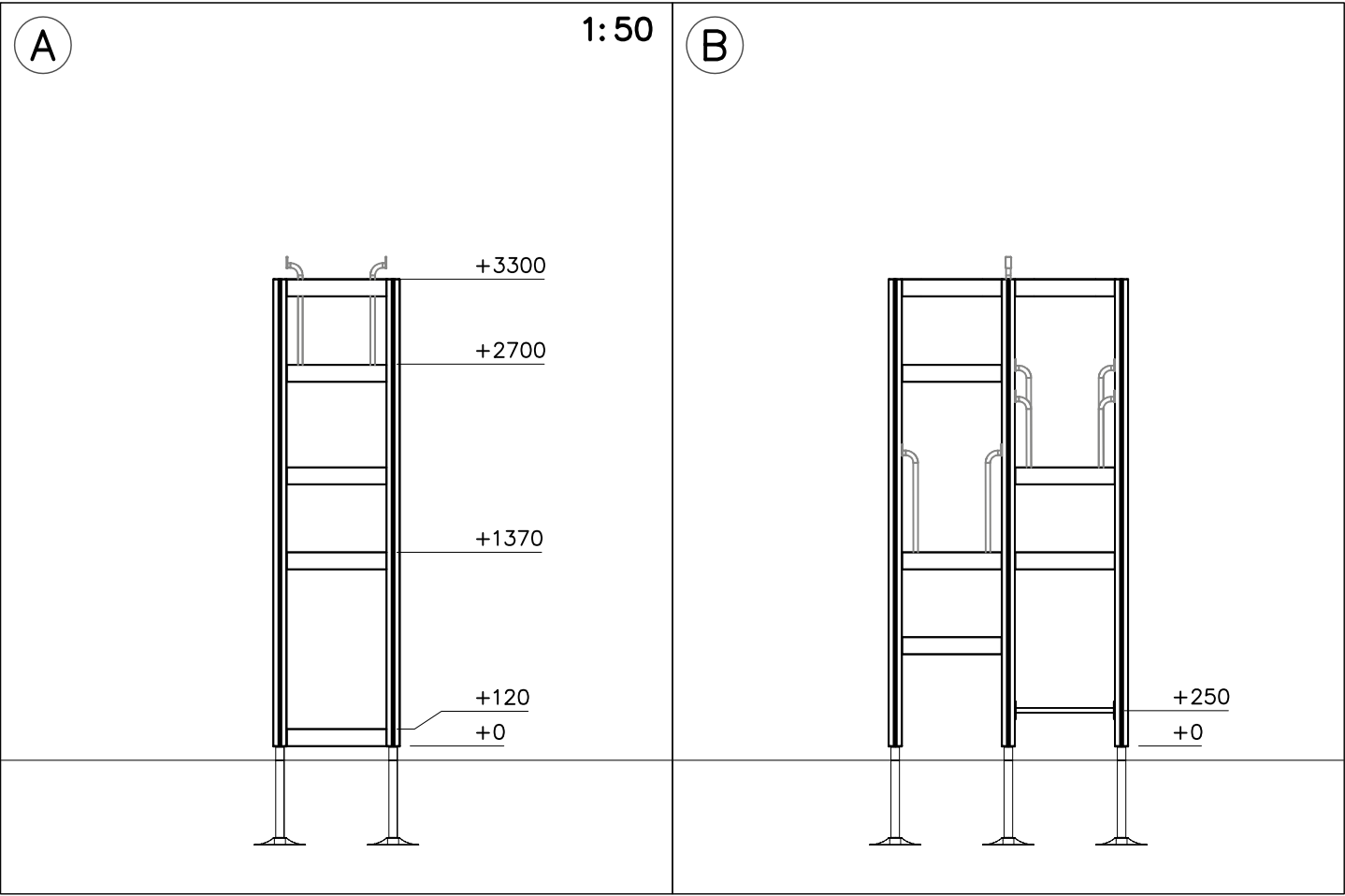


DATE: 24.10.2023

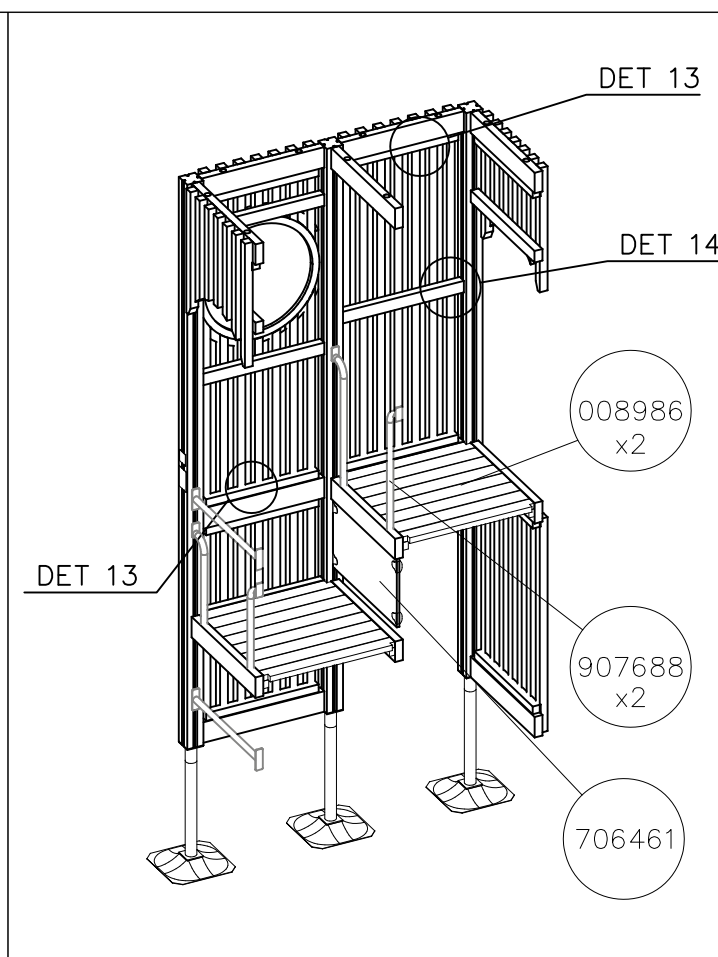
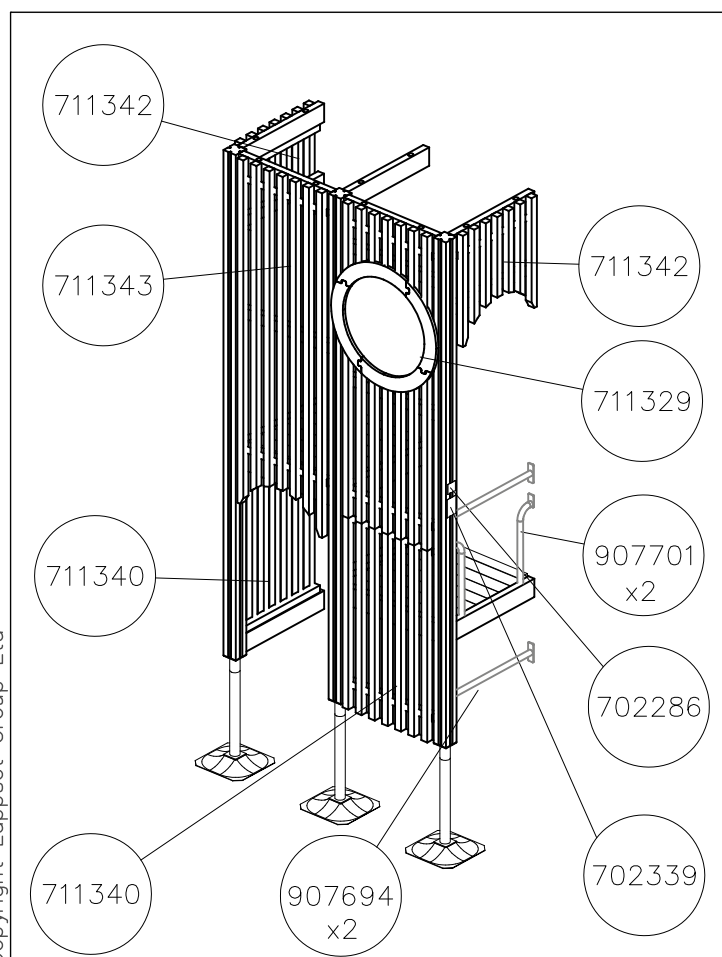
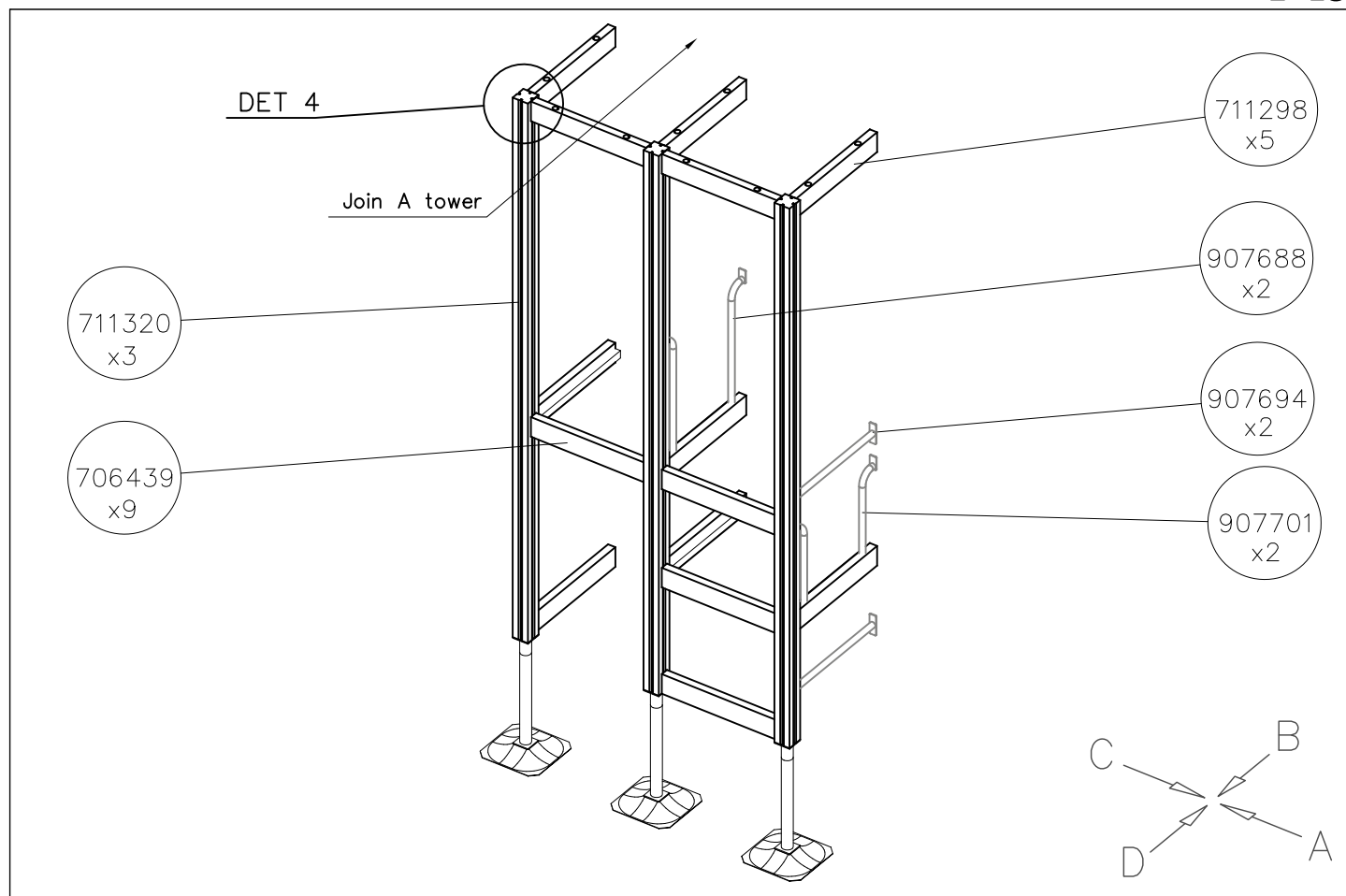


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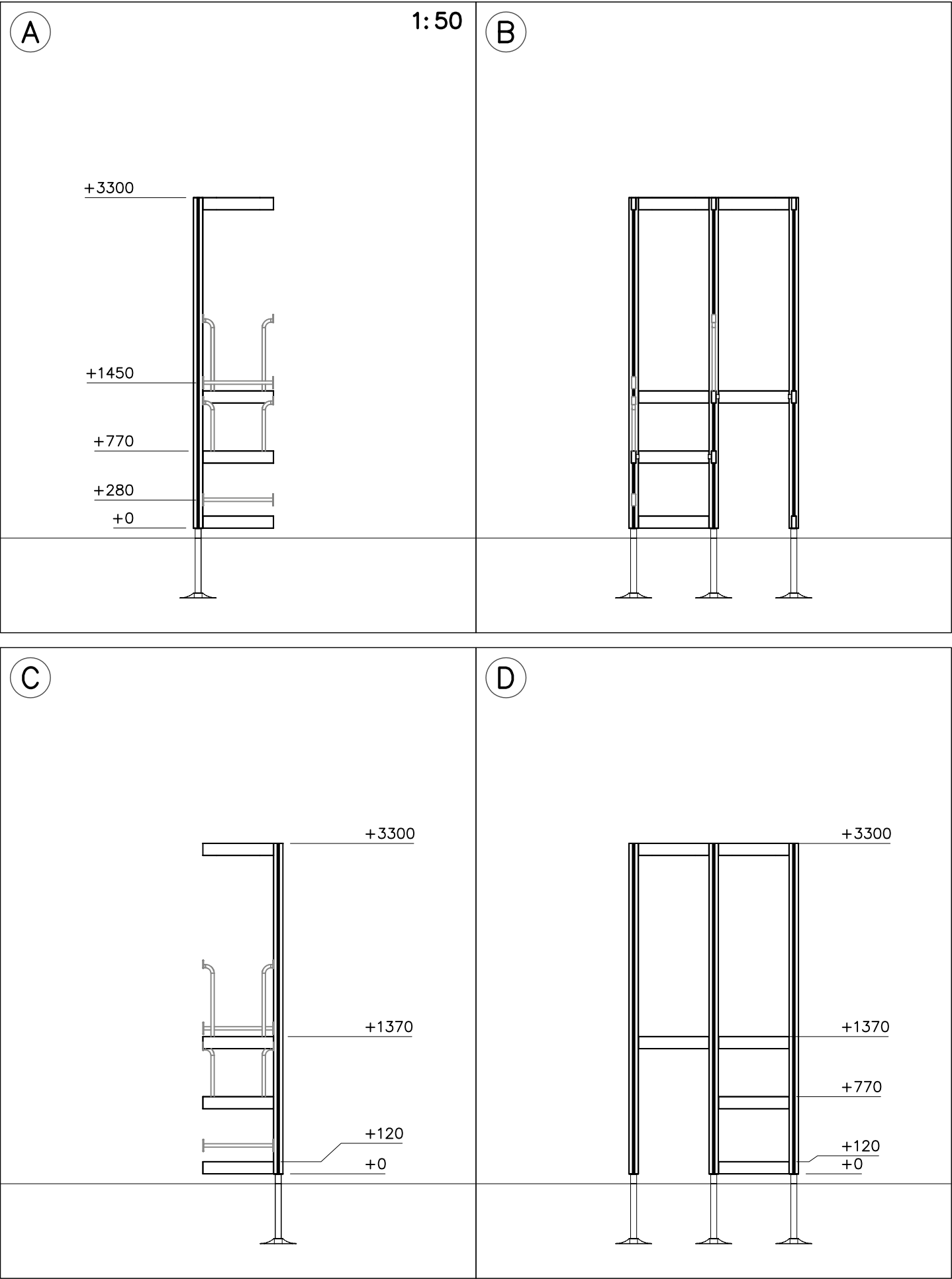
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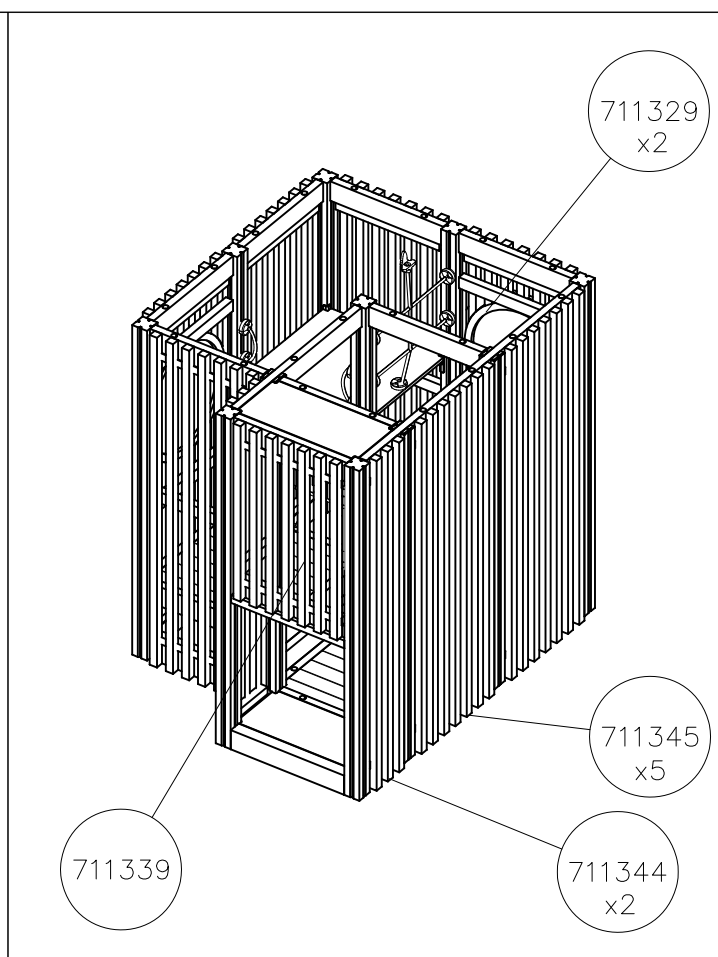
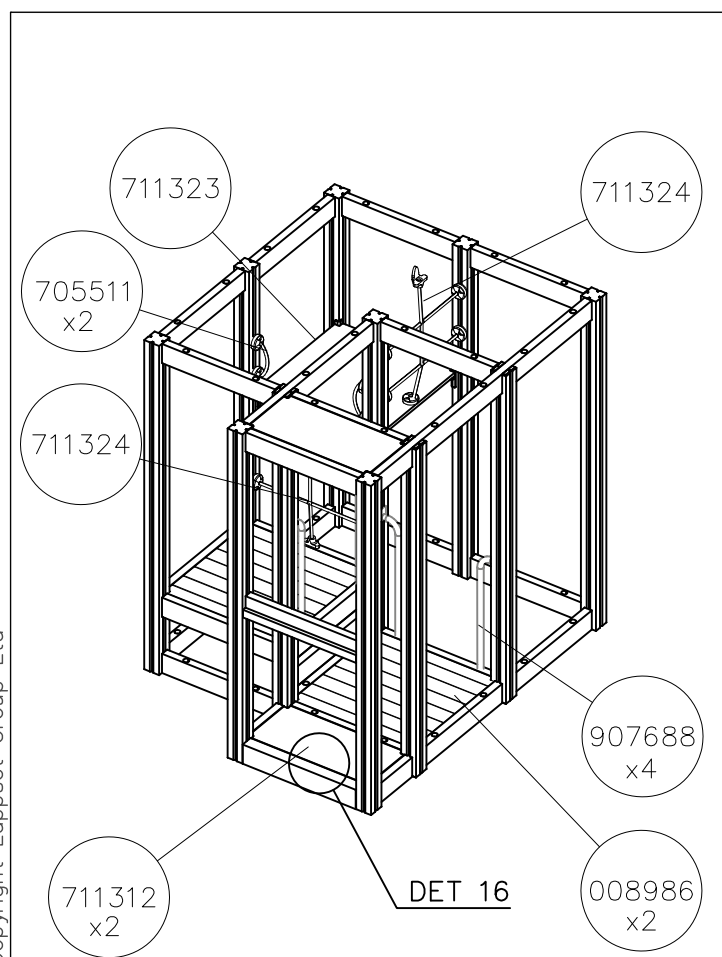
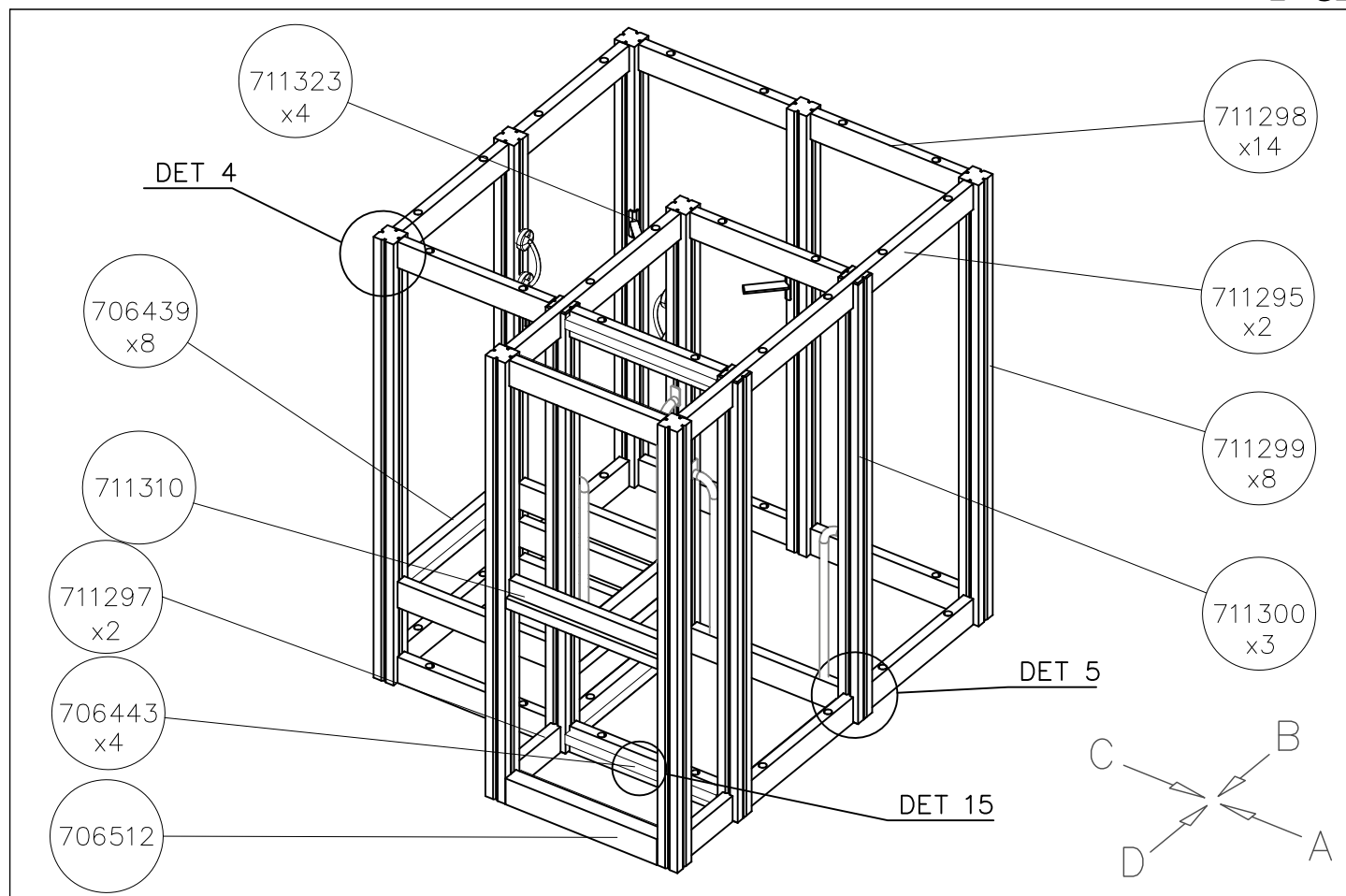
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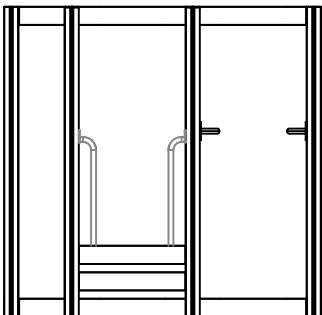
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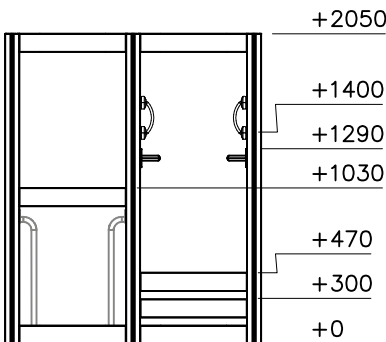
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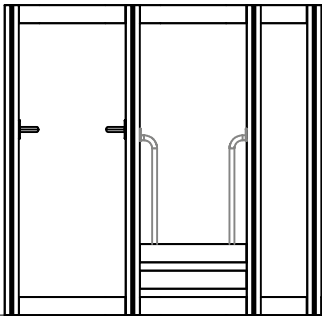
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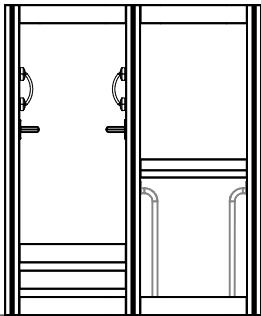
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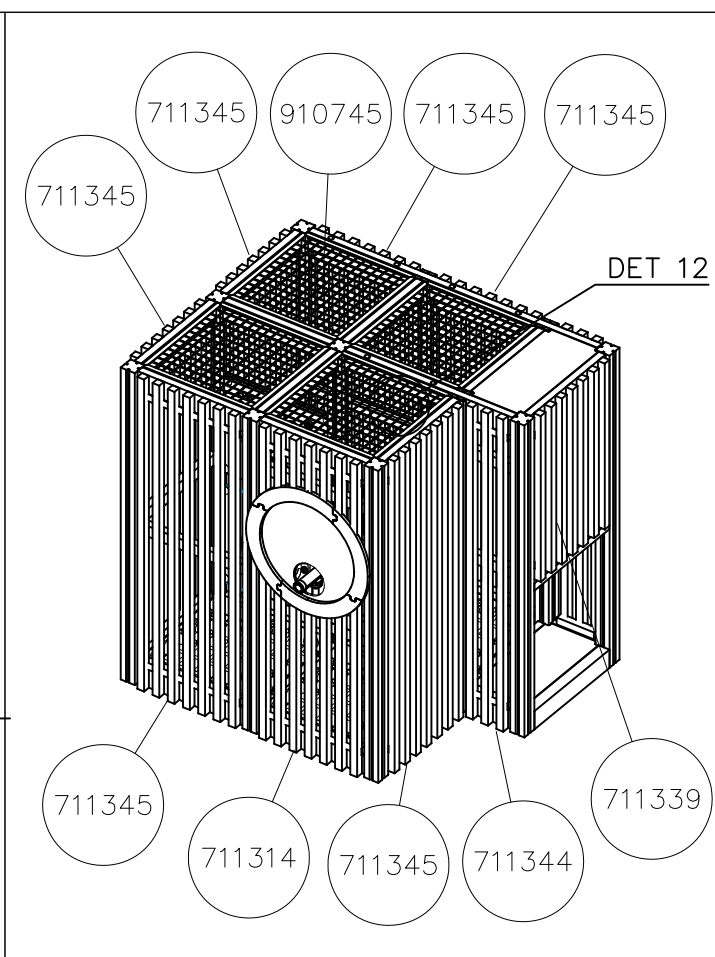
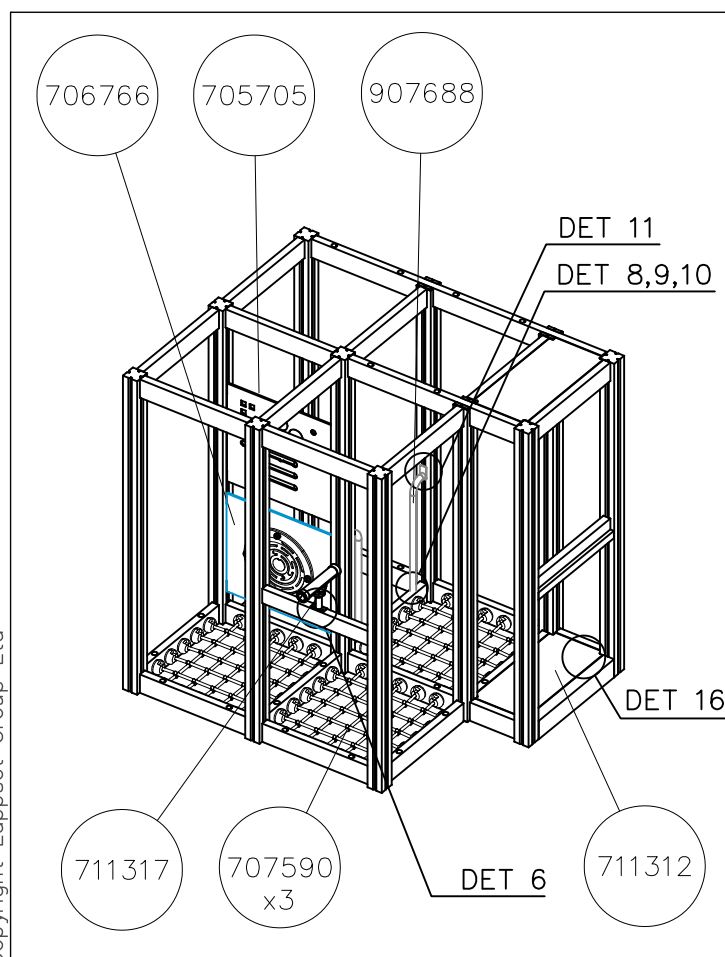
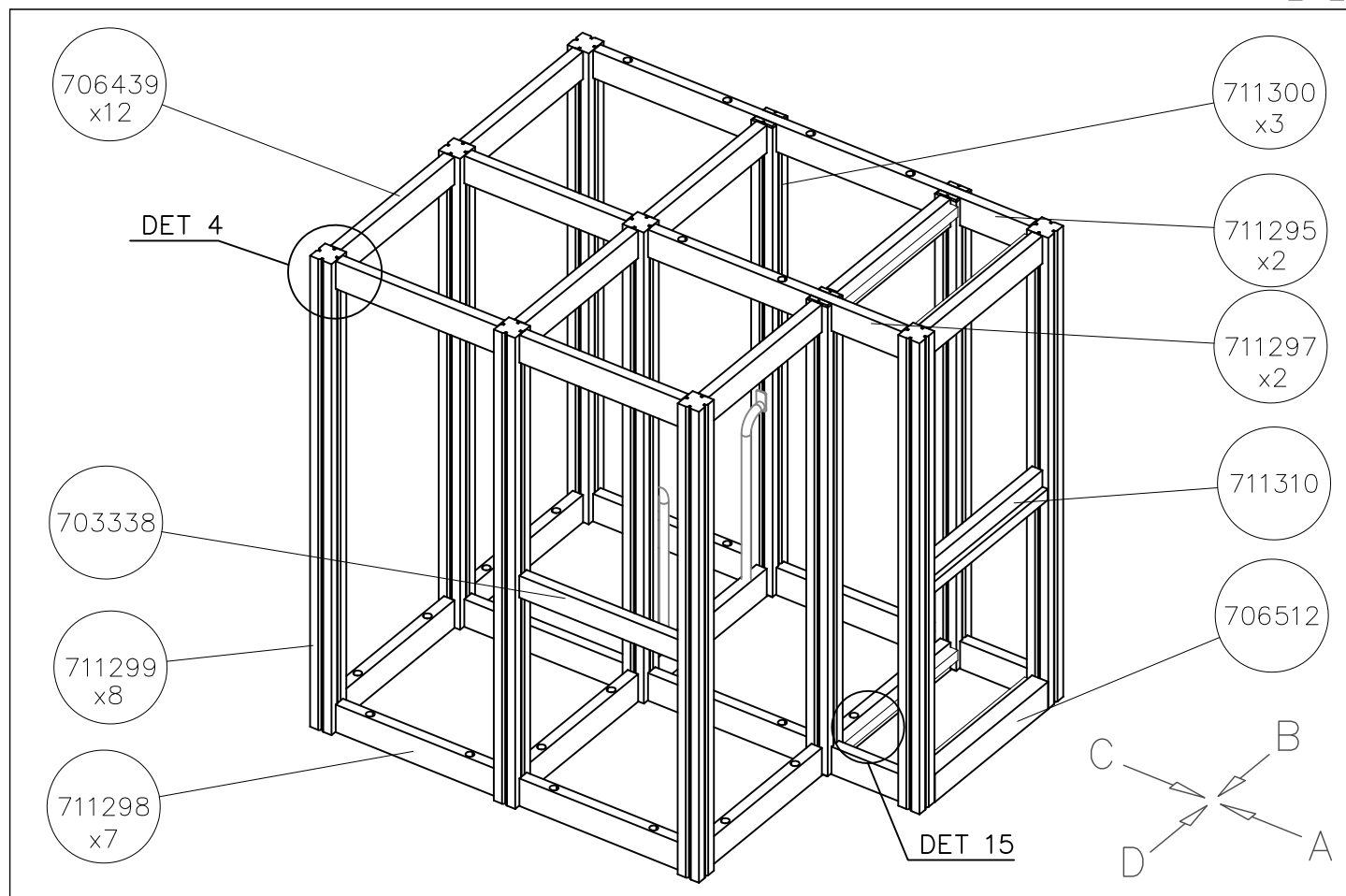


