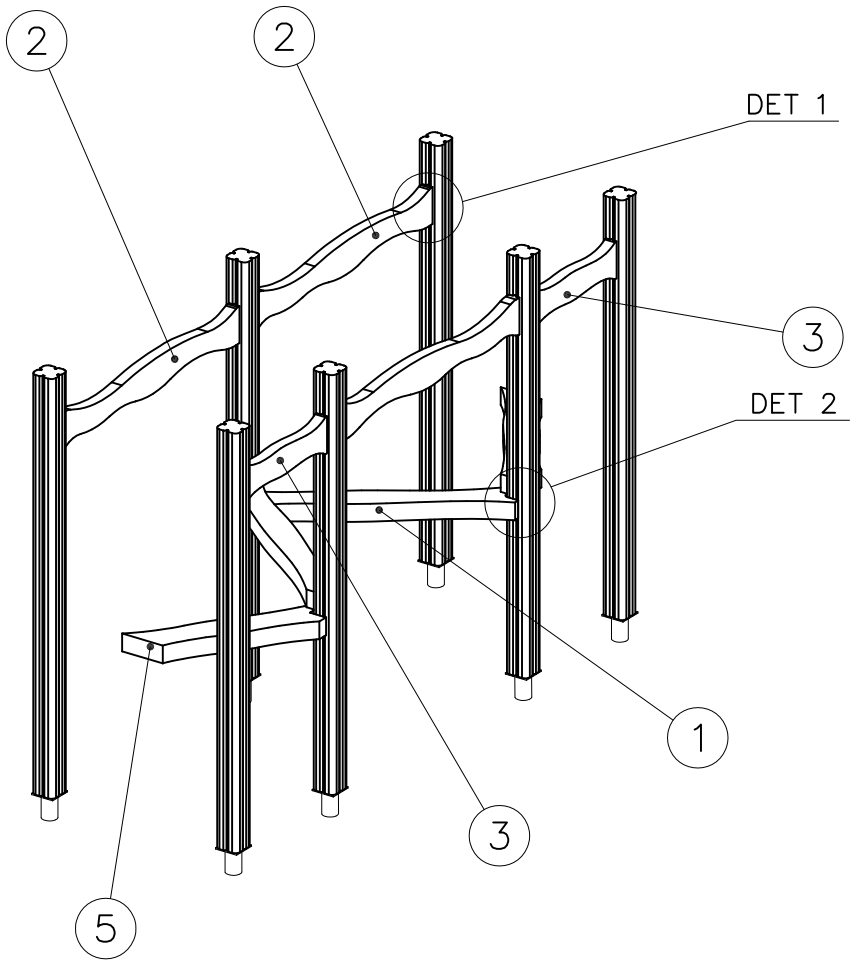
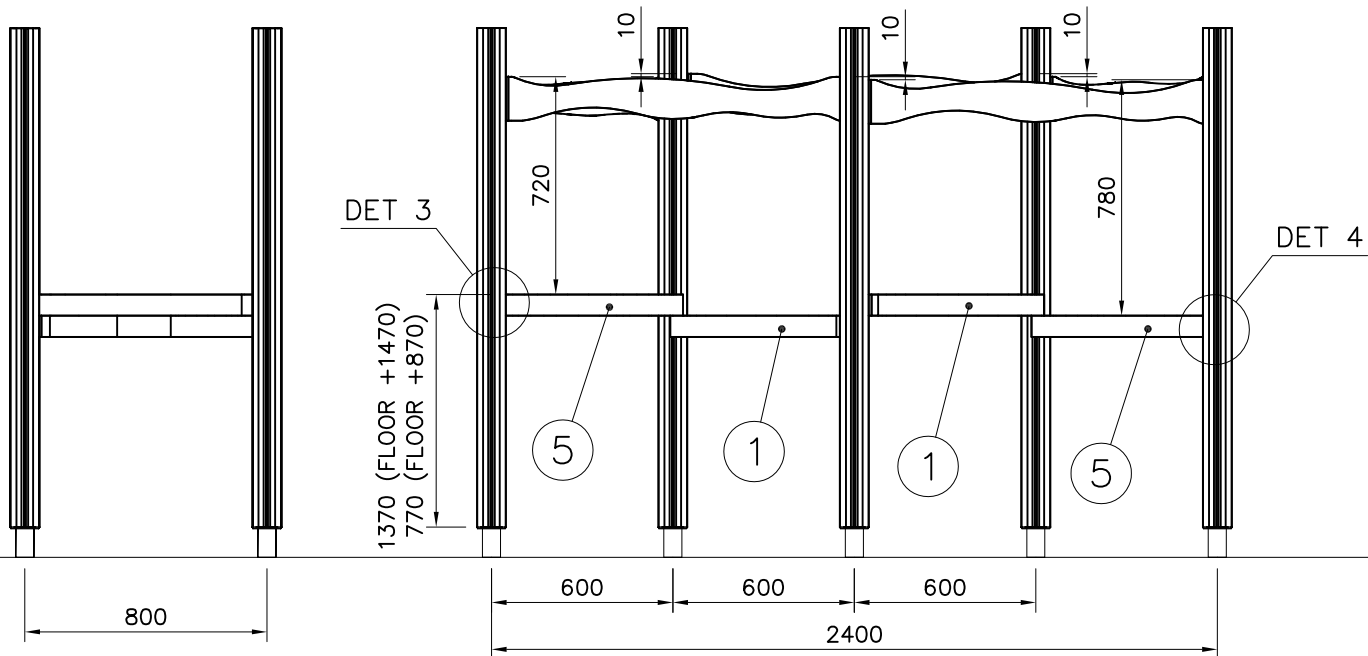
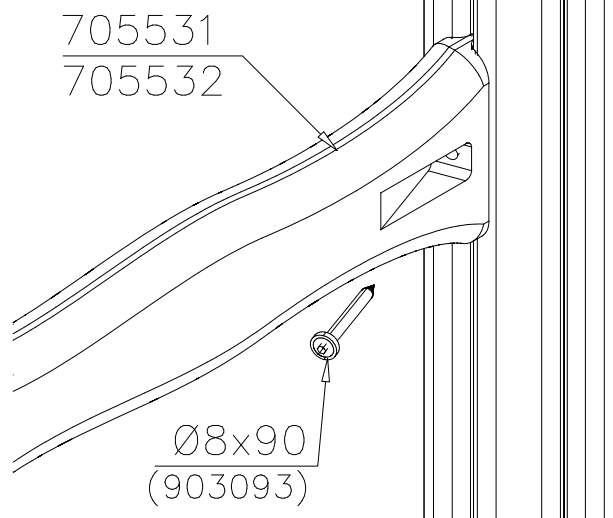




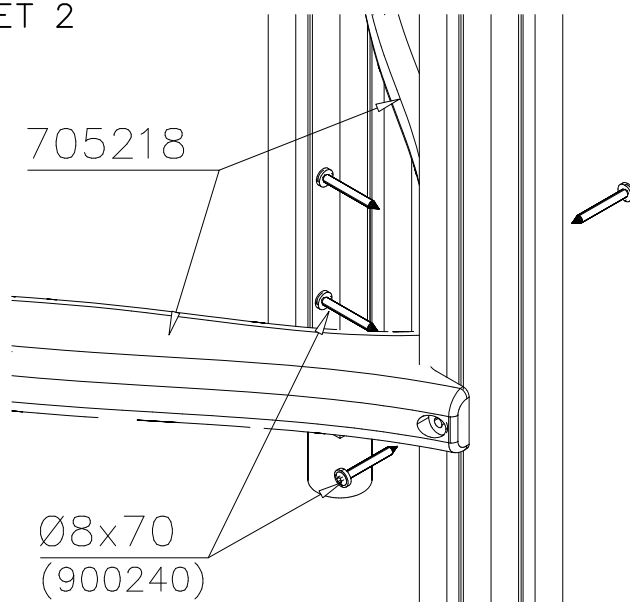
① 705218	PCS	② 705531	PCS
	2		3
70x145x965		45x145x1124	
③ 705532	PCS	④ 900240	PCS
	2		12
45x145x527		Ø8x70	
⑤ 705541	PCS	⑥ 903093	PCS
	2		12
70x145x770		Ø8x90	
⑦ 909230	PCS	⑧ 905051	PCS
	2		2
8x150		Ø24/8.5	



