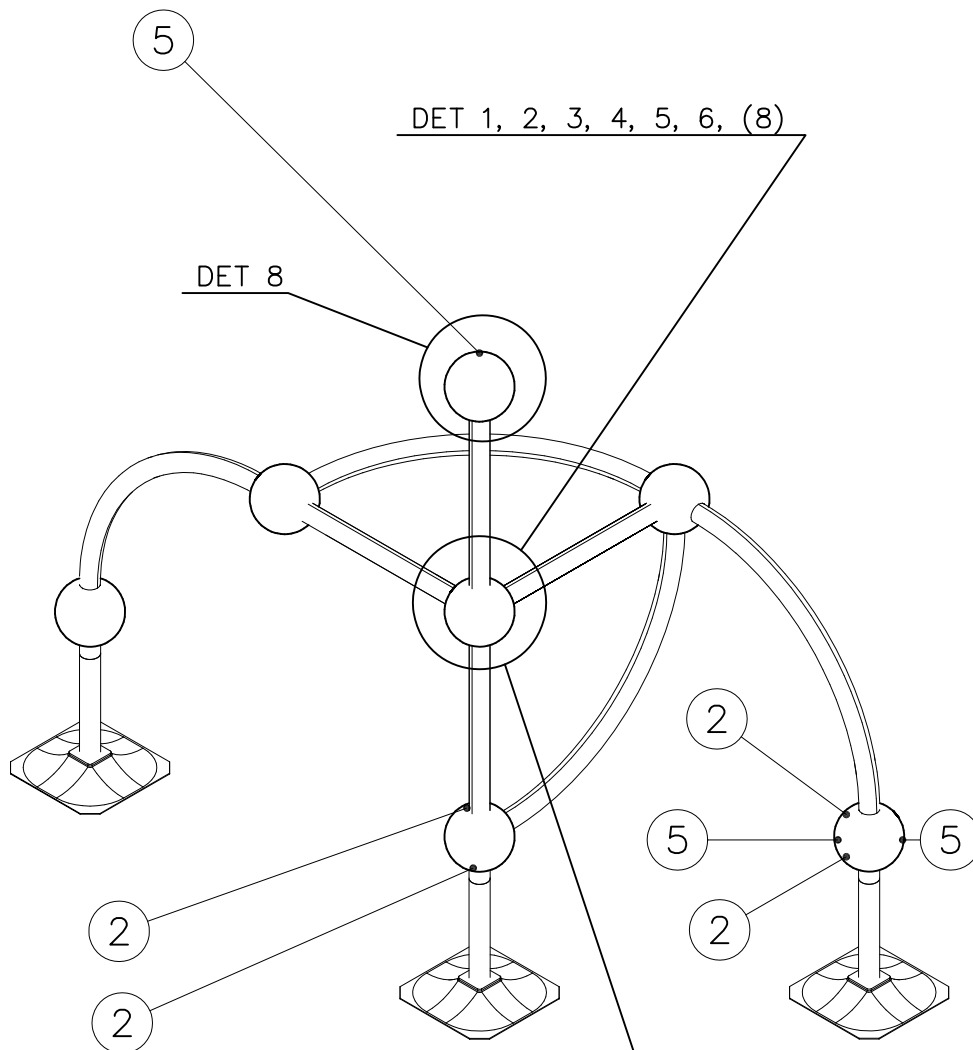
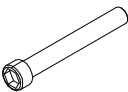
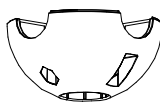
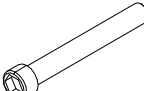
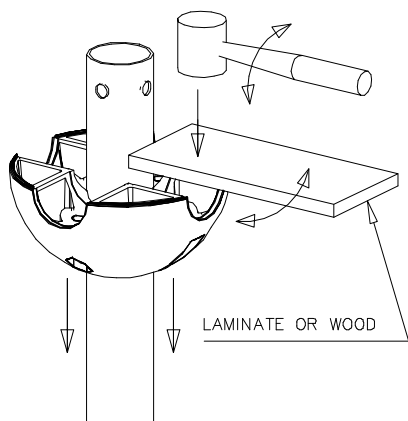




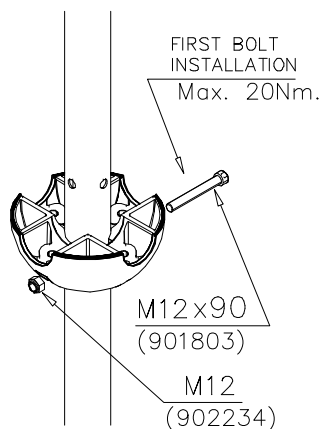
DO NOT TIGHTEN THE
JOINTS UNTIL THE
STRUCTURE IS COMPLETE.

① 901803	PCS	② 901994	PCS
	2		2
M12x90		Ø190	
③ 902096	PCS	④ 902234	PCS
	4		6
M12x120		M12	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

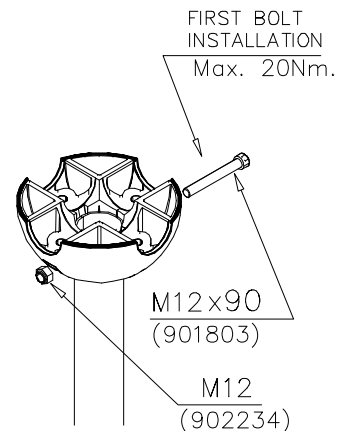
DET 1



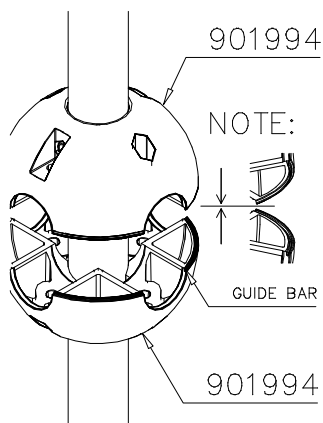
DET 2



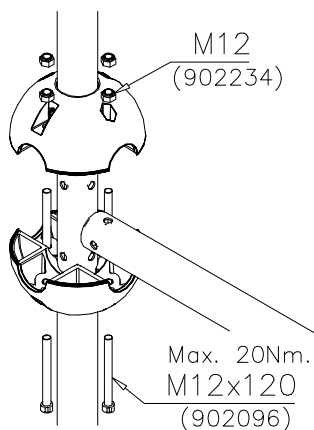
DET 3



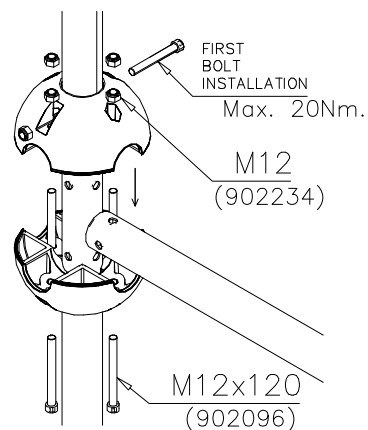
DET 4



DET 5

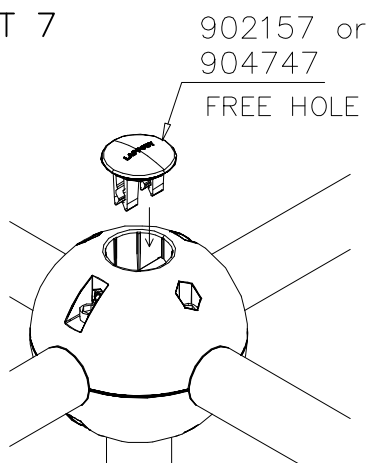


DET 6



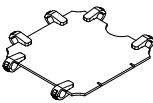
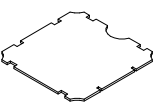
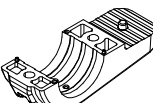
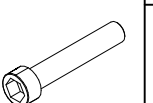
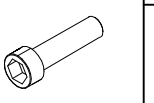
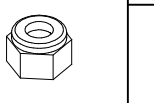
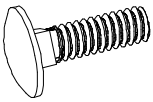
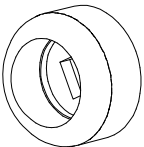
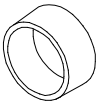
REMEMBER
FINAL
TIGHTENING

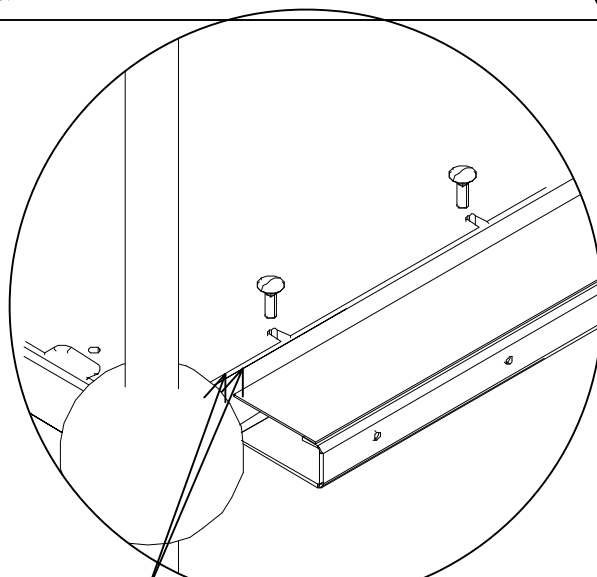
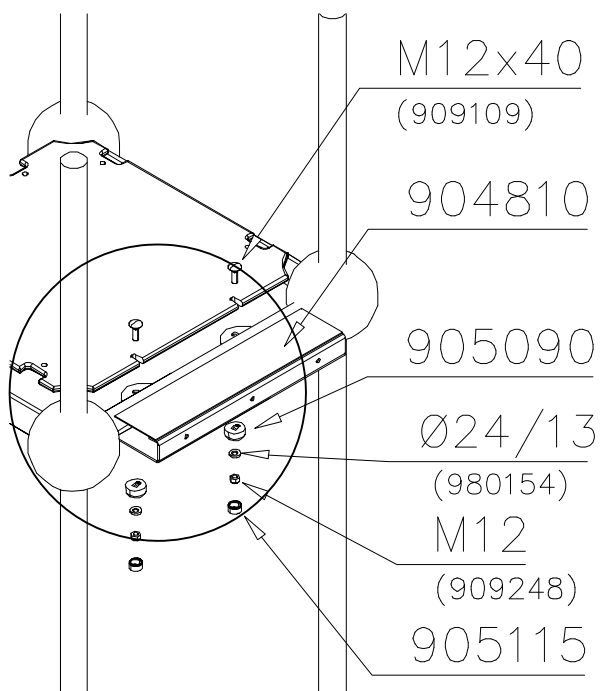
DET 7