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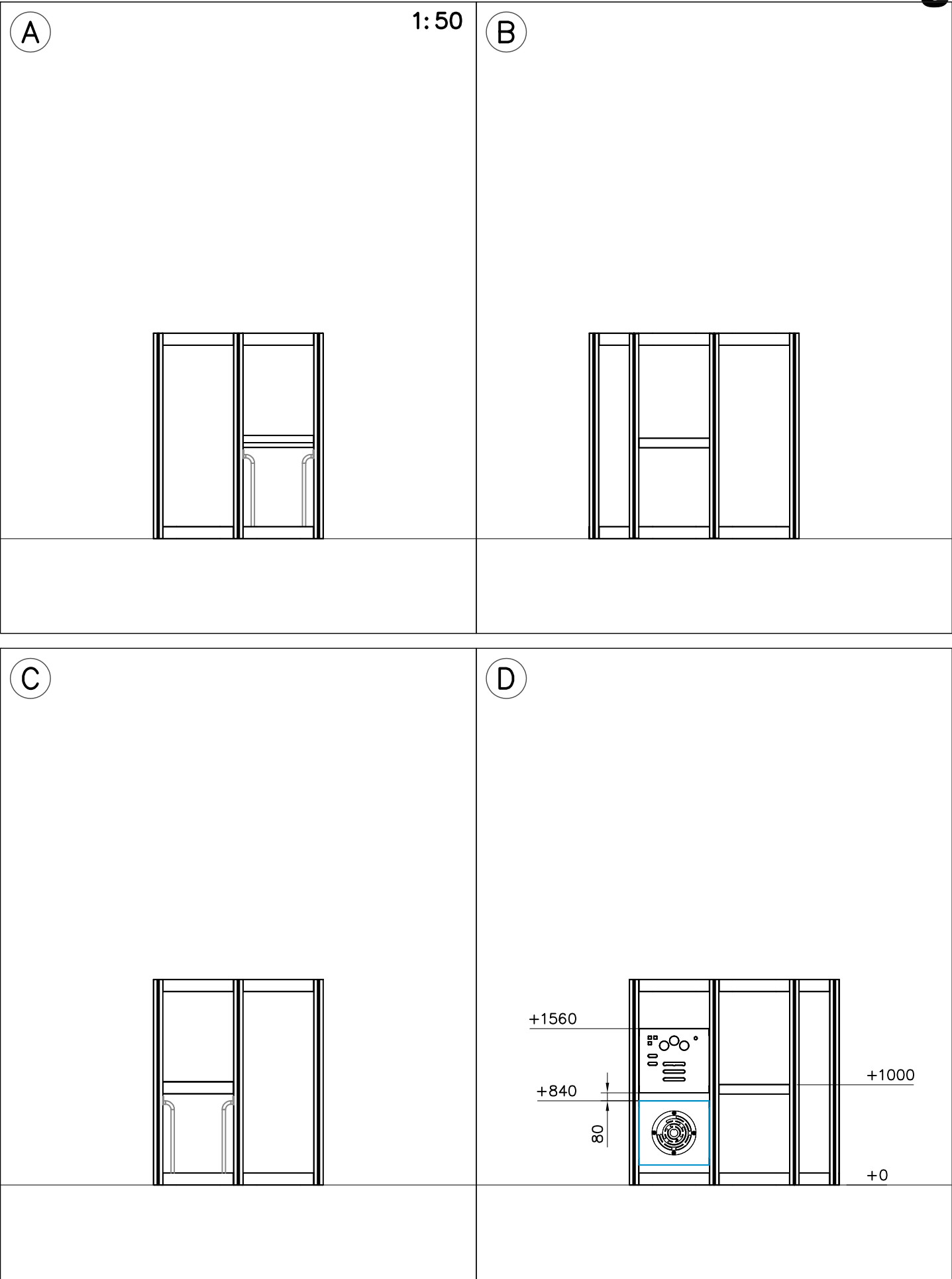
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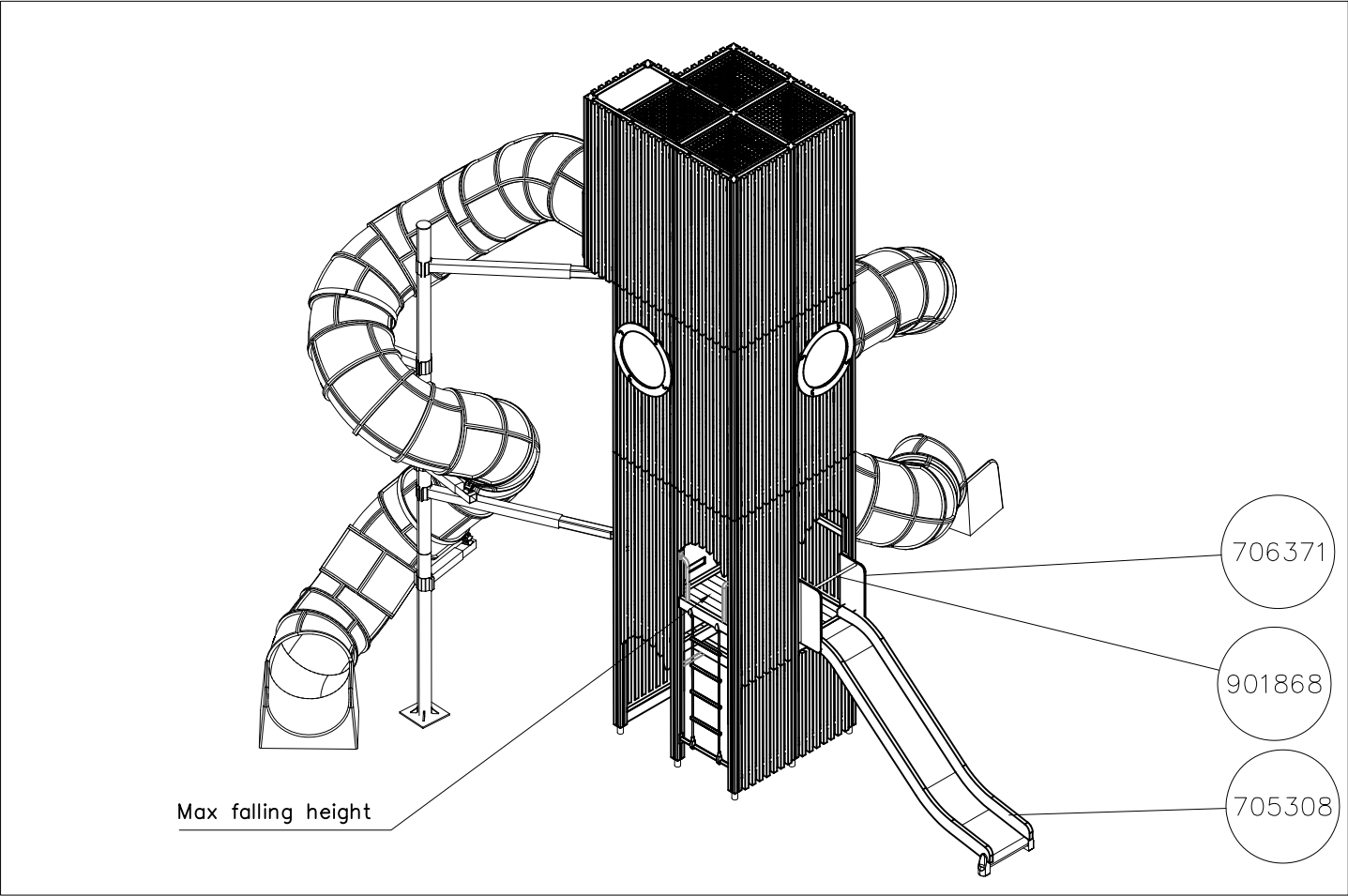
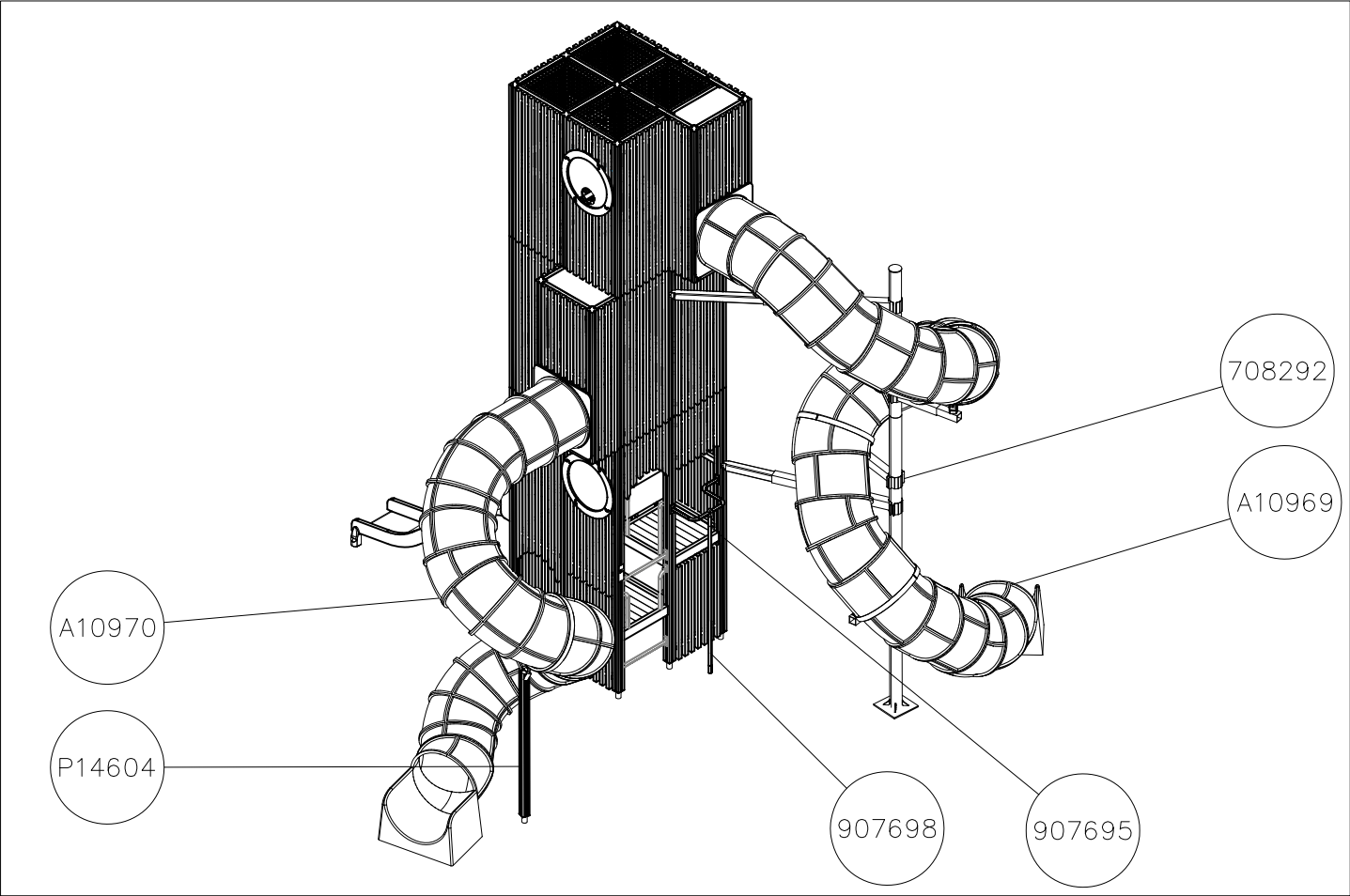




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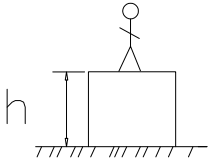
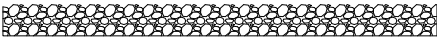
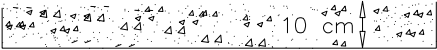
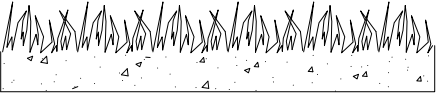
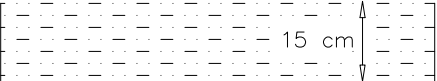
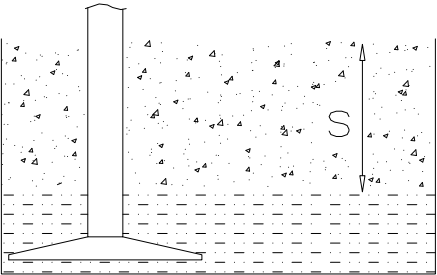
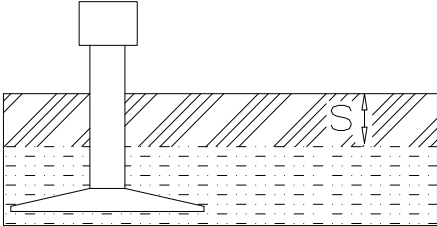
1. Tarkista tuoteosaluettelon ja osiin merkittyjen tuotenumeroiden avulla, että kaikki osat sisältyvät toimitukseen.
2. Valitse välineelle paikka ottaen huomioon valmistajan asennusohjeessa ilmoittamat turvaetäisyydet. Valitessasi välineen asennussuuntaa, huomioi mahdollinen altistuminen voimakkaalle auringonpaisteelle tai tuulelle. Tasoita alue ja tee ohjeen mukaiset perustustyöt. Varmista, että perustusosien alapuolinen maa on **tiivistetty riittävästi**. Tarvittaessa pohjamaa tulee vaihtaa murskeeseen tai vastaavaan kantavaan maa-ainekseen. Iskua vaimentavan pintamateriaalin vahvuus määräytyy laskentakaavan perusteella, joka esitetään perustusohjeen lisäsivulla.
3. Välineen rungon pystystysohje esitetään sivulla 6. Yksityiskohtaiset kuvat asennuksesta on koottu erillisille ohjesivuille, joissa ne on ryhmitelty kiinnitystavan mukaan. Runkoon kiinnitettävistä komponenteista on erilliset moduuliohjeet. Noudata valmistajan asennusohjeessa ilmoittamia mitoituksia.
4. Tarkasta, että väline on suorassa ja perustukseltaan tukeva. Syväperusteisissa välineissä on suoritettava **riittävä maan tiivistäminen** kaivantojen täytön yhteydessä.
5. Tee käyttöönottotarkastus ennen välineen käyttöönottoa toimitukseen sisältyvän pöytäkirjan mukaisesti. Pöytäkirja tulee dokumentoida. Muista, että pääsy välineeseen tulee estää, kunnes se on valmis, turvallinen ja kaikki asennustarvikkeet on viety pois.

1. Kontrollera stycklistan och delarna i förpackningen med hjälp av produktnumren.
2. När du väljer platsen för utrustningen bör du beakta de säkerhetsavstånd som tillverkaren meddelat i monteringsanvisningarna. När du väljer monteringsriktning måste du beakta eventuell exponering för solsken eller vind. Jämna ut underlaget och utför grundarbetet i enlighet med instruktionerna. Säkra att marken under fundamentet är tillräckligt komprimerad. Vid behov kan man ersätta jorden med krossad sten eller motsvarande bärande jordmaterial. Styrkan på det slagdämpande ytmaterialet bestäms med hjälp av beräkningsformeln som presenteras på fundamentinstruktionernas tilläggsida.
3. Monteringsanvisningarna till utrustningens stomme finns på sidan 6. Detaljerade bilder av installationen har samlats på separata instruktionssidor, där de har grupperats enligt monteringsmetod. Det finns specifika modulanvisningar till de komponenter som ska sättas fast i stommen. Följ de dimensioner som tillverkaren gett i monteringsanvisningarna.
4. Kontrollera att utrustningen står rakt och stabilt. För utrustningar med djupt fundament måste man komprimera jorden ordentligt när man fyller igen groparna.
5. Innan utrustningen tas i bruk ska en slutbesiktning i enlighet med protokollet i leveransen utföras. Protokollet måste dokumenteras. Kom ihåg att tillträde till utrustningen måste förhindras tills den är färdig monterad, säker och alla monteringsstillbehör avlägsnats.

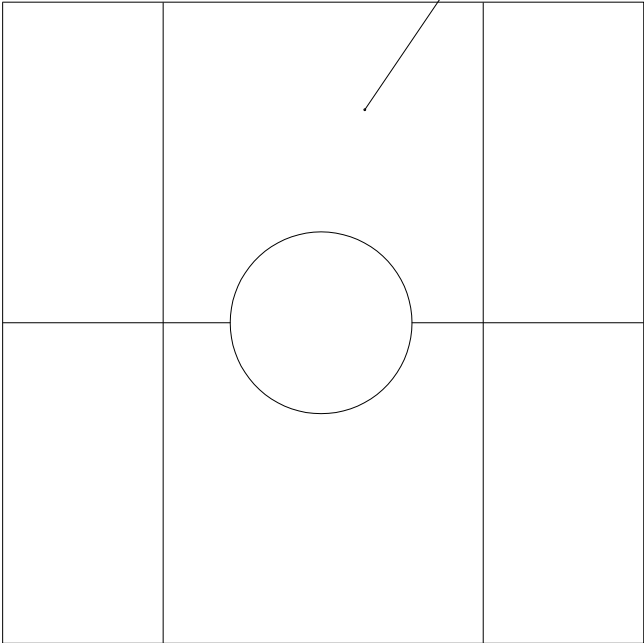
1. Use the parts list and the markings on the components to make sure that you have all of the necessary parts.
2. Choose a location for the product, taking into account the safety margins specified in the mounting instructions. When deciding on the orientation of the product, pay attention to potential sun and wind loads. Level the ground and prepare the foundations as instructed. Make sure that the ground underneath the foundations is solidly packed. If necessary, replace soil with wood chips or some other sturdy material. The thickness of the safety surfacing should be calculated using the formula supplied with the mounting instructions.
3. Assemble the frame of the product in accordance with the instructions on page 6. Detailed instructions for the different mounting alternatives are shown in the supplement. Separate instructions are provided for the modular components that will be attached to the frame. Please follow the stated measurements carefully.
4. Make sure that the product is mounted straight and firmly into the ground. Remember to pack the soil carefully when refilling the excavation around deep-mounted structures.
5. Inspect the installation thoroughly using the checklist provided. Document the completed checklist carefully. Remember to stop children from using the product until it has been fully built and safety-tested and all mounting equipment has been cleared away.

1. Überprüfen Sie die Lieferung auf Vollständigkeit, indem Sie das Teileverzeichnis mit der Lieferung abgleichen.
2. Wählen Sie einen Standort für das Gerät und berücksichtigen Sie die vom Hersteller in der Installationsanleitung genannten Sicherheitsabstände. Bei der Ausrichtung des Gerätes beachten Sie den möglichen Einfluss von starker Sonneneinstrahlung oder Wind. Ebnen Sie den Bereich und führen Sie die Fundamentarbeiten nach der Anleitung durch. Stellen Sie sicher, dass der Boden unter den Fundamentteilen ausreichend verdichtet ist. Wenn nötig, muss das Untergrundmaterial durch Split oder ein anderes tragfähiges Material ausgetauscht werden. Die Stärke des stoßdämpfenden Oberflächenmaterials wird auf Grundlage einer Formel berechnet, die im Anhang der Anleitung für die Fundamente dargestellt ist.
3. Die Aufbauanleitung für den Rahmen des Gerätes finden Sie auf Seite 6. Detaillierte Bilder der Installation sind auf gesonderten Anleitungsseiten zusammengestellt, auf denen sie nach ihrer Befestigungsweise geordnet sind. Für die am Geräterahmen befestigten Komponenten gibt es besondere Modulanleitungen. Halten Sie die in der Installationsanleitung vom Hersteller genannten Maße ein.
4. Überprüfen Sie, dass das Gerät in Waage steht und sicher am Boden verankert ist. Bei Geräten mit Tiefenfundamenten muss der Boden beim Auffüllen des Aushubs ausreichend verdichtet oder betoniert werden.
5. Führen Sie eine Inbetriebnahmeüberprüfung entsprechend des im Lieferumfang enthaltenen Protokolls durch, bevor das Gerät benutzt wird. Das Protokoll muss aktenkundig dokumentiert werden. Denken Sie daran, dass der Zugang zum Gerät verhindert werden muss, bis es fertig und sicher ist und alle Installationswerkzeuge entfernt sind.

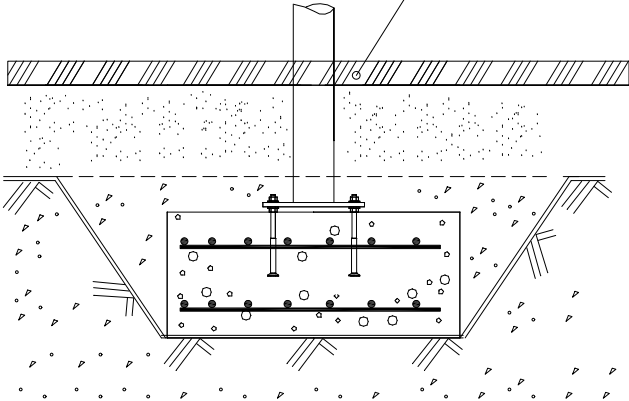
1. Vérifier à l'aide de la liste des pièces et des numéros de produit marqués sur les pièces que la livraison comprend toutes les pièces nécessaires.
2. Choisir un bon emplacement pour l'équipement, compte tenu des distances de sécurité indiquées par le fabricant dans les instructions de montage. Tenir compte de l'exposition éventuelle aux forts rayons de soleil ou au vent lors du choix du sens de montage de l'équipement. Egaliser la surface de l'emplacement choisi et effectuer les travaux de fondation conformément aux instructions. S'assurer que le sol sous les pièces de fondation a été suffisamment compacté. Si besoin est, le sol de fondation doit être remplacé par des pierres concassées ou un matériau portant similaire. L'épaisseur du matériau de surface anti-choc est calculée selon la formule indiquée à la page supplémentaire des instructions de fondation.
3. Les instructions d'érection de l'ossature de l'équipement sont indiquées à la page 6. Les images détaillées du montage sont adjointes aux pages d'instruction séparées où elles sont groupées selon le mode de fixation. Des instructions modulaires séparées sont données pour les composants à fixer sur l'ossature. Respecter les mesures données par le fabricant dans les instructions de montage.
4. Vérifier que l'équipement est droit et que sa fondation est solide. Dans le cas des équipements dont la fondation se trouve sous le sol, le sol doit être suffisamment compacté lors du remplissage des trous.
5. Effectuer un contrôle de mise en service conforme au procès-verbal compris dans la livraison avant la mise en service de l'équipement. Ce procès-verbal doit être documenté. Ne pas oublier d'empêcher l'accès à l'équipement jusqu'à ce que celui-ci soit prêt et sûr et que tous les outils de montage aient été enlevés.

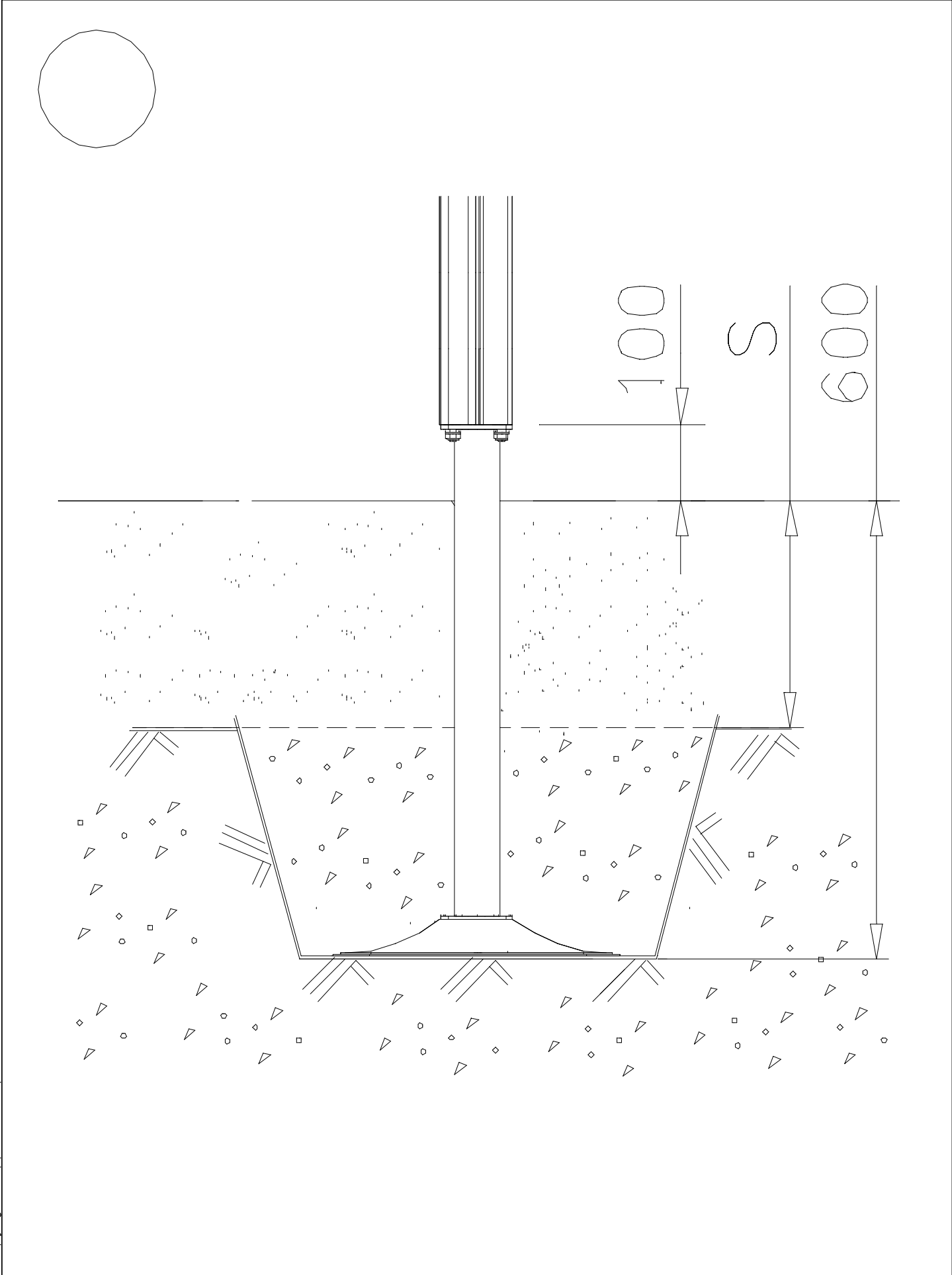
		
h < 600 Without movement and therefore without Impact Area	Totally hard surfaces.	E.g. concrete or asphalt 
h < 600 With movement e.g. rocking	Materials with very limited impact attenuating properties.	E.g. wood 
h < 1000	Materials with significant impact attenuating properties.	fine gravel 0–8 mm  grass  unsorted sand 
h < 3000	Loose fill material E.g. sand/gravel 0,25...8 mm D60/D10<3,0 Woodchips 5...30 mm bark 20...80 mm	 $\underline{S}$ 30 cm $\underline{h}$ < 2,0 m 40 cm < 3,0 m
	Syntethic granulates $\underline{S}$ 40 mm ~> 1,2...1,3 m 50 mm ~> 1,5...1,7 m 60 mm ~> 1,8...2,0 m 70 mm ~> 2,1...2,5 m Note. For accurate values, see manufacturer's instructions.	

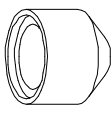
REMOVE SAFETY SURFACE/SAND/GRAVEL
TO CHECK FOUNDATION

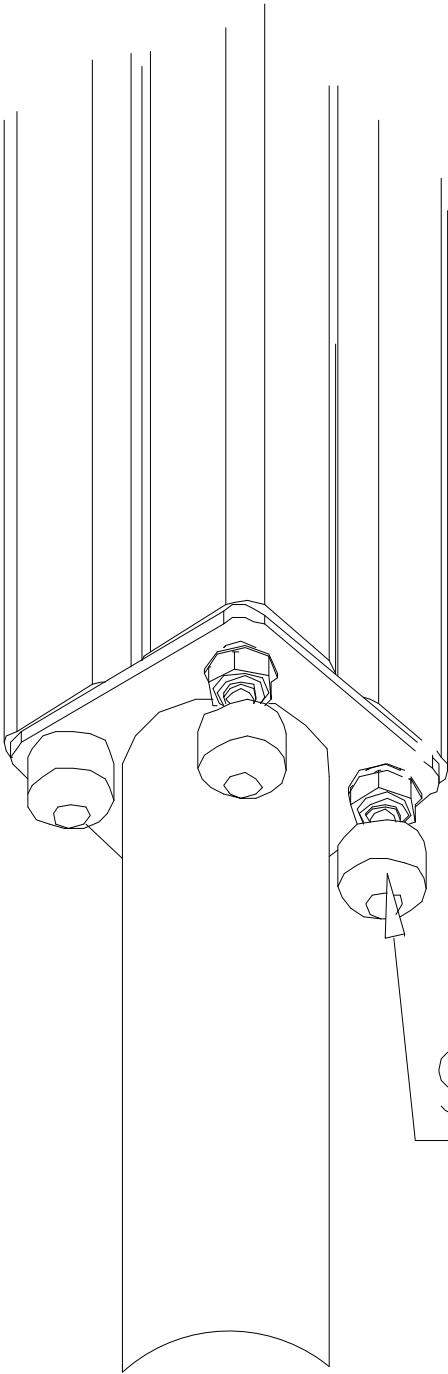


REMOVE SAFETY SURFACE/SAND/GRAVEL
TO CHECK FOUNDATION





② 905104  M10	PCS		PCS
	4		
	PCS		PCS



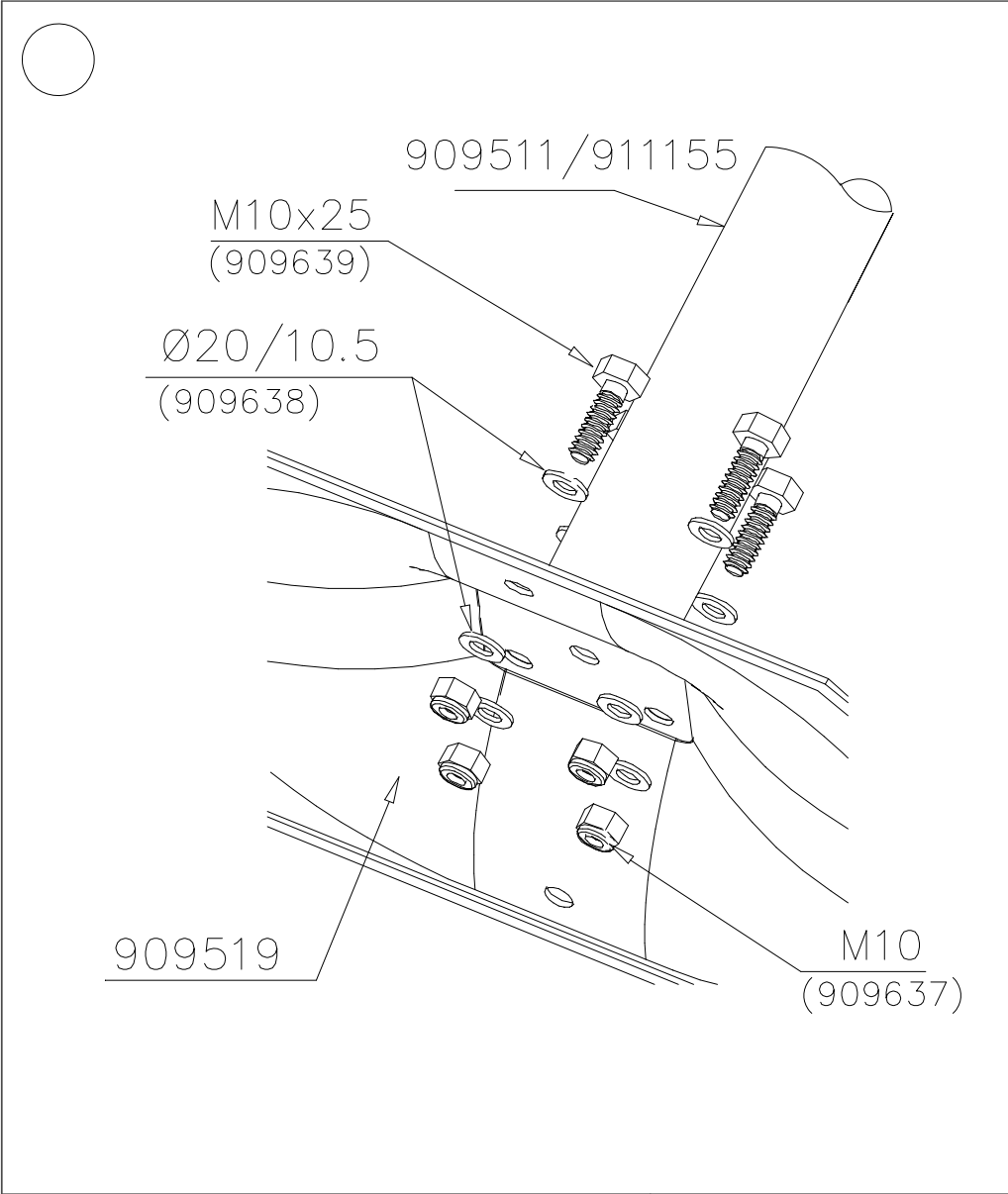
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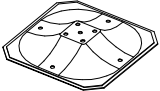
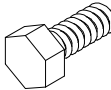
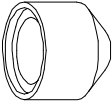
LAPPSET®
DEEP FOUNDATION