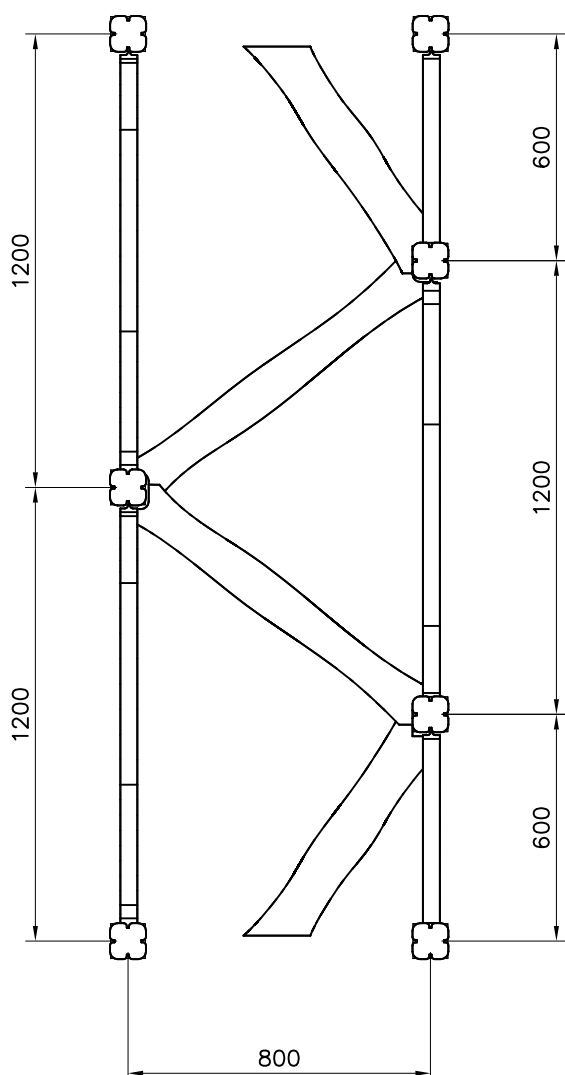
DET 1



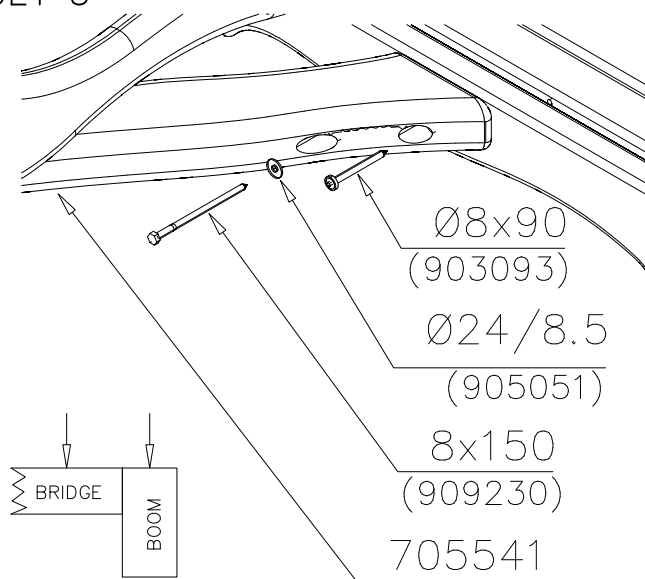
DET 2



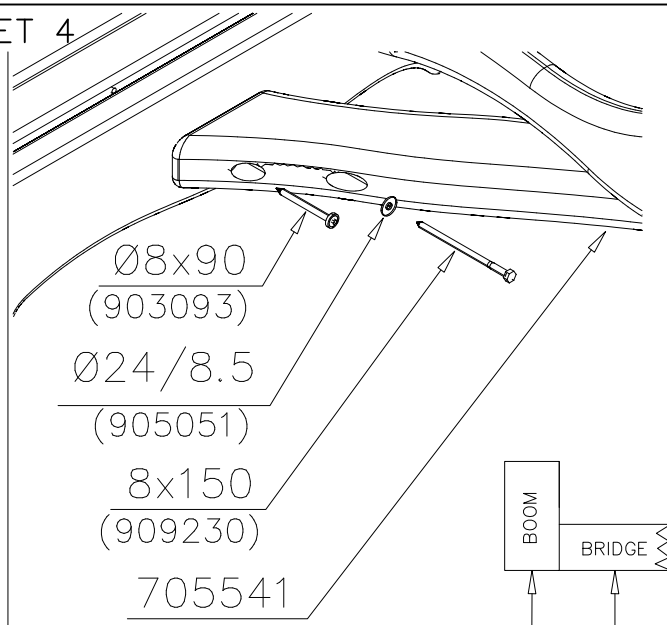
1:20

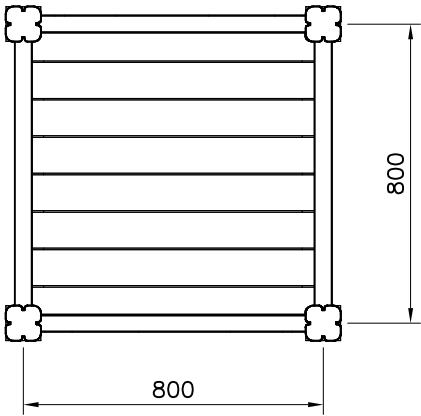
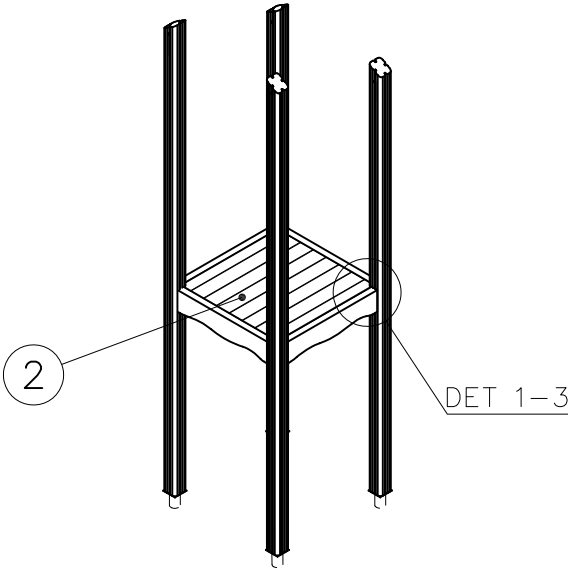


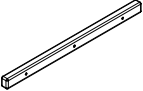
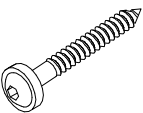
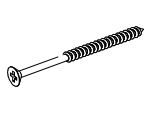
DET 3



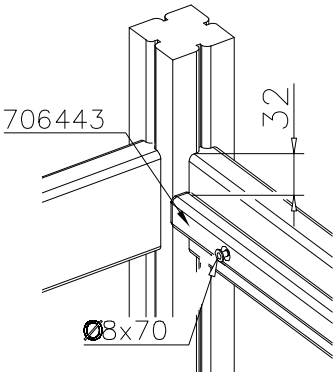
DET 4



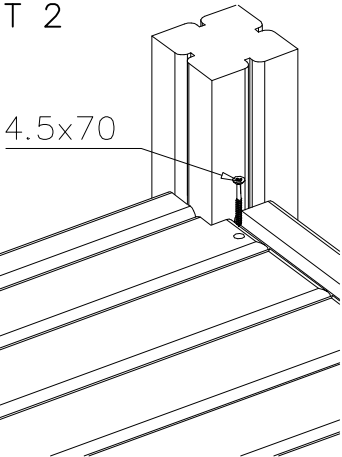


① 706443	PCS	② 705257	PCS
	2		1
32x45x702		32x750x750	
③ 900240	PCS	④ 980101	PCS
	6		8
Ø8x70		Ø4.5x70	
	PCS		PCS
	PCS		PCS

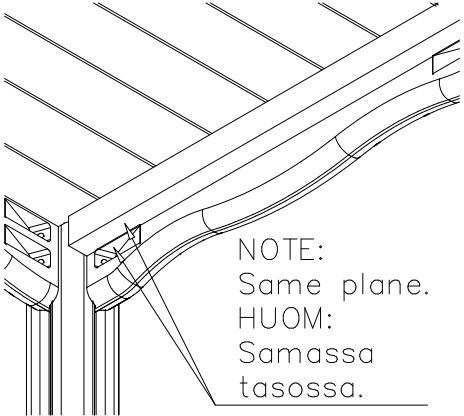
DET 1

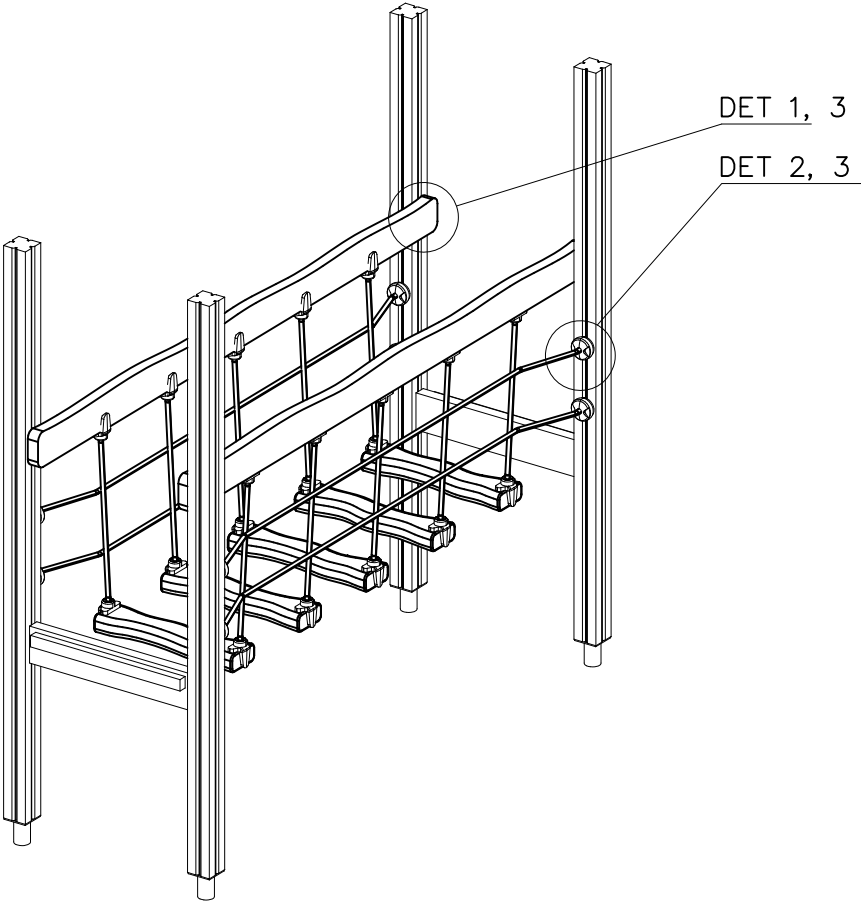


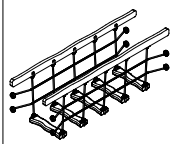
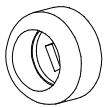
DET 2