DET 8

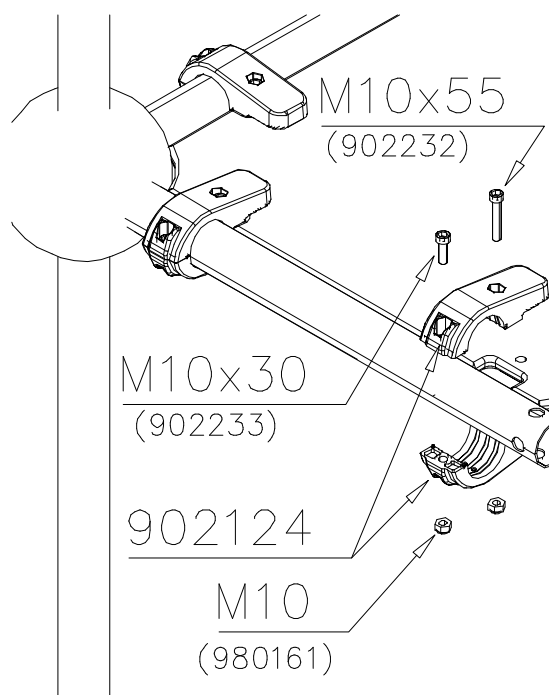


○ A00796 	○ P05270 	PCS 1	○ 902124  150x50x50	PCS 12	○ 902232  M10x55	PCS 6	○ 902233  M10x30	PCS 6	○ 980161  M10	PCS 12		PCS
		PCS	○ 909109  M12x40	PCS 2	○ 905090  Ø45	PCS 2	○ 980154  Ø24/13	PCS 2	○ 909248  M12	PCS 2	○ 905115  Ø32	PCS 2
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
		PCS		PCS		PCS		PCS		PCS		PCS



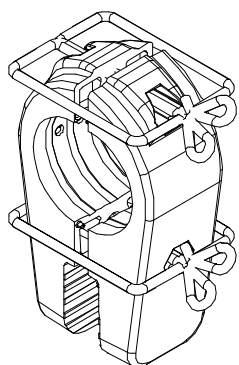
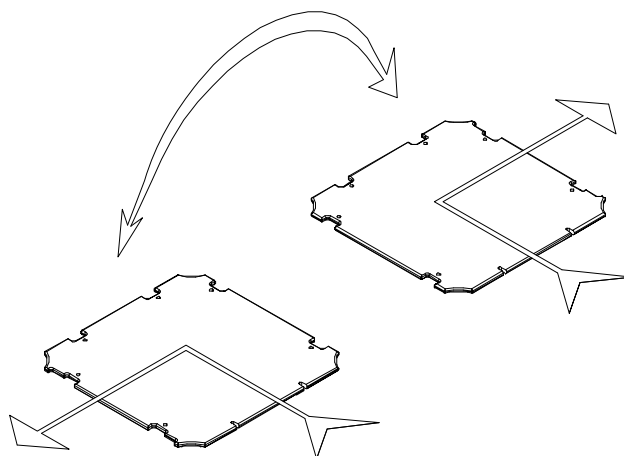
ATT ! MAX GAP between plate and tube is 6mm

HUOM ! MAKSIMI VÄLI lattialevyllä ja putkella on 6mm



KÄYTÄ TARVITTAESSA SAMAA LEVYÄ VASEMALLE TAI OIKEALLE.

IF NECESSARY USE SAME PLATE LEFT OR RIGHT.

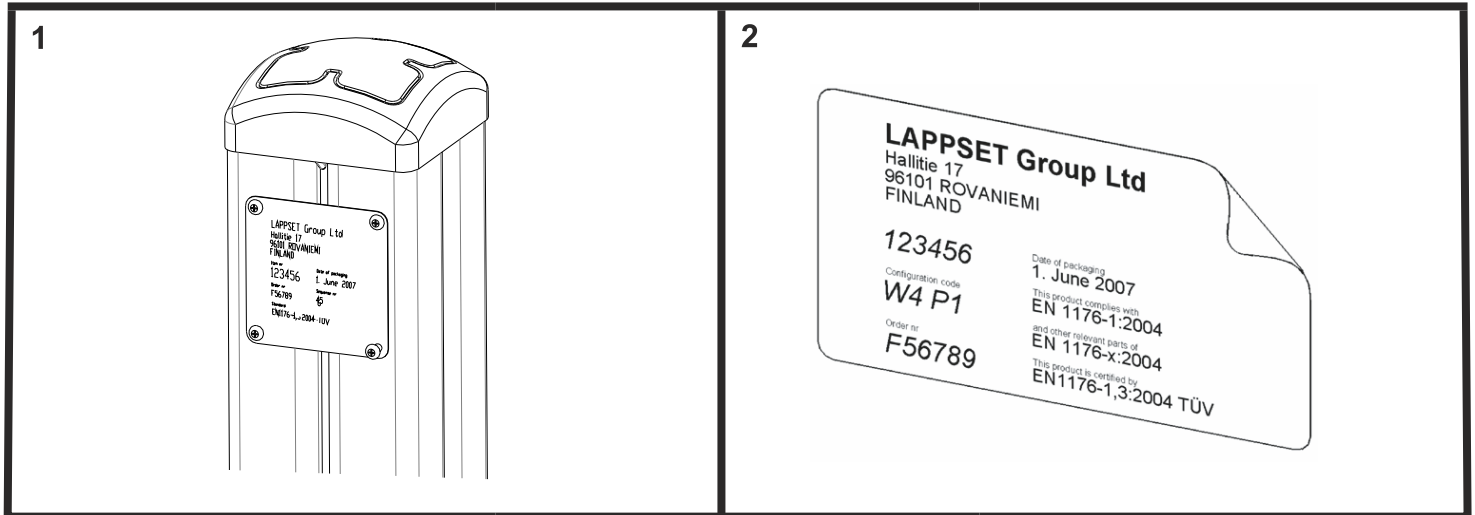


NOTE:

Use a wire marked pairs of the same junction.

Huom!

Käytä langalla merkittyä paria samassa liitoksessa.



Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekyltti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekyltitarra

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskylt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatyten så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trä.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

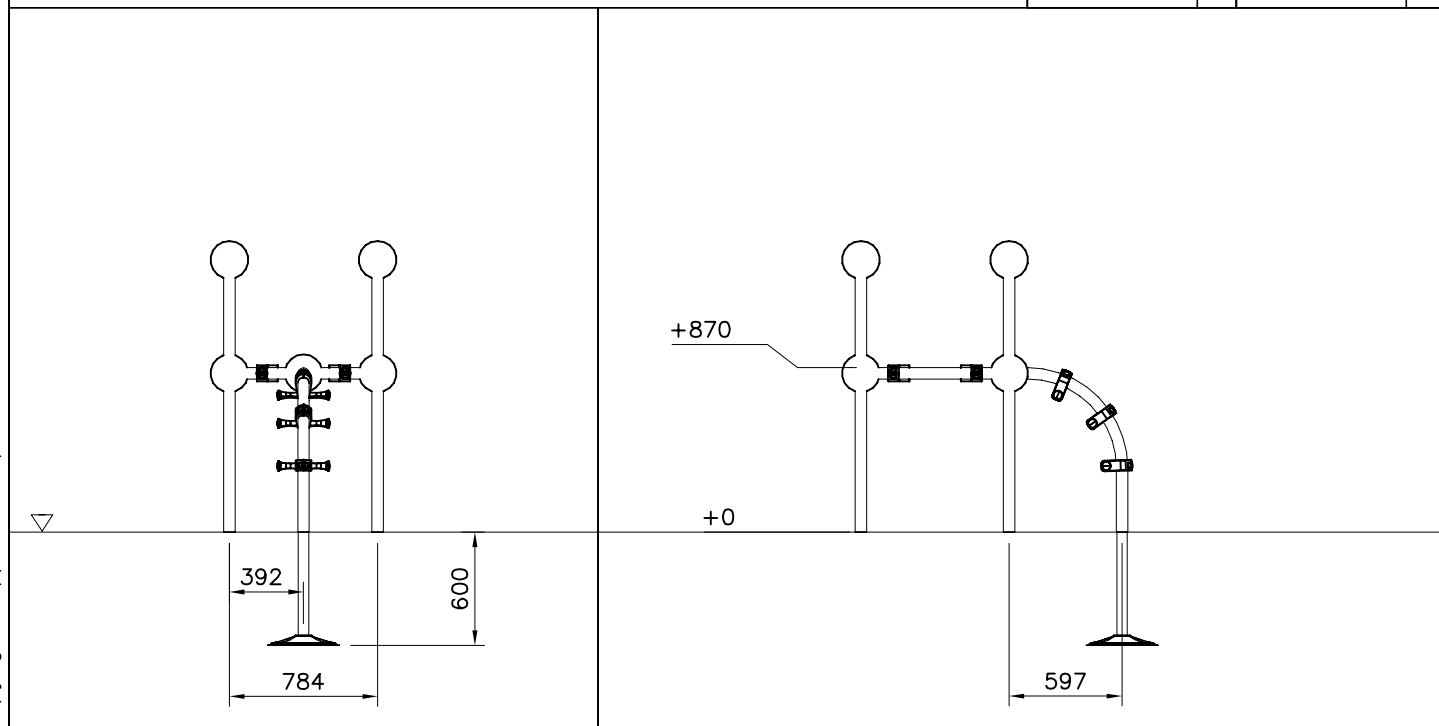
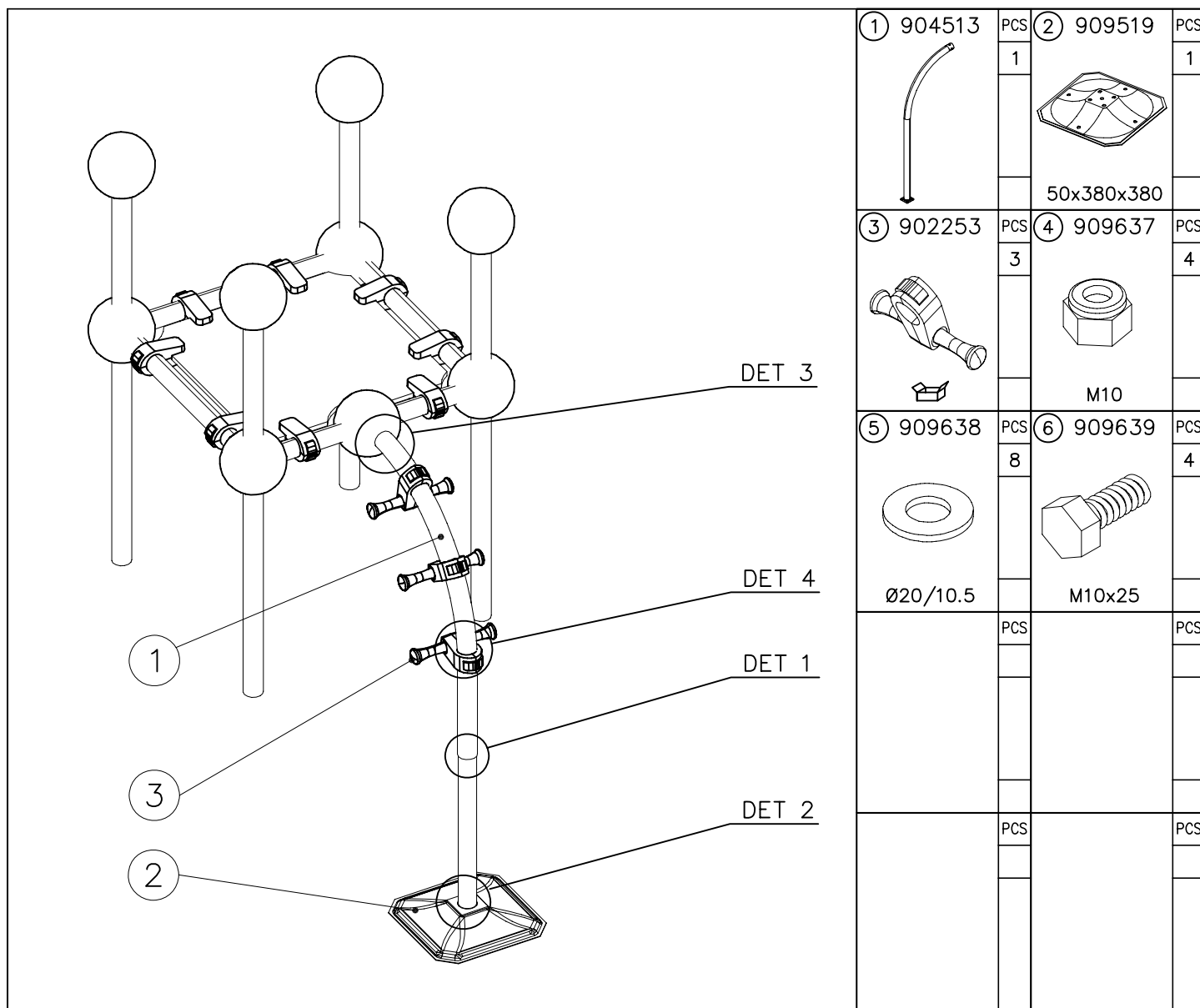
Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