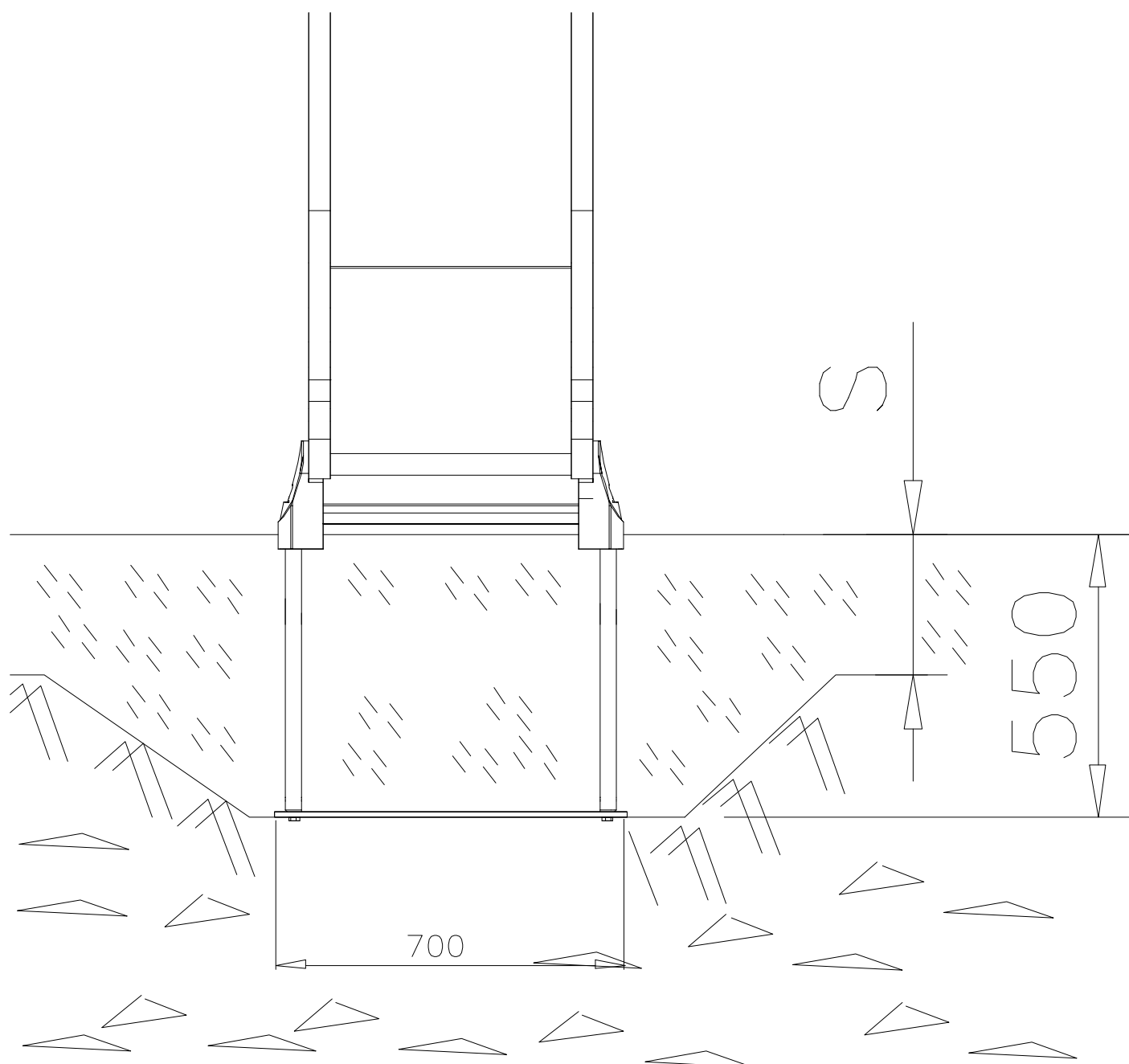
FOOT

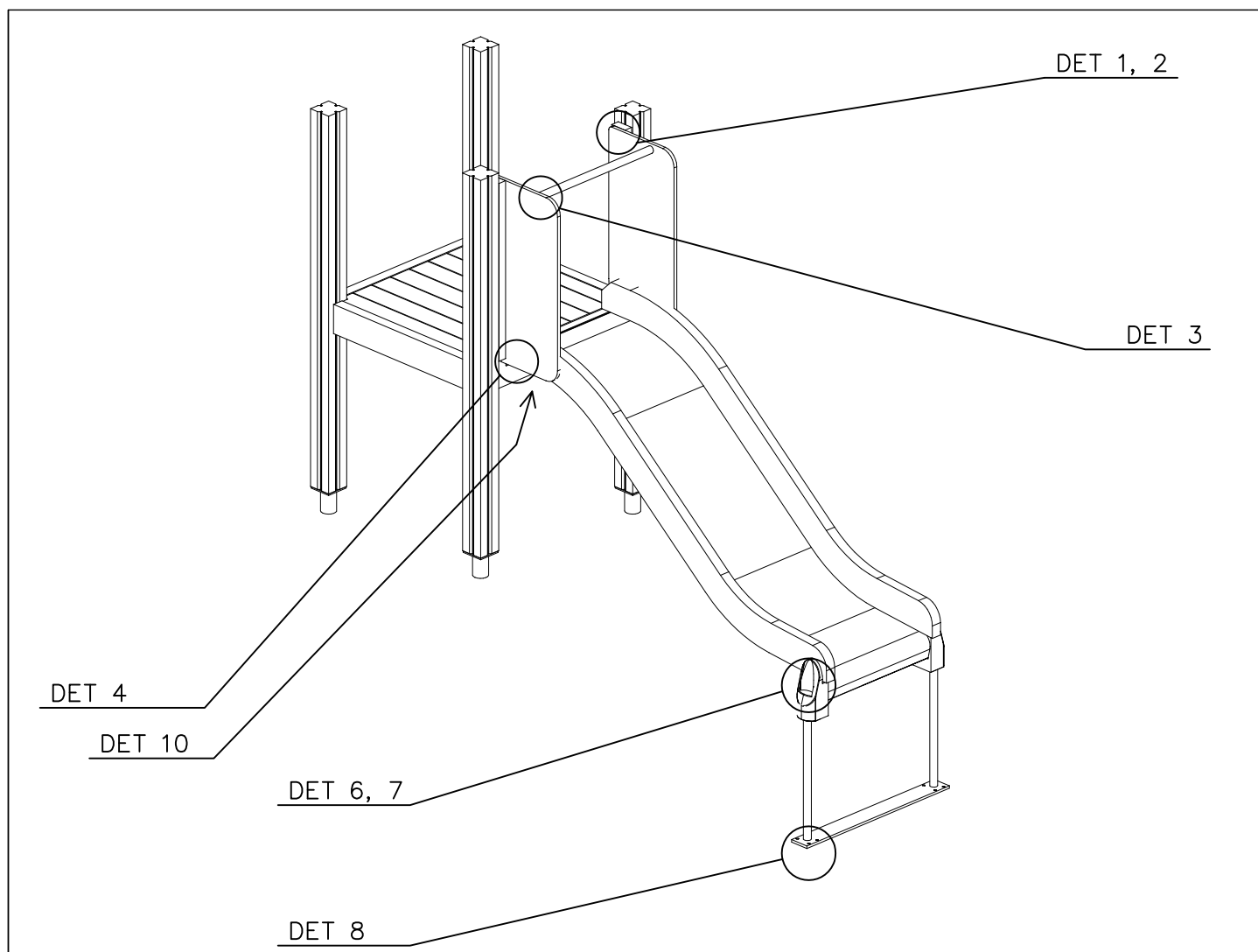
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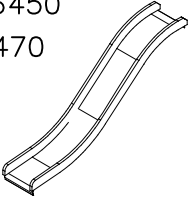
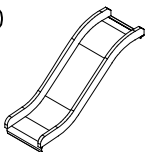


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90x90x650		50x380x380	
③ 909637	PCS	④ 909638	PCS
	4		8
M10		Ø20/10.5	
⑤ 909639	PCS	⑥ 905104	PCS
	4		4
M10x25		M10	
OPTION FOOT			
① 911155	PCS		PCS
	1		
90x90x650			





SLIDE OPTIONS

706450 +1470 	706450-602 DARK BROWN 706450-603 LIGHT BROWN 706450-604 LIGHT GRAY	
706452 +870 	706452-602 DARK BROWN 706452-603 LIGHT BROWN 706452-604 LIGHT GRAY	

WALL OPTIONS

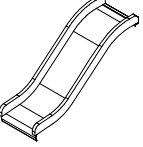
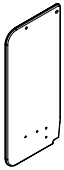
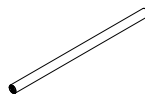
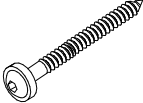
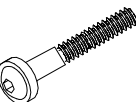
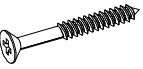
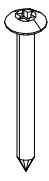
706371 	706371-701 BLUE 706371-702 YELLOW 706371-703 LIME 706371-704 DARK GRAY 706371-705 LIGHT GRAY 706371-706 RED	706371-707 GREEN 706371-708 FUXIA
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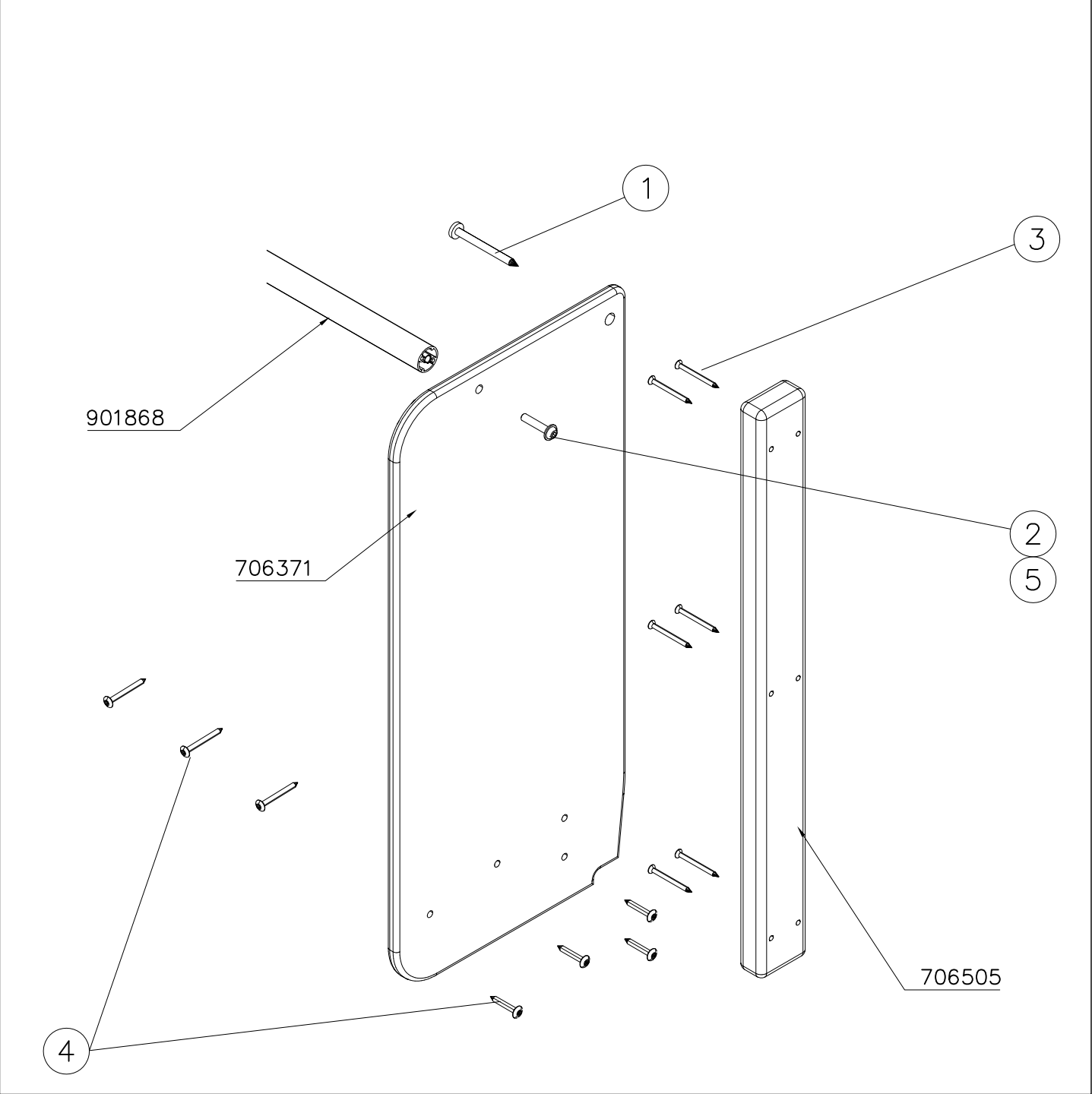
 LAPPSET
80M

SLIDE WOOD

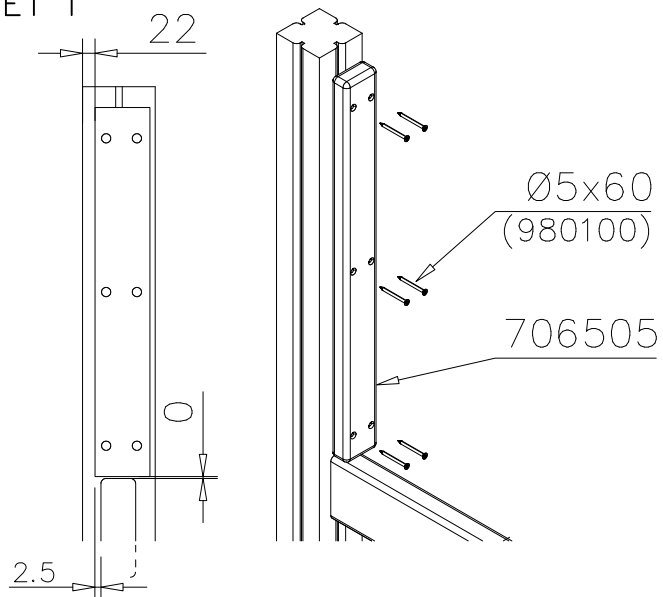
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2(5)

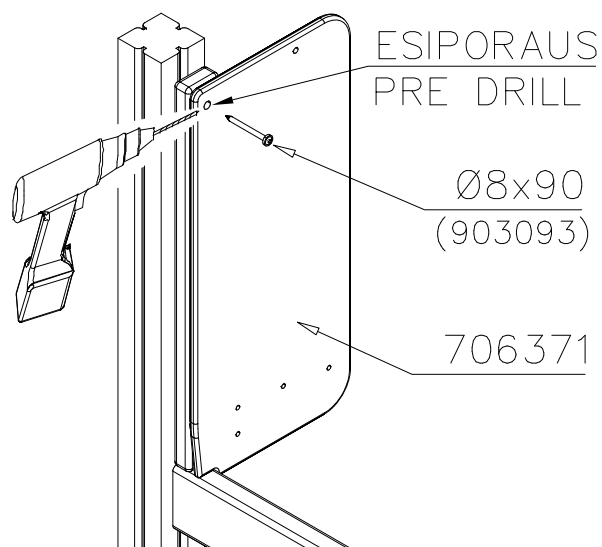
 +1470	PCS 1	 +870	PCS 1	 15x345x750	PCS 2	 35x70x730	PCS 2	 Ø34x598	PCS 1	 Ø8x90	PCS 2
 M8x40	PCS 2	 Ø5x60	PCS 12	 Ø7x40	PCS 11	 10g	PCS 1				



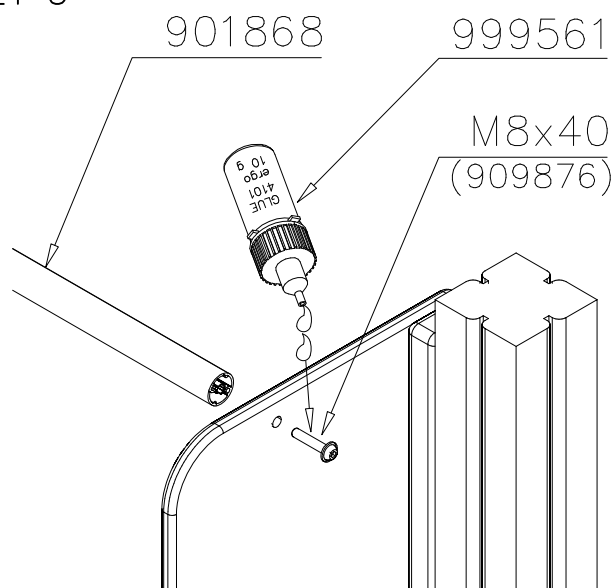
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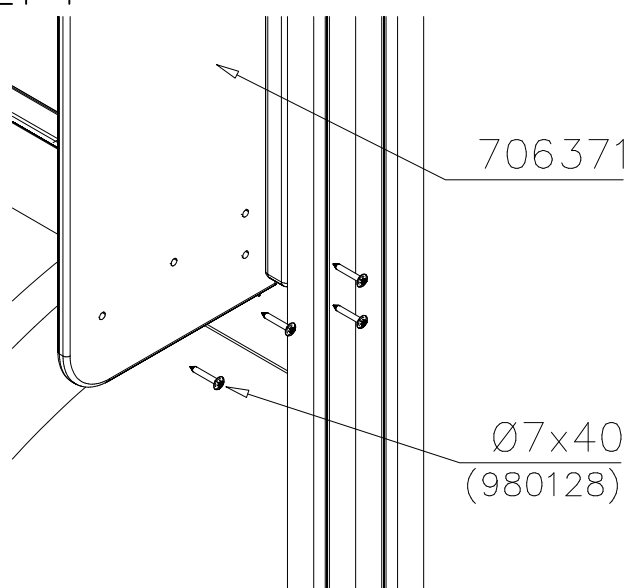
DET 2



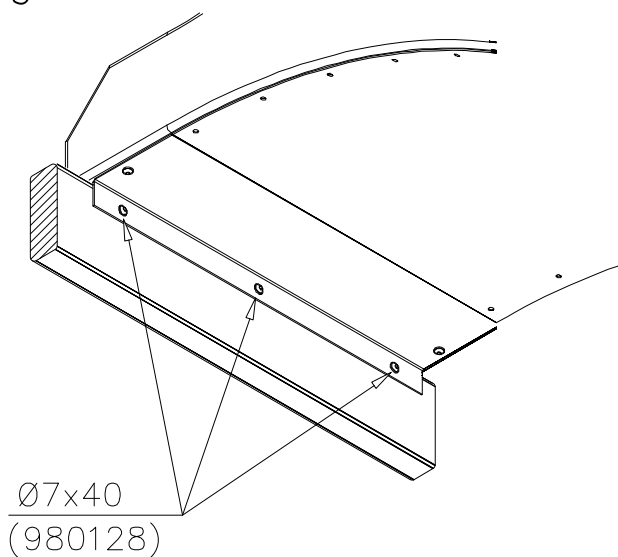
DET 3



DET 4



DET 5

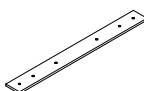
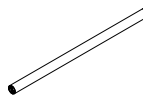
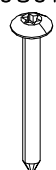


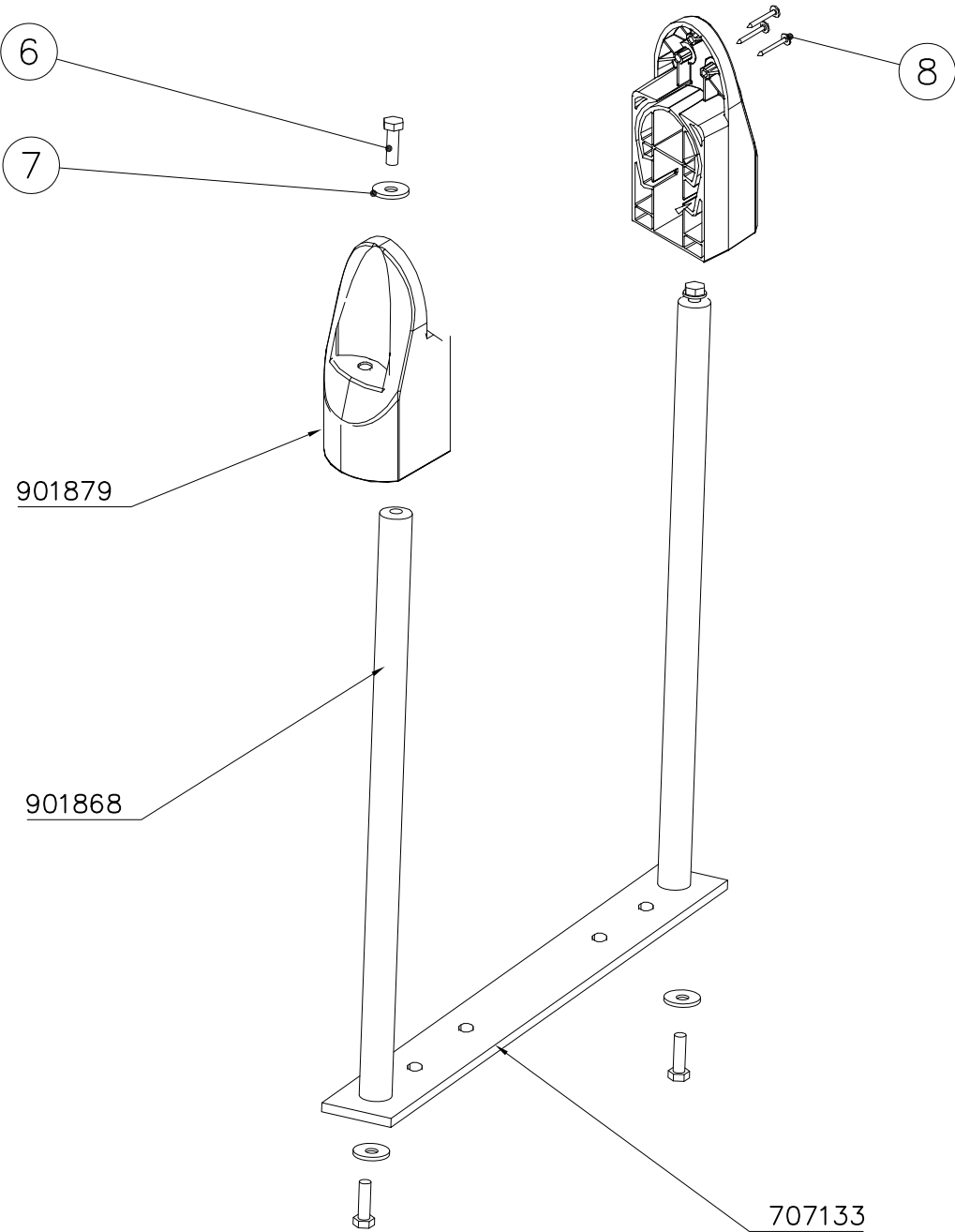
 LAPPSET
DEEP FOUNDATION

SLIDE WOOD

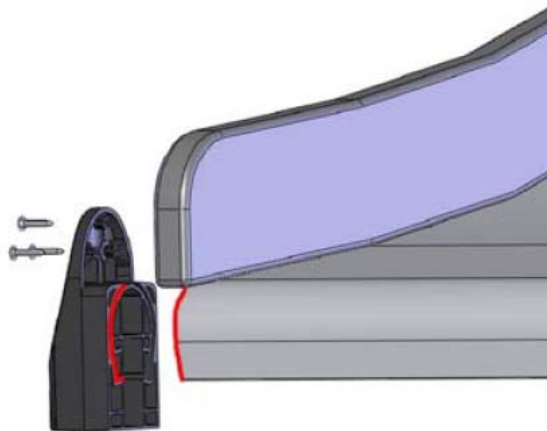
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4(5)

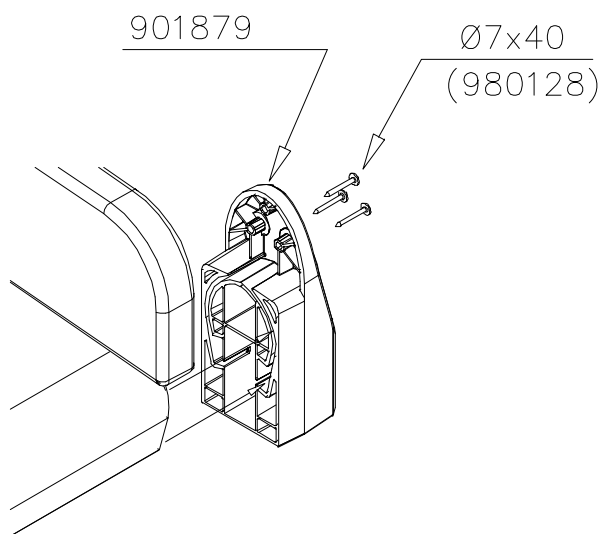
○ 707133	PCS	○ 901868	PCS	○ 901879	PCS	⑥ 909210	PCS	⑦ 905051	PCS	⑧ 980128	PCS
	1		2		2		4		4		6
10x80x745		Ø30x598				M8x40		Ø24/8.4		Ø7x40	



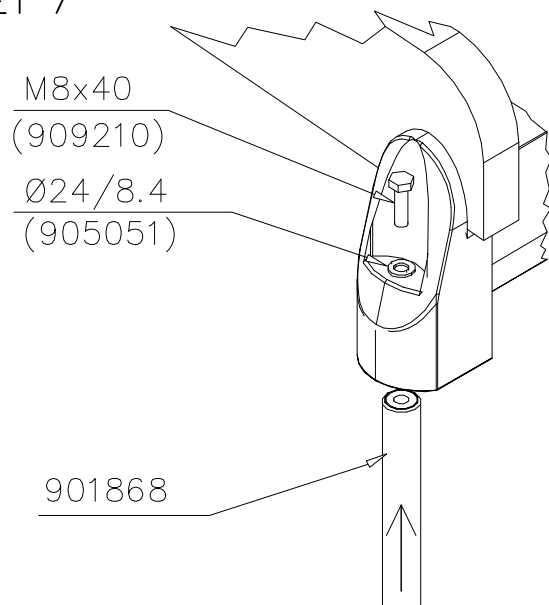
DET 6



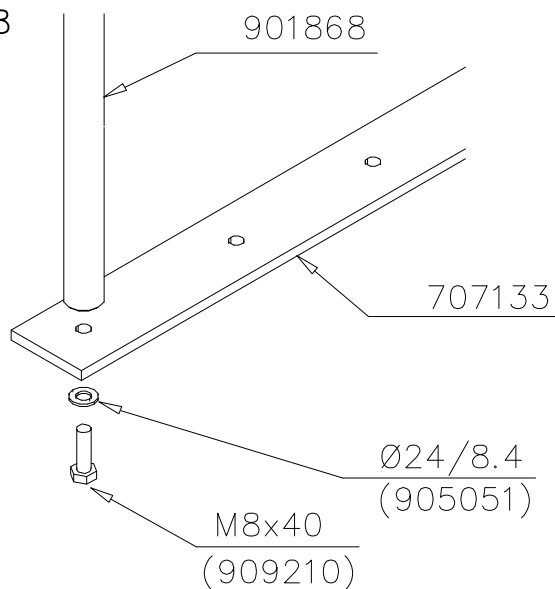
Insert sheet metal IN to the plastic cover.

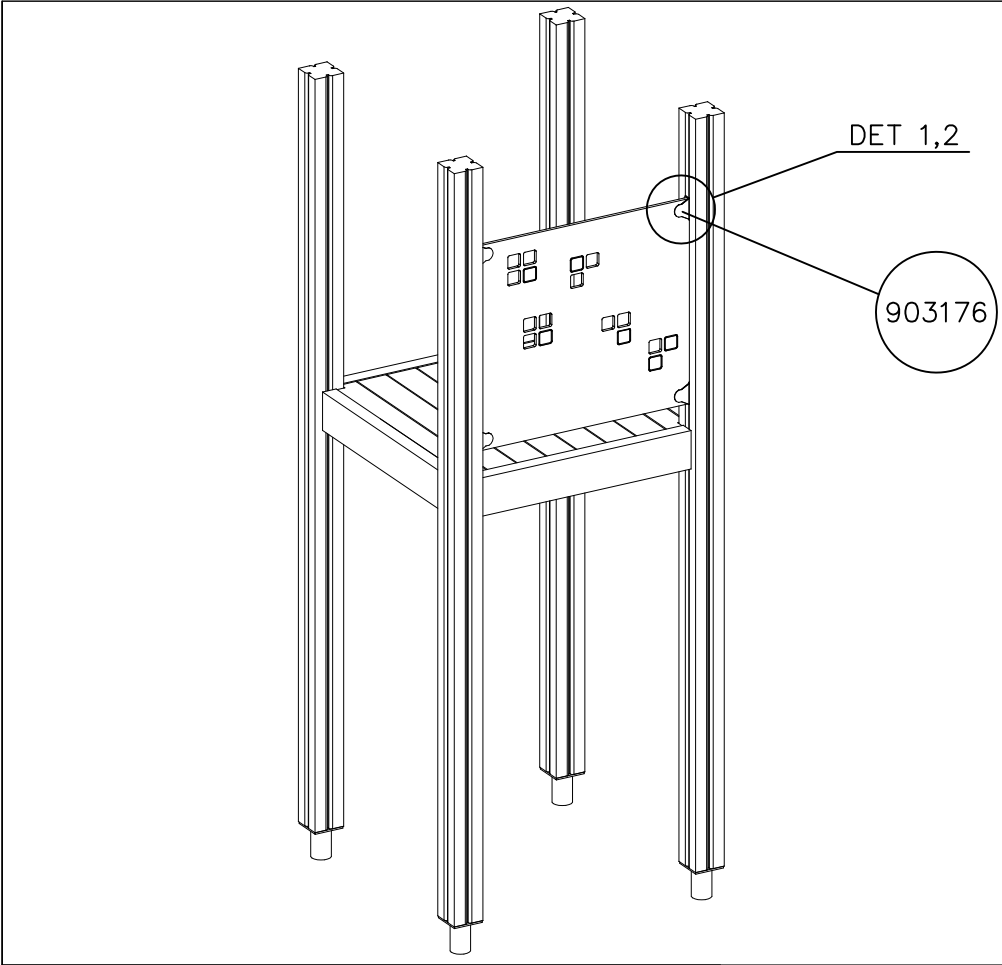


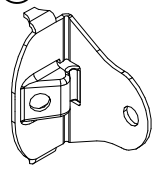
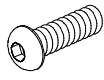
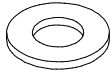
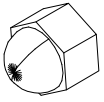
DET 7

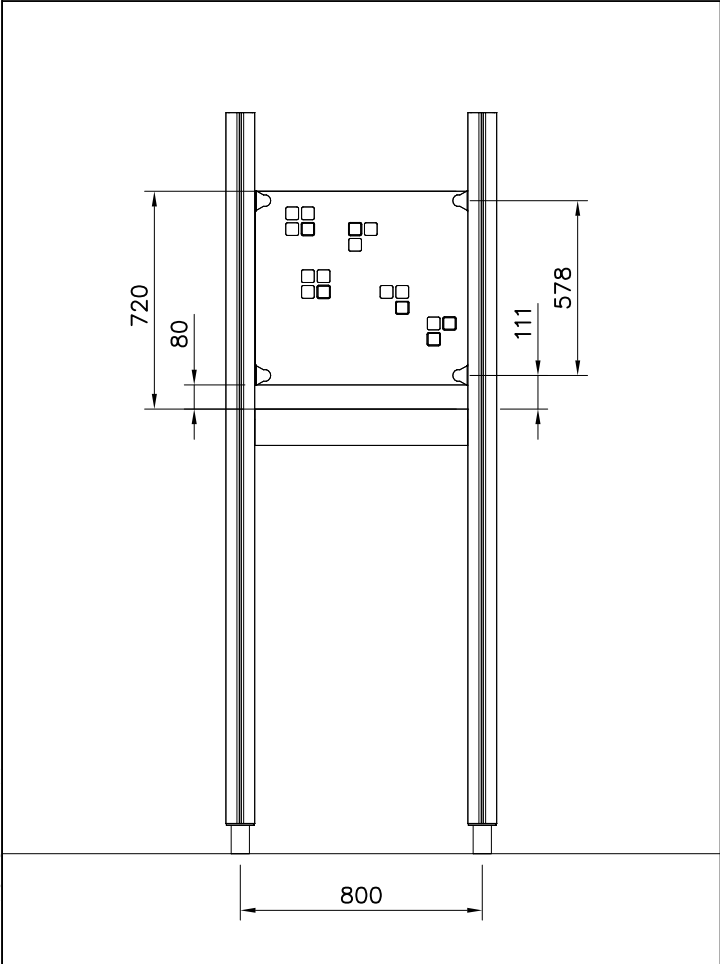


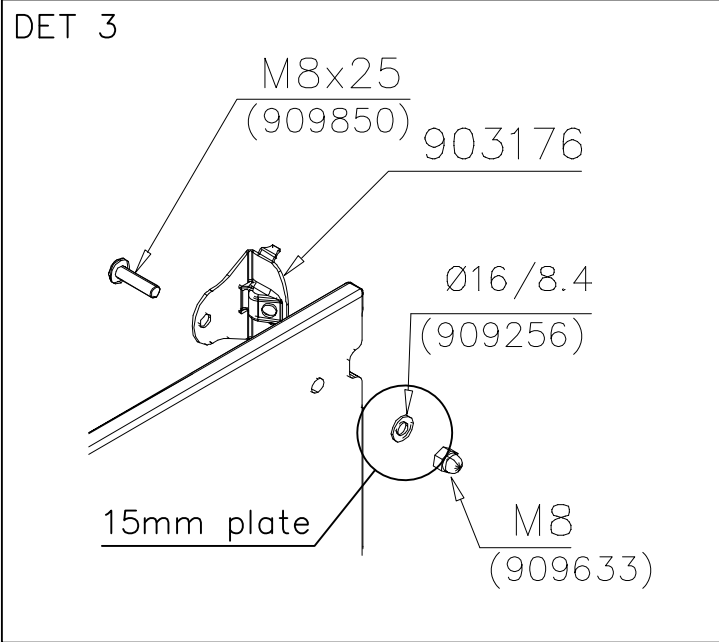
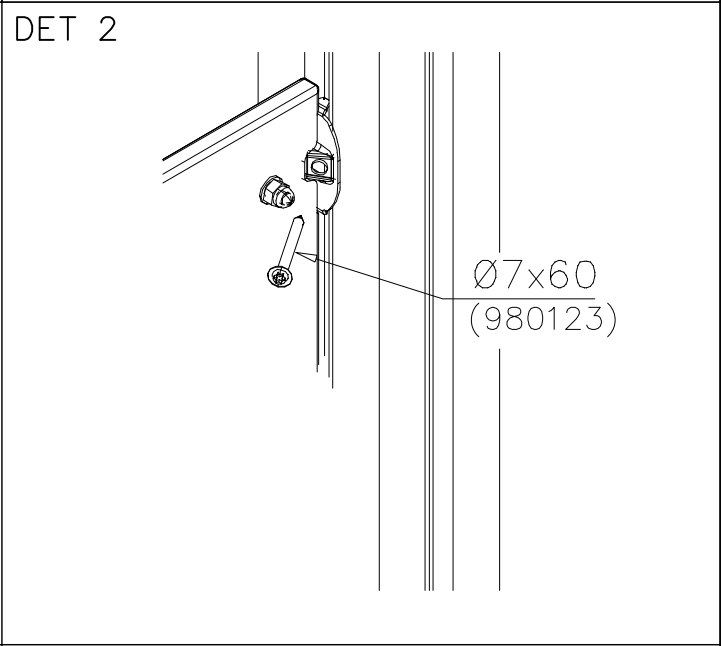
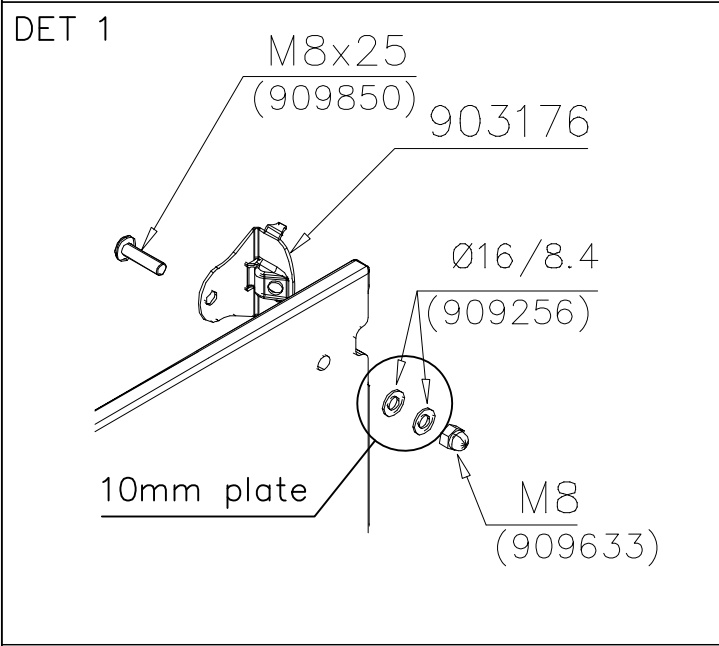
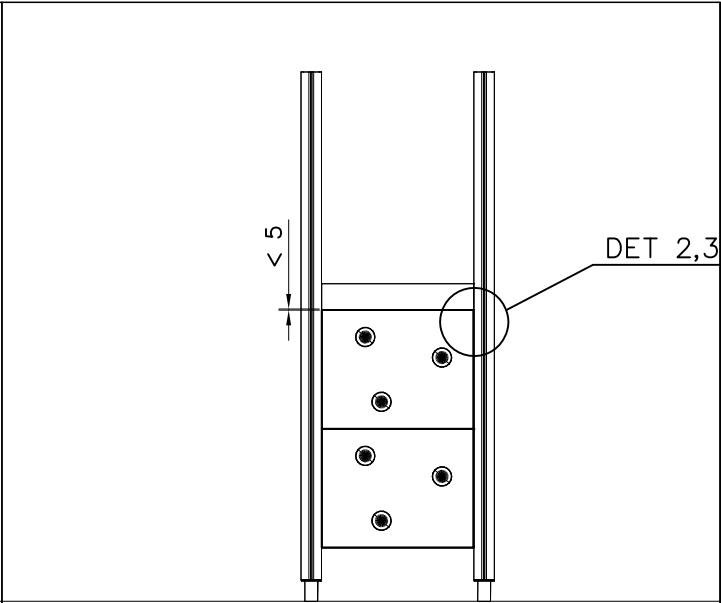
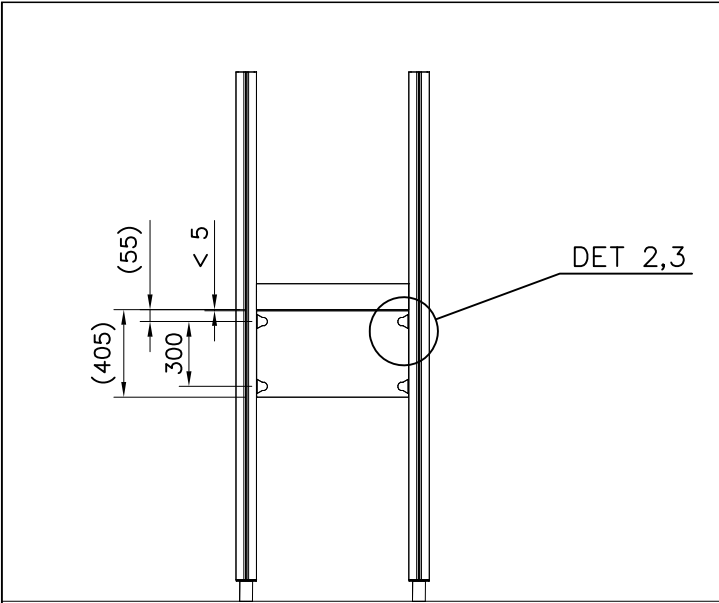
DET 8