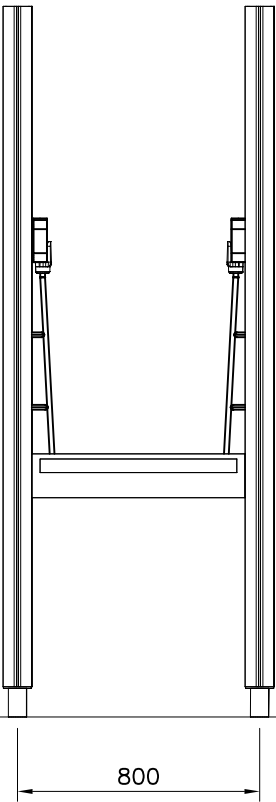


DET 3

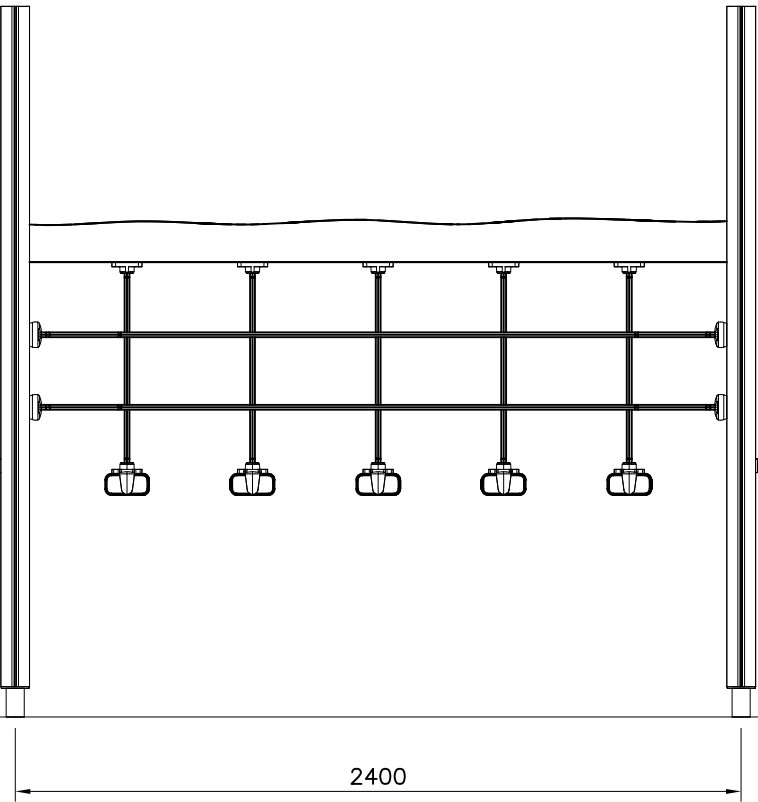




① 705248	PCS	② 905083	PCS
	1		4
		Ø32	
③ 905112	PCS	④ 909232	PCS
	4		4
Ø22		Ø8x120	
⑤ 980151	PCS	⑥ 900240	PCS
	4		16
Ø16/8.4		Ø8x70	
	PCS		PCS