1) Produkt-Schild aus Metall incl. Schrauben

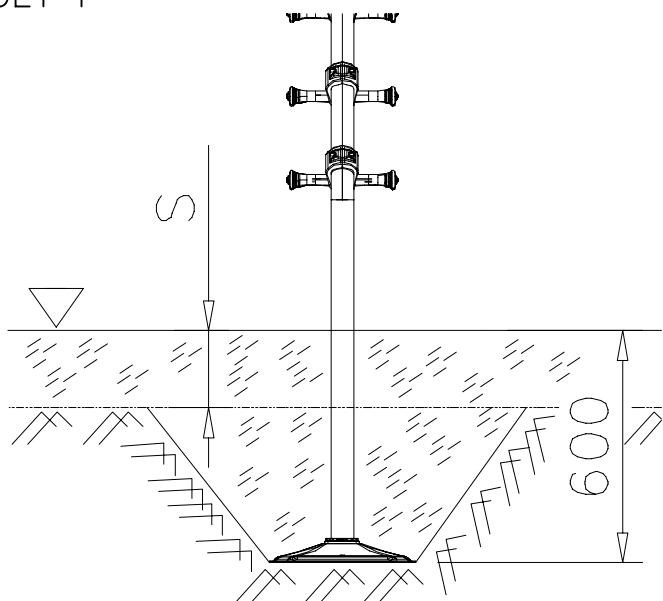
- Die Befestigung des Schildes erfolgt mittels der Schrauben.

2) Aufkleber

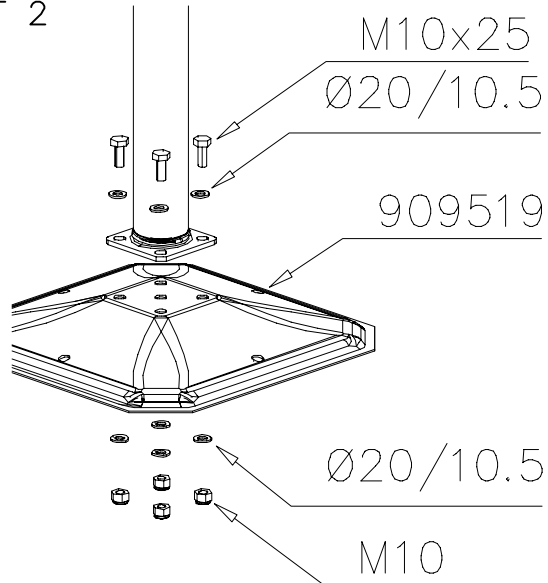
- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues laminiertes oder lackiertes Holz an.



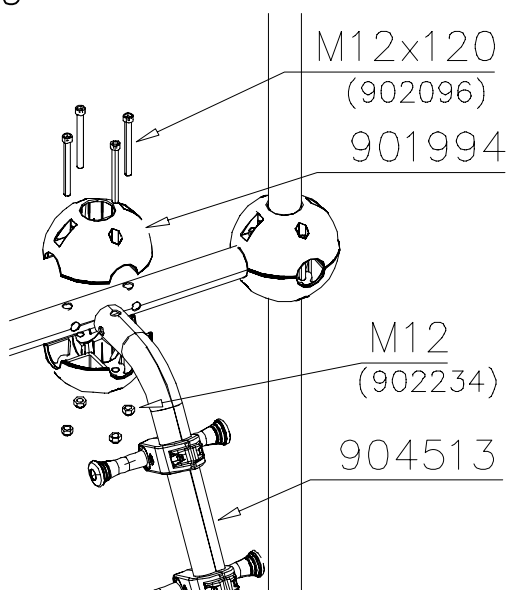
DET 1



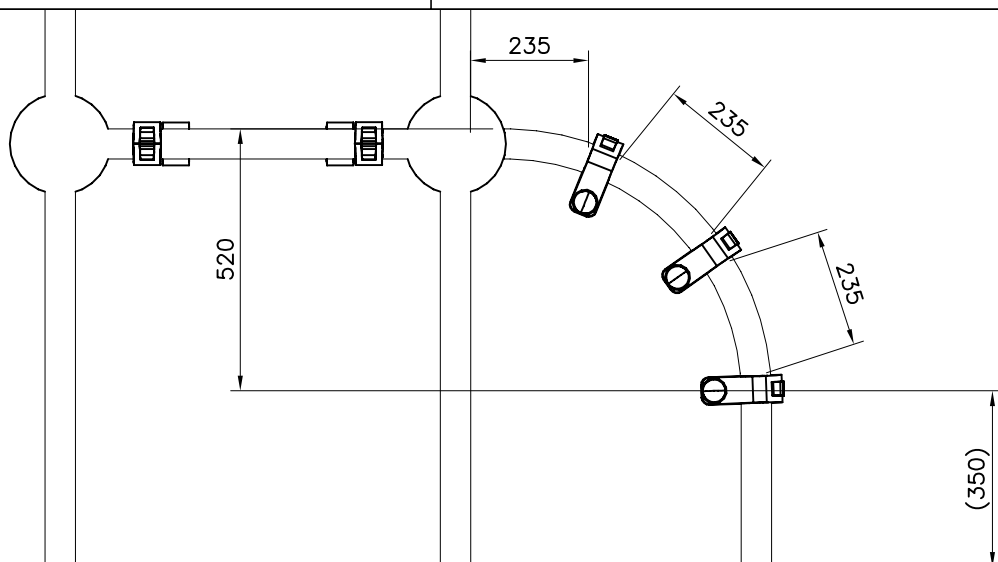
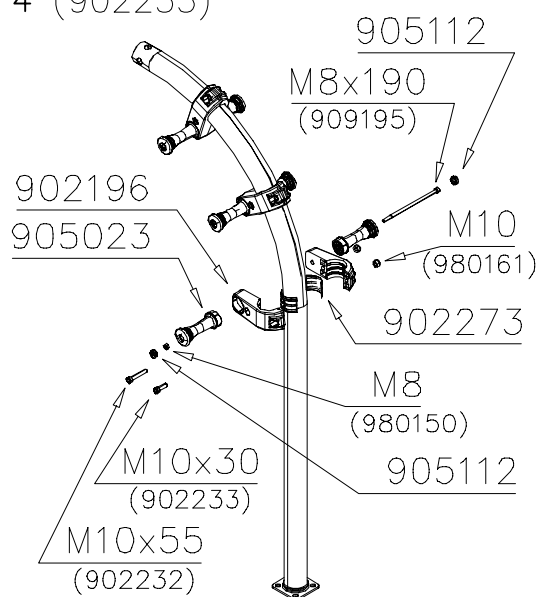
DET 2