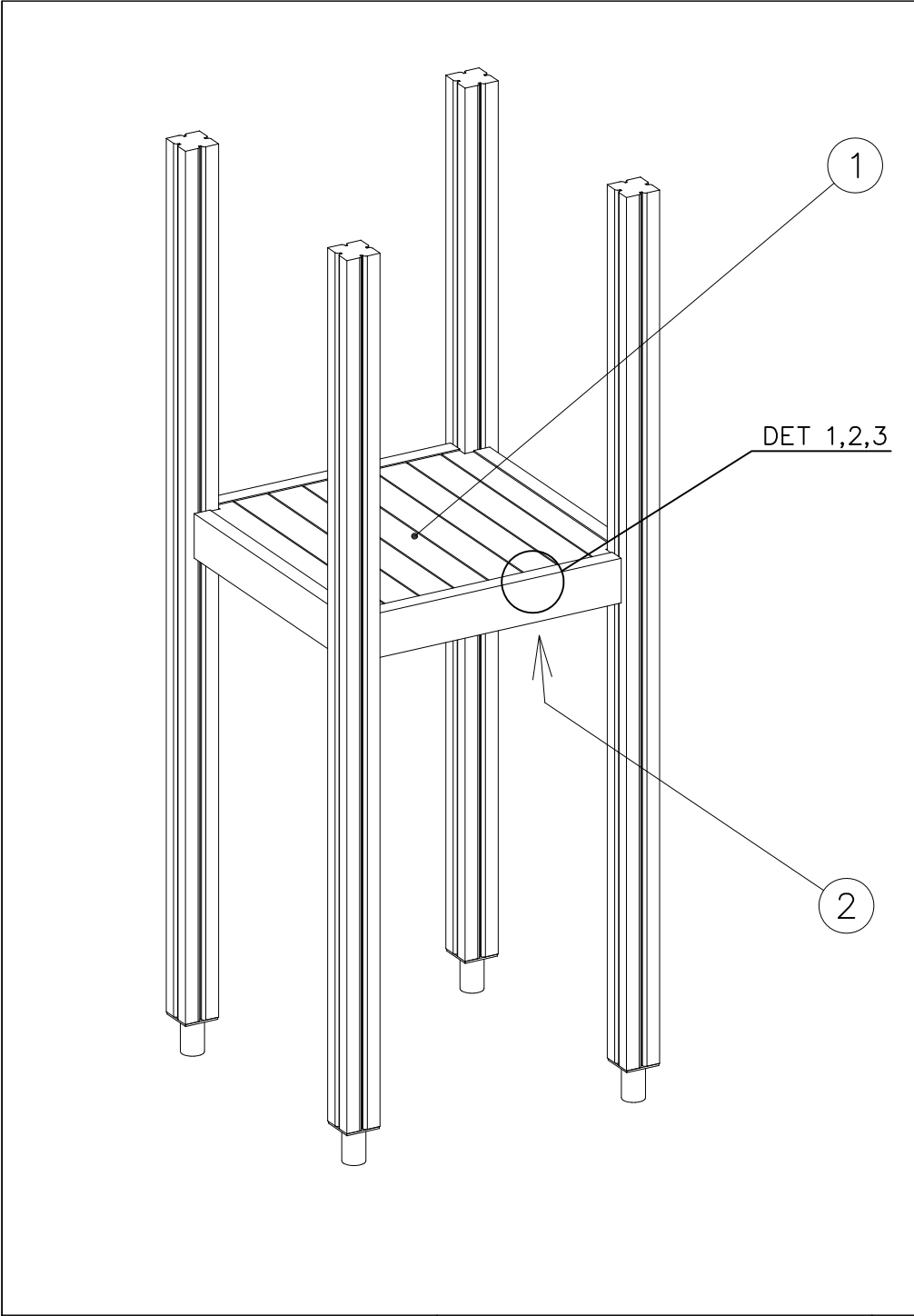


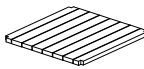
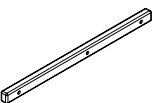
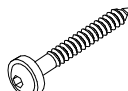


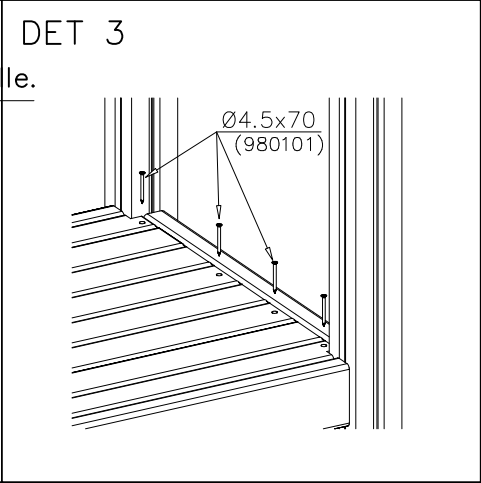
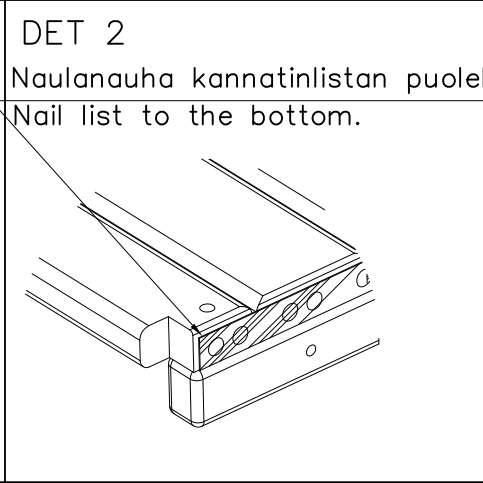
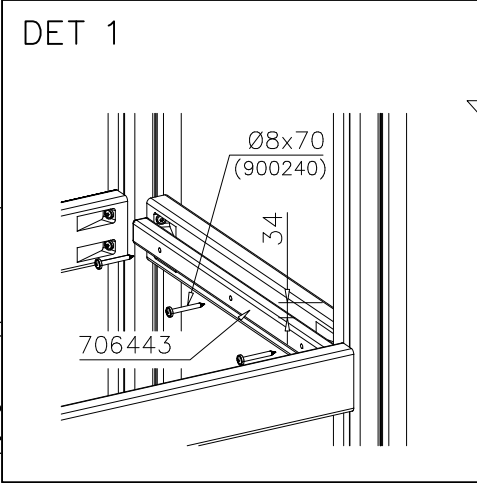
① 903176	PCS	② 909850	PCS
	4		4
		M8x25	
③ 909256	PCS	④ 909633	PCS
	8		4
Ø16/8.4x1.6		M8	
⑤ 980123	PCS		PCS
	4		
Ø7x60			
	PCS		PCS

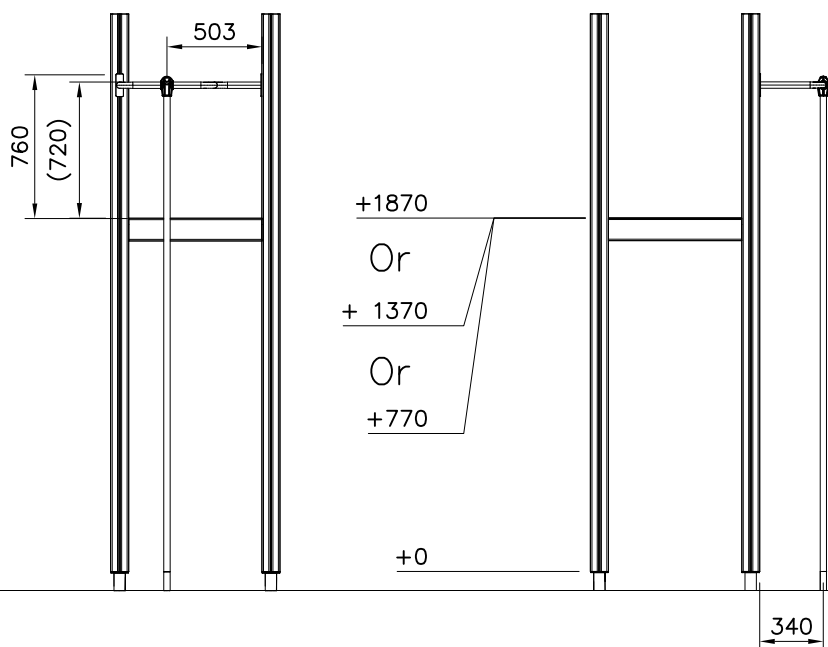
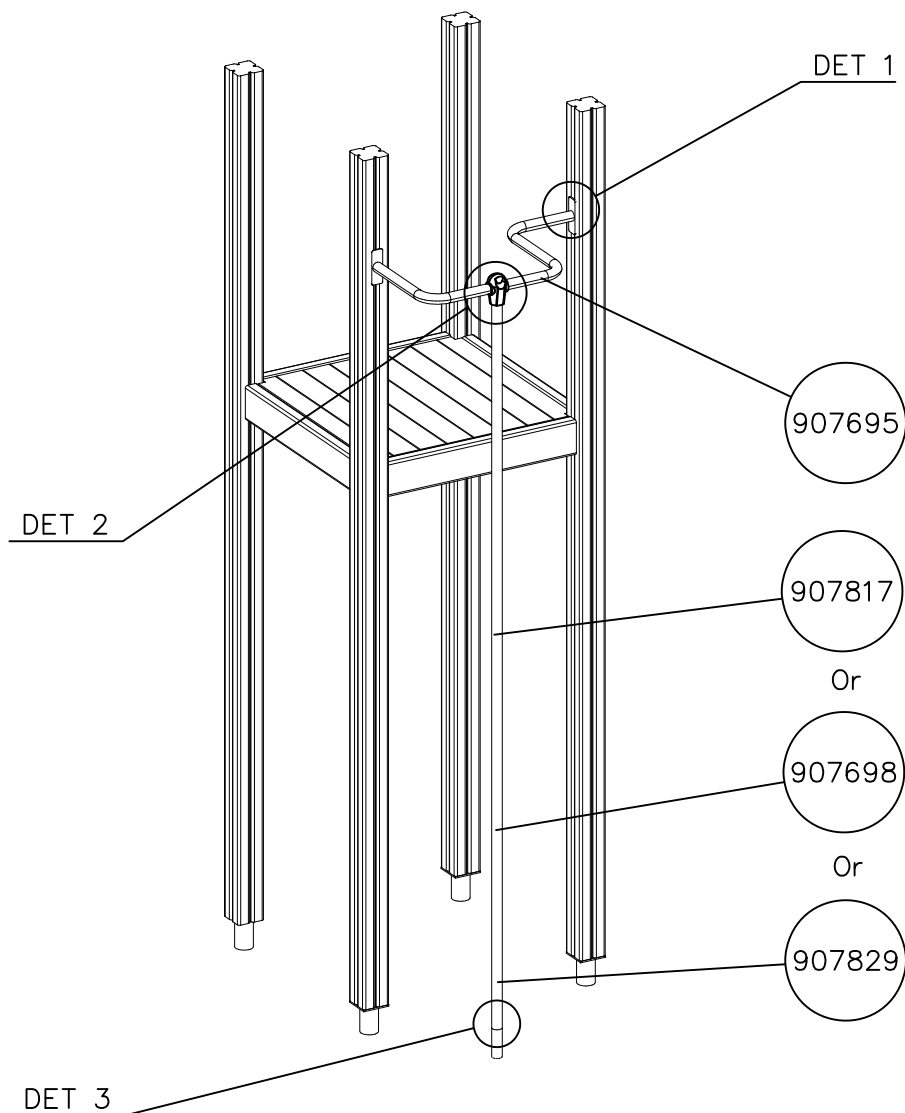


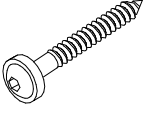
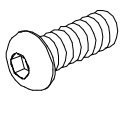
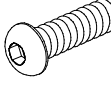
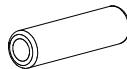
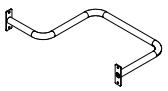


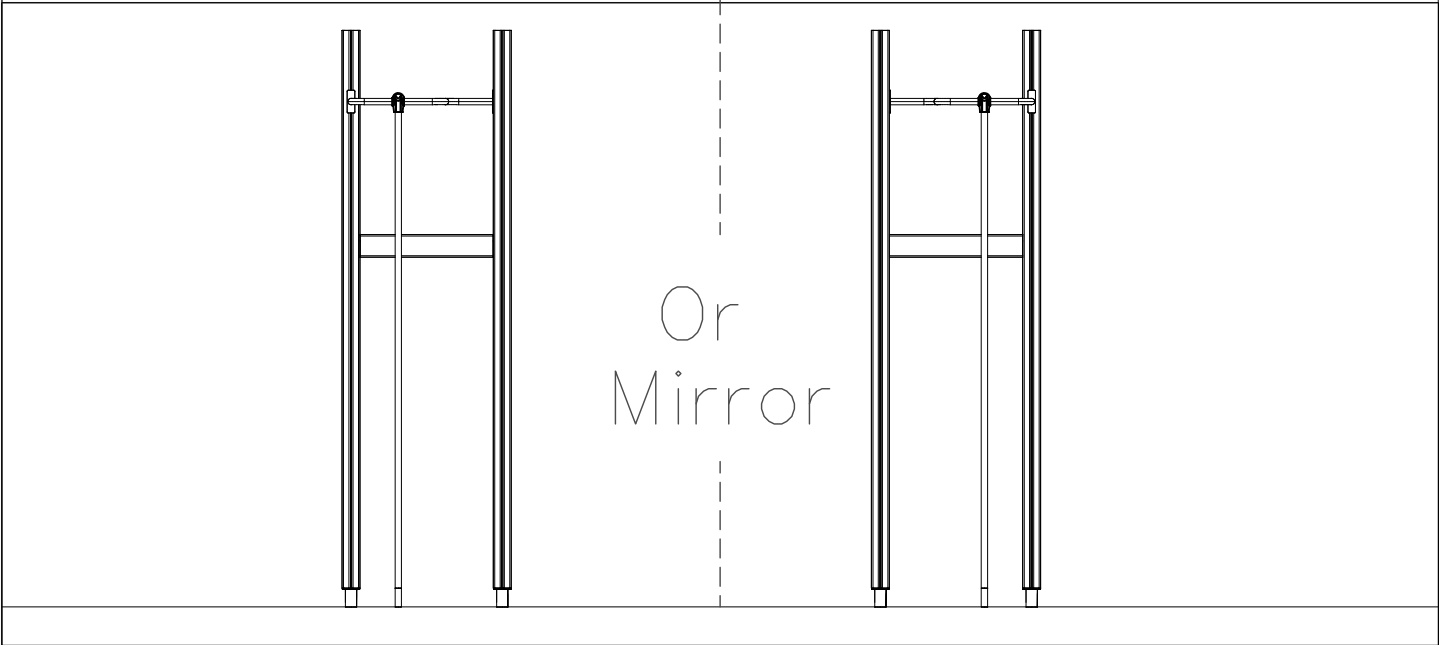
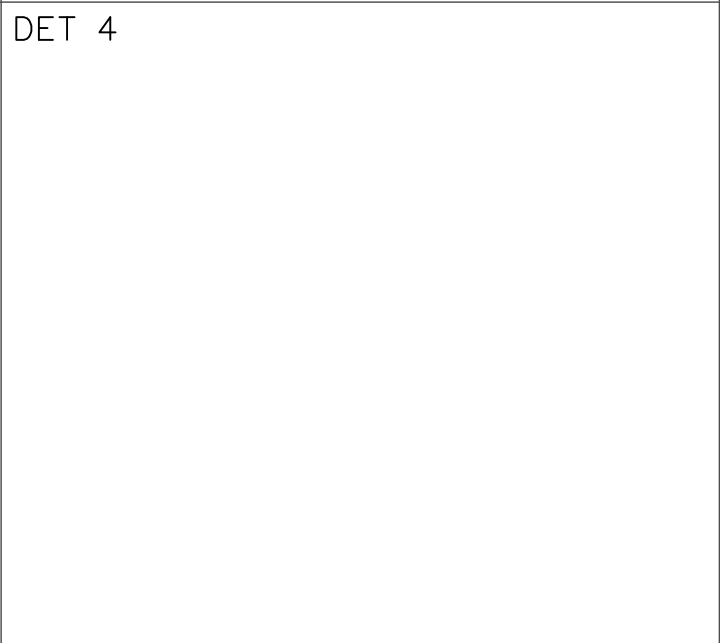
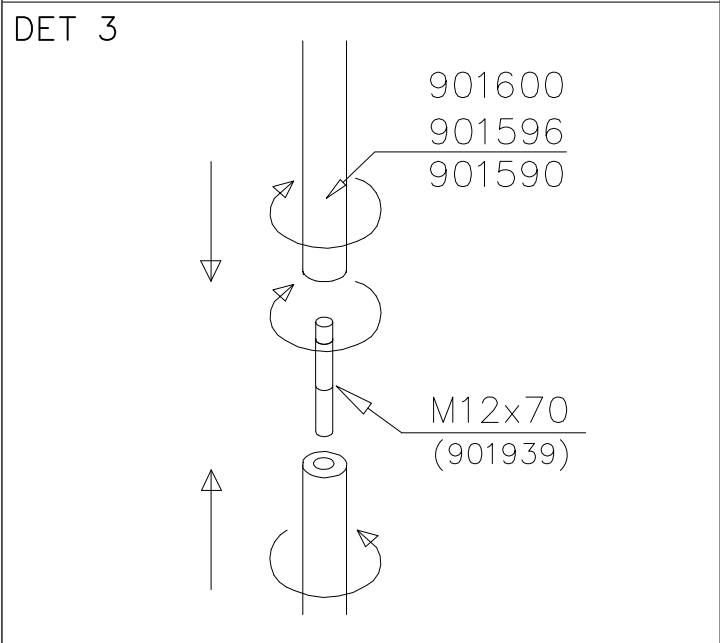
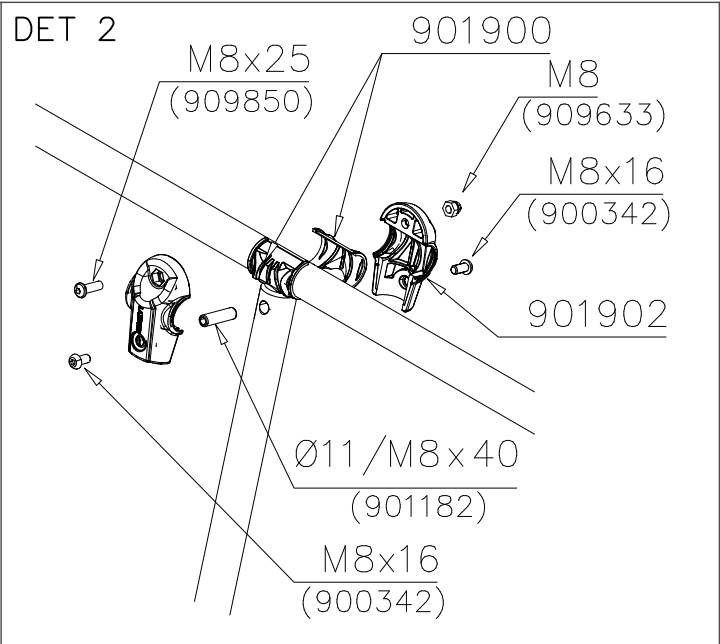
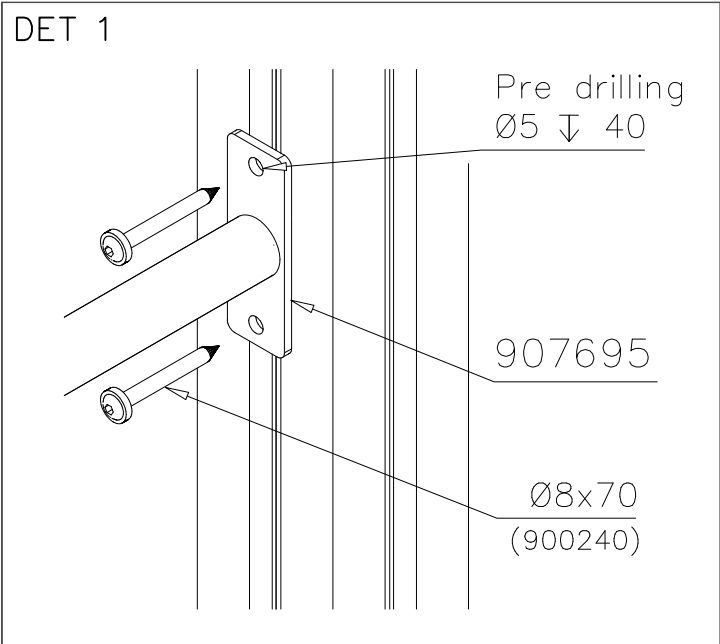


① 008986	PCS	② 706443	PCS
	1		2
750x750		32x45x702	
③ 900240	PCS	④ 980101	PCS
	6		8
Ø8x70		Ø4.5x70	
	PCS		PCS
	PCS		PCS
	PCS		PCS





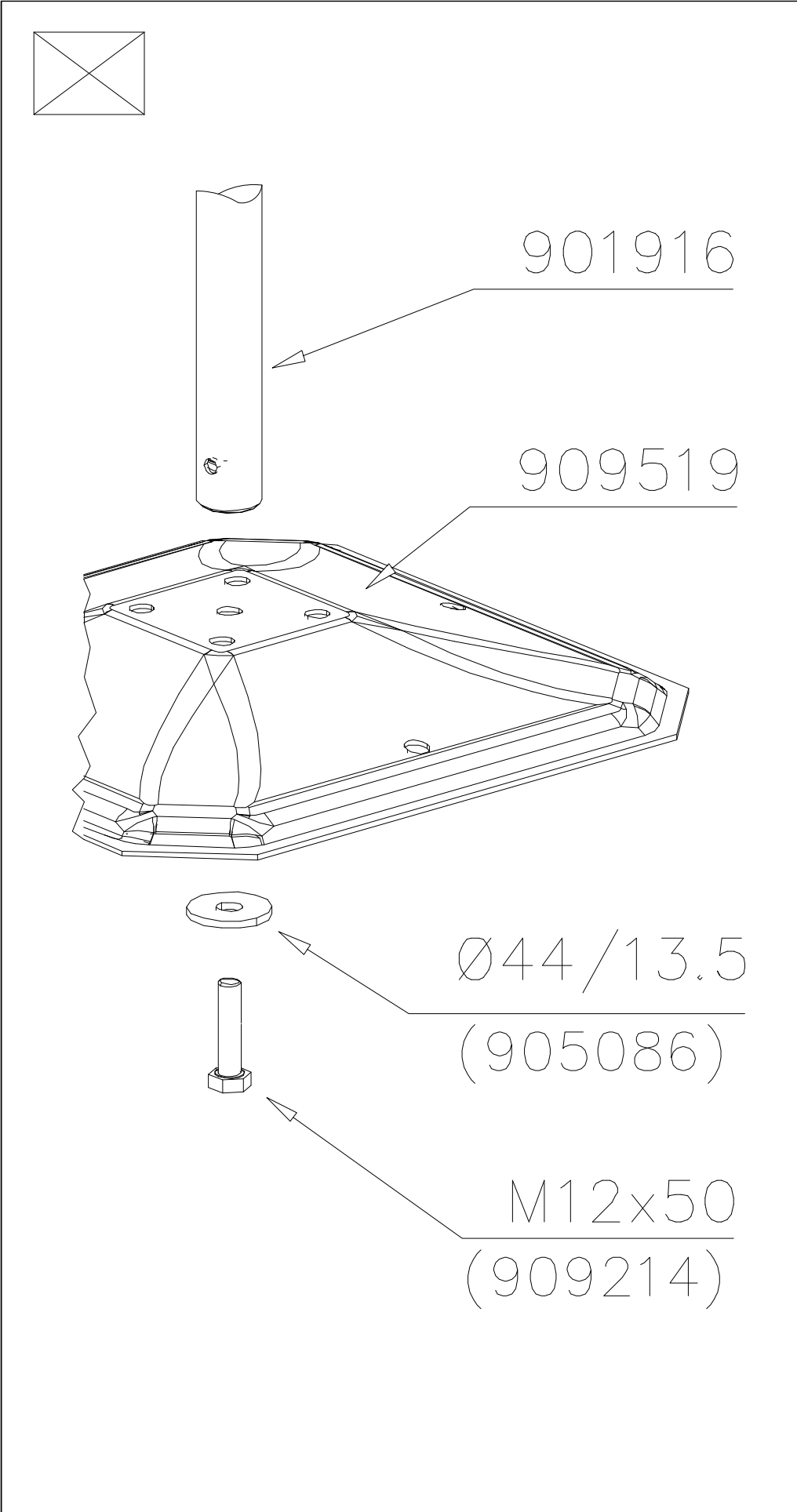
① 900240	PCS	② 900342	PCS
	4		2
Ø8x70		M8x16	
③ 901900	PCS	④ 901939	PCS
	2		1
20.5x36.2x56		M12x70	
⑤ 909850	PCS	⑥ 980150	PCS
	1		1
M8x25		M8	
⑦ 901182	PCS	⑧ 901902	PCS
	1		2
Ø11/M8x40		30.7x60.9x100	
	PCS		PCS
	PCS		PCS
○ 907829	PCS	○ 907698	PCS
	1		1
Ø33,7x1454		Ø33,7x2054	
○ 907817	PCS	○ 907695	PCS
	1		1
Ø33,7x2554			

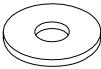
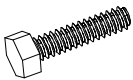


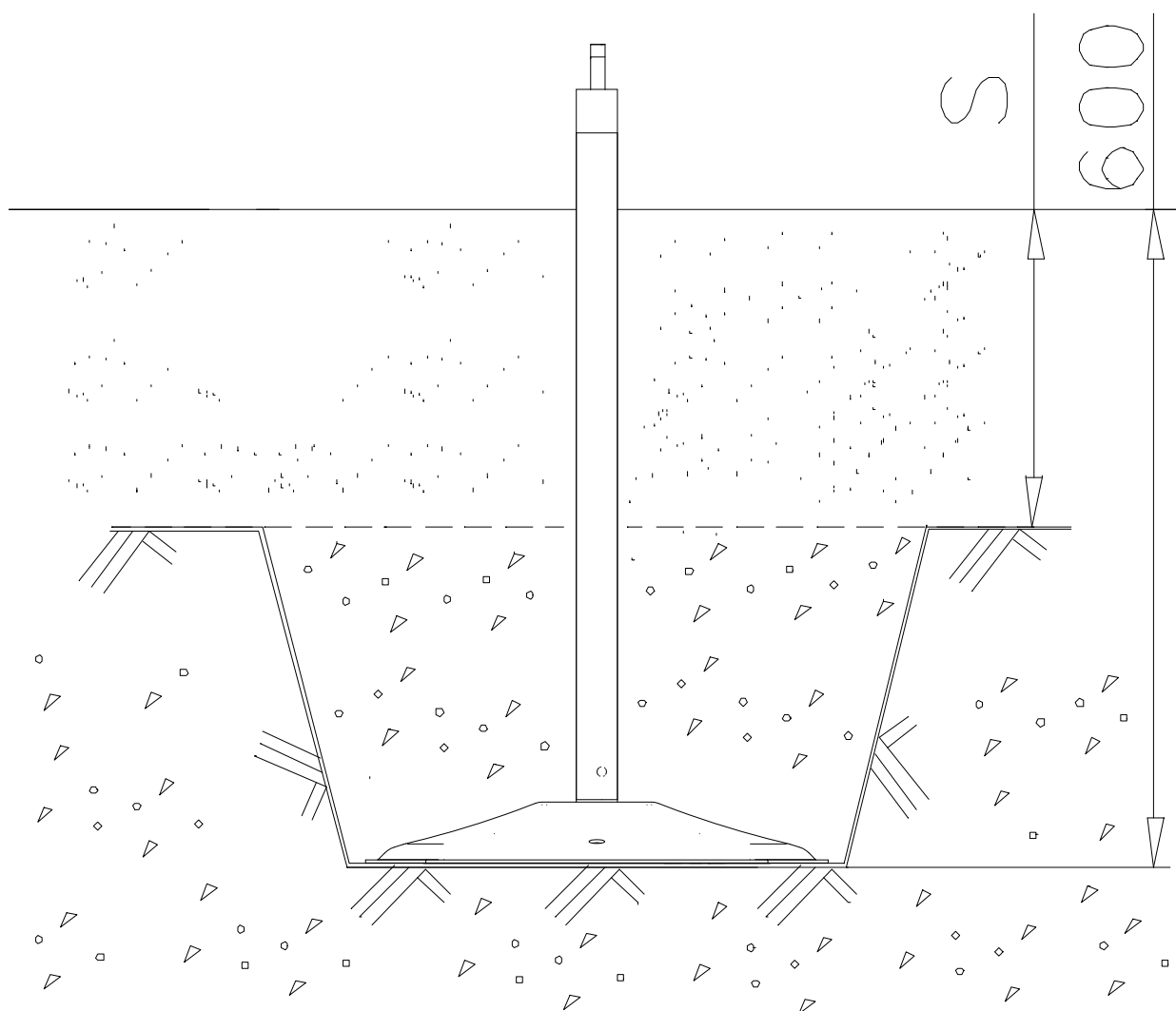
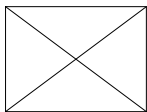
 LAPPSET®
DEEP FOUNDATION

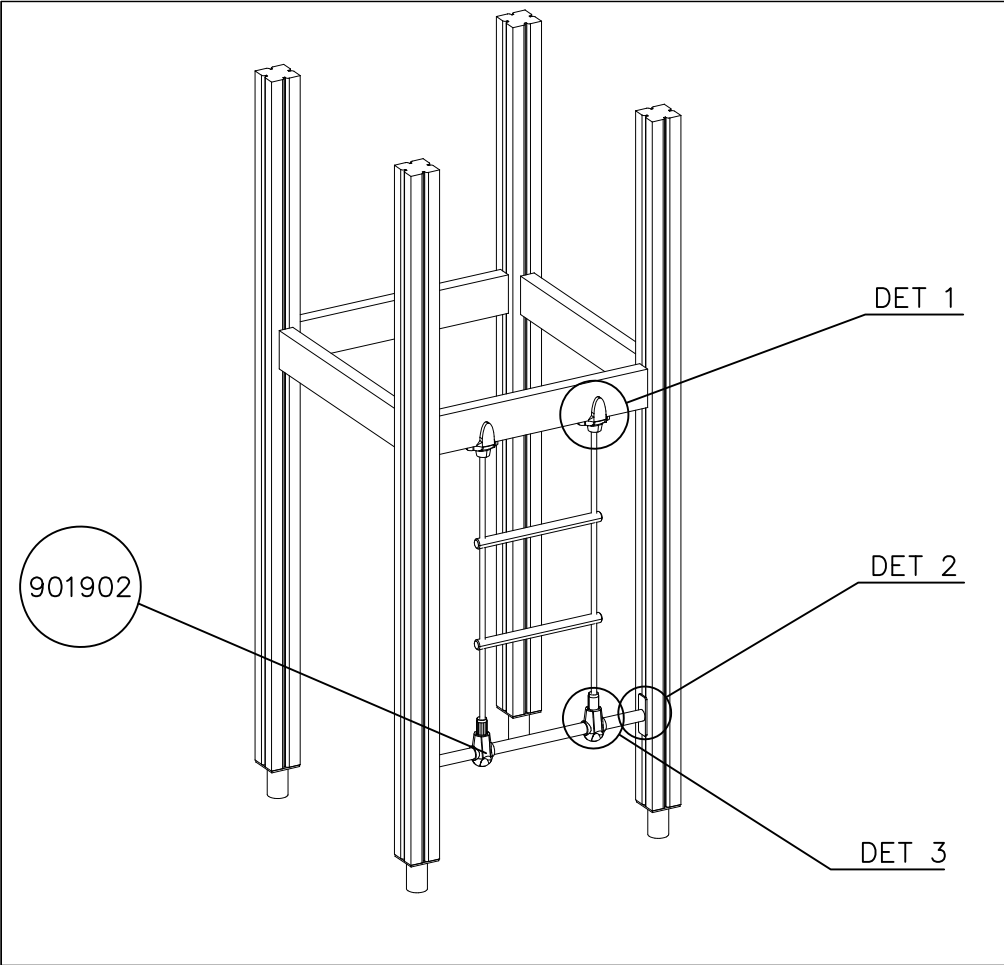
POLE
DATE: 15.5.2014

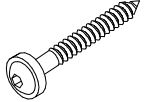
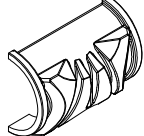
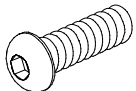
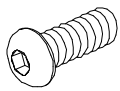
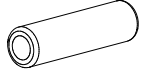
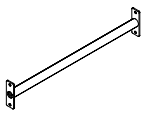
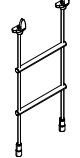
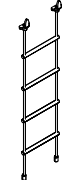
1(1)