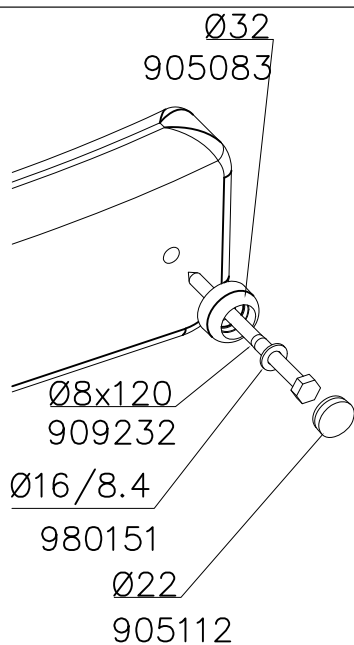


800

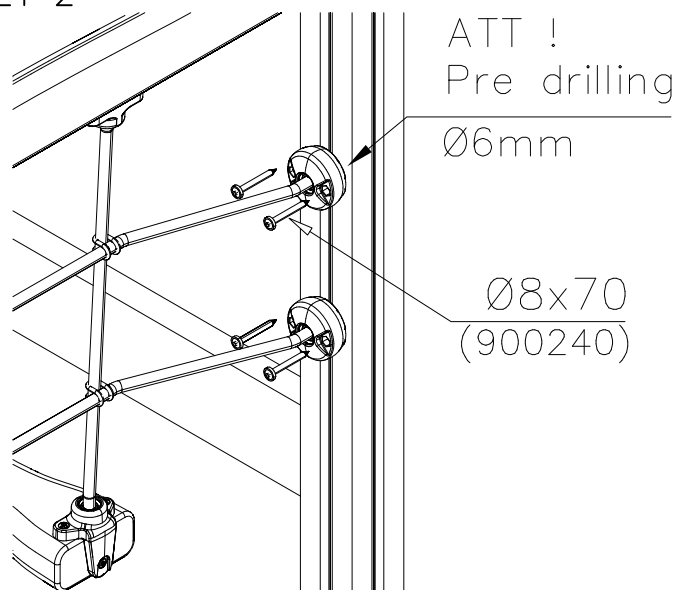


2400

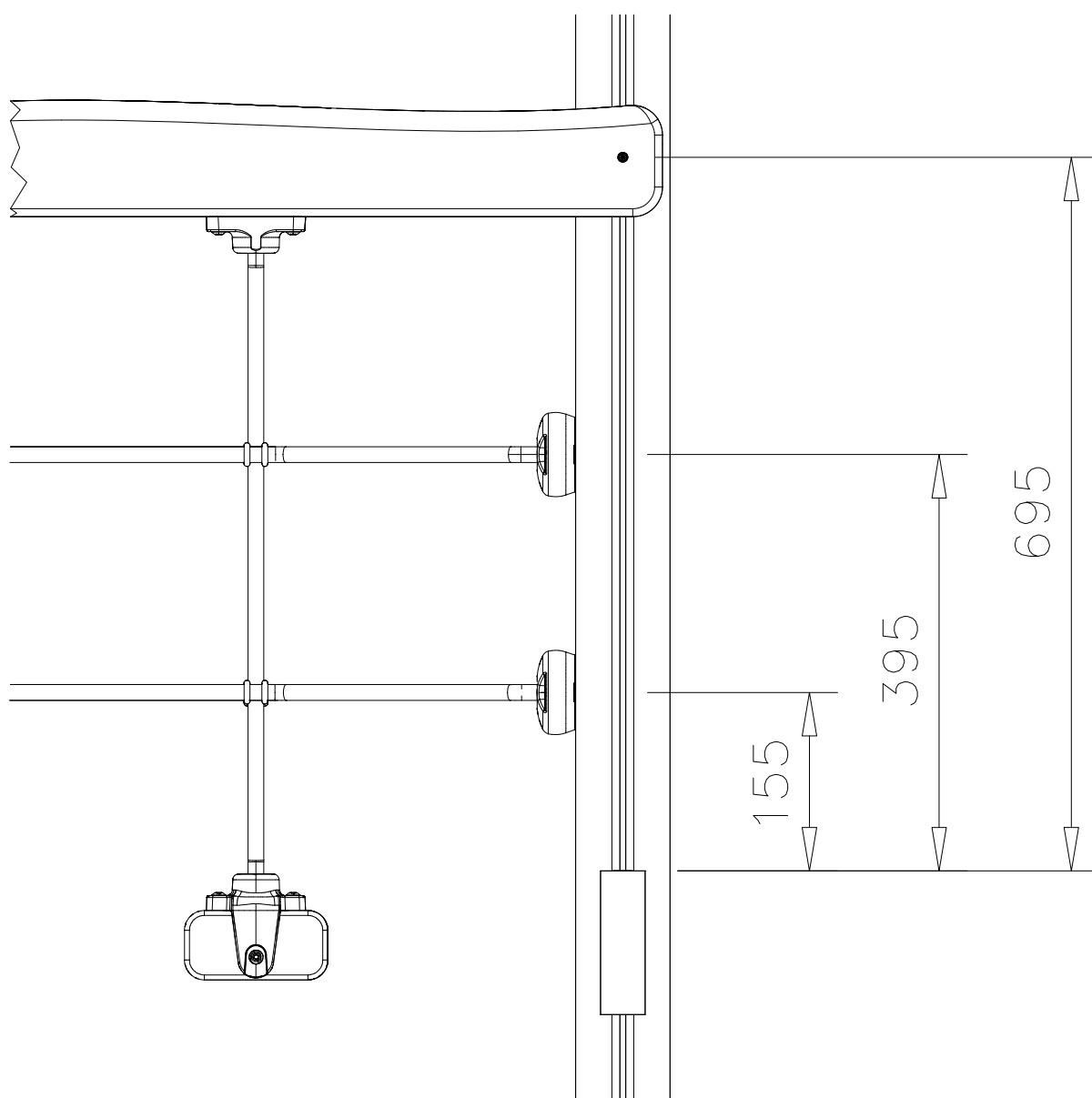
DET 1

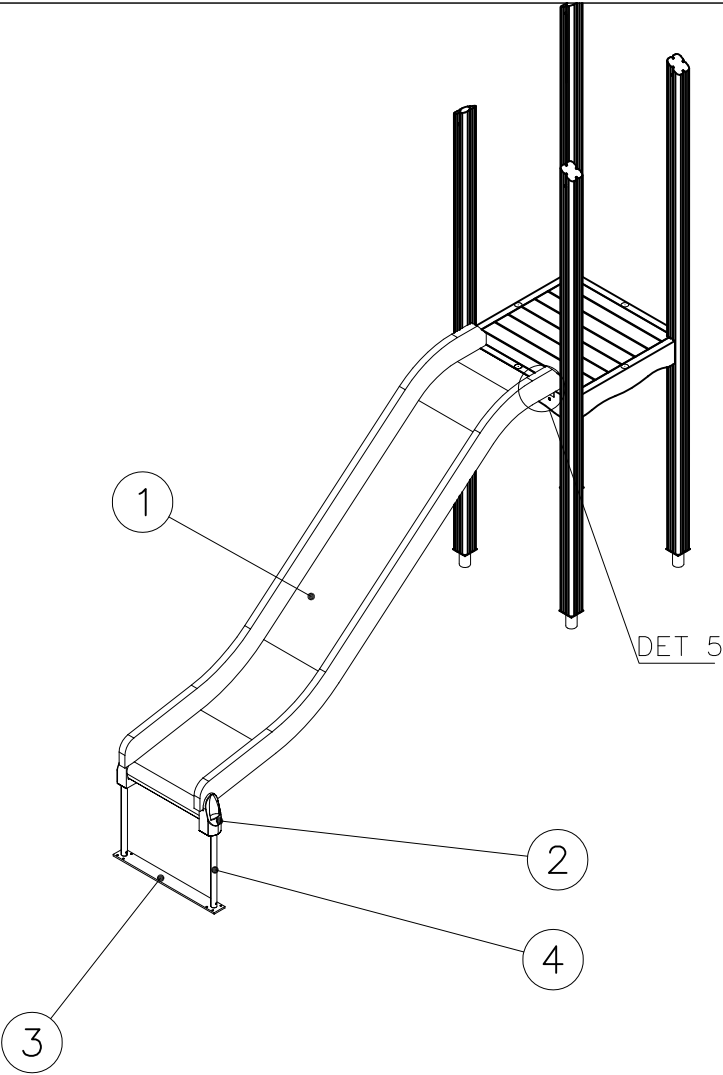


DET 2

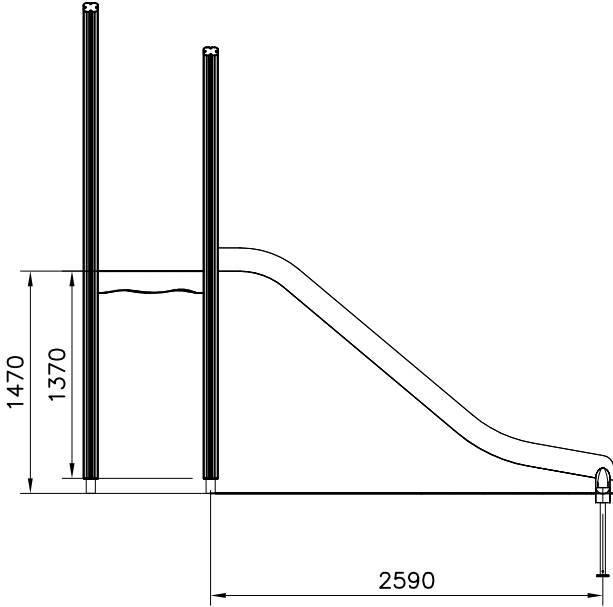
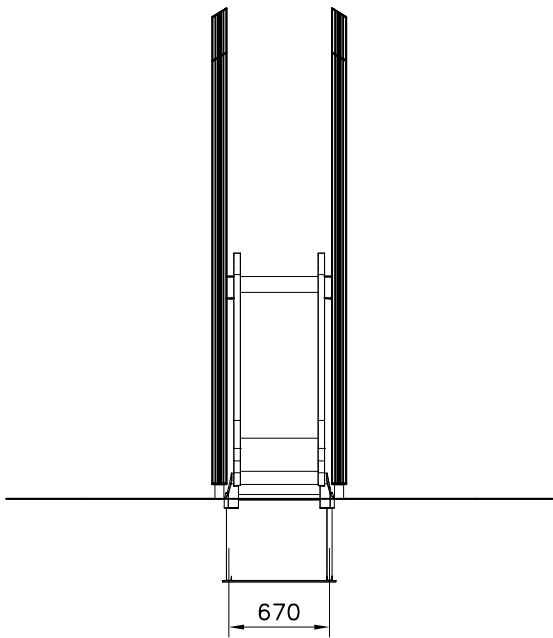


DET 3

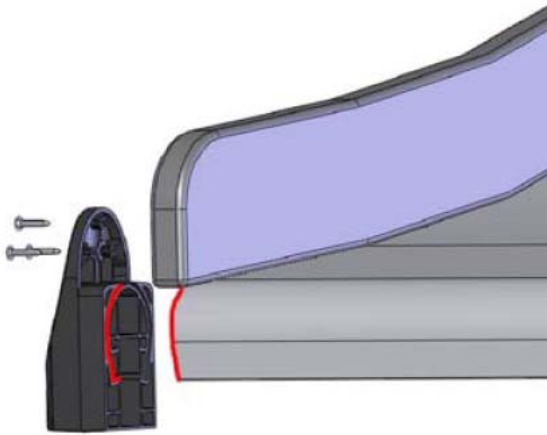




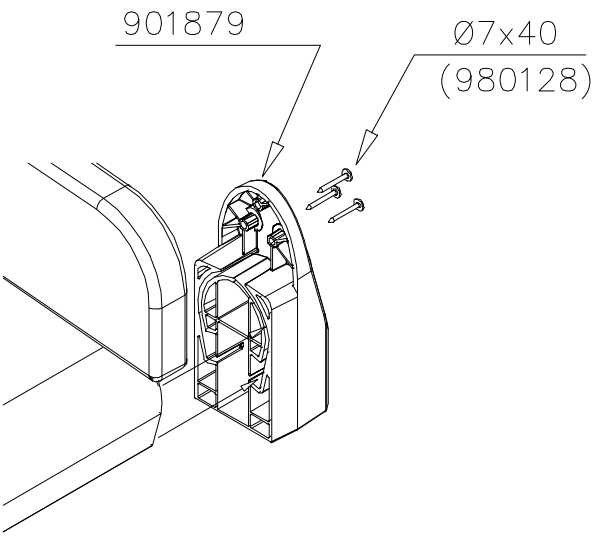
① 705307	PCS	② 901879	PCS
	1		2
③ 707133	PCS	④ 901868	PCS
	1		2
10x80x745		Ø30x598	
⑤ 909210	PCS	⑥ 905051	PCS
	4		4
M8x40		Ø24/8.4	
⑦ 980128	PCS		PCS
	9		
Ø7x40			