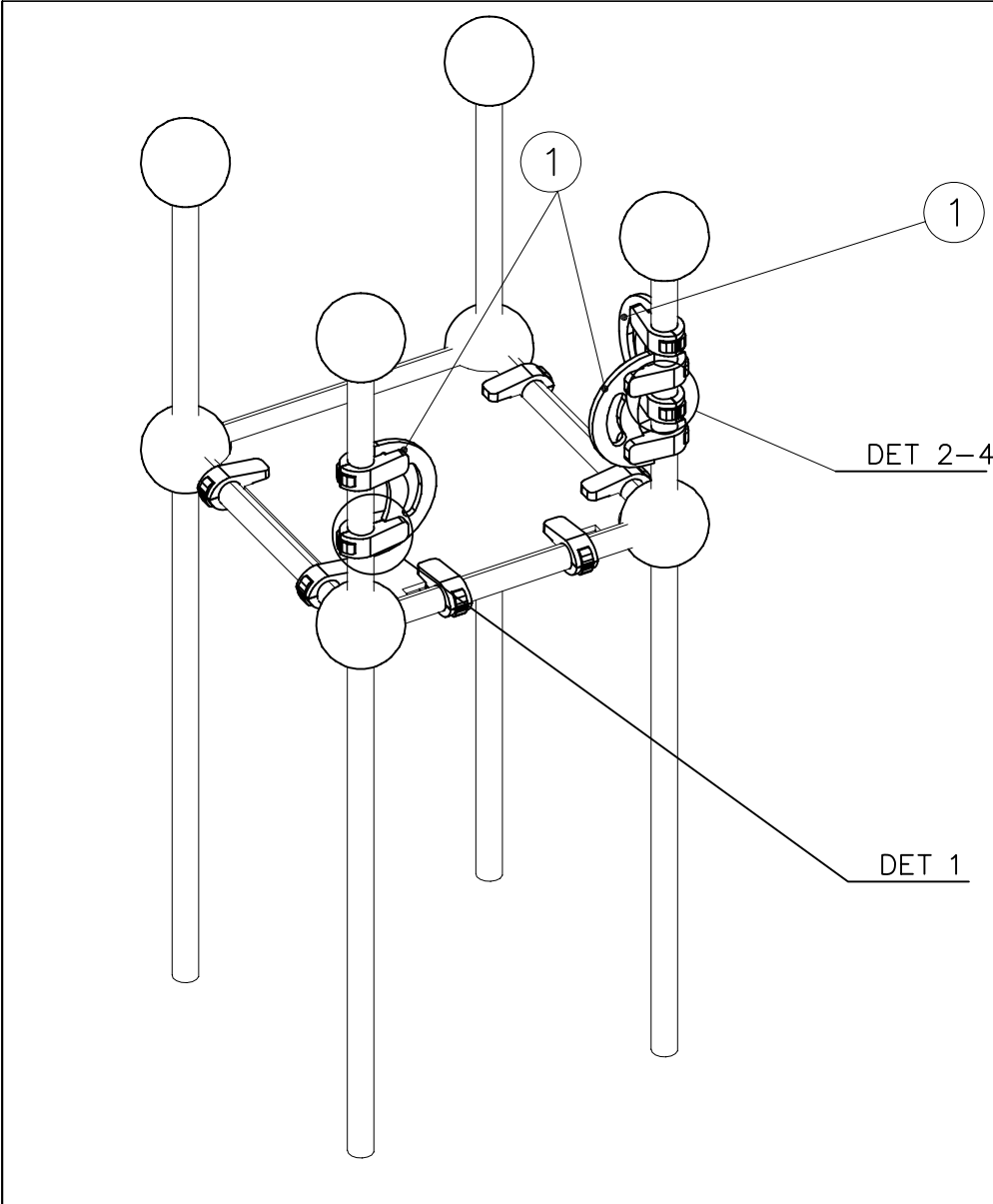


DET 3

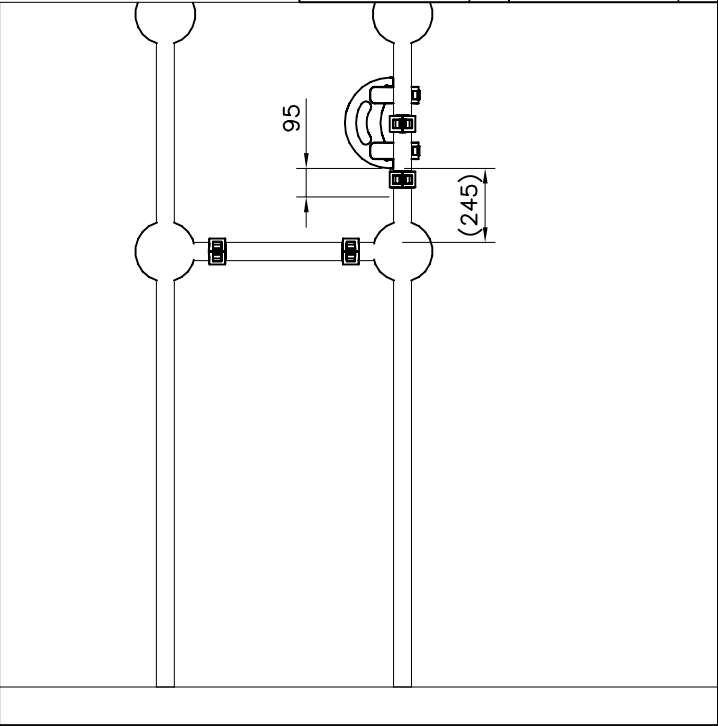
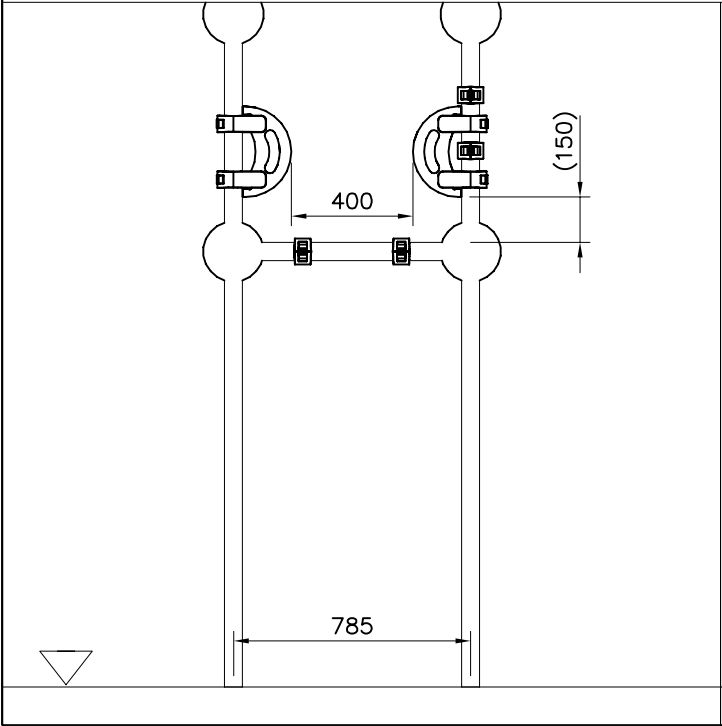


DET 4 (902253)

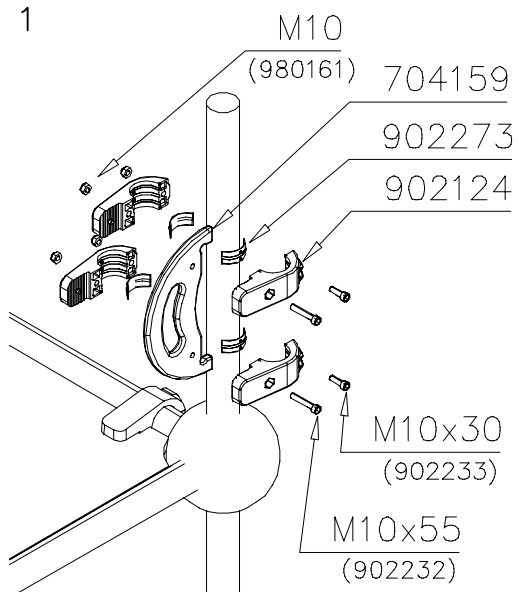




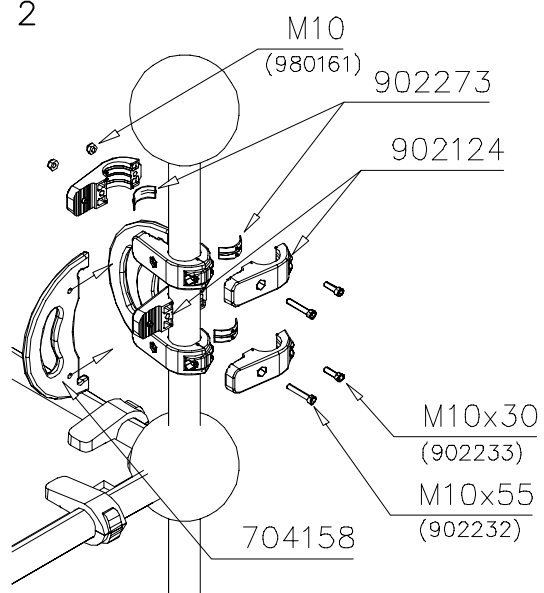
① 704158	PCS	② 902124	PCS
	1		4
		150x50x50	
③ 902232	PCS	④ 902233	PCS
	2		2
M10x55		M10x30	
⑤ 902273	PCS	⑥ 980161	PCS
	4		4
		M10	
	PCS		PCS
	PCS		PCS