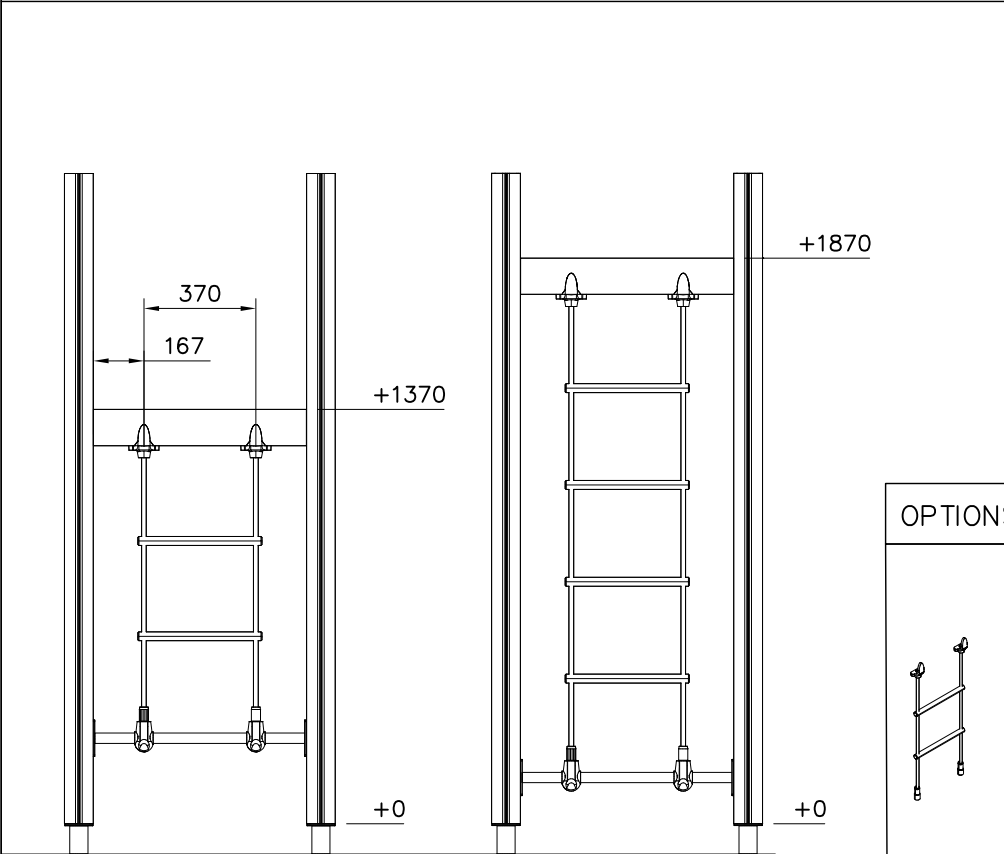


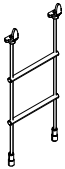
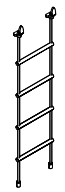
① 905086	PCS	② 909214	PCS
	1		1
			
	Ø44/13.5		M12x50
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS



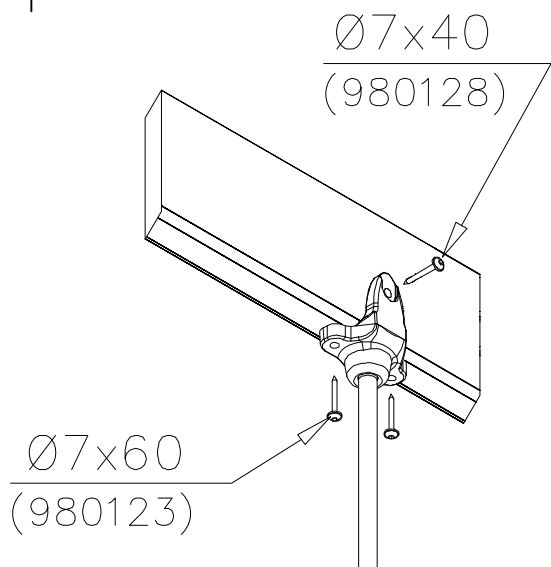


① 901902	PCS 4	② 980128	PCS 2
			
30x61x100		Ø7x40	
③ 980123	PCS 4	④ 900240	PCS 4
			
Ø7x60		Ø8x70	
⑤ 901900	PCS 4	⑥ 909633	PCS 2
			
20.5x36.2x56		M8	
⑦ 909850	PCS 2	⑧ 900342	PCS 4
			
M8x25		M8x16	
⑨ 901182	PCS 2	○ 907694	PCS 1
			
Ø11/M8x40		L 704	
○ 706473	PCS 1	○ 706780	PCS 1
			
+1470		+1970	

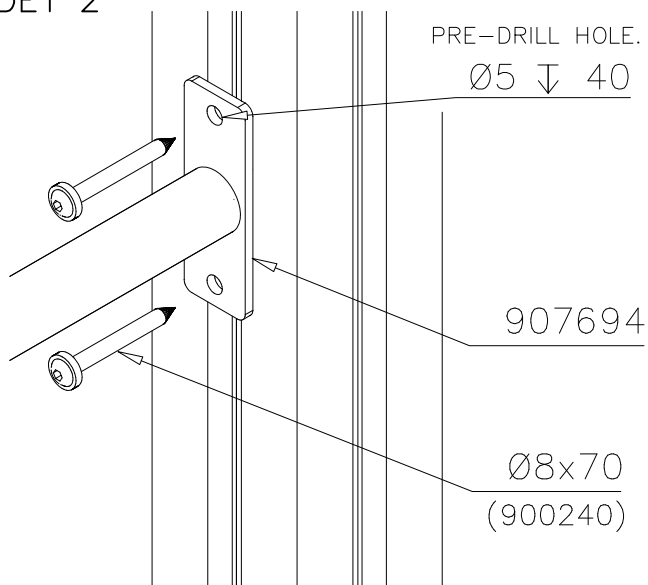


OPTIONS	
	
–301	BLUE
–302	RED
–303	BEIGE
–304	GRAY
–305	BLACK
–306	YELLOW

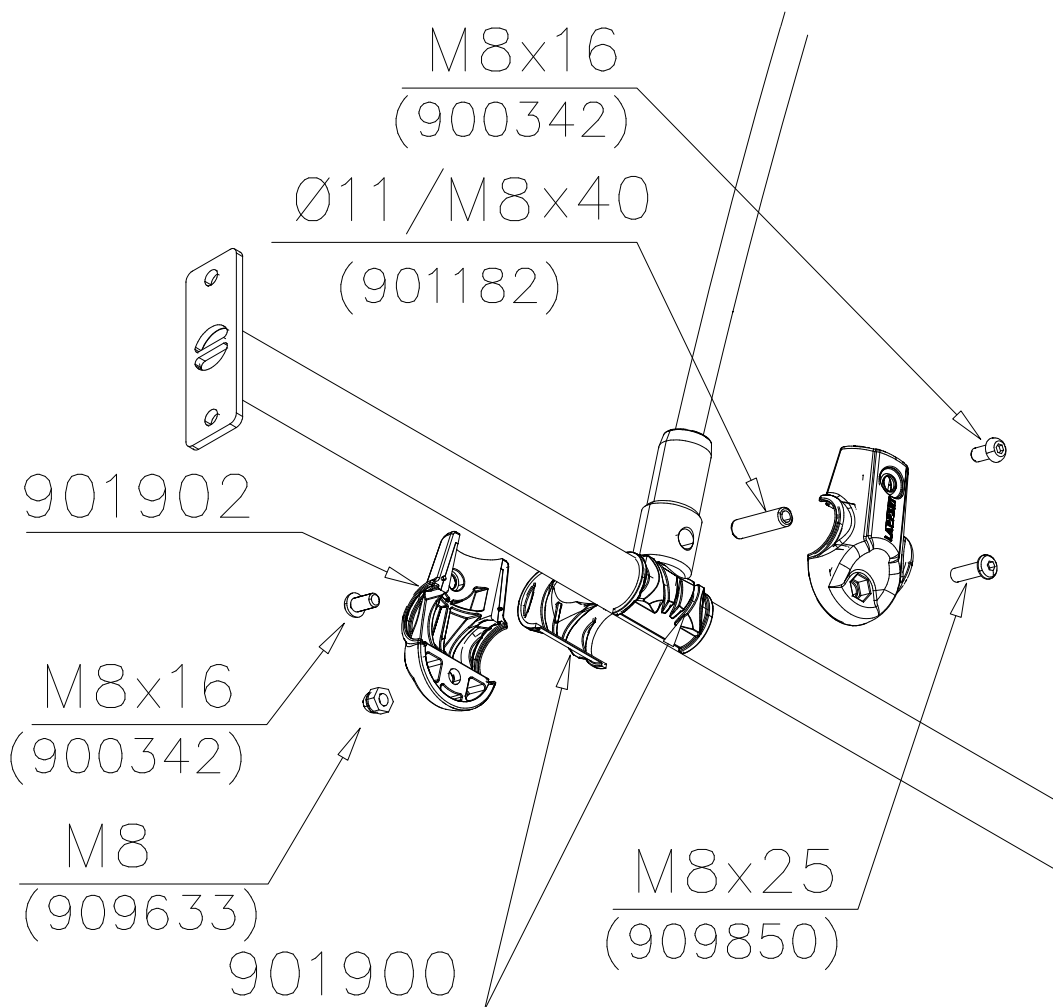
DET 1

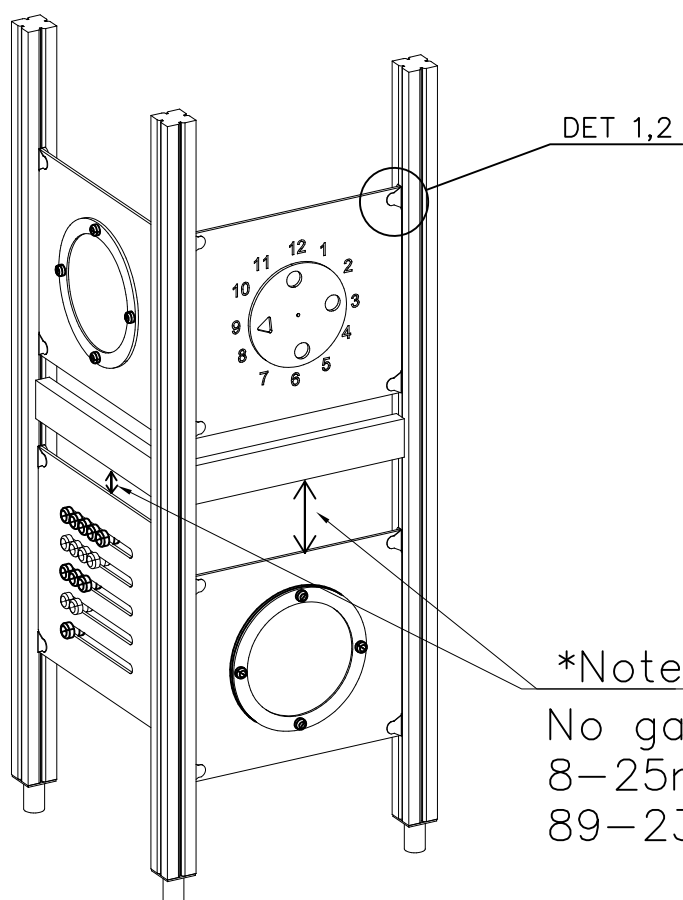


DET 2



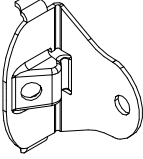
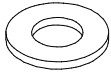
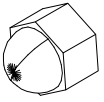
DET 3

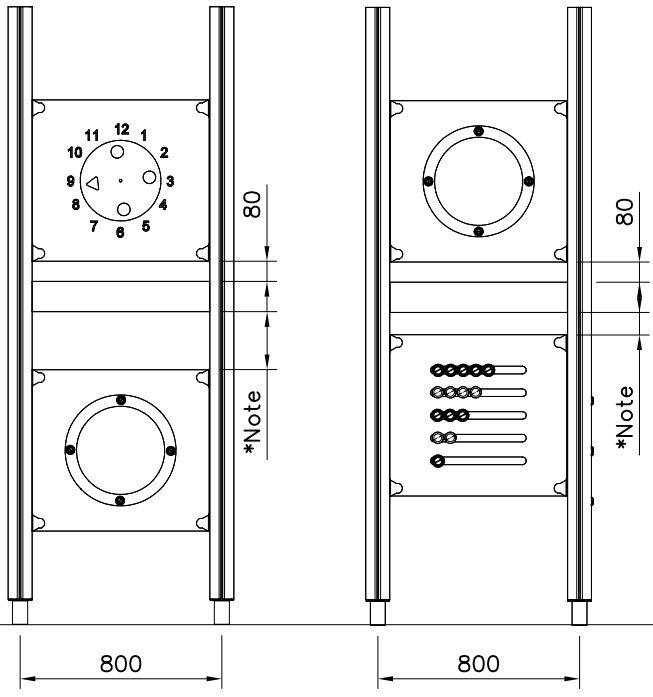




DET 1,2

*Note:
No gaps between:
8–25mm
89–230mm

① 903176	PCS	② 909850	PCS
	4		4
		M8x25	
③ 909256	PCS	④ 909633	PCS
	8		4
Ø16/8.4x1.6		M8	
⑤ 980123	PCS		PCS
	4		
Ø7x60			



80

800

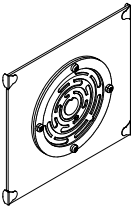
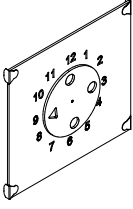
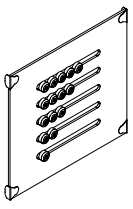
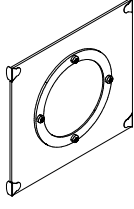
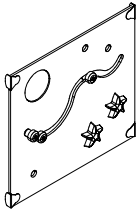
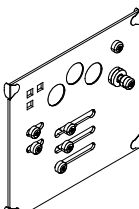
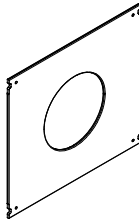
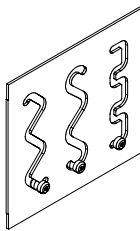
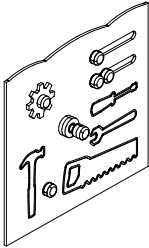
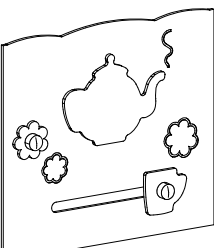
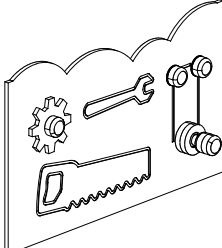
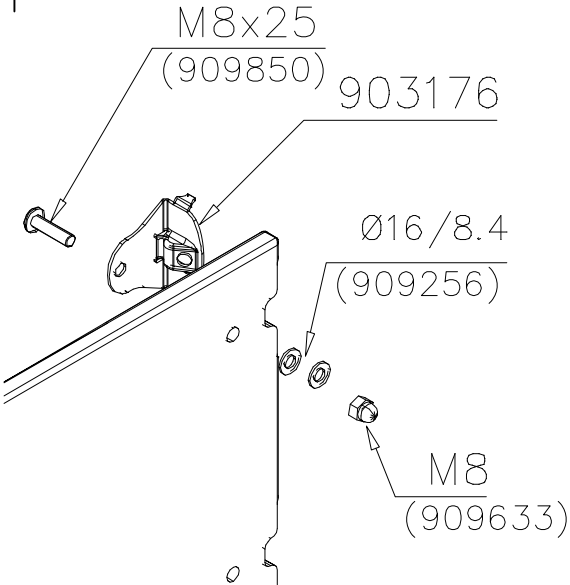
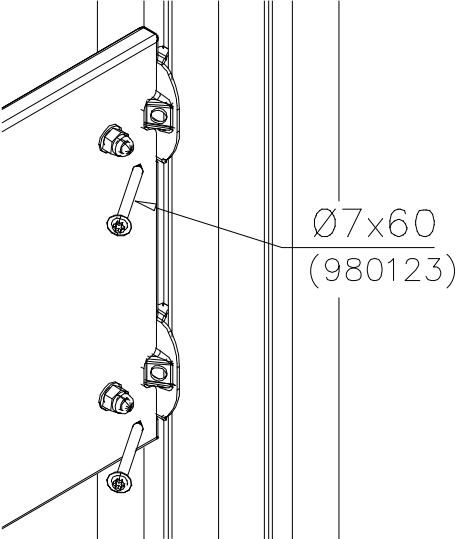
*Note

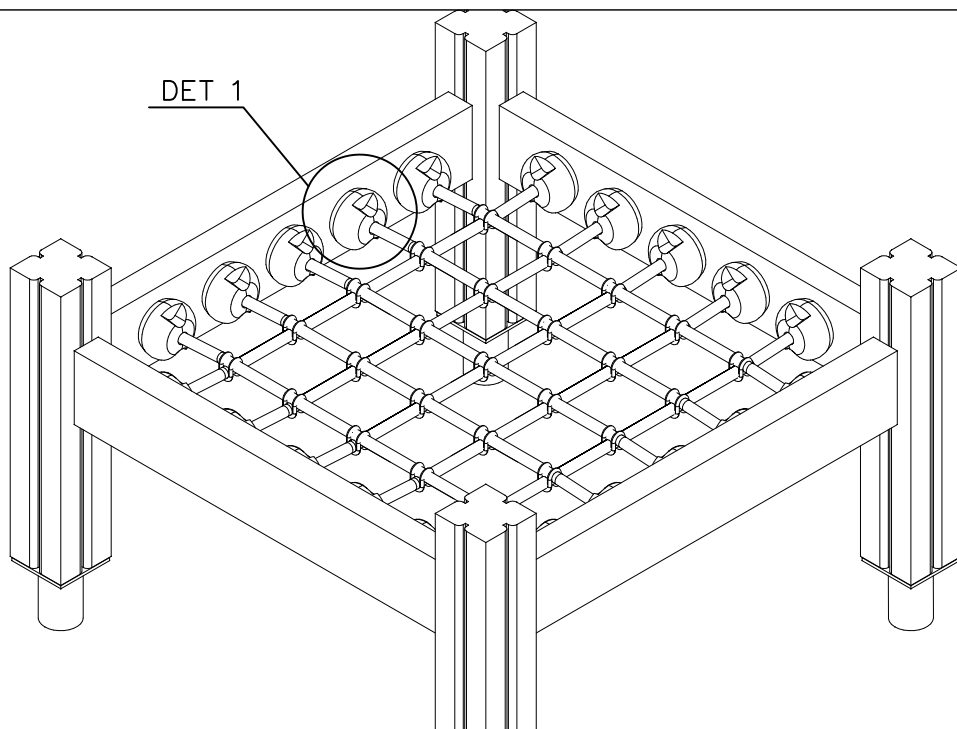
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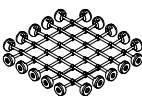
800

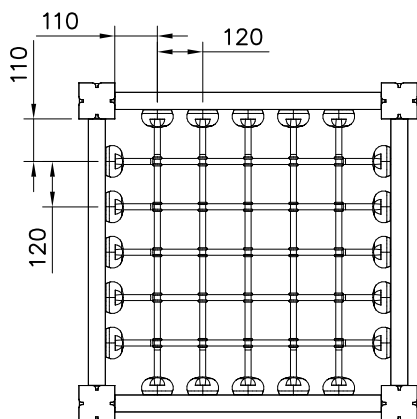
*Note

COLOR OPTIONS	
–701	BLUE
–702	YELLOW
–703	LIME
–704	DARK GRAY
–705	LIGHT GRAY
–706	RED
–707	GREEN
–708	FUXIA

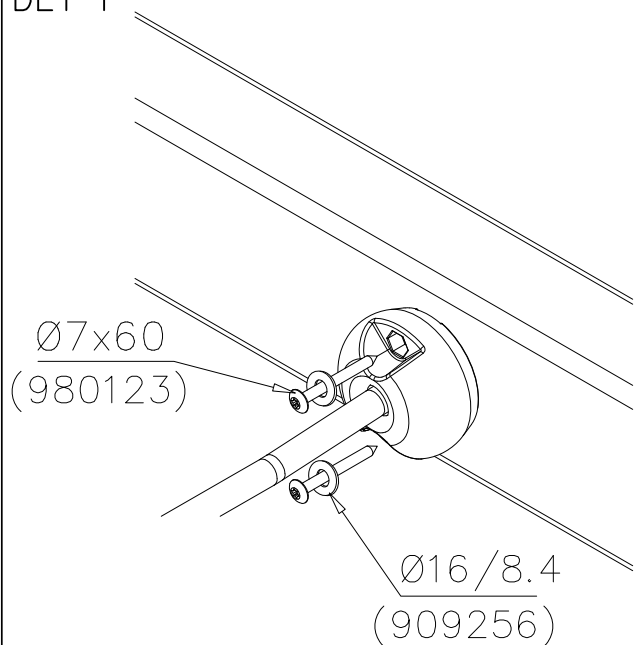
GAME WALL OPTIONS			
706766	706772	706308	707453
			
640x702	640x702	640x702	640x702
707209	705705	707433	707386
			
640x702	640x702	640x702	640x702
709403	709358	709405	
			
640x702	640x702	420x702	
DET 1		DET 2	
			

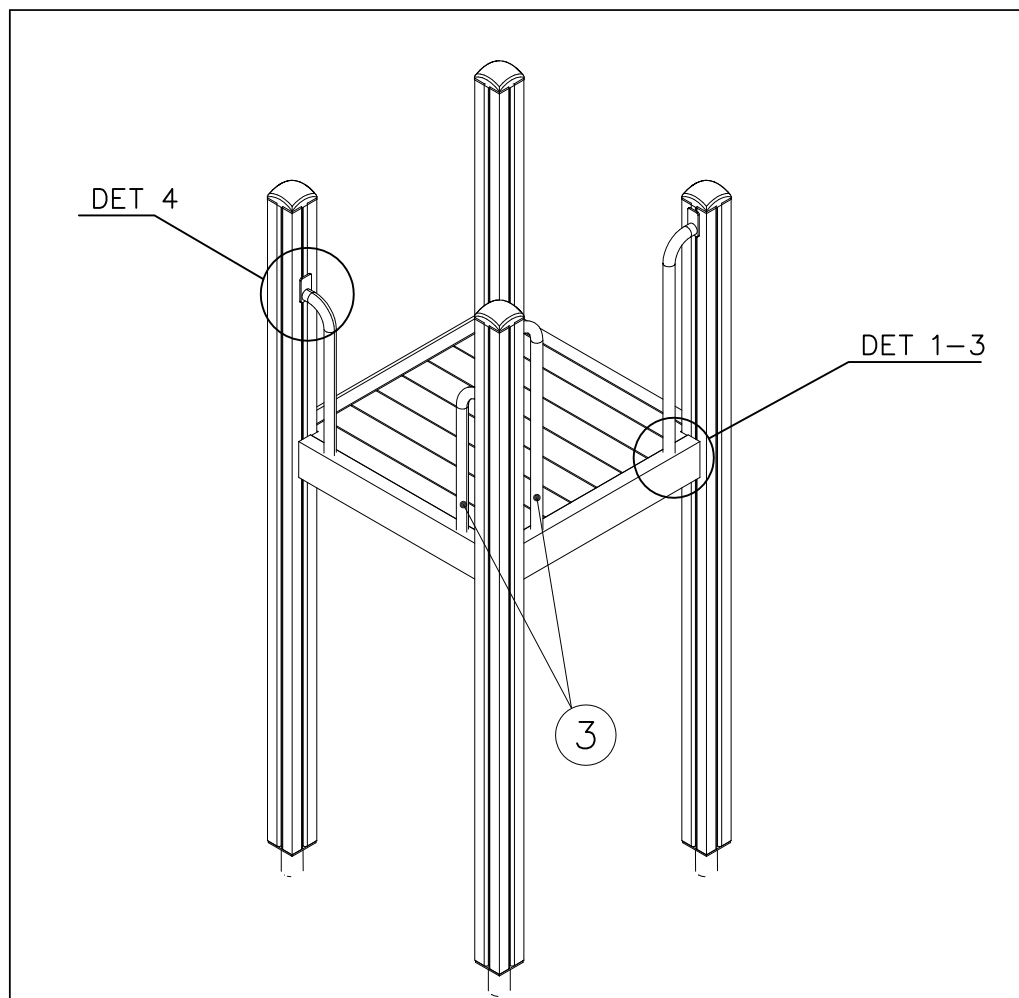


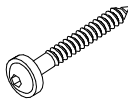
① 980123	PCS	② 909256	PCS
	40		40
Ø7x60		Ø16/8.4	
	PCS		PCS
	PCS	○ 707590	PCS
			
		755x755	
	PCS		PCS
	PCS		PCS



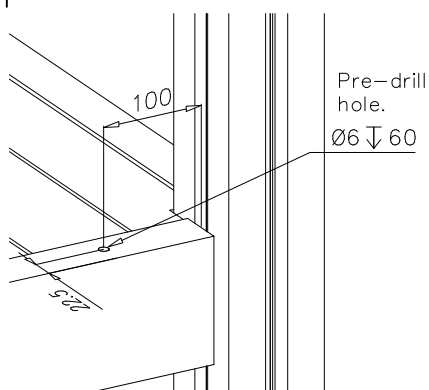
DET 1



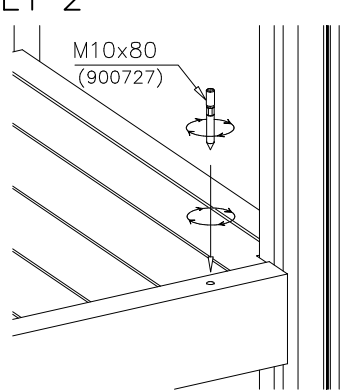


① 900240  Ø8x70	PCS	② 900727  M10x80	PCS
	1		1
③ 907688  765	PCS	③ 907701  545	PCS
	1		1
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

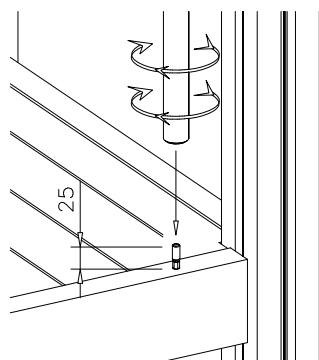
DET 1



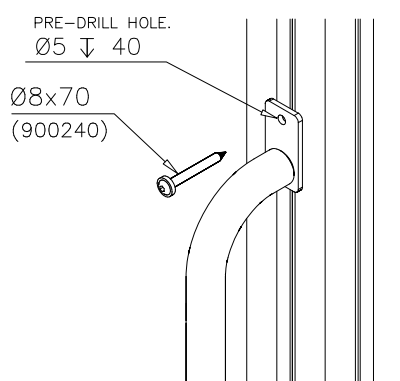
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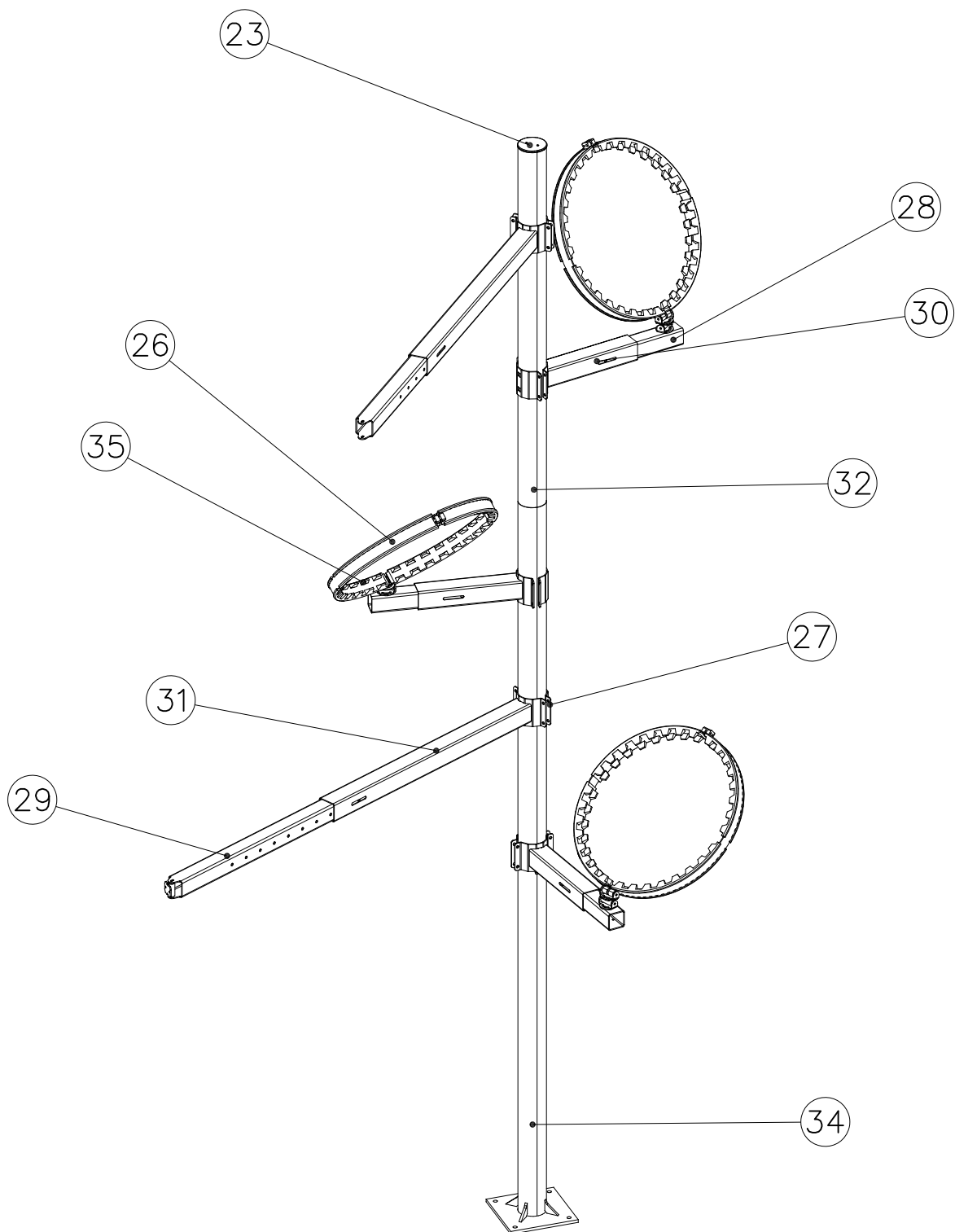


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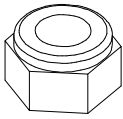
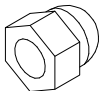
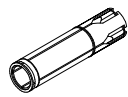
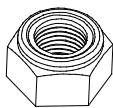
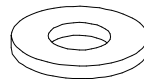
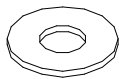
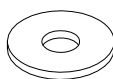
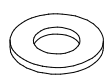
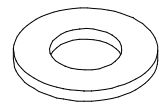
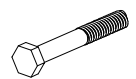
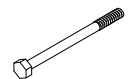
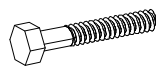
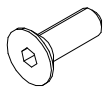
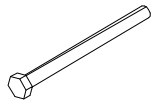
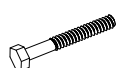
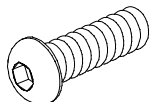
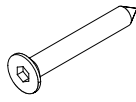
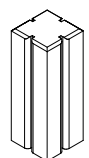
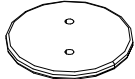
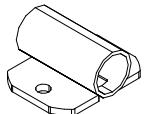
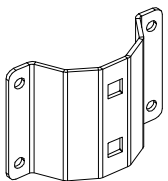
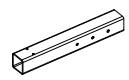
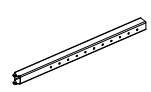
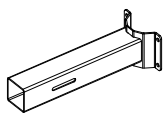
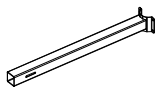
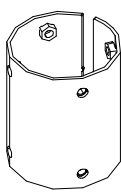
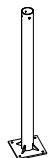
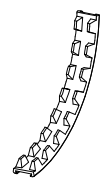
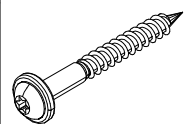
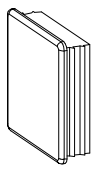