DET 2

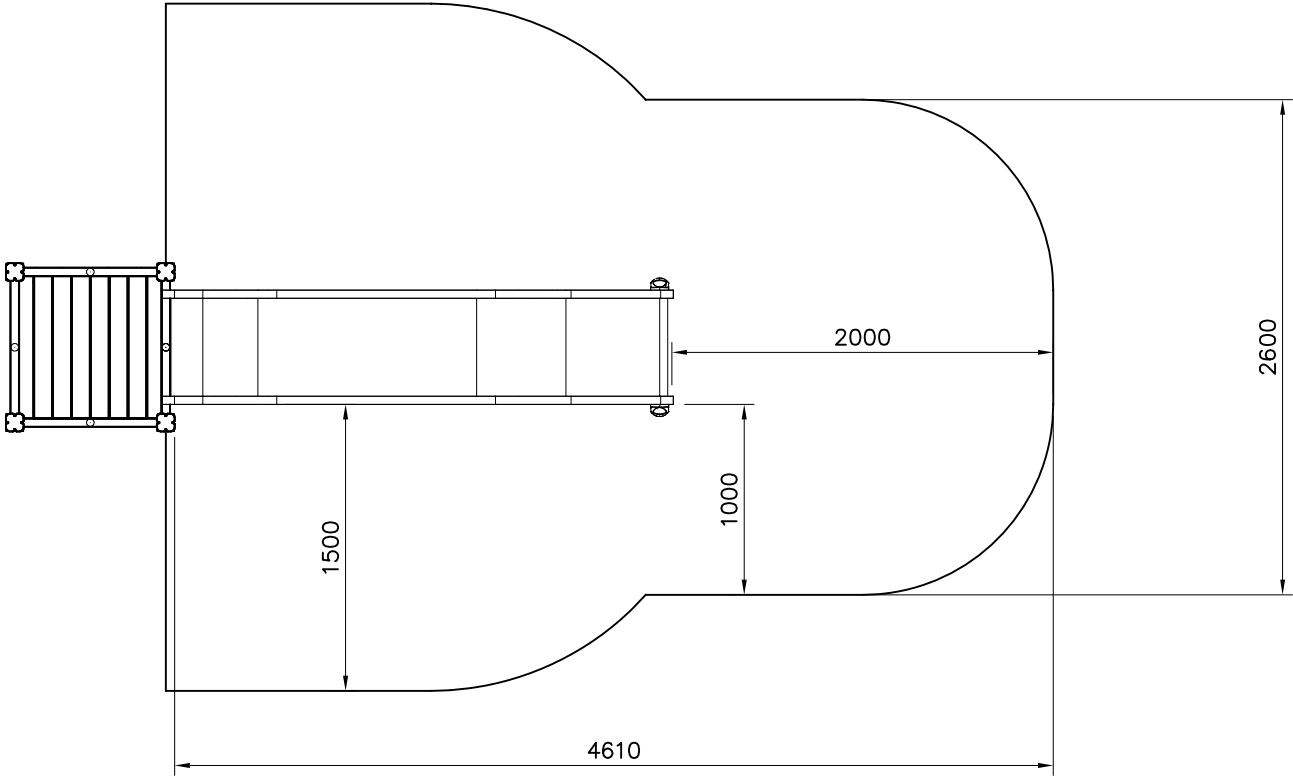


Insert sheet metal IN to the plastic cover.

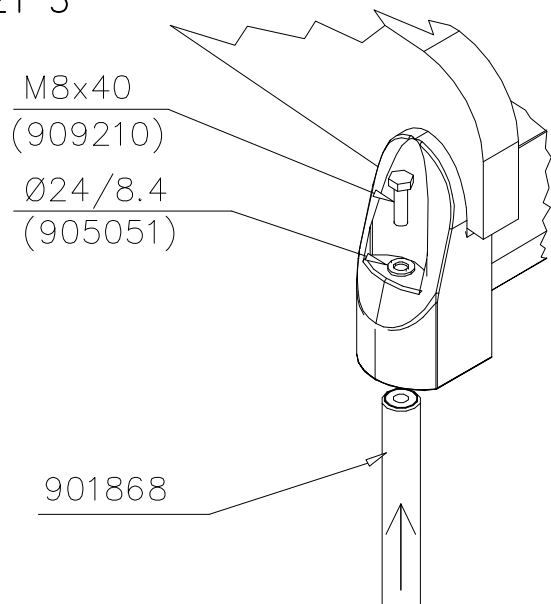


901879

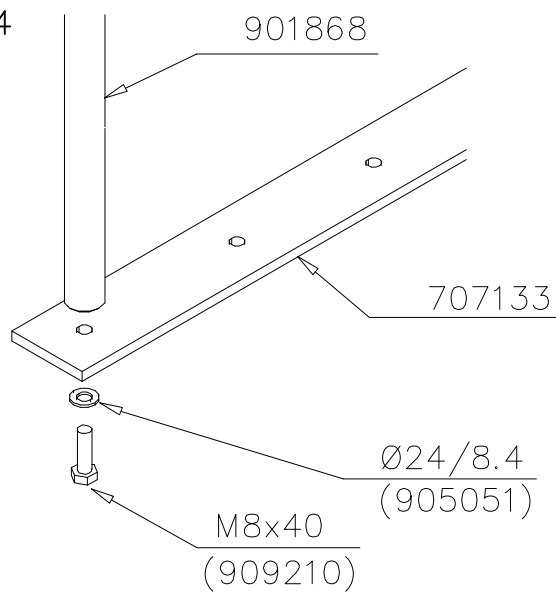
Ø7x40
(980128)



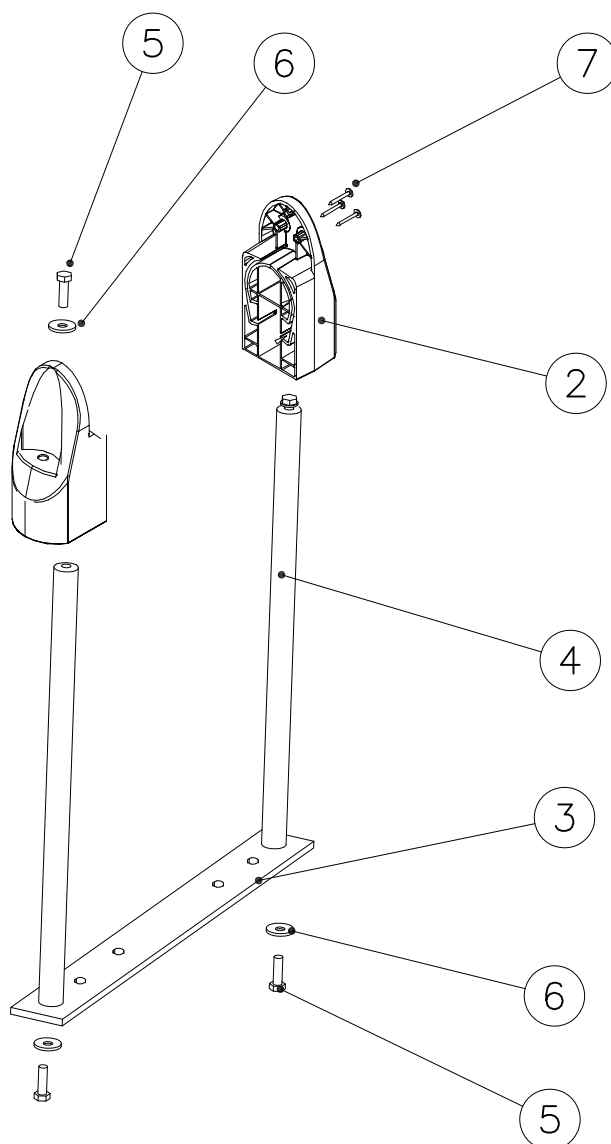
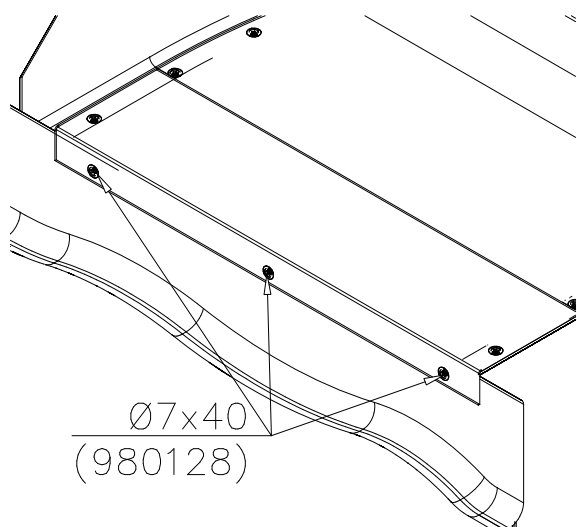
DET 3