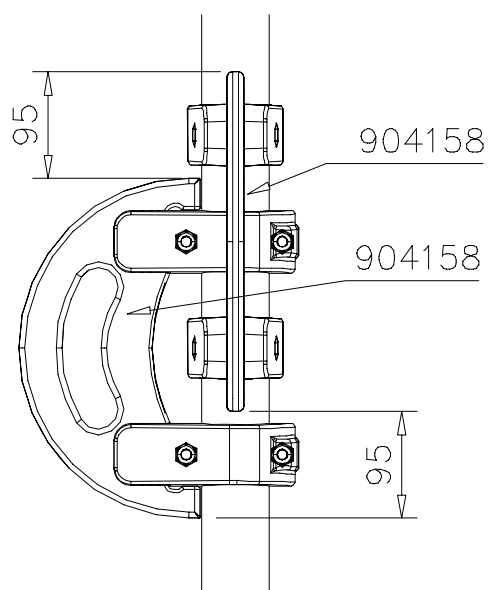
DET 1



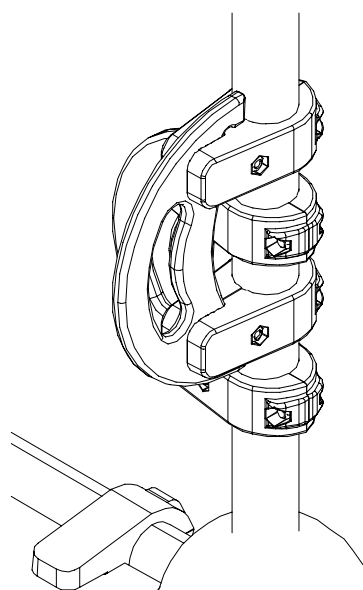
DET 2

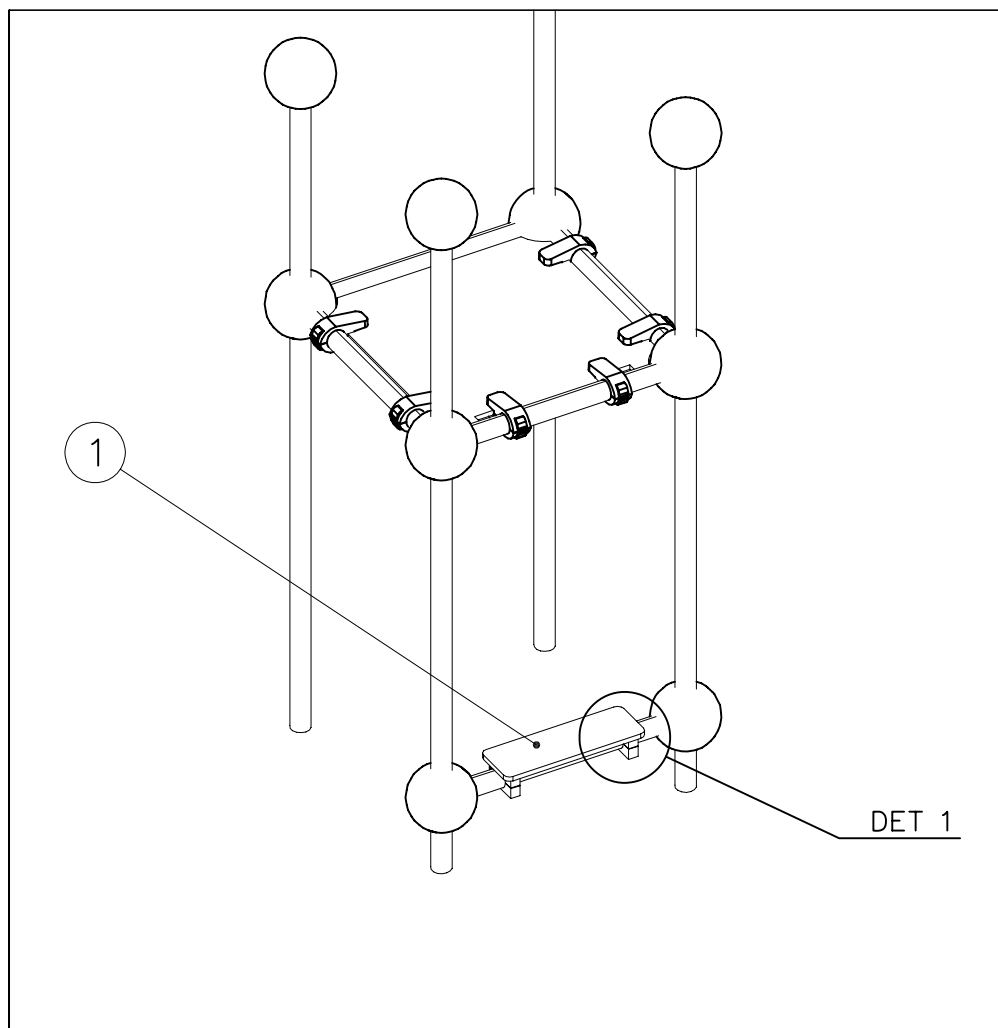


DET 3

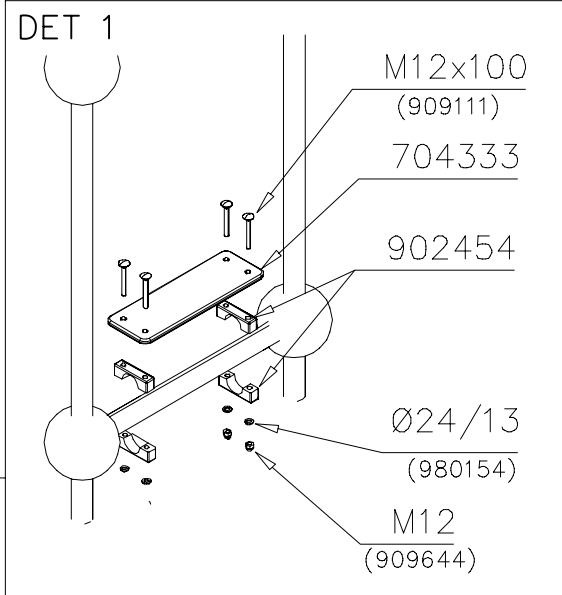
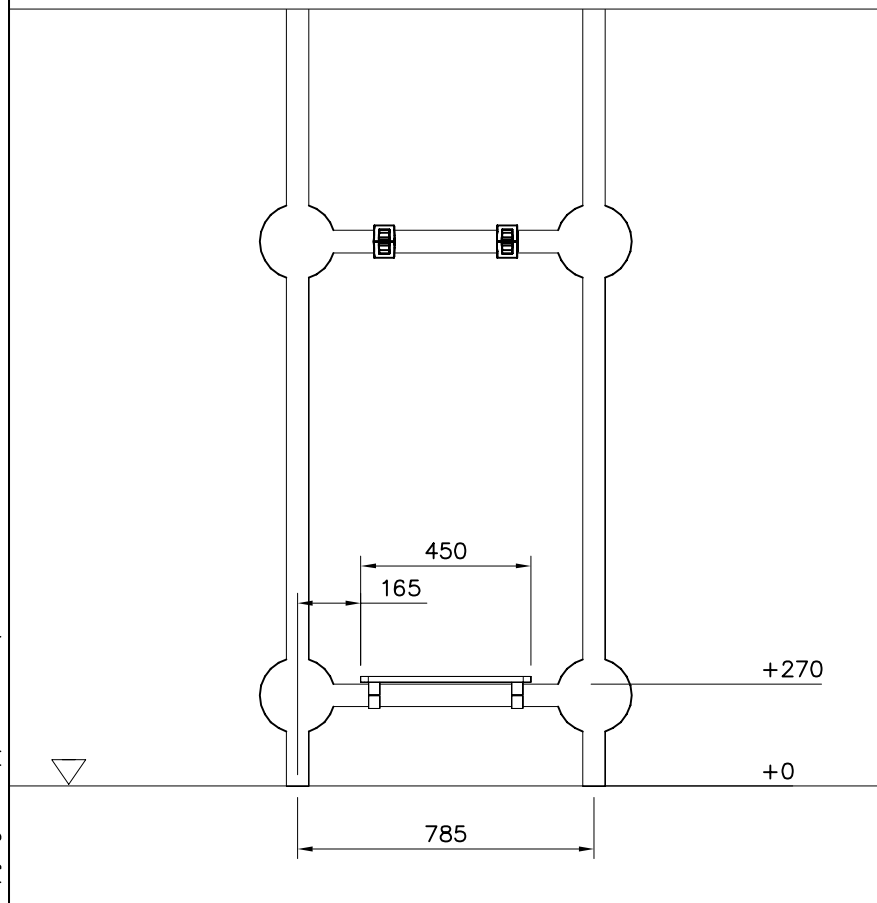