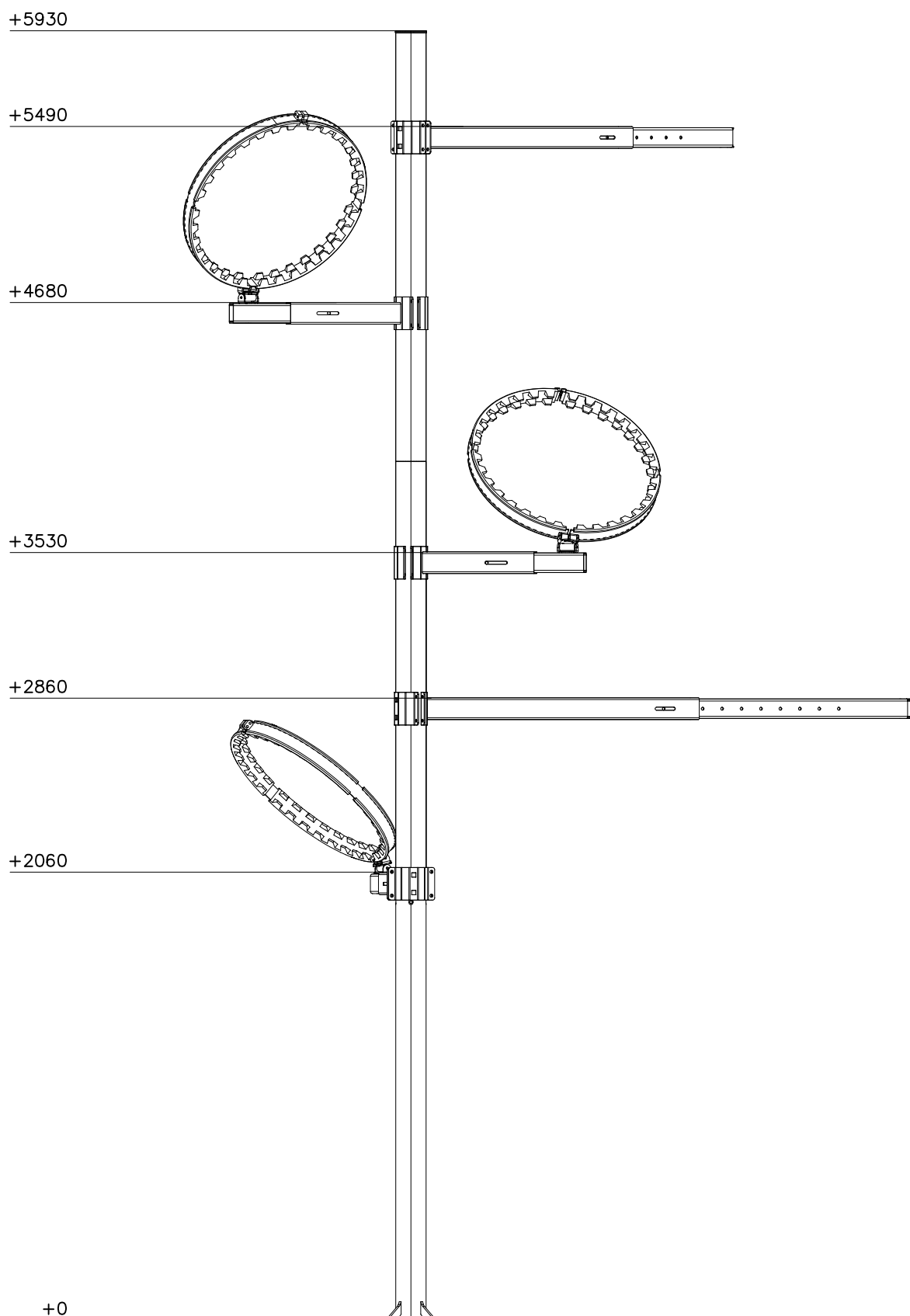
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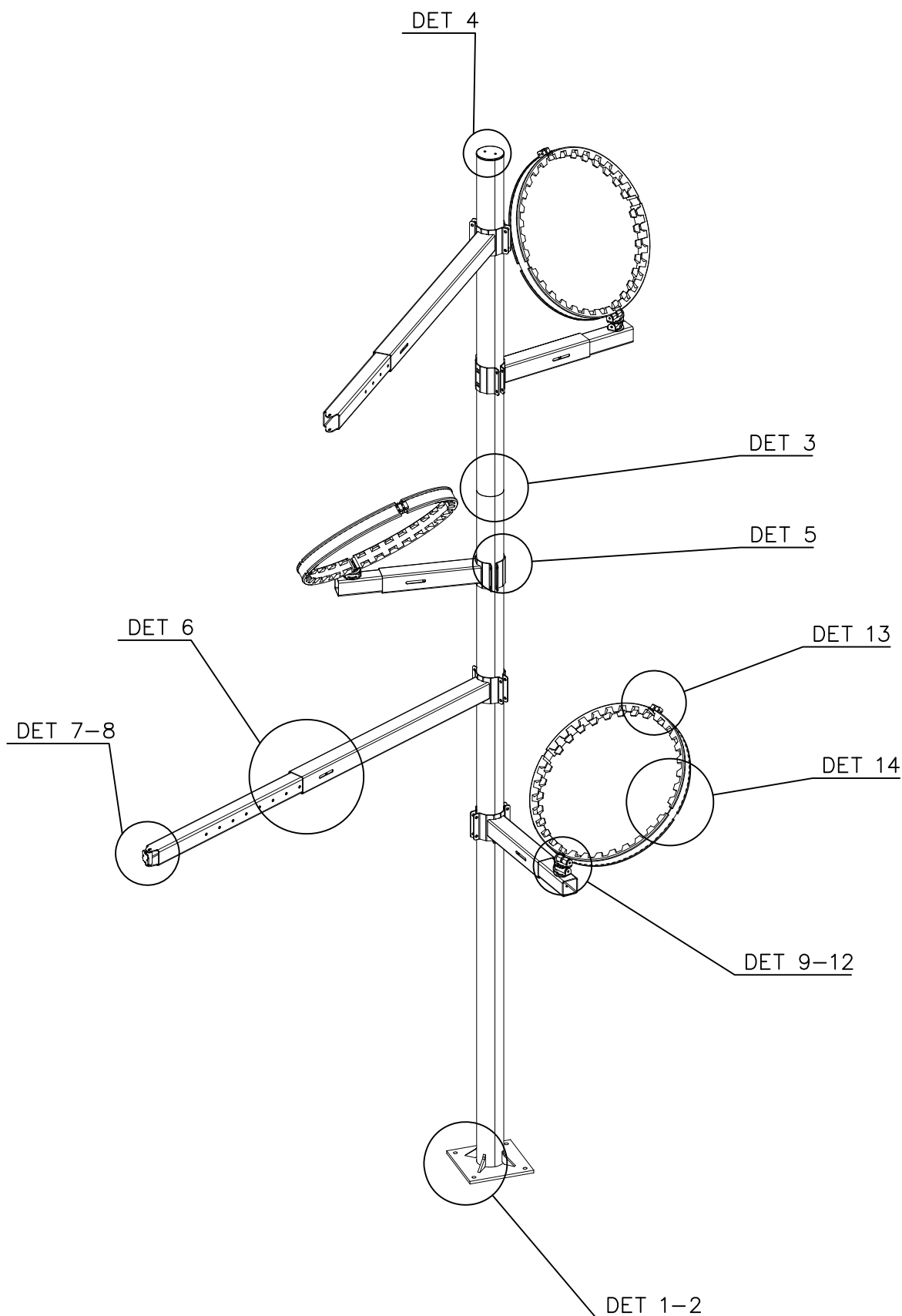


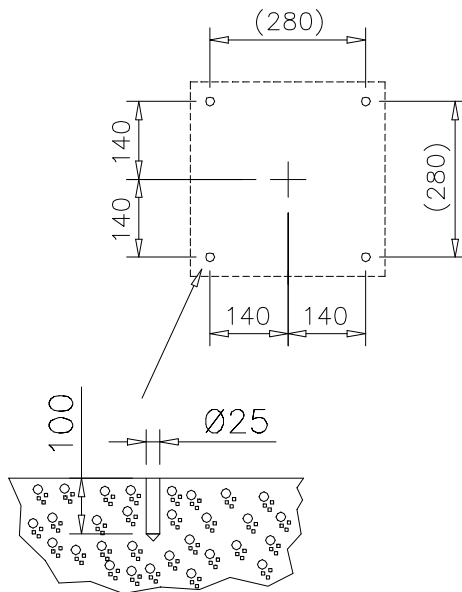
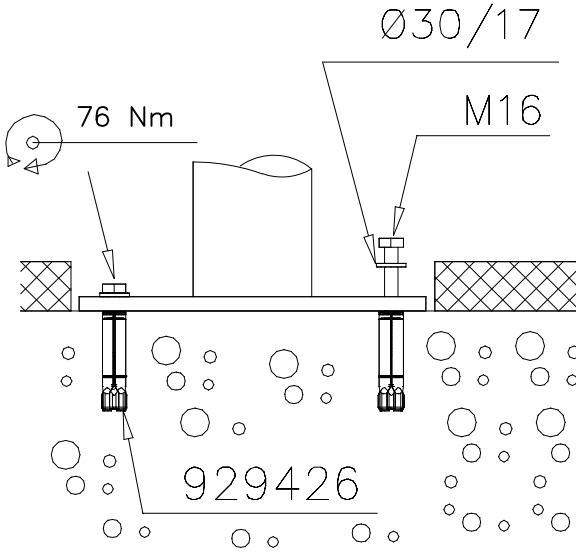
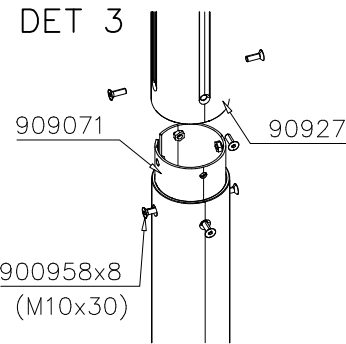
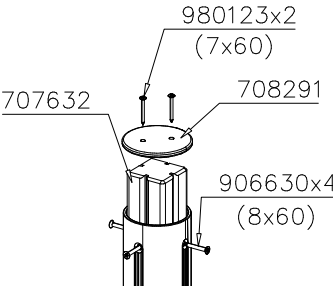
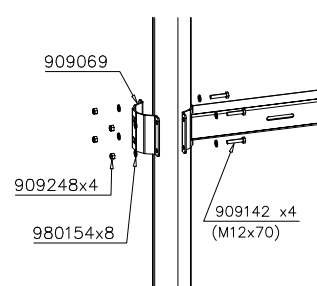
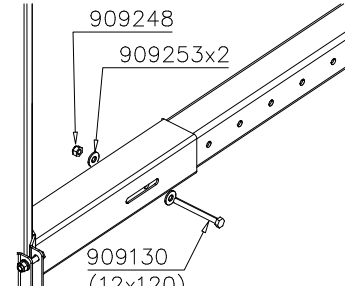
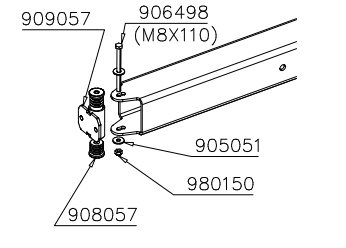
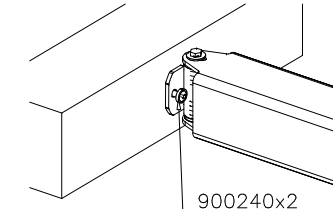
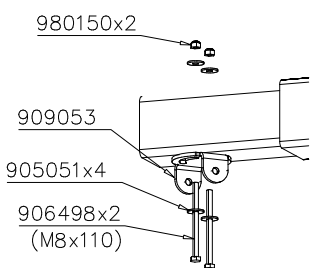
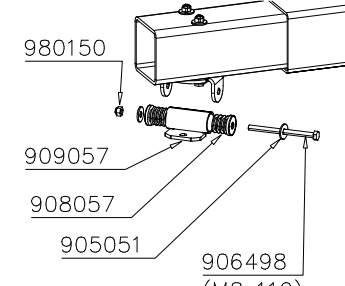
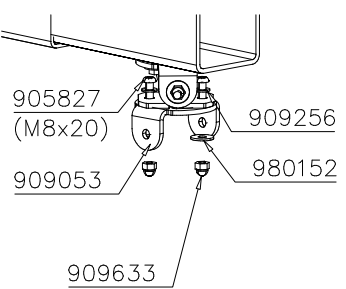
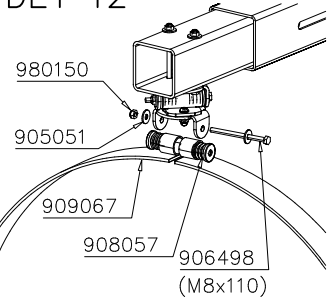
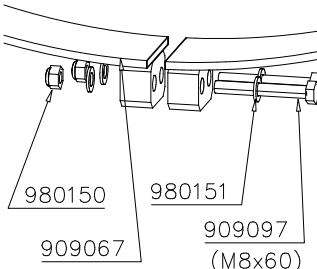
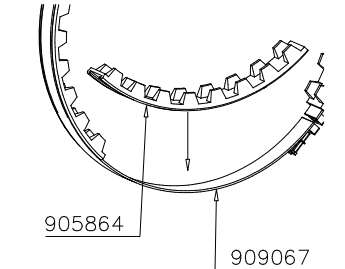


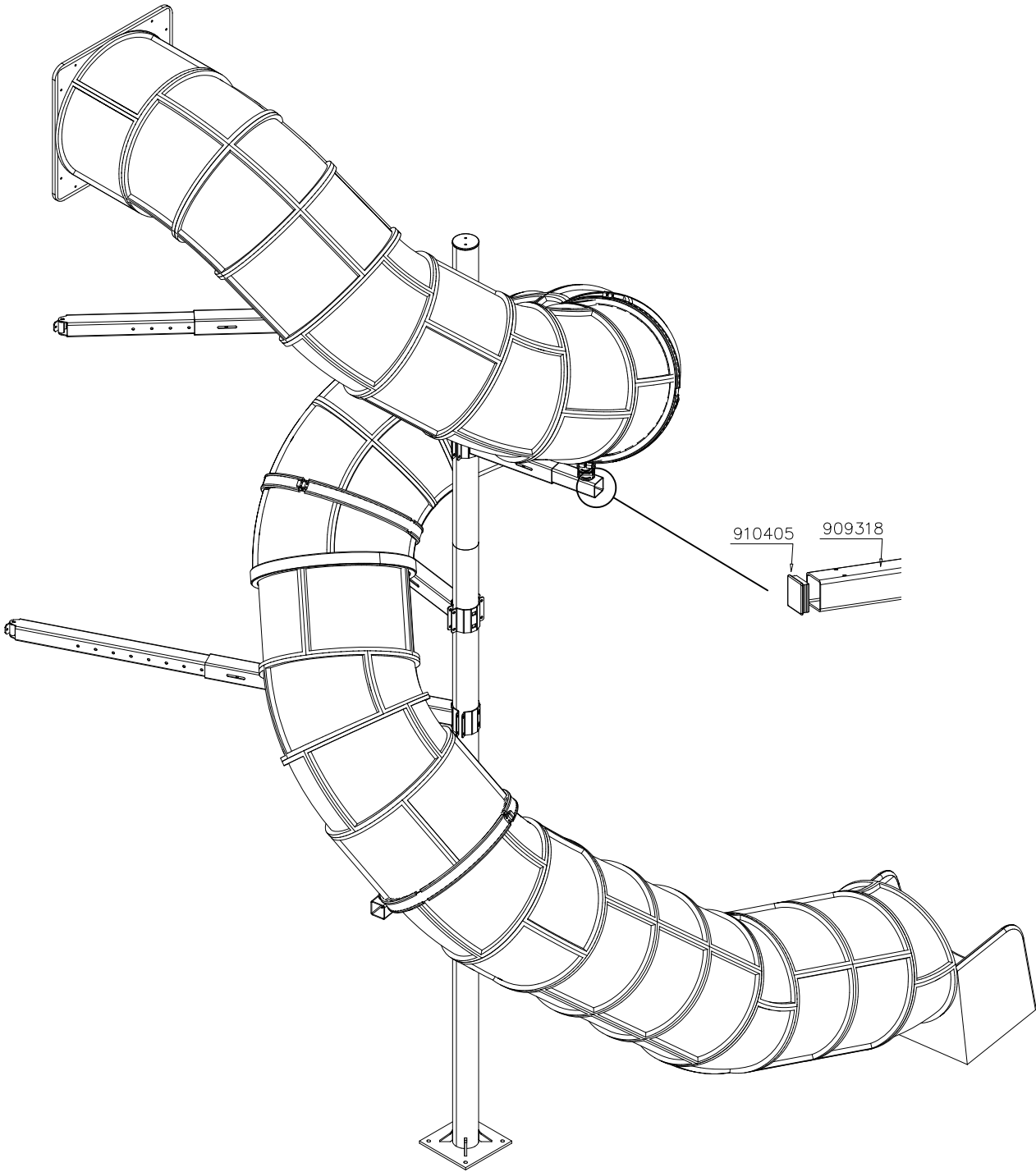
DATE: 21.11.2019

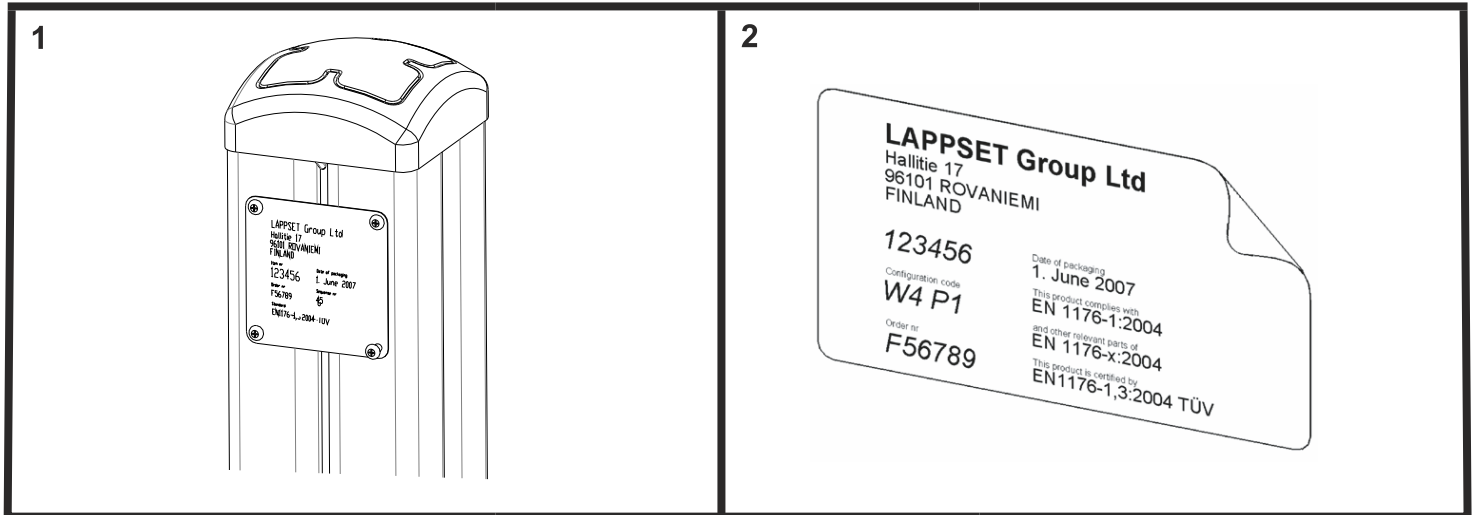
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⑦ 980154  Ø24/13	PCS 40	⑧ 980152  Ø24/8.4x2	PCS 6	⑨ 905051  Ø24/8.4	PCS 28	⑩ 980151  Ø16/8.4	PCS 12	⑪ 909256  Ø16/8.4x1.6	PCS 6	⑫ 929914  M16x110	PCS 4
⑬ 909130  M12x120	PCS 5	⑭ 909142  M12x70	PCS 20	⑮ 900958  M10x30	PCS 16	⑯ 906498  M8x110	PCS 14	⑰ 909097  M8x60	PCS 6	⑱ 905827  M8x20	PCS 6
⑲ 906630  8x60	PCS 4	⑳ 980123  7x60	PCS 2	㉑ 908057  Ø32/29-L5/30	PCS 16	㉒ 707632 	PCS 1	㉓ 708291  Ø145	PCS 1	㉔ 909053 	PCS 6
㉕ 909057 	PCS 5	㉖ 909067 	PCS 6	㉗ 909069 	PCS 5	㉘ 909318 	PCS 3	㉙ 909326 	PCS 2	㉚ 909282 	PCS 3
㉛ 909317 	PCS 2	㉜ 909278 	PCS 2	㉝ 909071 	PCS 2	㉞ 909068 	PCS 1	㉟ 905864 	PCS 12	㊱ 900240  8x70	PCS 4
㊲ 910405  90x90x30	PCS 3		PCS		PCS		PCS		PCS		PCS





DET 1 	DET 2 		
DET 3 	DET 4 	DET 5 	DET 6 
DET 7 	DET 8 	DET 9 	DET 10 
DET 11 	DET 12 	DET 13 	DET 14 





Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekyltti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekyltitarra

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskylt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatyten så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trä.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

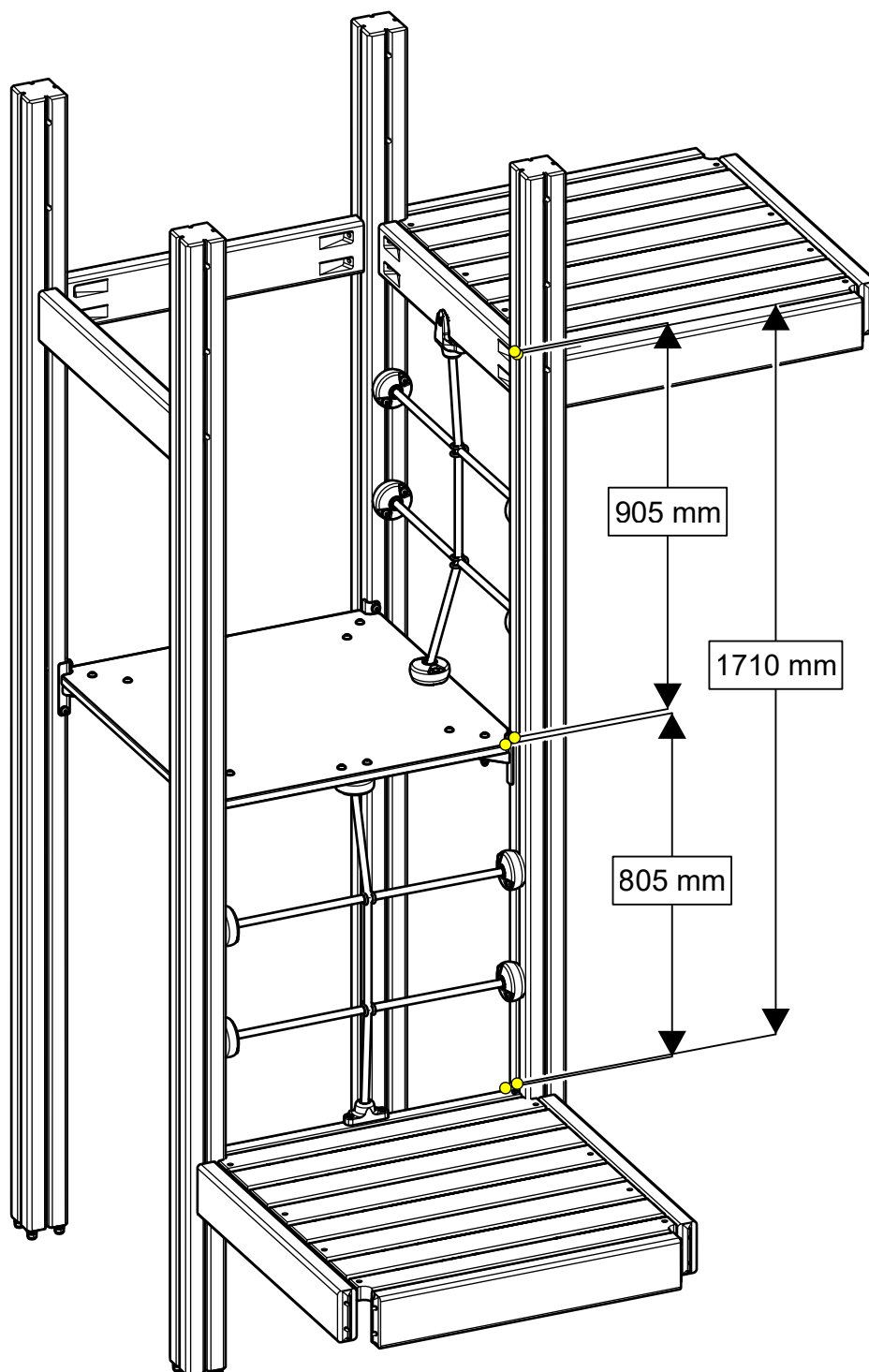
Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

1) Produkt-Schild aus Metall incl. Schrauben

- Die Befestigung des Schildes erfolgt mittels der Schrauben.

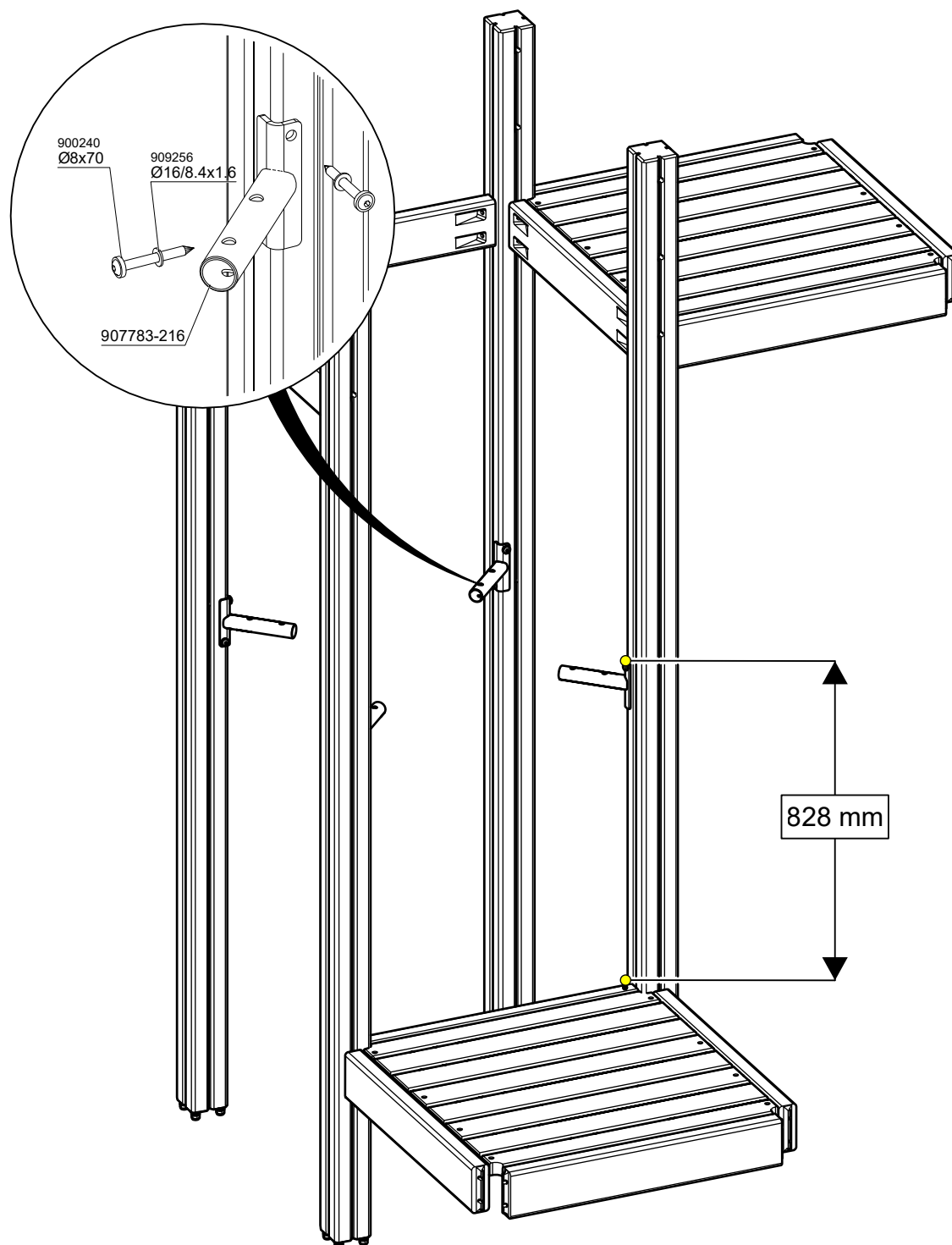
2) Aufkleber

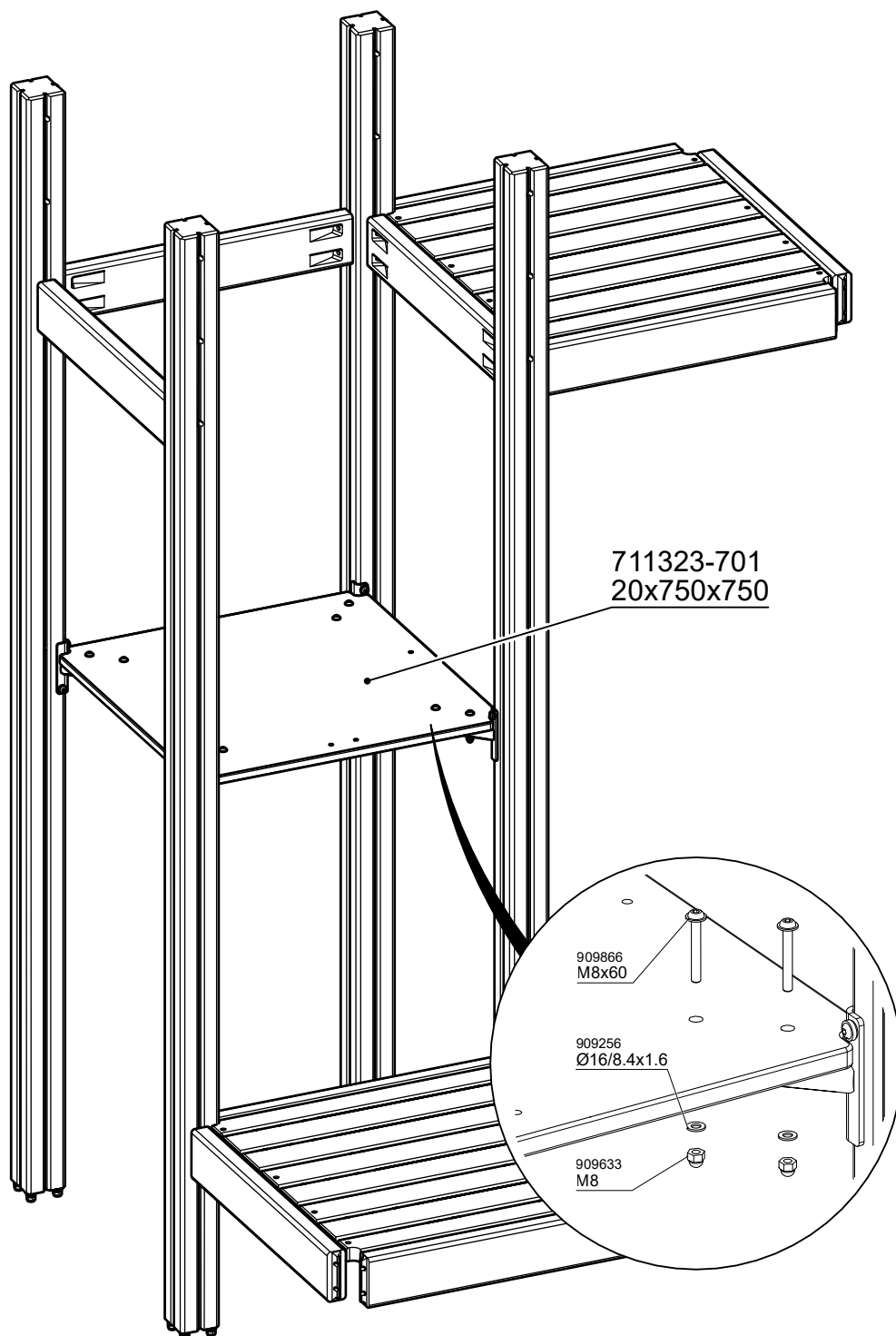
- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues laminiertes oder lackiertes Holz an.