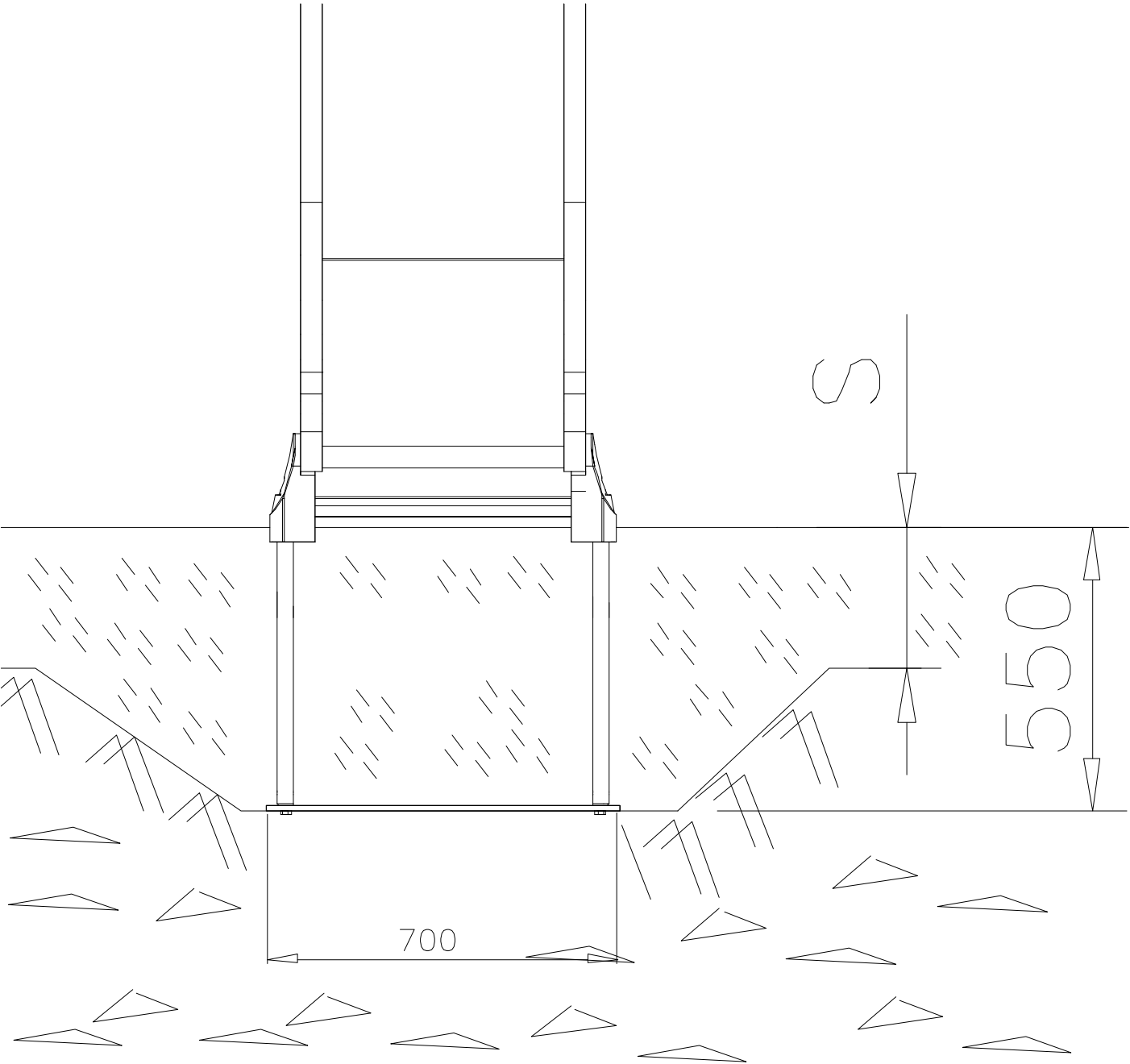


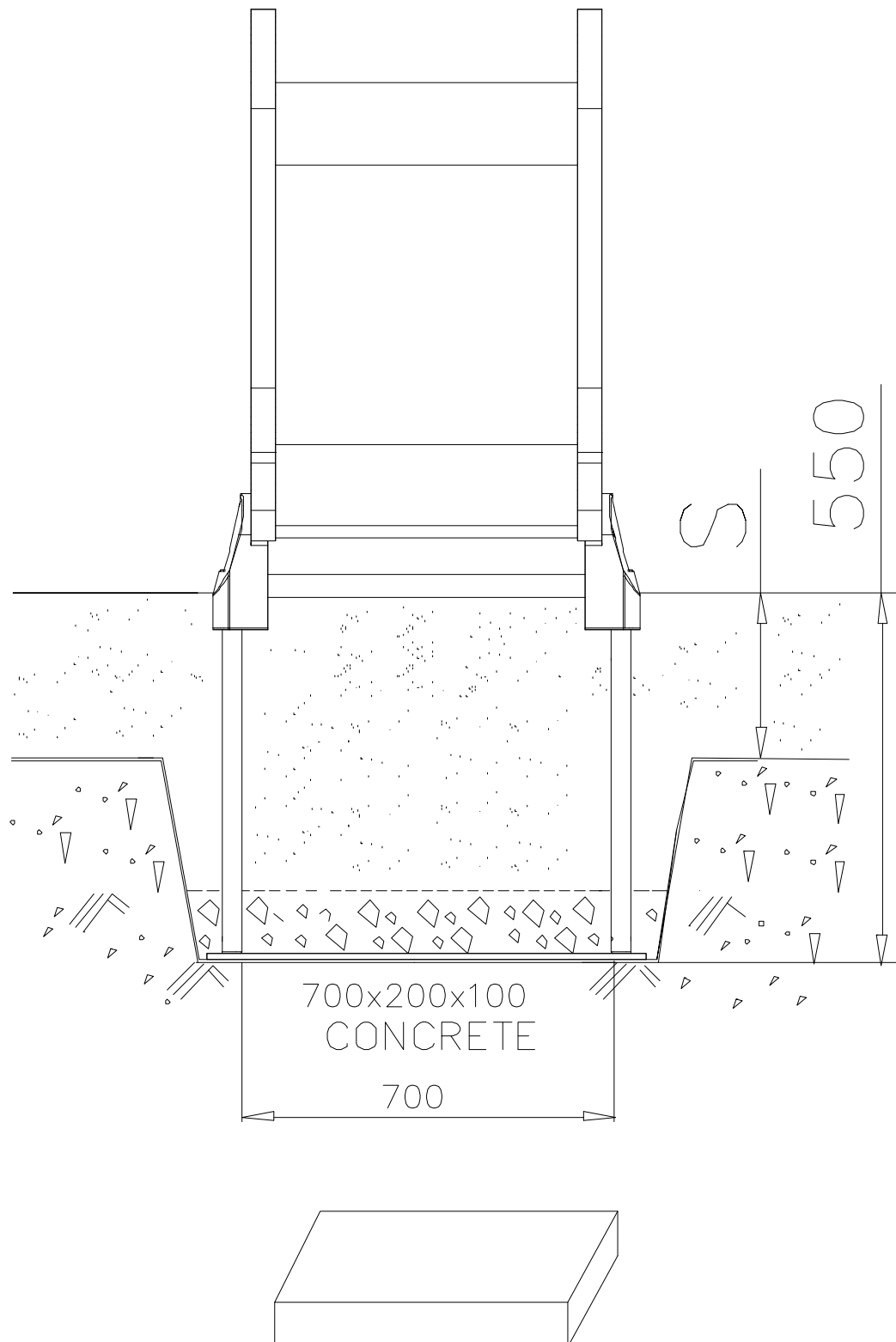
DET 4

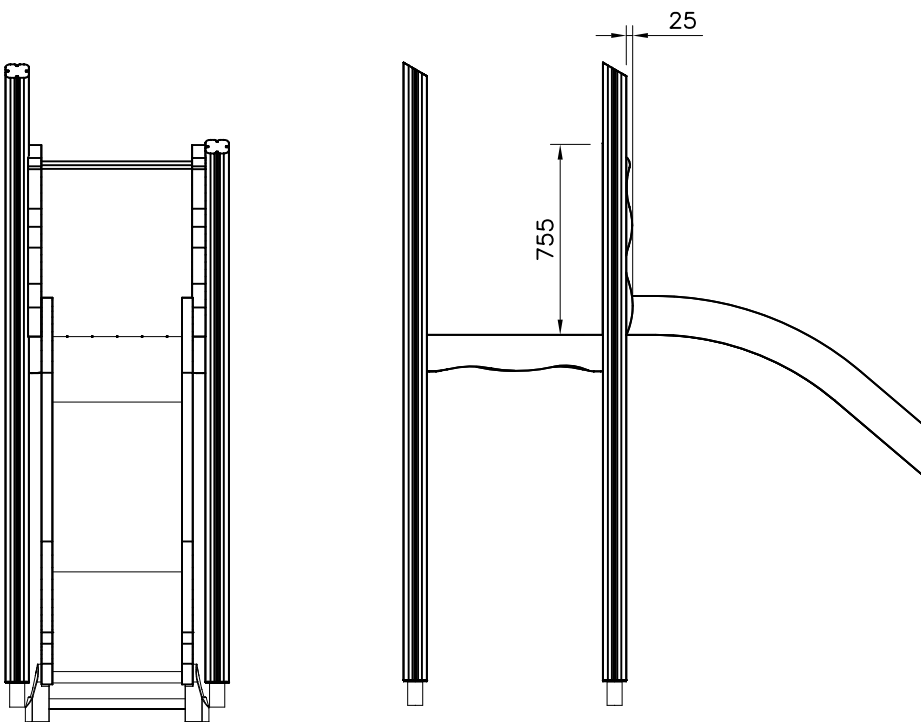
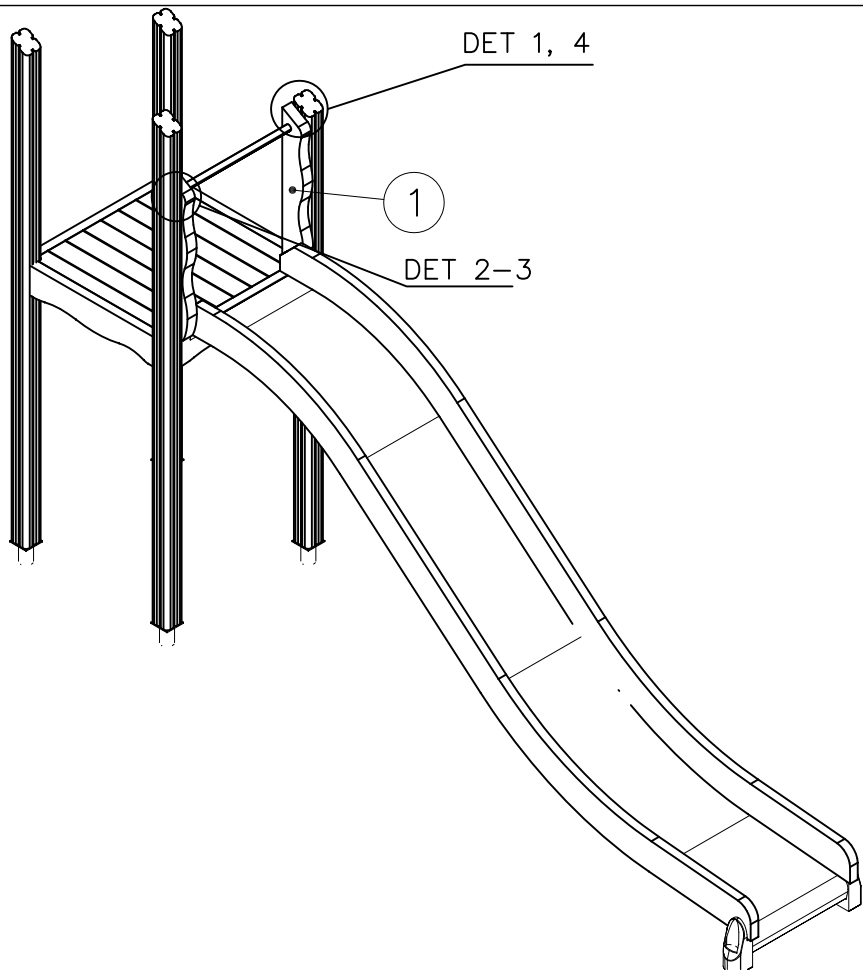