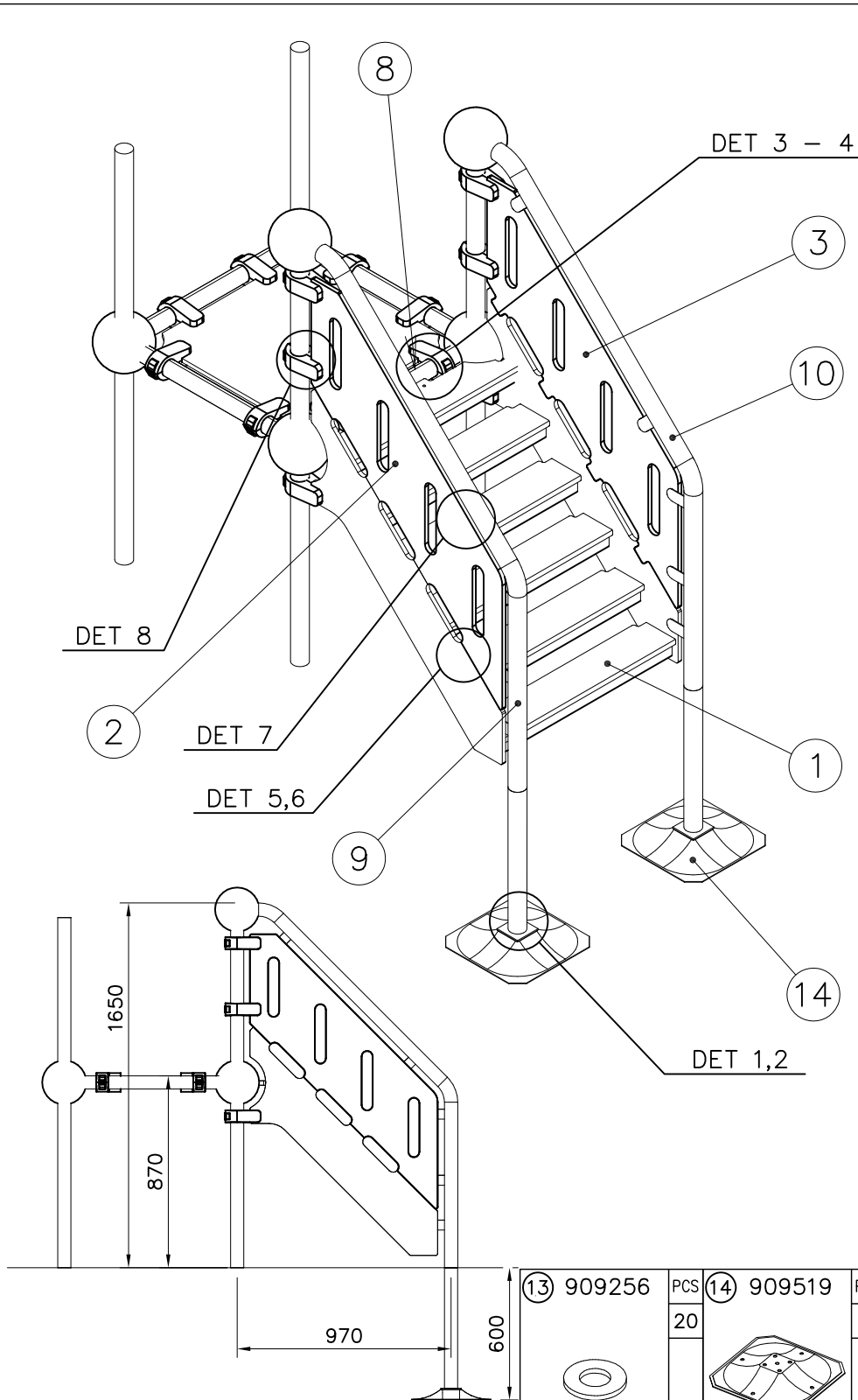
DET 4

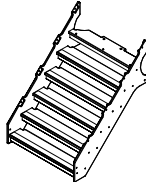
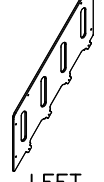
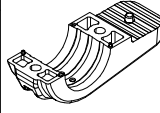
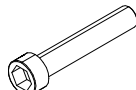
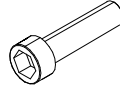
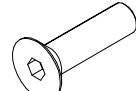
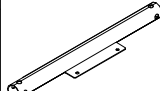
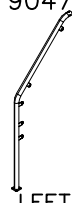
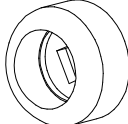
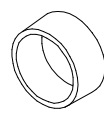
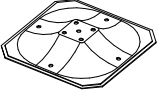
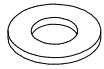
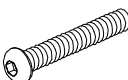
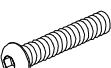


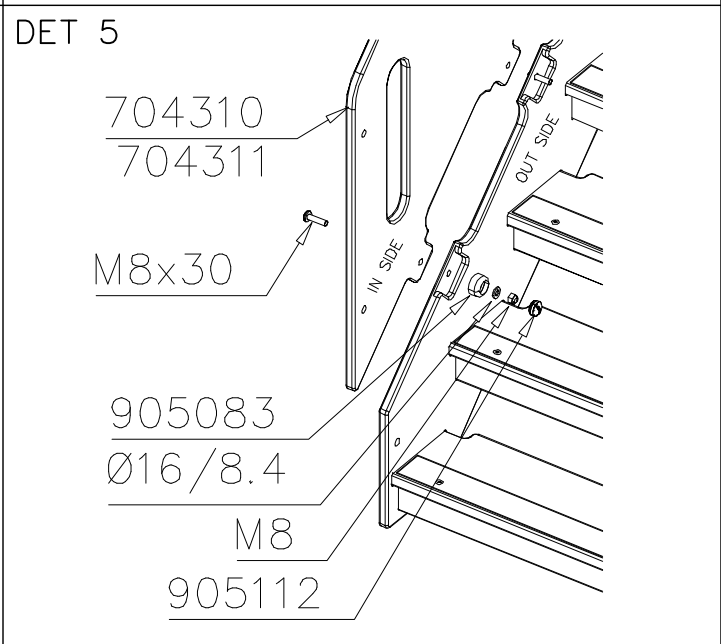
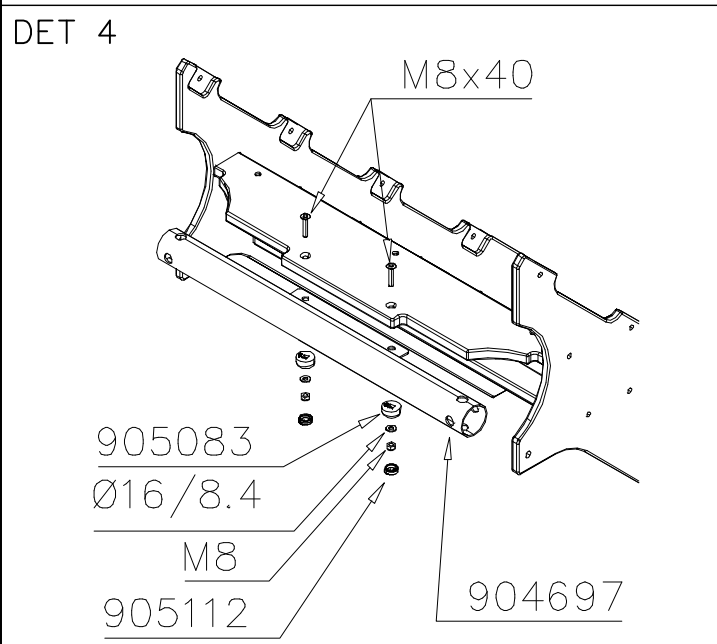
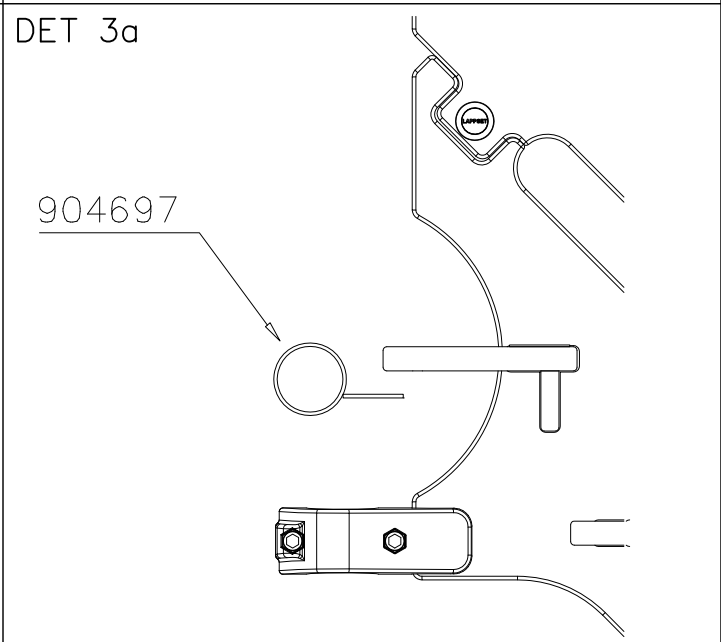
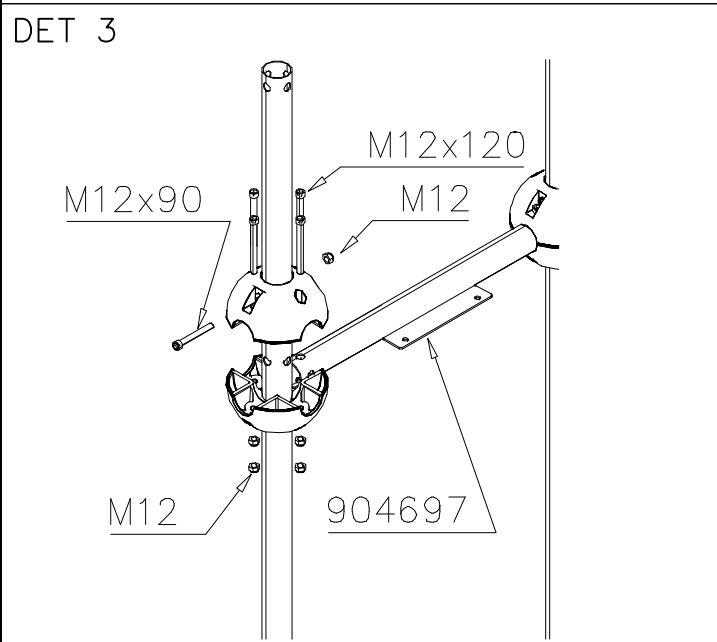
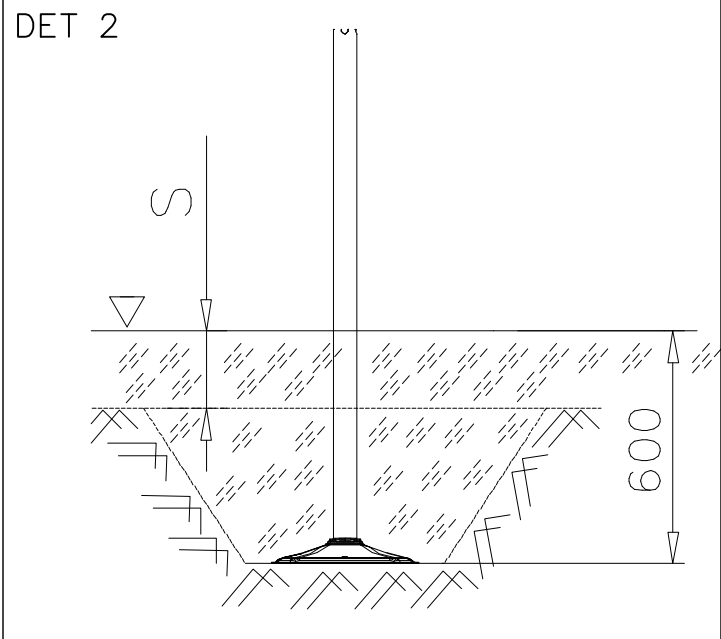
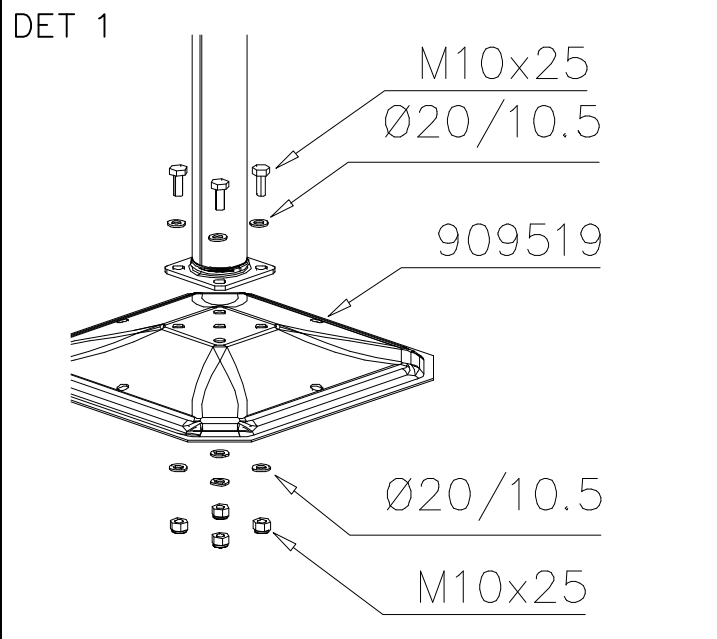