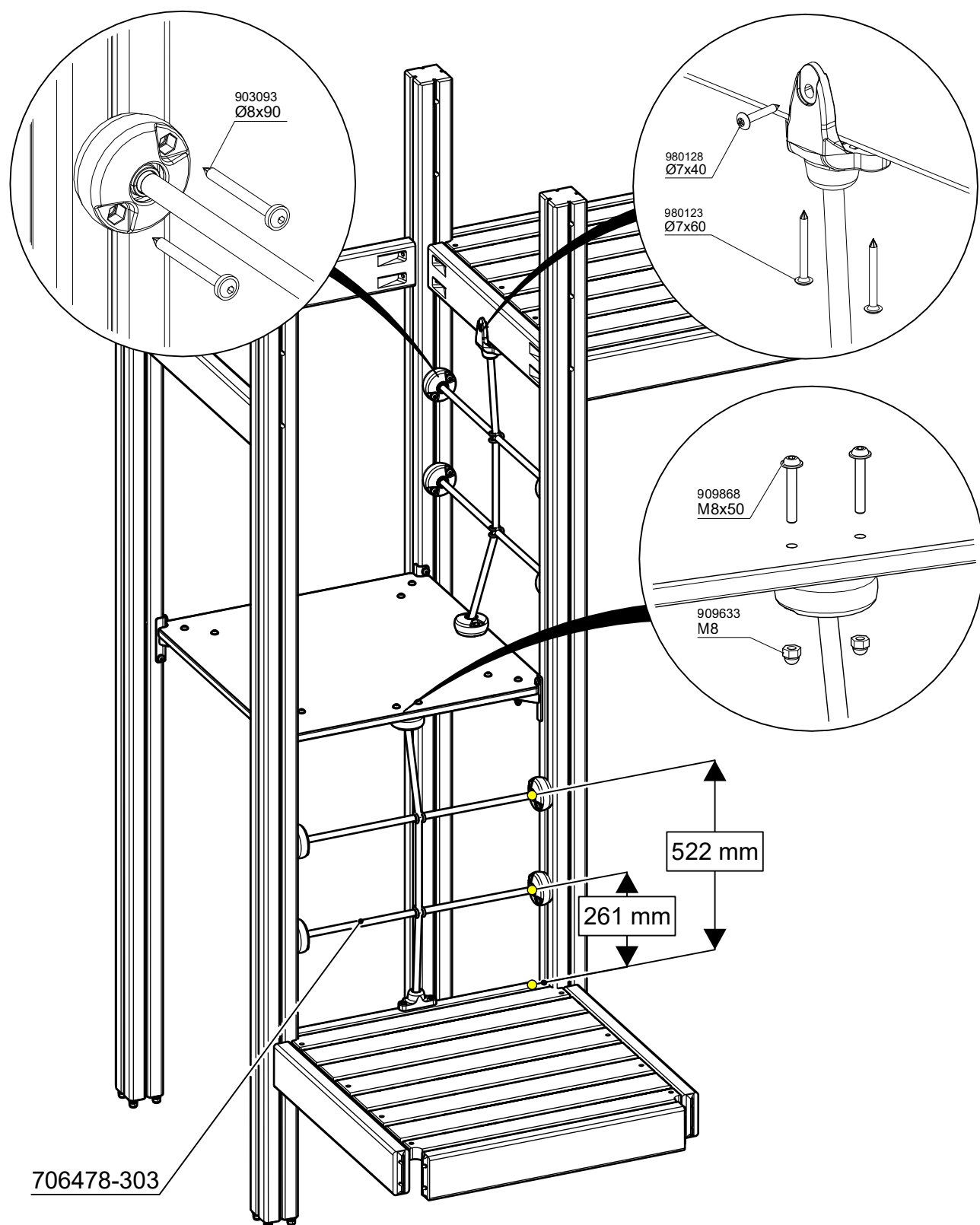


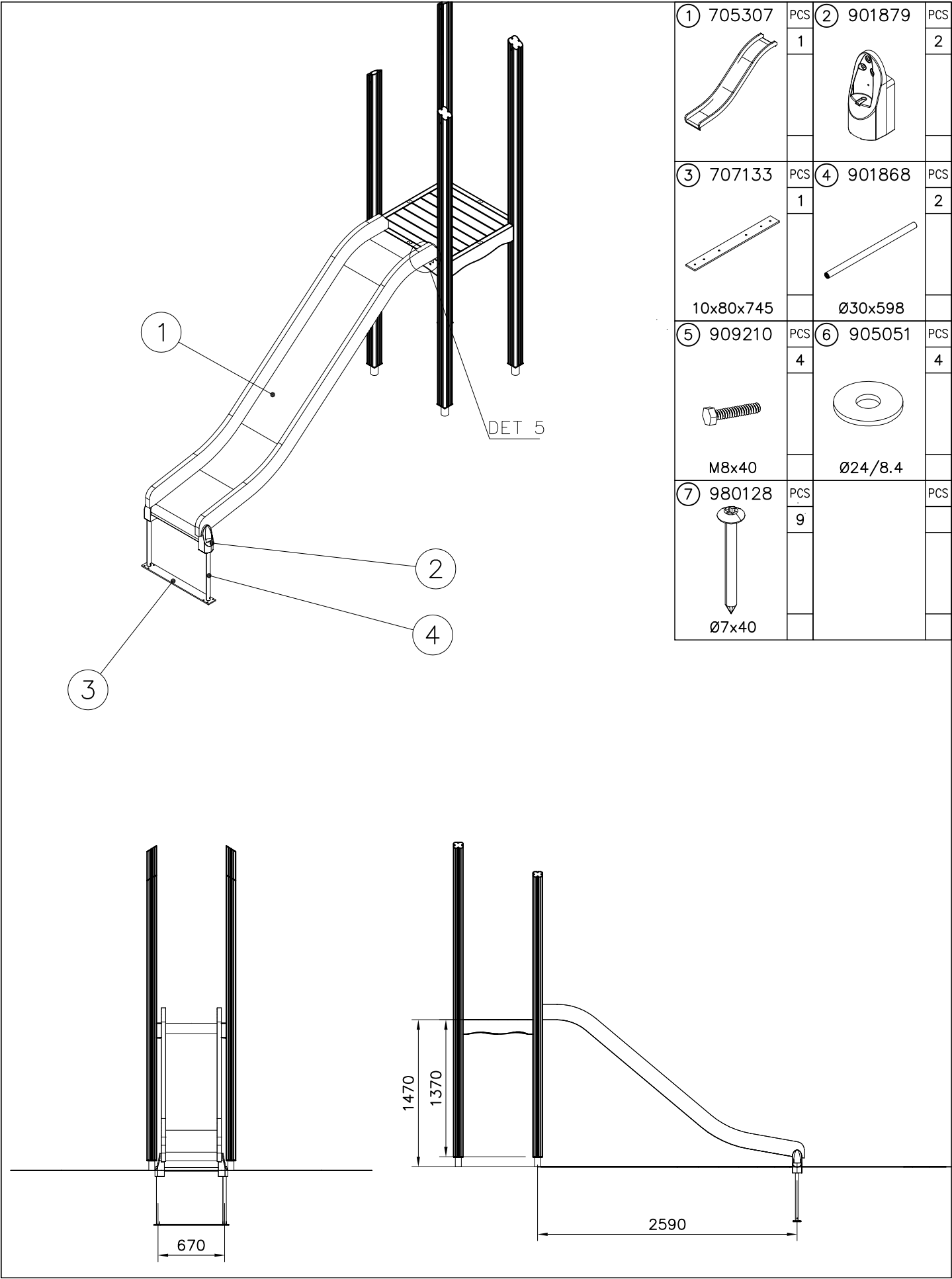
Item code	Description	Dimensions	Qty
909633	NUT	M8	12
909256	WASHER	Ø16/8.4x1.6	16
900240	SPECIAL SCREW	Ø8x70	8
903093	SPECIAL SCREW	Ø8x90	16
980123	SPECIAL SCREW	Ø7x60	4

Item code	Description	Dimensions	Qty
980128	SPECIAL SCREW	Ø7x40	2
909866	ALLEN SCREW	M8x60	8
909868	ALLEN SCREW	M8x50	4

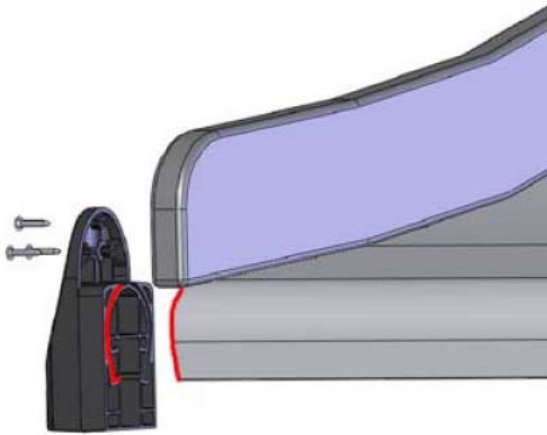




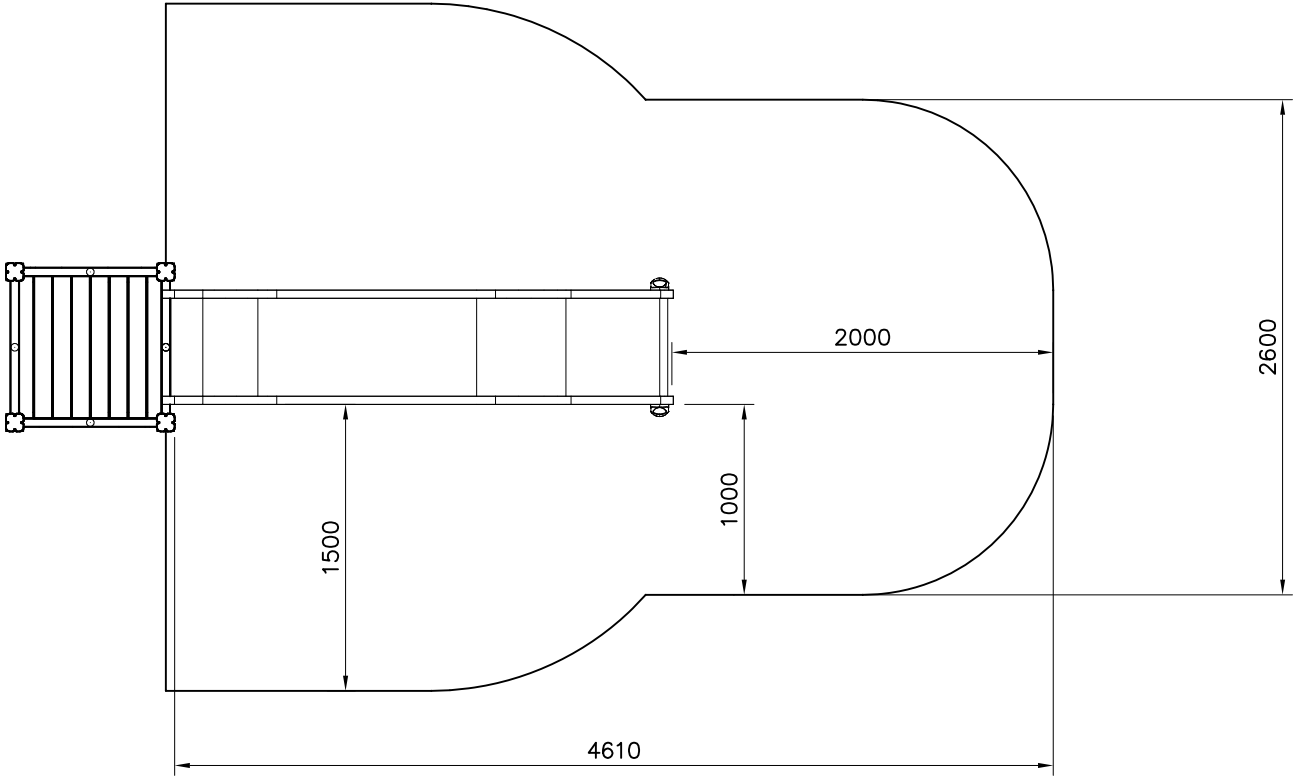
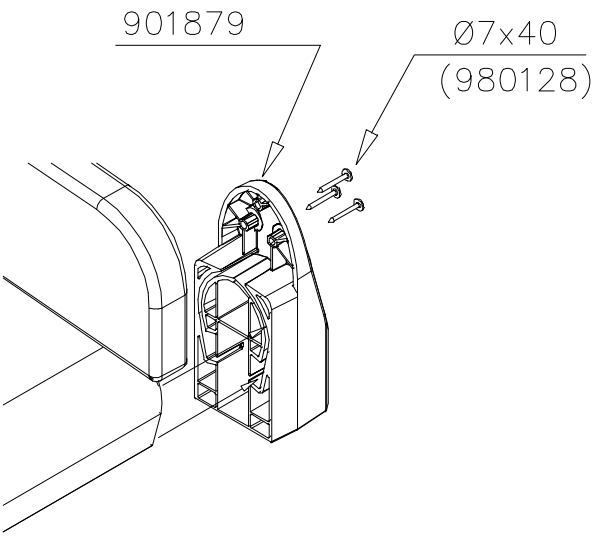




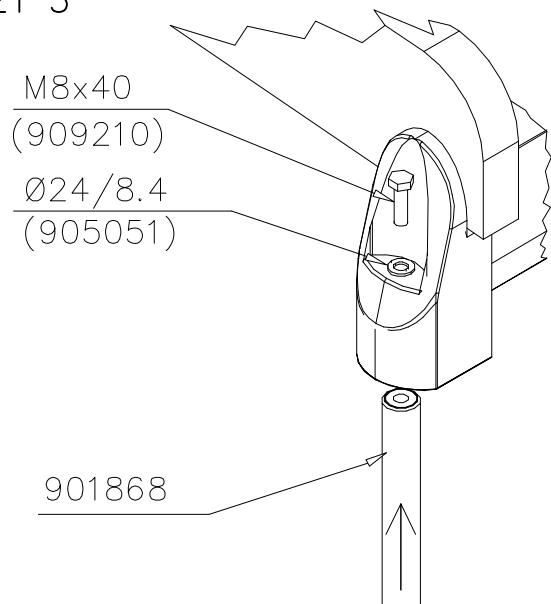
DET 2



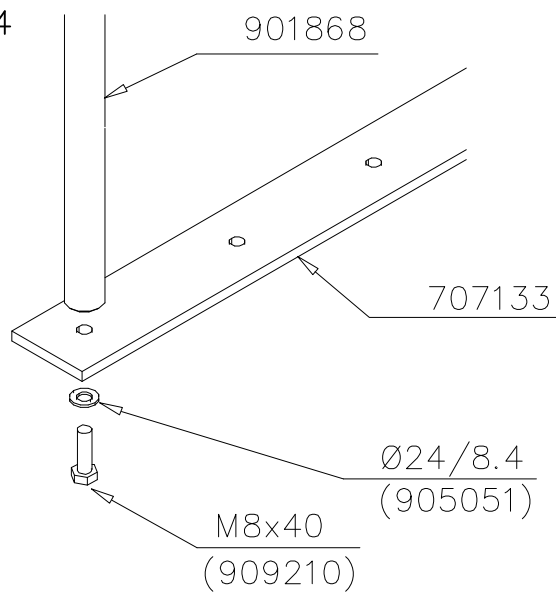
Insert sheet metal IN to the plastic cover.



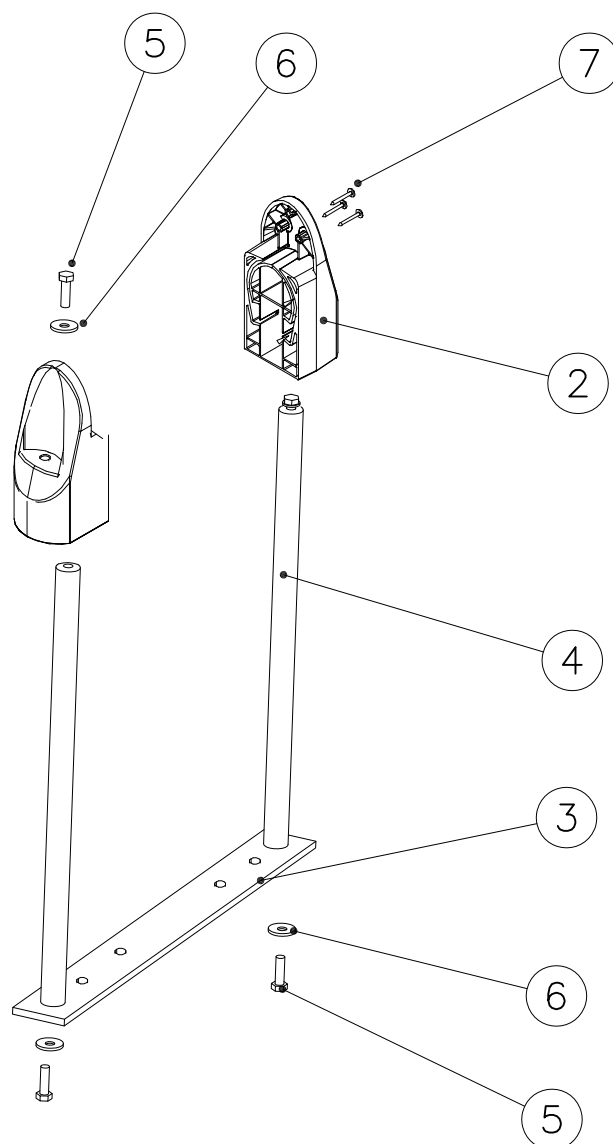
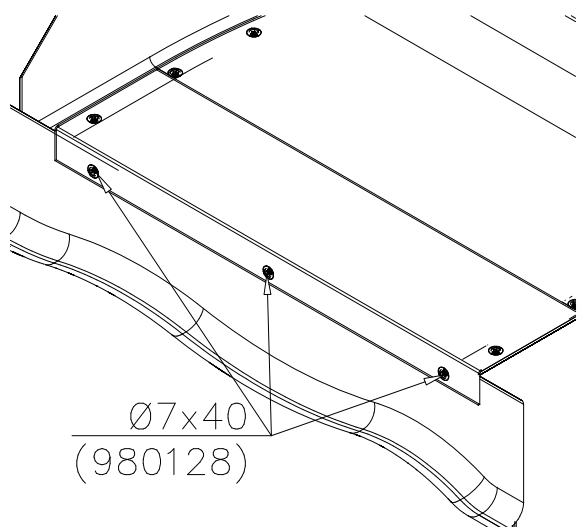
DET 3

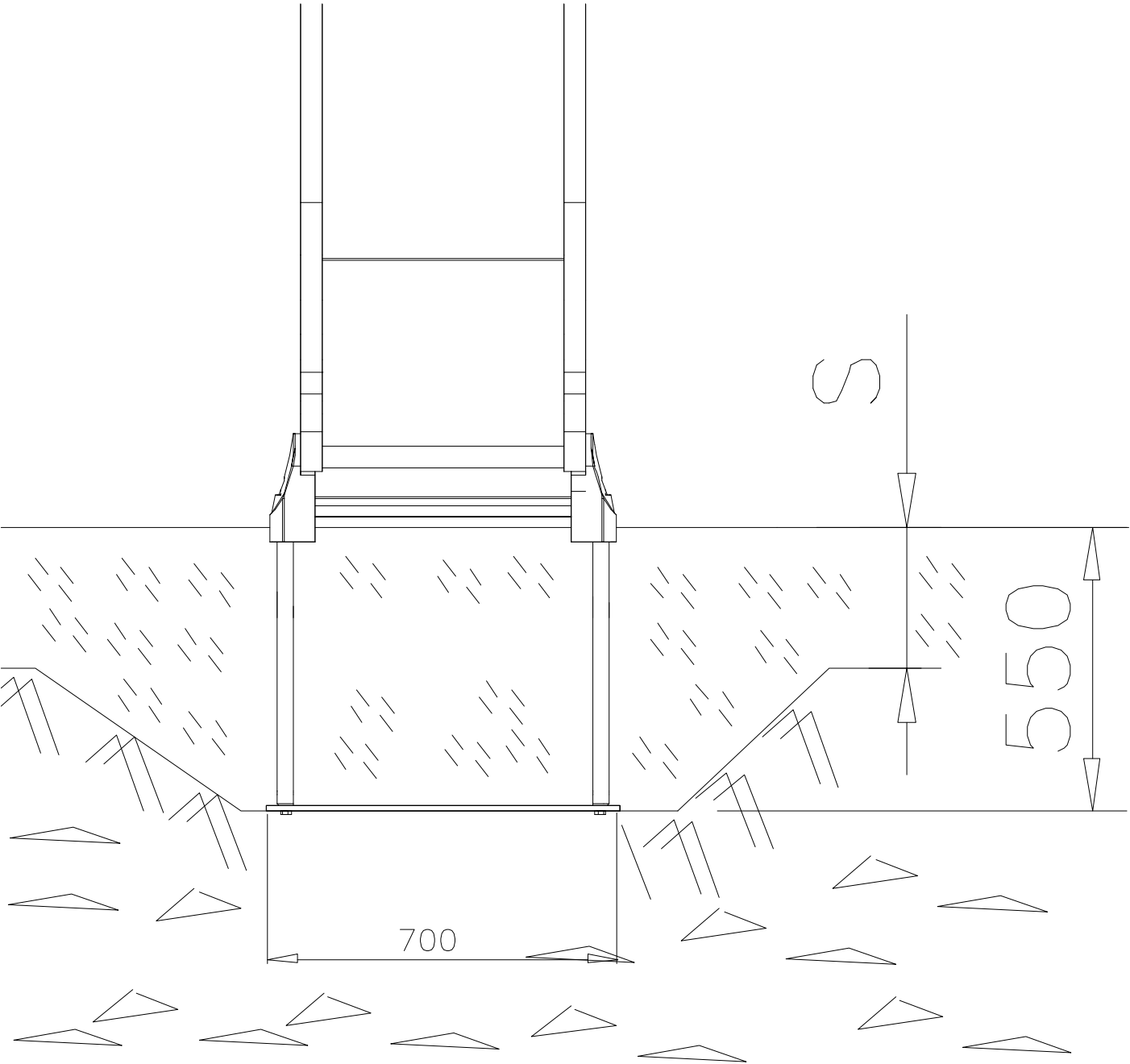


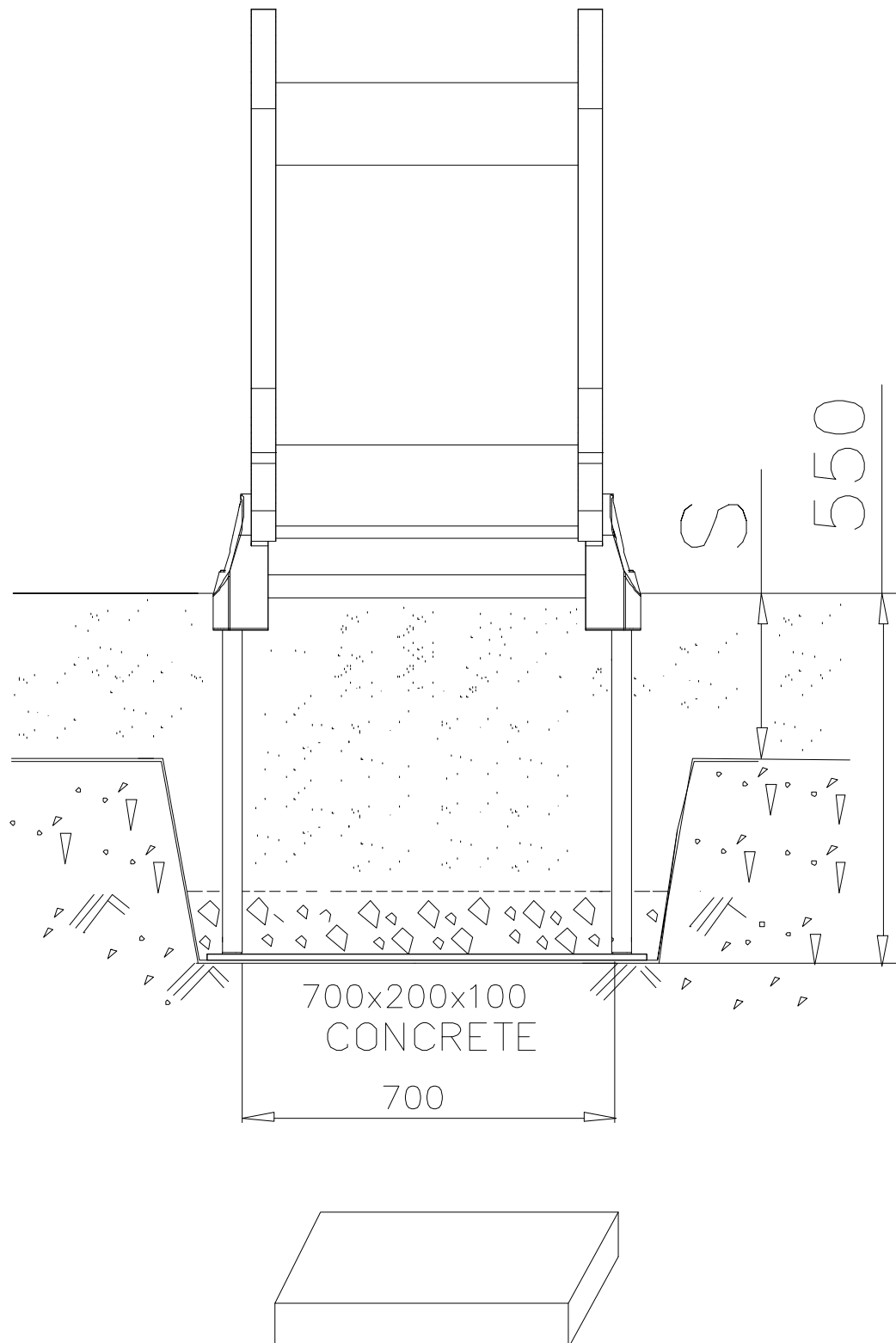
DET 4

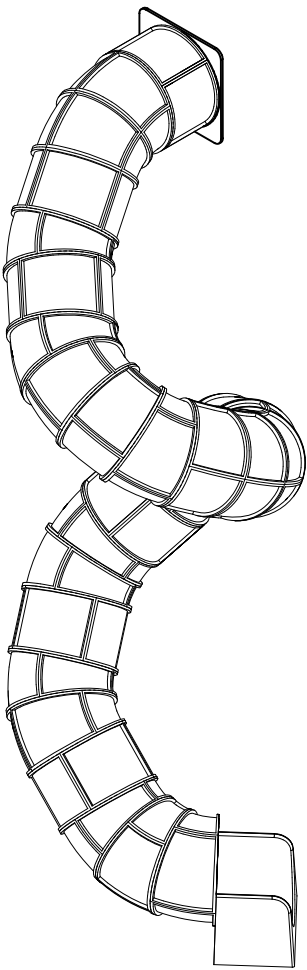


DET 5

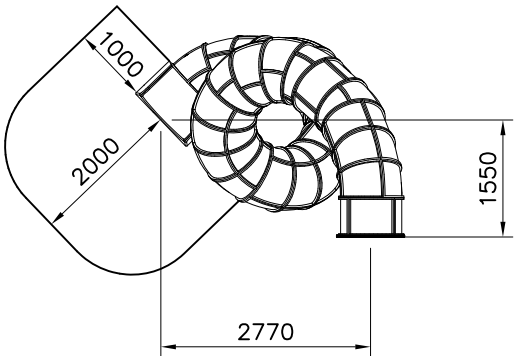




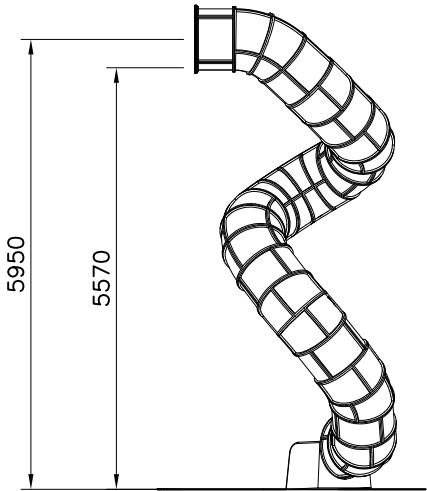


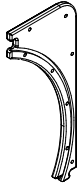
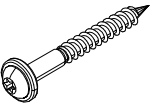
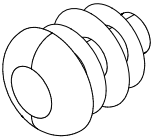
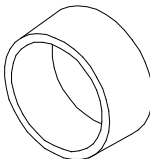
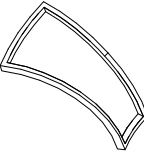
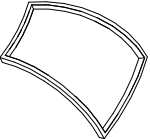
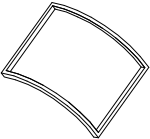
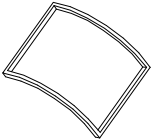
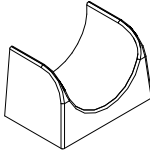
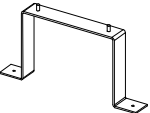
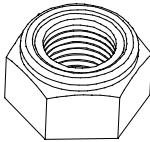
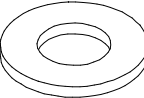


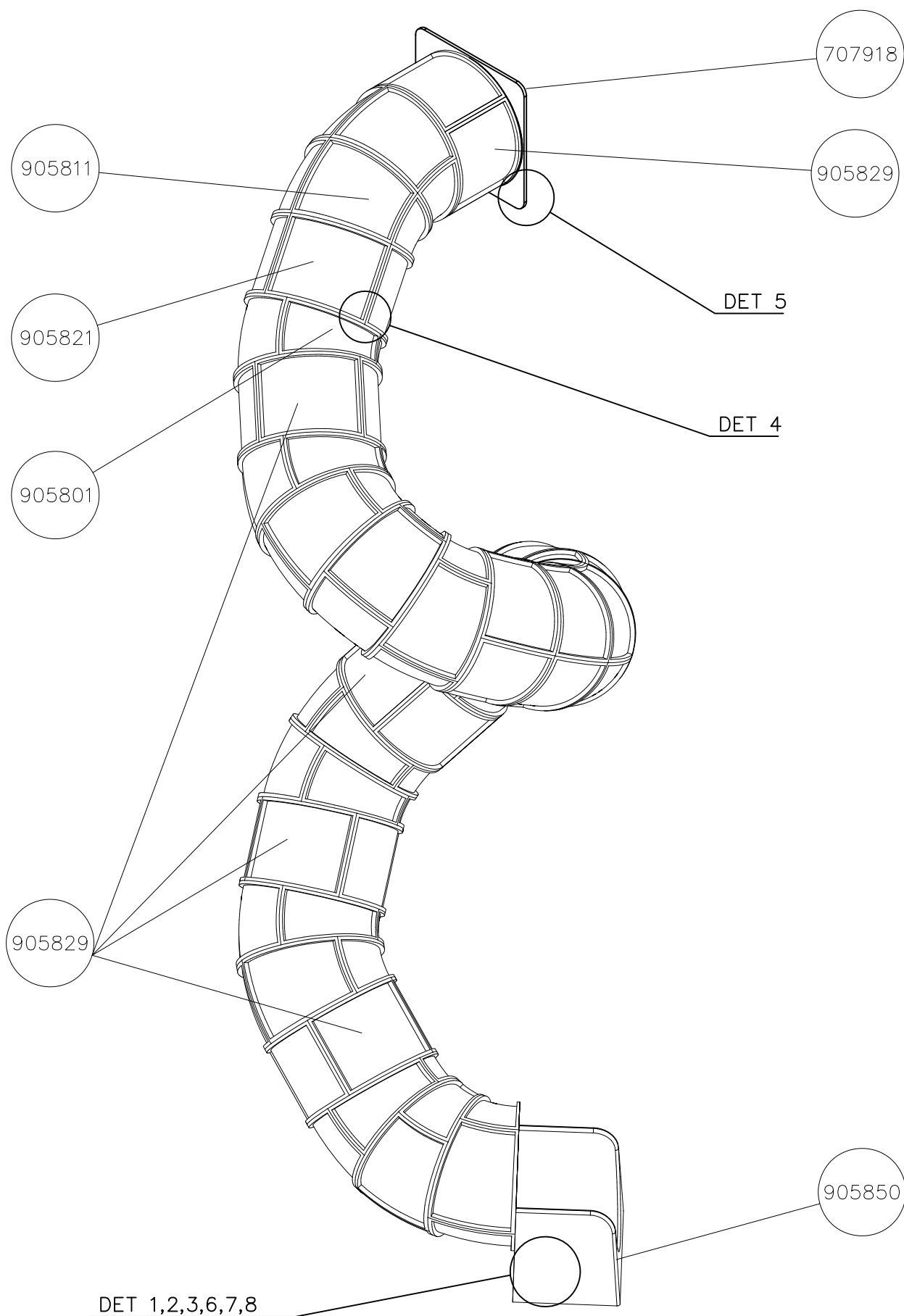
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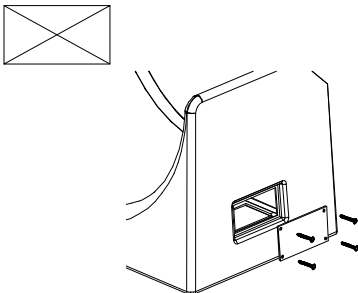
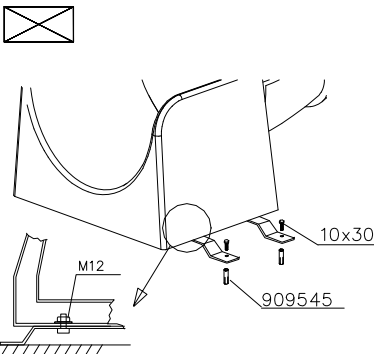
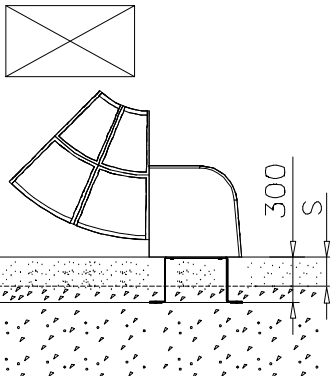
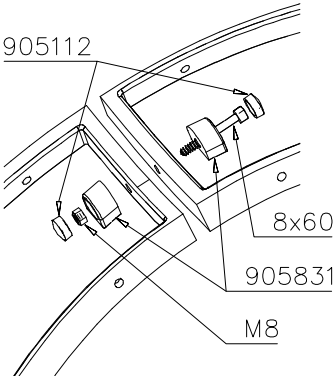
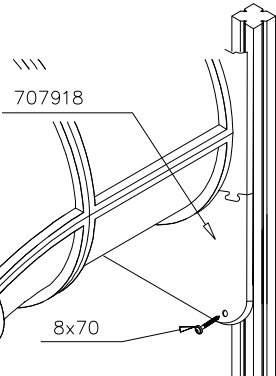
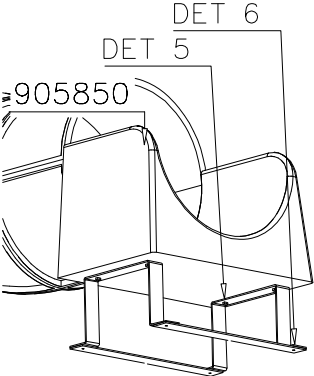
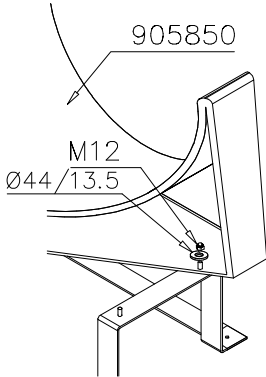
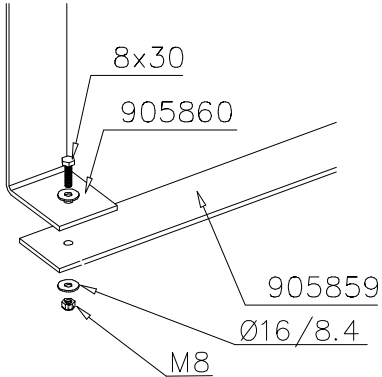