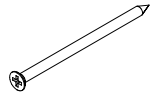
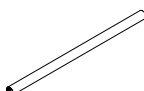
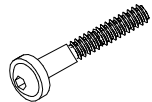
DET 5









① 705245	PCS	② 980104	PCS
	2		12
53x119x754		Ø5x90	
③ 901868	PCS	④ 909867	PCS
	1		2
Ø34x598		M8x70	
⑤ 999561	PCS		PCS
	1		
10 g			
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1

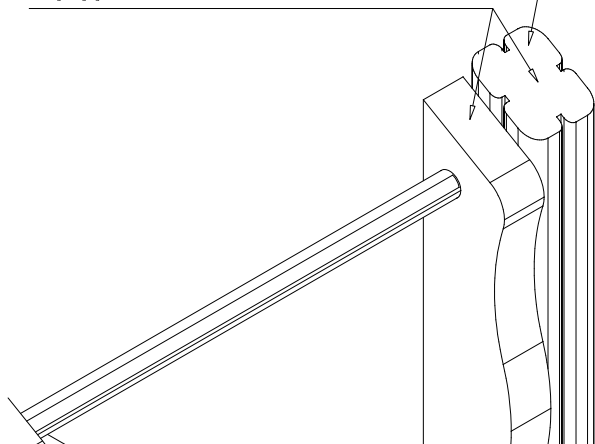
NOTE:

Chamfers of the pole and narrower must be mounted in the same direction.

HUOM:

Tolpan ja kaventajan viisteet täytyy asentaa saman suuntaan.

705221

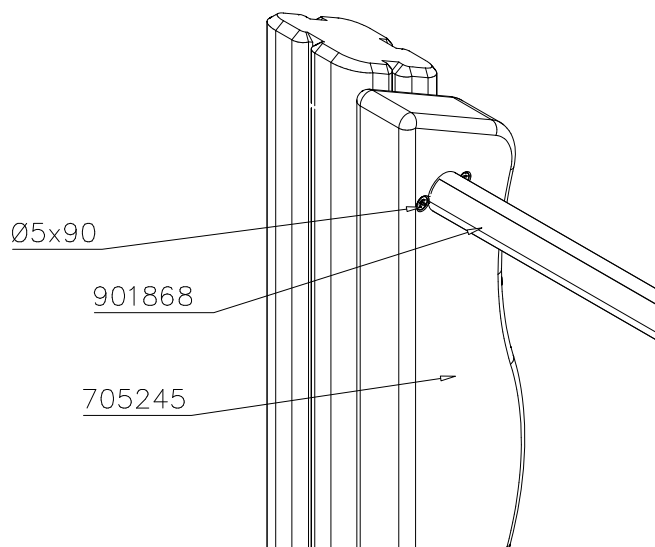


DET 2

Ø5x90

901868

705245



DET 3

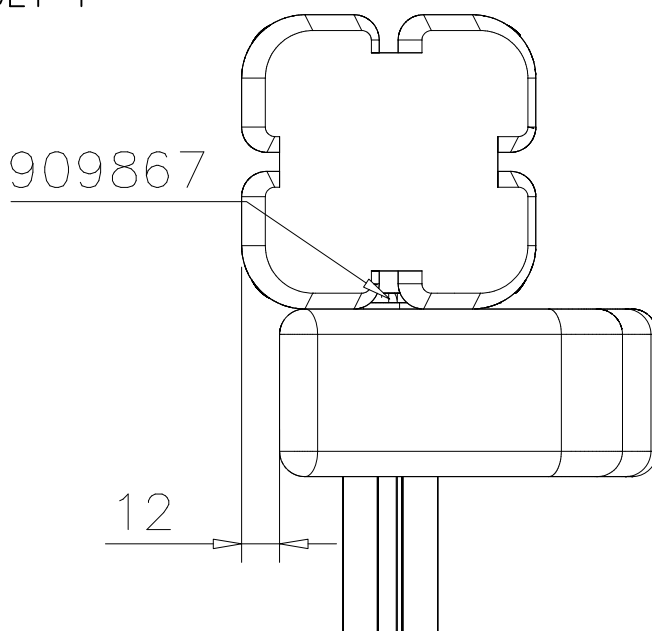


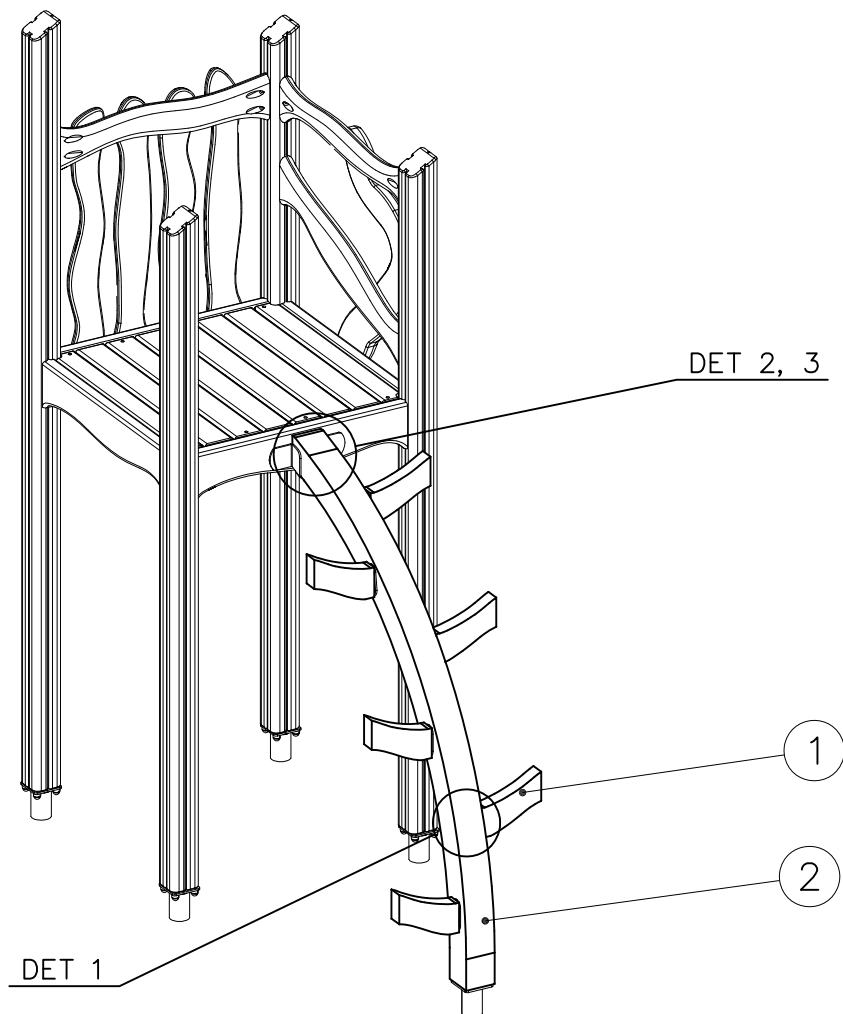
M8x70

DET 4

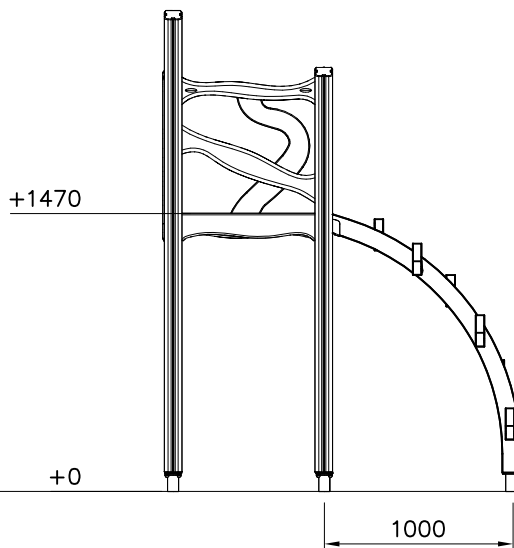
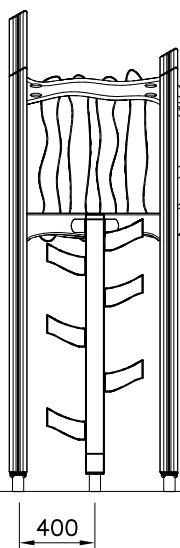
909867