① 704333	PCS	② 902454	PCS
	1		4
③ 909111	PCS	④ 909644	PCS
	4		4
M12x100		M12	
⑤ 980154	PCS		PCS
	4		
Ø24/13			
	PCS		PCS
	PCS		PCS

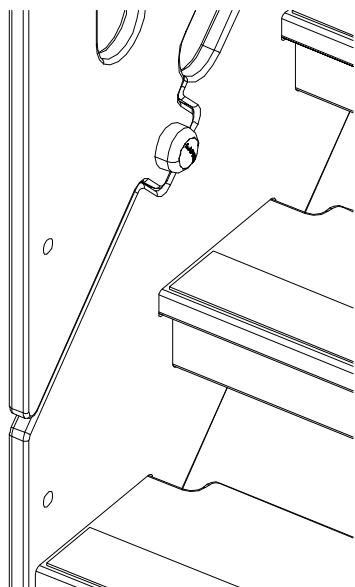




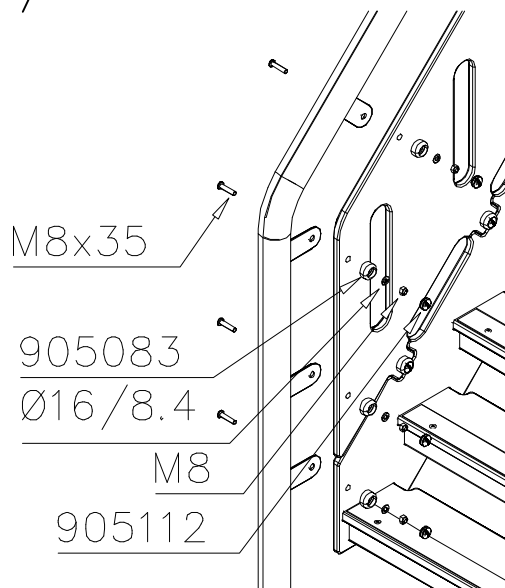
① 704309	PCS	② 704310	PCS
	1		1
		LEFT	
③ 704311	PCS	④ 902124	PCS
	1		12
RIGHT		150x50x50	
⑤ 902232	PCS	⑥ 902233	PCS
	6		6
M10x55		M10x30	
⑦ 904068	PCS	⑧ 904697	PCS
	2		1
M8x40		Ø60.3x2.9x710	
⑨ 904760	PCS	⑩ 904761	PCS
	1		1
LEFT		RIGHT	
⑪ 905083	PCS	⑫ 905112	PCS
	20		20
Ø32		Ø22	
⑬ 909256	PCS	⑭ 909519	PCS
	20		2
Ø16/8.4x1.6		50x380x380	
⑮ 909637	PCS	⑯ 909638	PCS
	8		16
M10		Ø20/10.5	
⑰ 909639	PCS	⑱ 909852	PCS
	8		8
M10x25		M8x30	
⑲ 909855	PCS	⑳ 980160	PCS
	10		20
M8x35		M8	
㉑ 980161	PCS		PCS
	12		
M10			



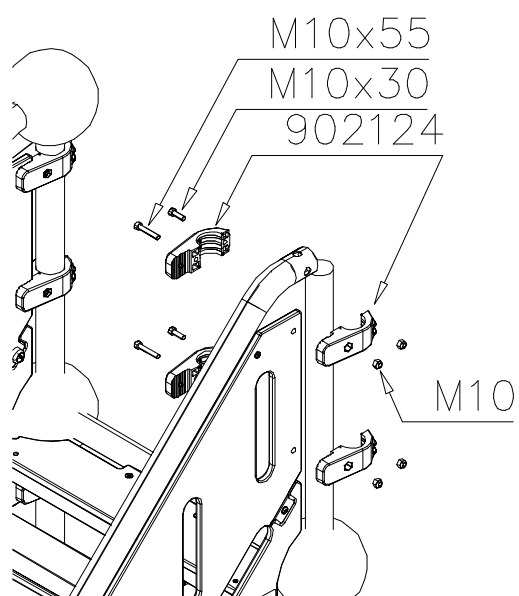
DET 6



DET 7



DET 8



DET 2, 3

DET 7

DET 5

DET 1

DET 4

① 704696	PCS	② 704697	PCS
	1		1
③ 904810	PCS	④ 904818	PCS
	1		2
⑤ 904833	PCS	⑥ 909876	PCS
	1		4
Ø30x565		M8x40	
⑦ 980152	PCS	⑧ 900498	PCS
	9		6
Ø24/8.4		M8x50	
⑨ 999561	PCS	⑩ 709042	PCS
	1		2
GLUE 4101 ergo 10 g			
10 g		⑪ 909855	PCS
			8
		M8x35	
		⑫ 910683	PCS
			4
		Ø11	
		⑬ 909850	PCS
			3
		M8x25	

860

784

784

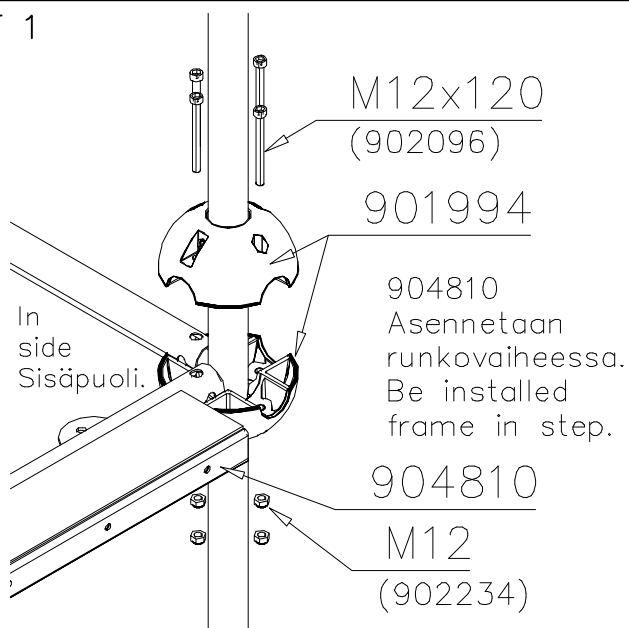
468

784

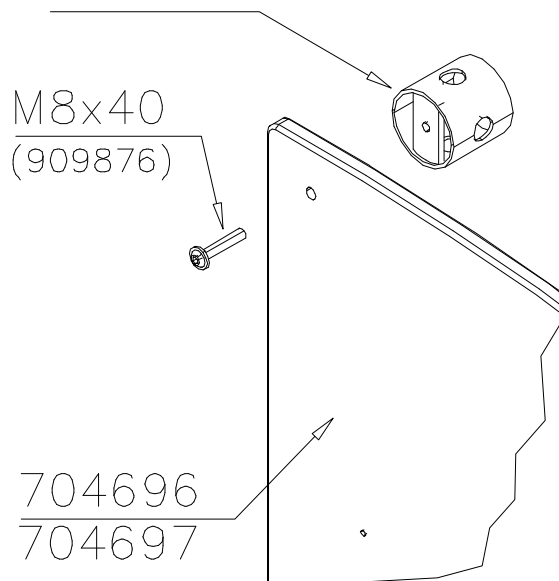
(870-1470-1970-2070)