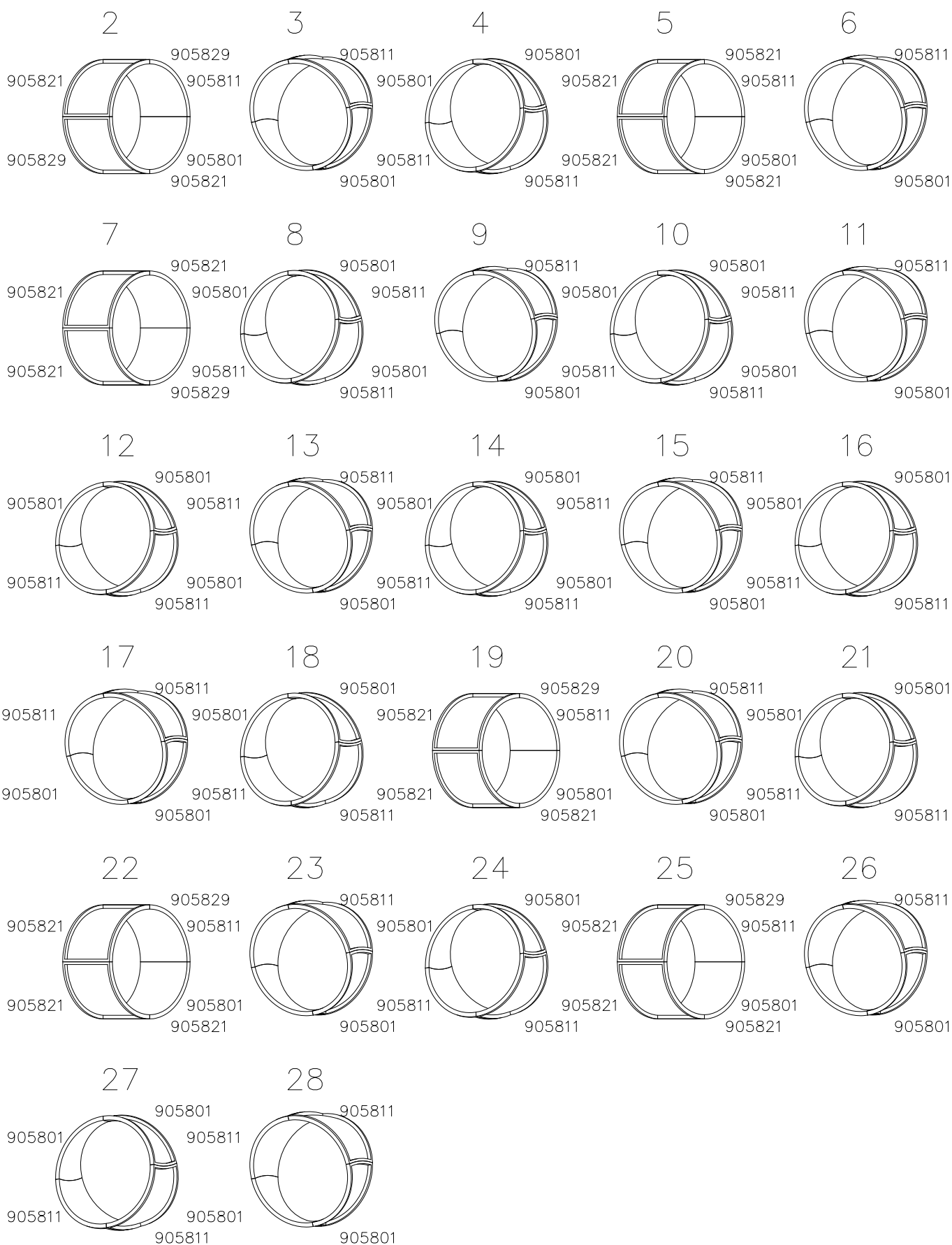
1 : 100



707918-701	PCS 4	900240	PCS 14	903533	PCS 6	905086	PCS 4	911159	PCS 1344	905801	PCS 40
											
		Ø8x70		SRL12		Ø44/13.5		GREY Ø22		GREY	
905811	PCS 40	905821	PCS 16	905829	PCS 4	911158	PCS 1272	905850	PCS 1	905859	PCS 2
											
GREY		GREY		TRANSPARENT		GREY				6x80x850	
905860	PCS 2	909205	PCS 636	909248	PCS 4	909274	PCS 4	980150	PCS 640	980151	PCS 8
											
		8x60		M12		8x30		M8		Ø16/8.4	
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS



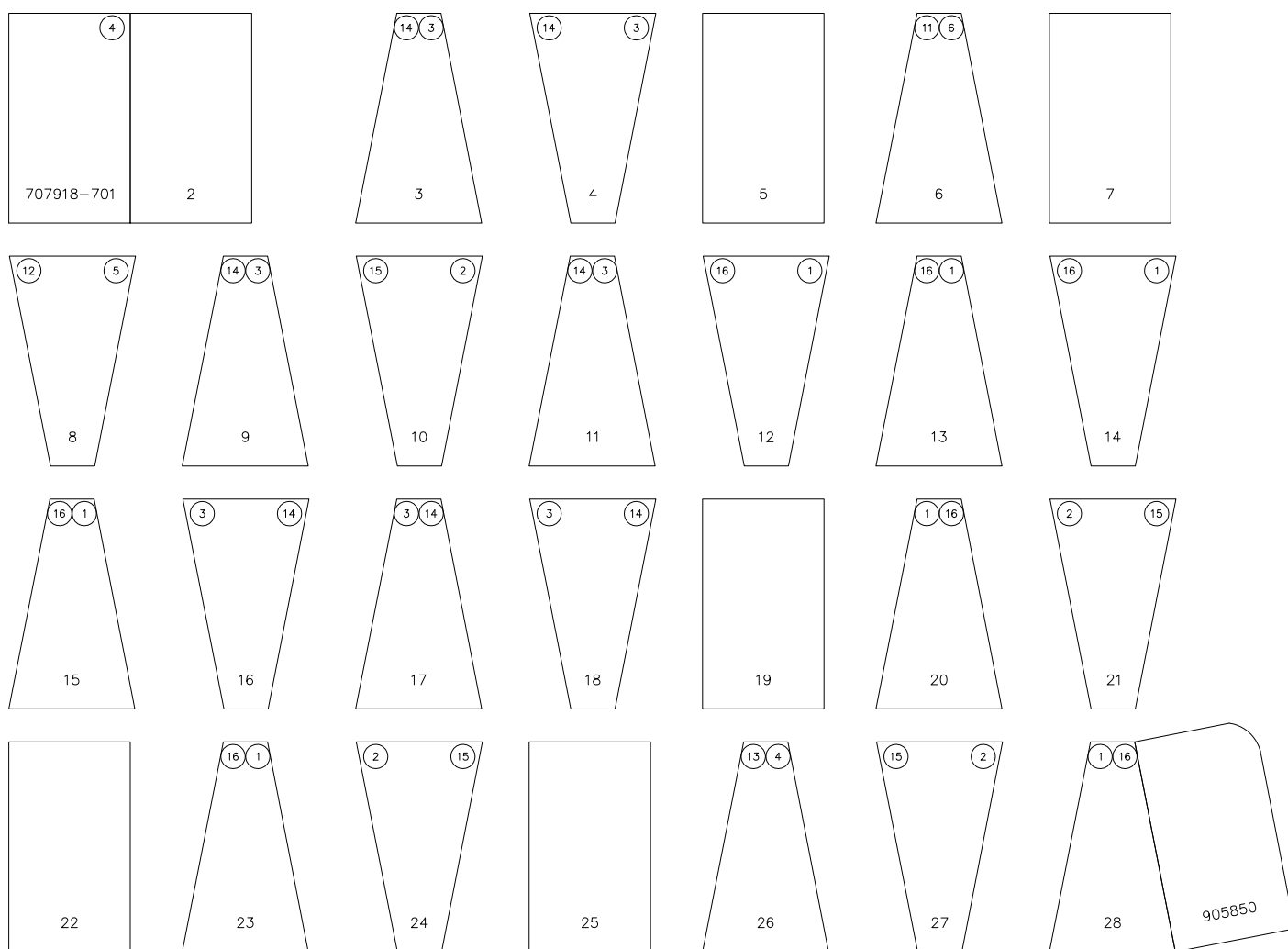
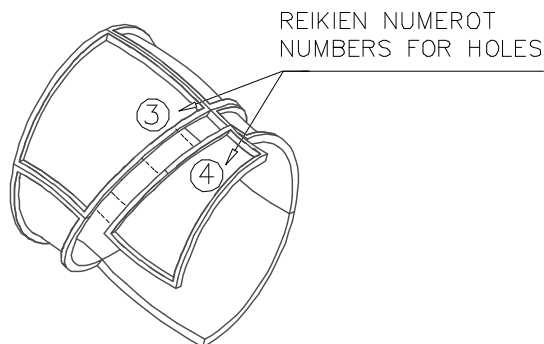
DET 1  Access- and maintenance panel. Asennus- ja huolto luukku.	DET 2  10x30 909545	DET 3  300 S
DET 4  905112 8x60 905831 M8	DET 5  707918 8x70	DET 6  905850 DET 5
DET 7  905850 M12 Ø44/13.5	DET 8  8x30 905860 905859 Ø16/8.4 M8	



Esimerkki putken kokoamisesta
Example of installation

LIUKUPINTAAN EI SAA TULLA
LÄPINÄKYVIÄ MODUULEJA!!

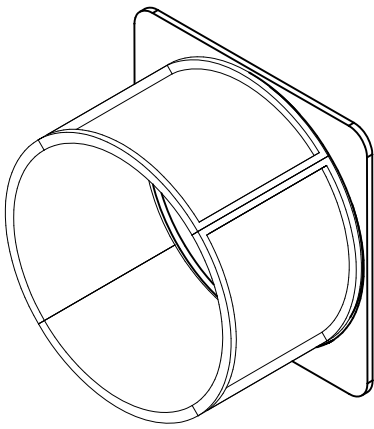
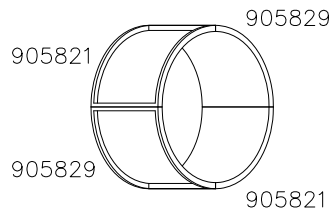
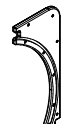
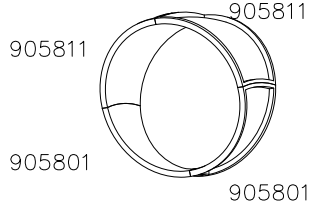
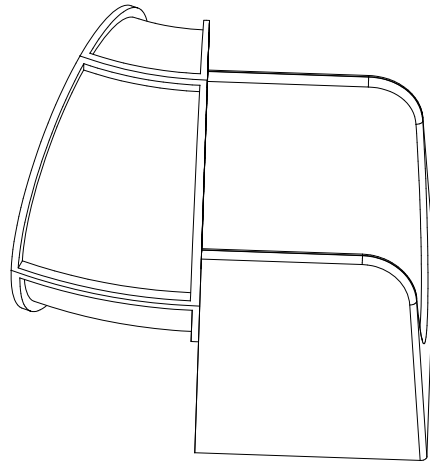
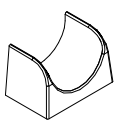
NO TRANSPARENT PIECES ON
SLIDING SURFACE!!

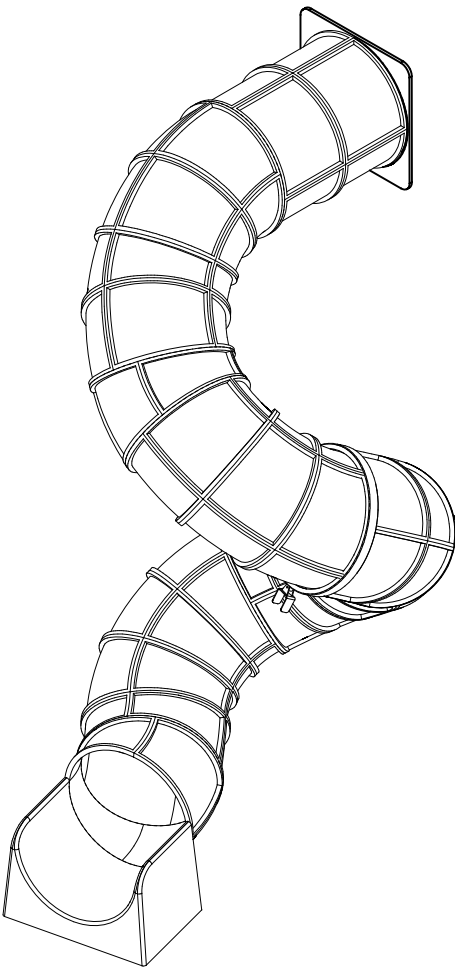


Position of the box: 16 degrees

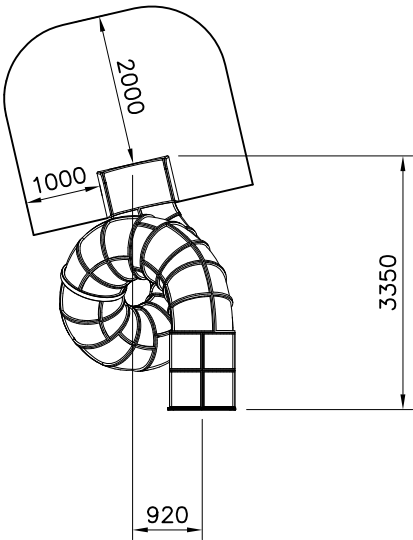
Valmiiksi kasattujen osien osakokoonpanot ja vara-osa listat.

Ready installed component subassemblies and spare part list.

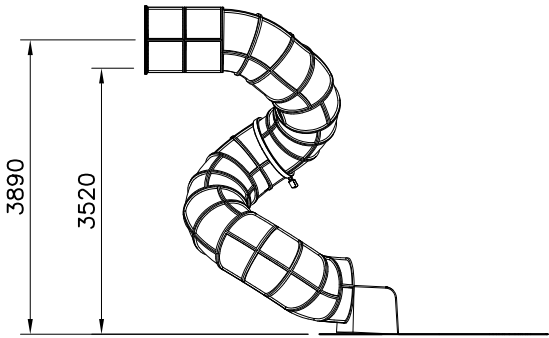
			2 		
			707918-701 	909205 x 12 	980150 x 12 
			905831 x 40 	909208 x 16 	909119 x 16 
28 			909252 x 13 		
			700413 x 1 		
909205 x 16 909206 x 8 	980150 x 16 	905831 x 32 			
905850 	909208 x 8 	980151 x 8 			
Position of the box: 16 degrees					

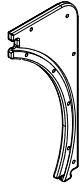
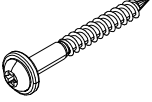
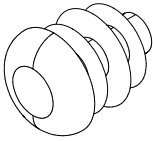
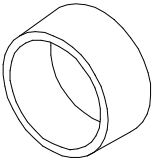
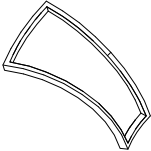
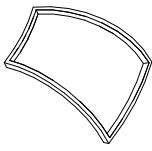
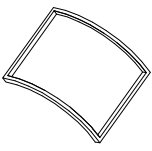
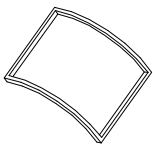
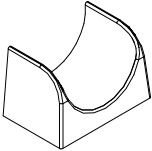
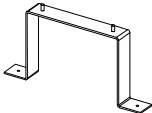
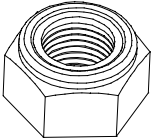
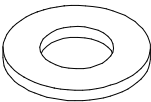


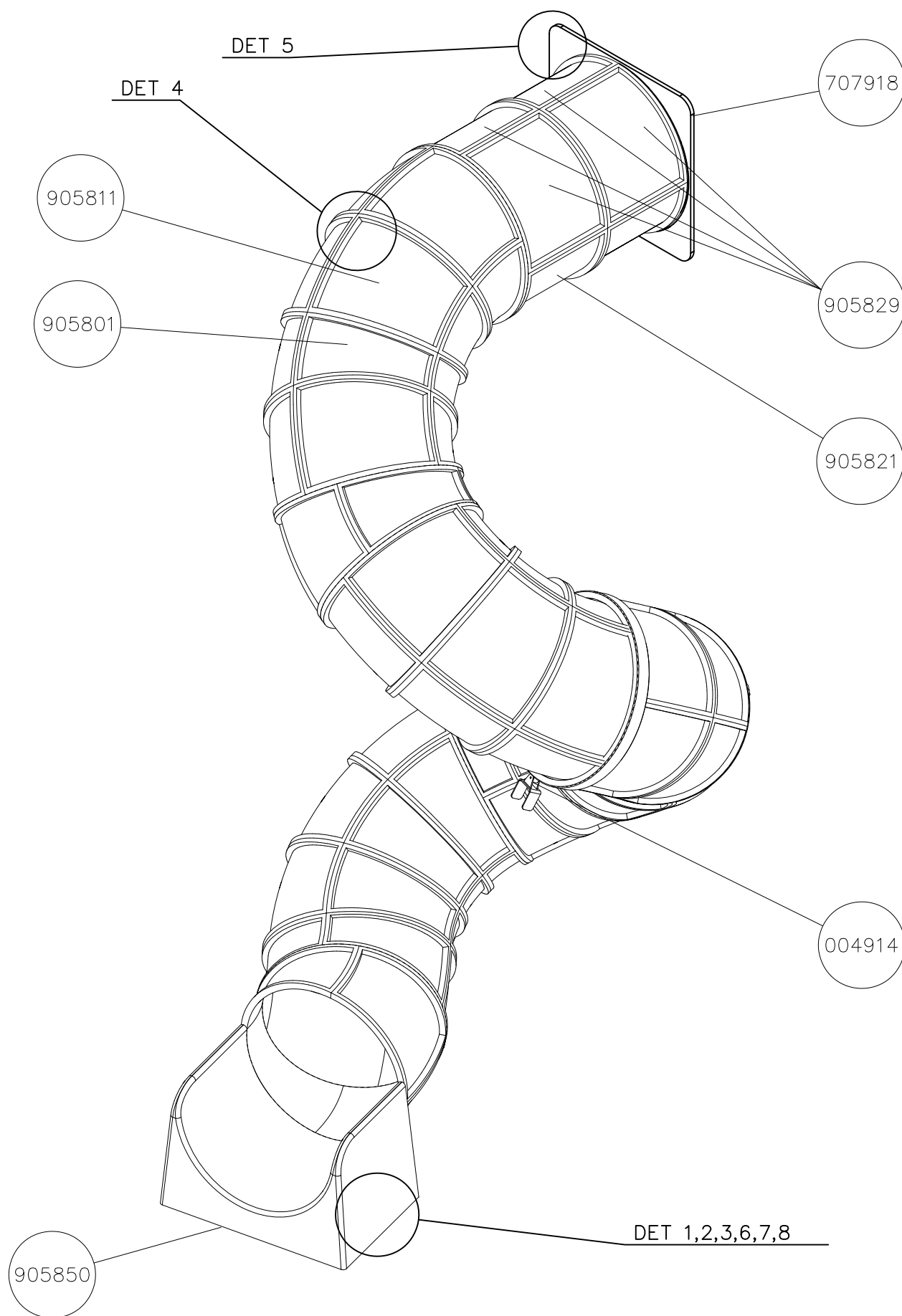
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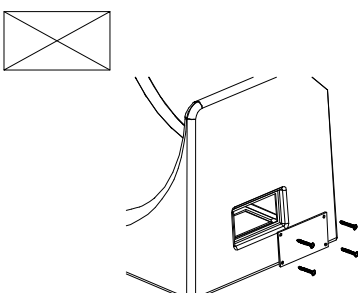
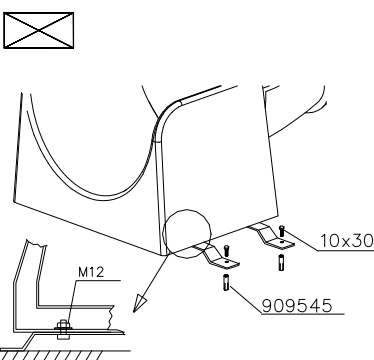
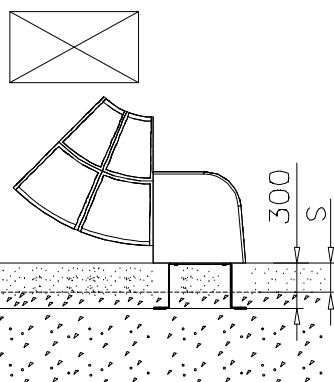
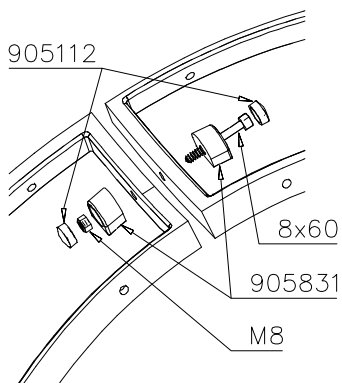
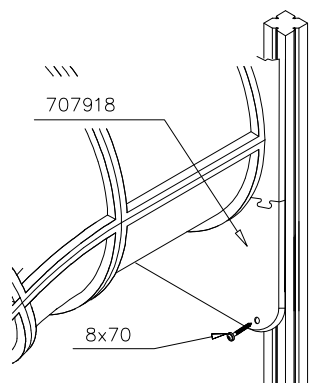
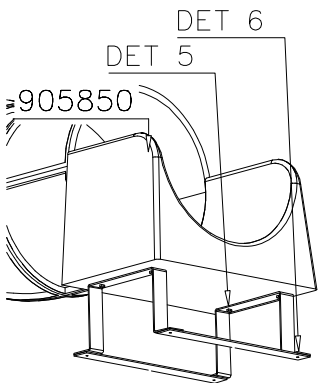
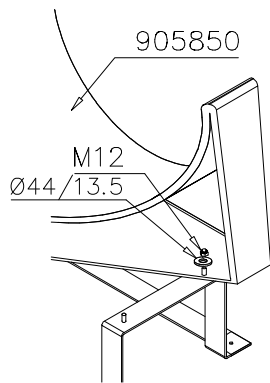
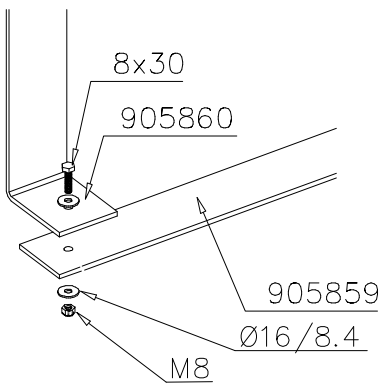


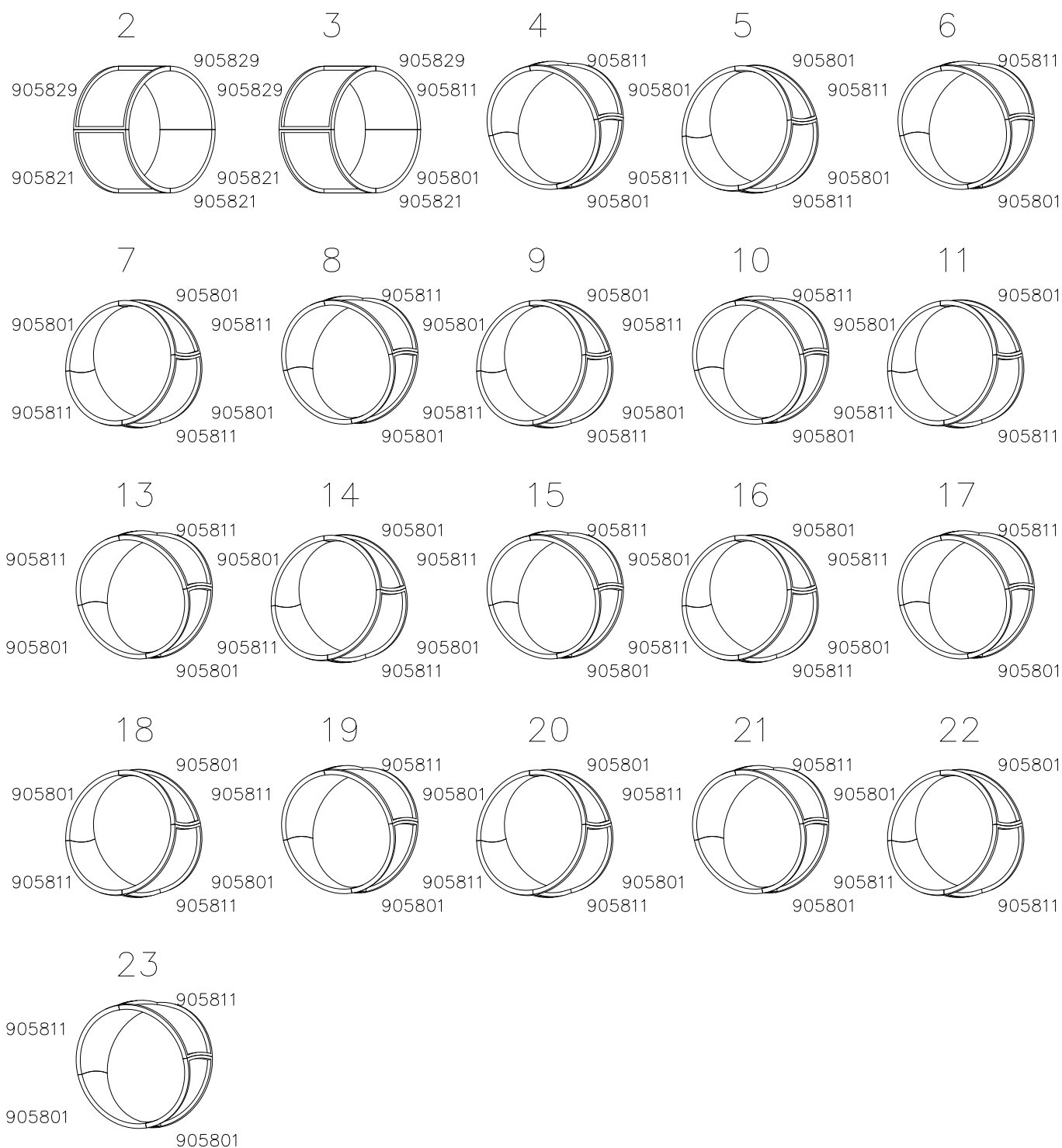
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004914	PCS	707918-701	PCS	900240	PCS	903533	PCS	905086	PCS	911159	PCS
	1		4		14		6		4		1024
				Ø8x70		SRL12		Ø44/13.5		GREY Ø22	
905801	PCS	905811	PCS	905821	PCS	905829	PCS	911158	PCS	905850	PCS
	36		36		2		2		952		1
GREY		GREY		GREY		TRANSPARENT		GREY			
905859	PCS	905860	PCS	909205	PCS	909248	PCS	909274	PCS	980150	PCS
	2		2		476		4		4		480
6x80x850				8x60		M12		8x30		M8	
980151	PCS		PCS		PCS		PCS		PCS		PCS
	8										
Ø16/8.4											
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS



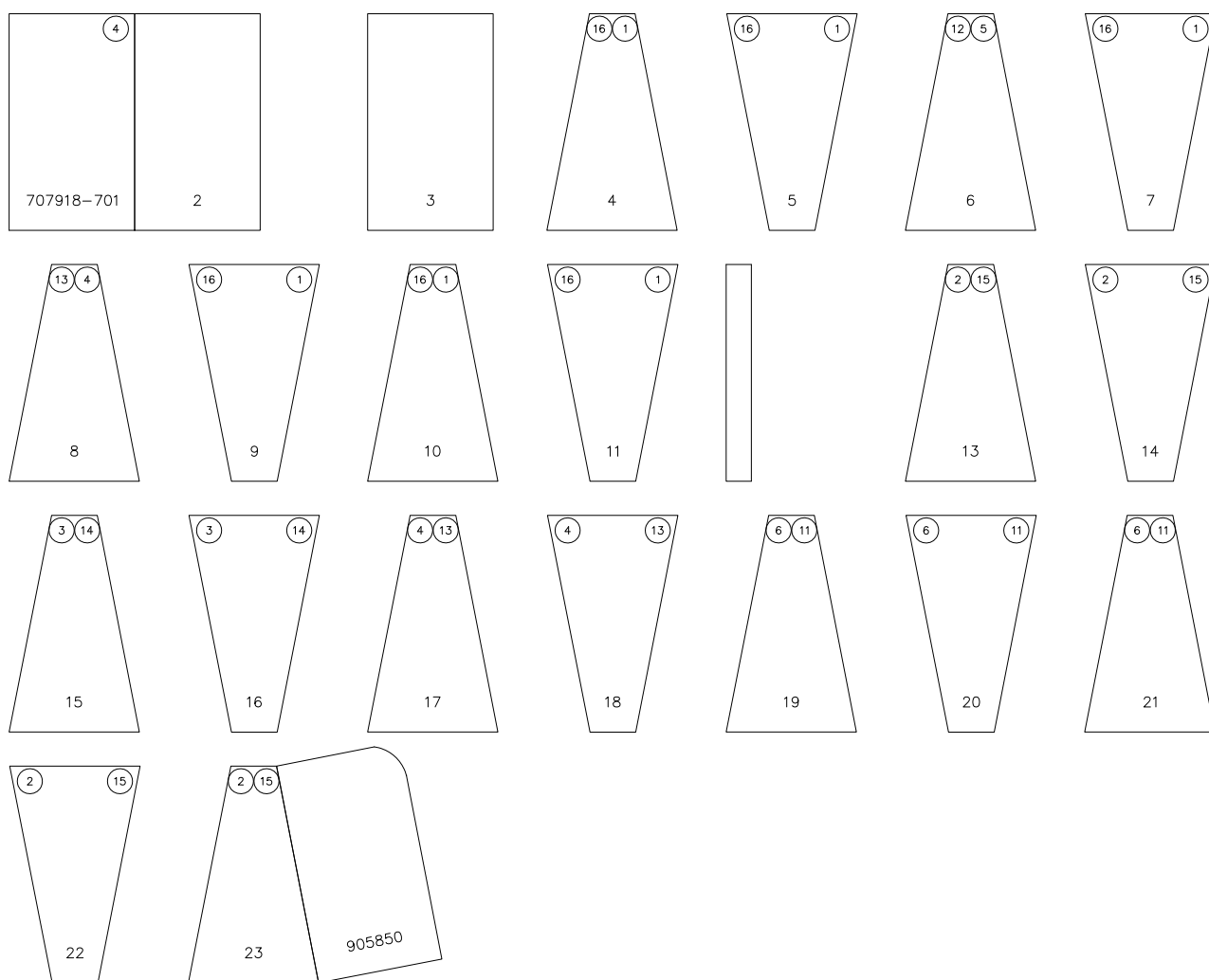
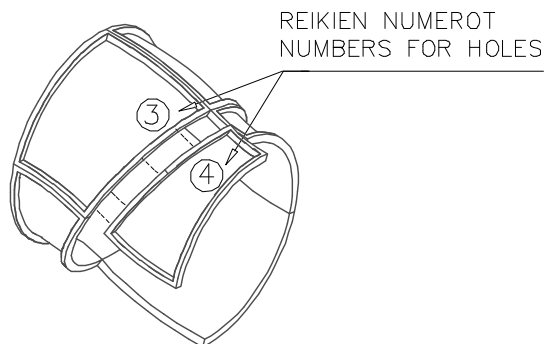
DET 1  Access- and maintenance panel. Asennus- ja huolto luukku.	DET 2  10x30 909545 M12	DET 3  300 S
DET 4  905112 8x60 905831 M8	DET 5  707918 8x70	DET 6  DET 6 DET 5 905850
DET 7  905850 M12 Ø44/13.5	DET 8  8x30 905860 905859 Ø16/8.4 M8	



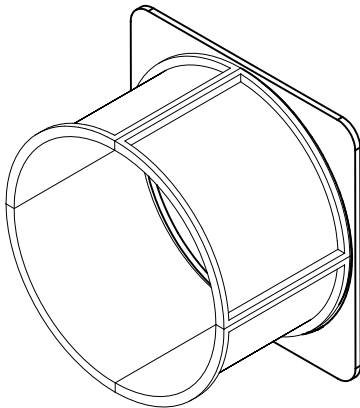
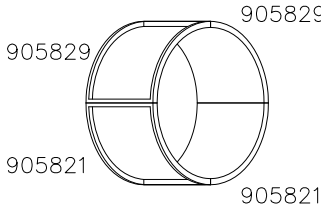
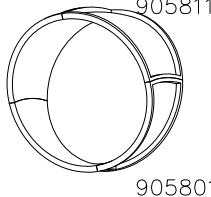
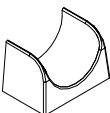
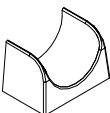
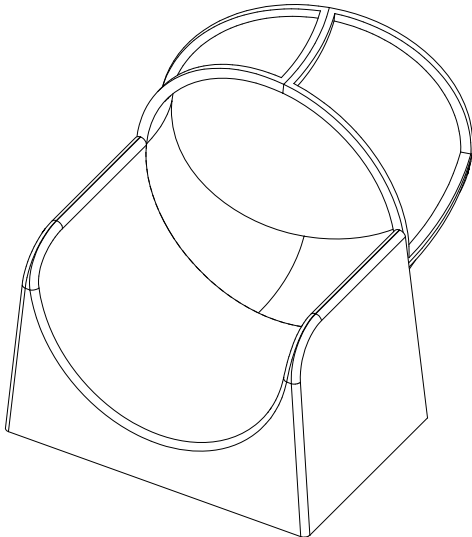
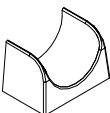
Esimerkki putken kokoamisesta
Example of installation

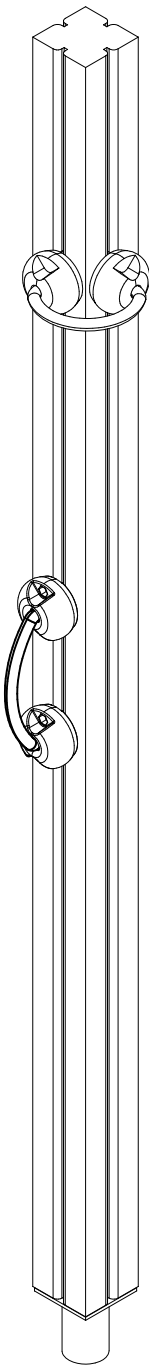
LIUKUPINTAAN EI SAA TULLA
LÄPINÄKYVIÄ MODUULEJA!!

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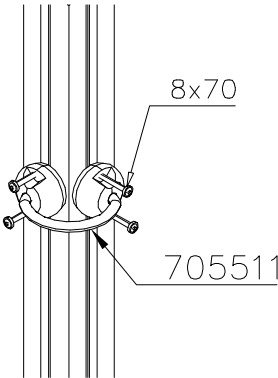
Valmiiksi kasattujen osien osakokoonpanot ja vara-osa listat.
Ready installed component subassemblies and spare part list.

			2  <table><tr><td>707918-701 </td><td>909205 x 12 </td><td>980150 x 12 </td></tr><tr><td>905831 x 40 </td><td>909208 x 16 </td><td>909119 x 16 </td></tr></table>			707918-701 	909205 x 12 	980150 x 12 	905831 x 40 	909208 x 16 	909119 x 16 
707918-701 	909205 x 12 	980150 x 12 									
905831 x 40 	909208 x 16 	909119 x 16 									
23  <table><tr><td>909205 x 16 909206 x 8 </td><td>980150 x 16 </td><td>905831 x 32 </td></tr><tr><td>905850 </td><td>909208 x 8 </td><td>980151 x 8 </td></tr></table> Position of the box: 173 degrees			909205 x 16 909206 x 8 	980150 x 16 	905831 x 32 	905850 	909208 x 8 	980151 x 8 	909252 x 13  700413 x 1  		
909205 x 16 909206 x 8 	980150 x 16 	905831 x 32 									
905850 	909208 x 8 	980151 x 8 									



① 705510 	PCS	② 900240 	PCS
	1	Ø8x70	4
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1



DET 2