DET 6

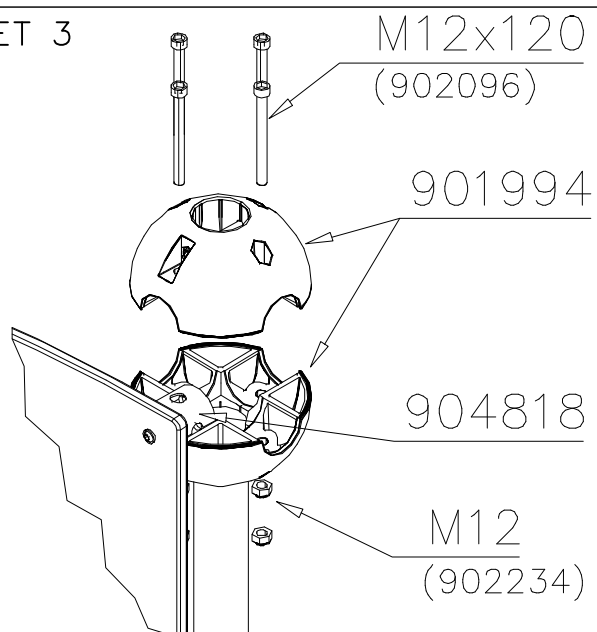
DET 1



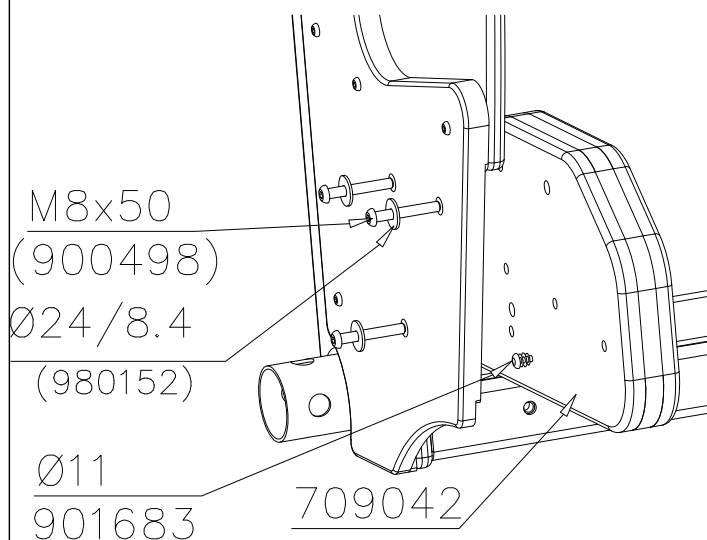
DET 2 904818



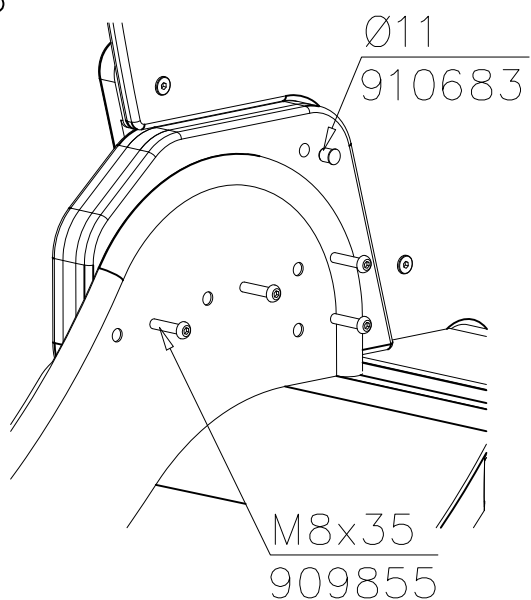
DET 3



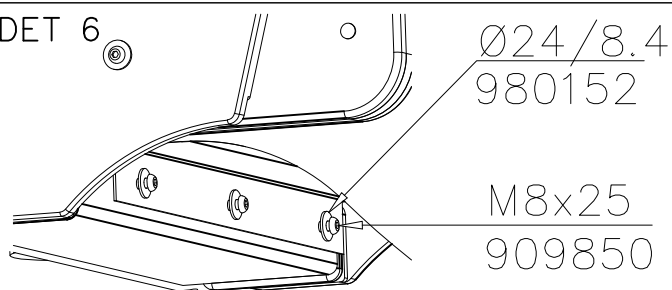
DET 4



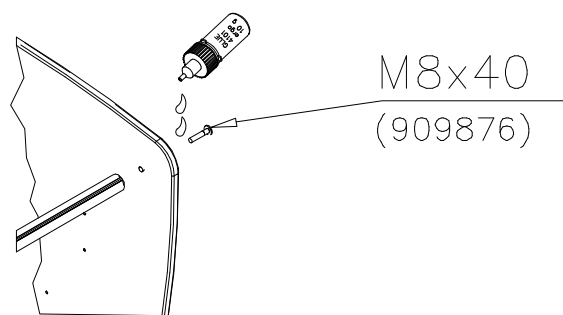
DET 5



DET 6



DET 7

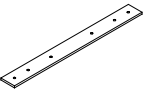
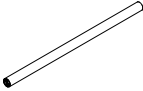
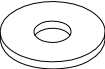


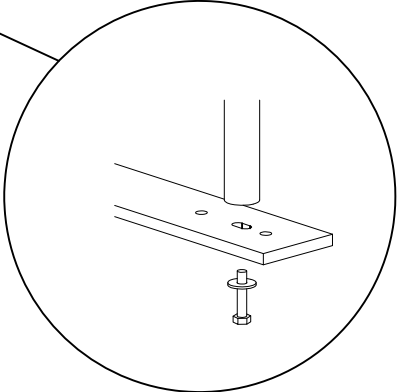
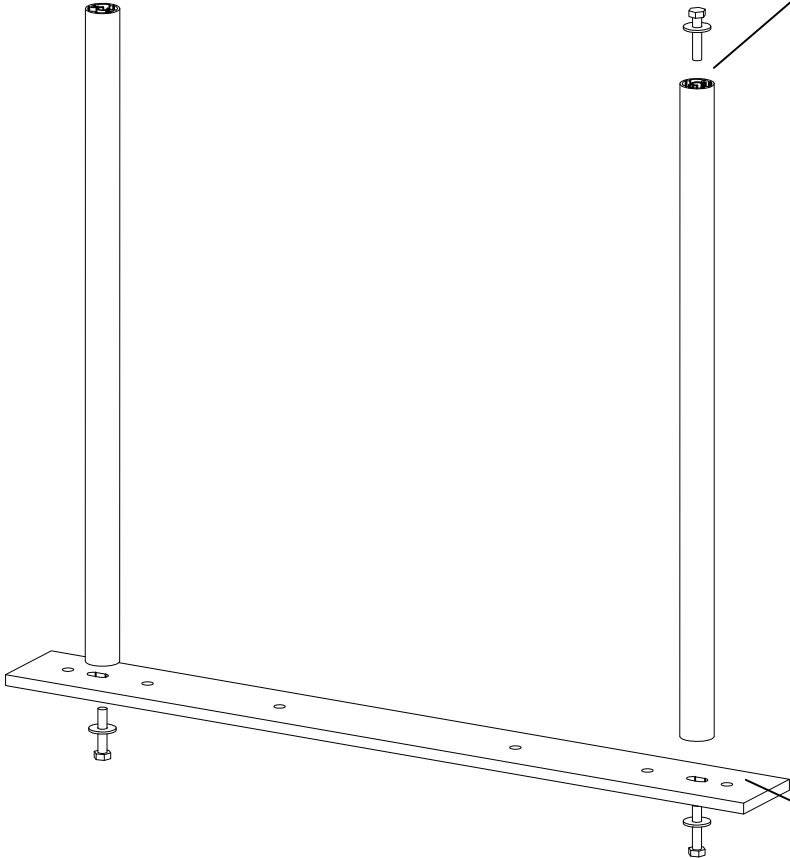
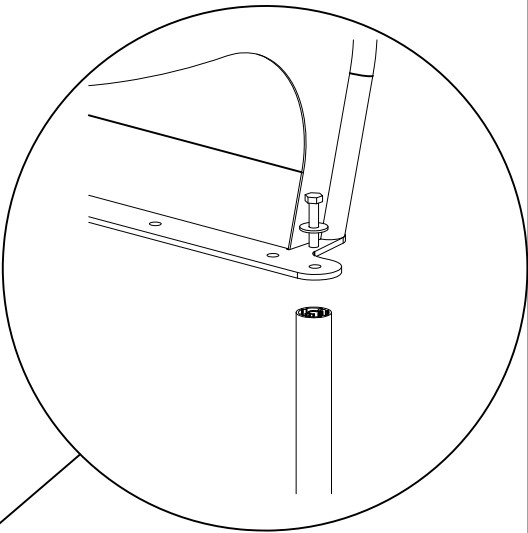
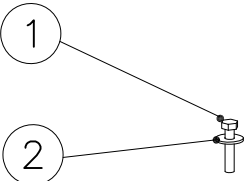
 LAPPSET
DEEP FOUNDATION

SLIDE METAL

DATE: 11.2.2019

1(1)

○ 707133	PCS	○ 901868	PCS	① 909210	PCS	② 905051	PCS
	1		2		4		4
							
10x80x745		Ø30x598		M8x40		Ø24/8.4	



LAPPSET

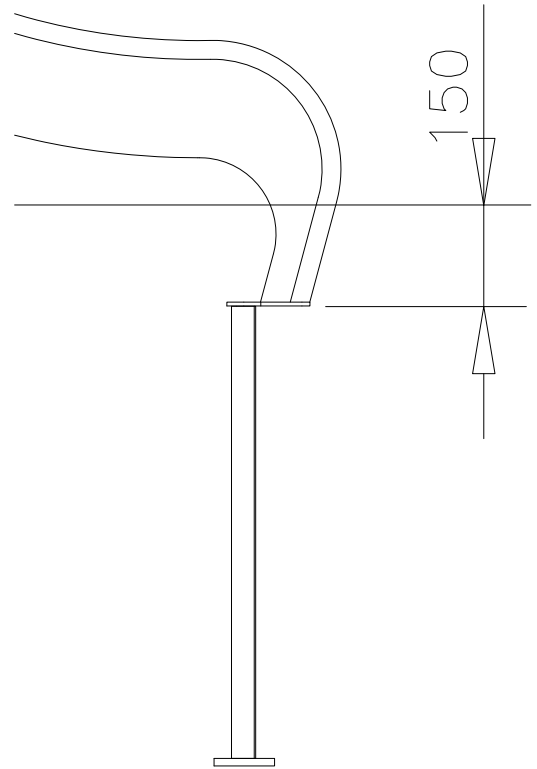
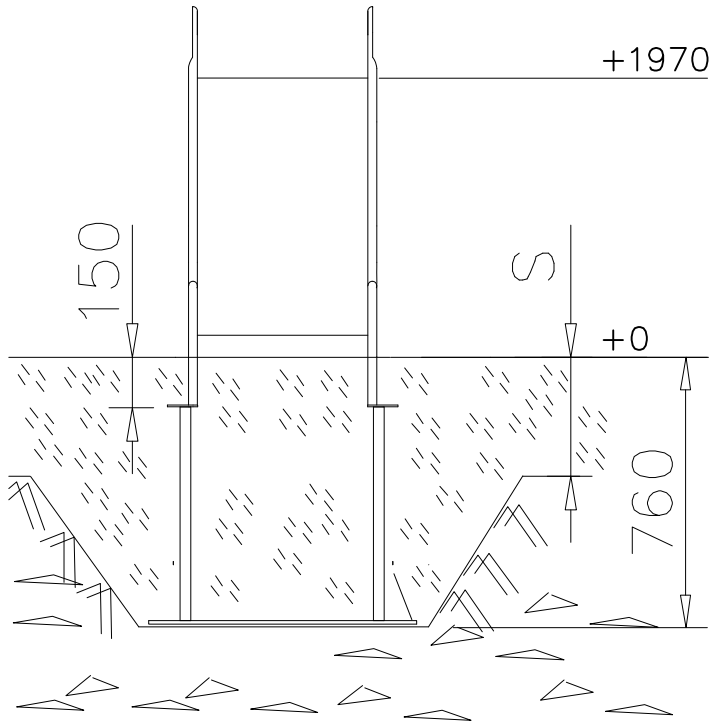
DEEP FOUNDATION

SLIDE METAL

DATE: 24.11.2020

1(1)

Floor level +1970



Floor level +870,
+1470, +2070