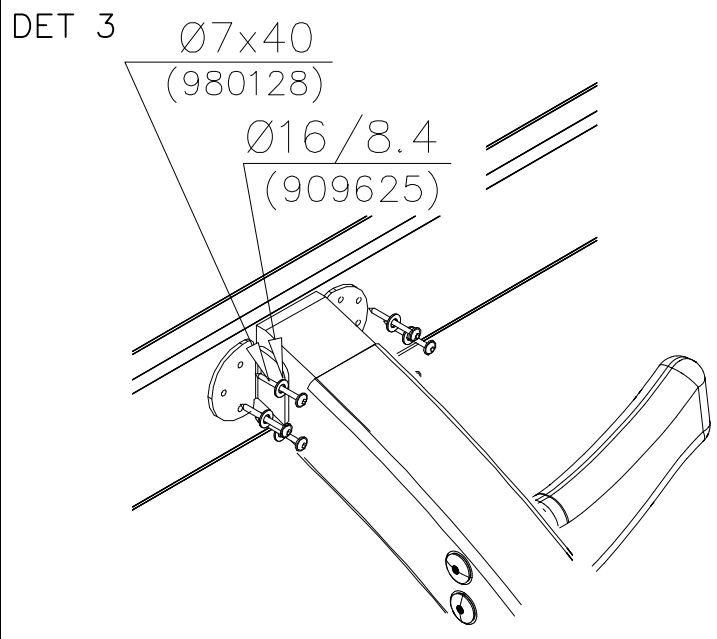
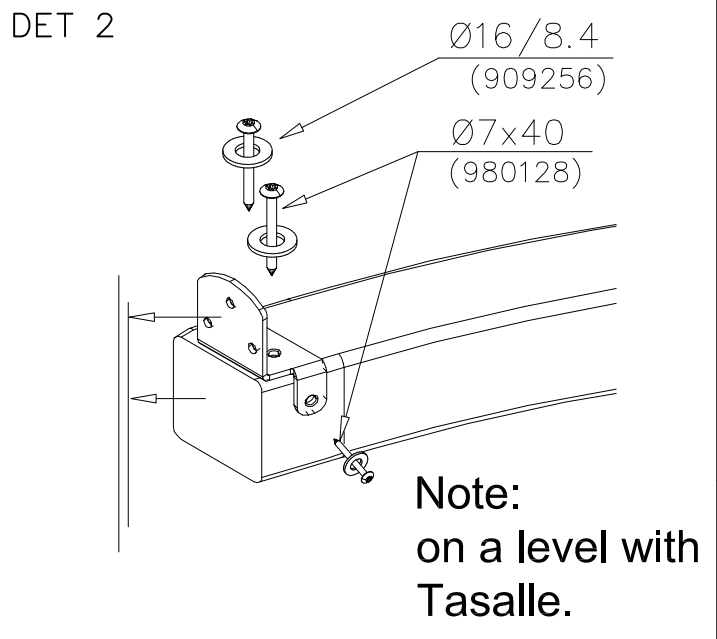
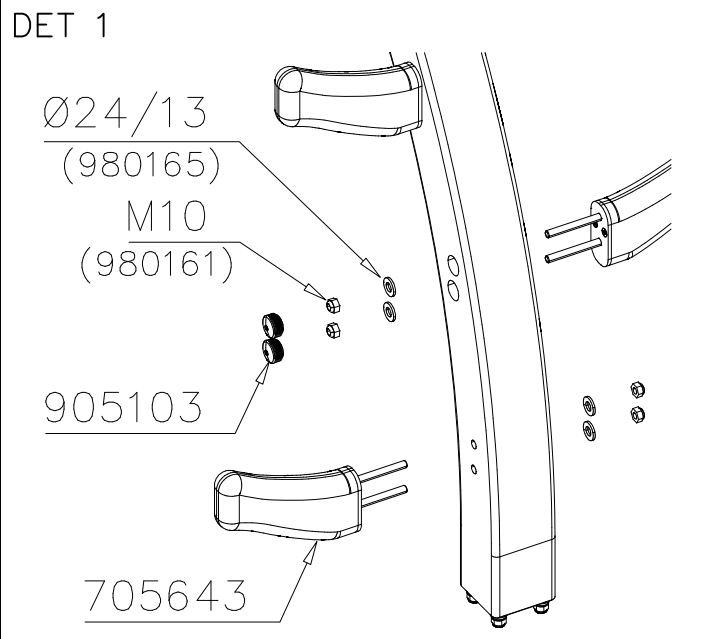
12

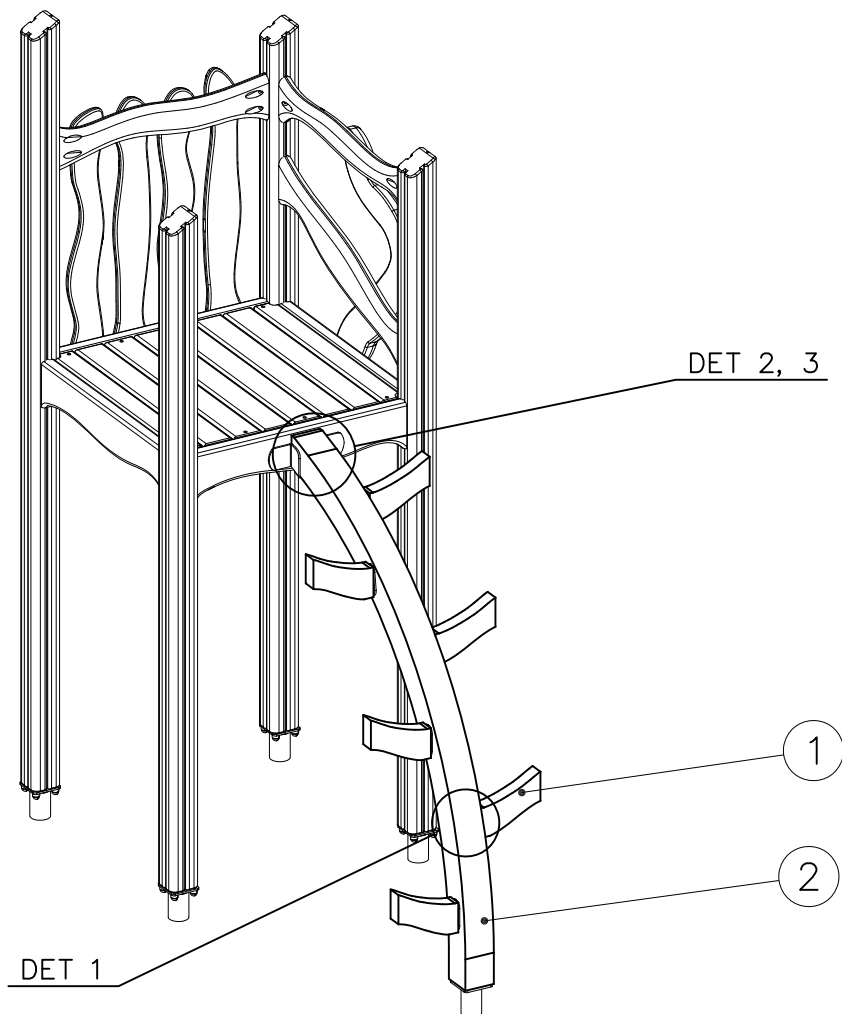




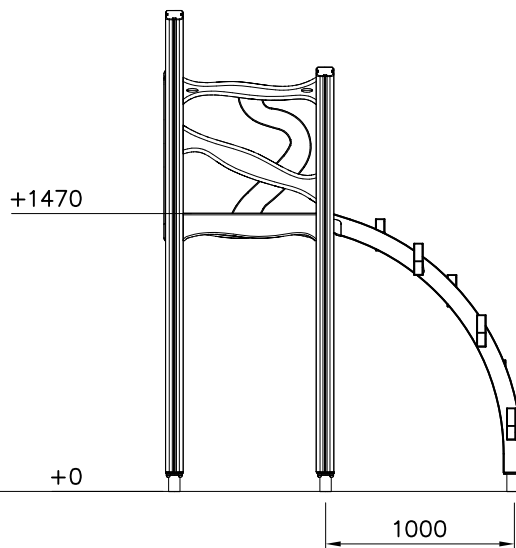
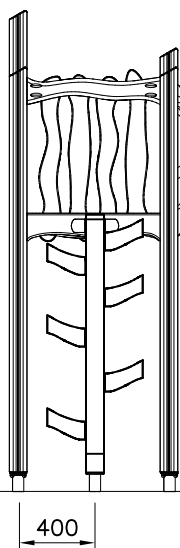
① 705643	PCS	② 705644	PCS
	6		1
③ 902439	PCS	④ 902474	PCS
	1		1
⑤ 905103	PCS	⑥ 909256	PCS
	12		12
PT-28/32-H		Ø16/8.4	
⑦ 980161	PCS	⑧ 980165	PCS
	12		12
M10		Ø24/13	
⑨ 980128	PCS		PCS
	12		
Ø7x40			

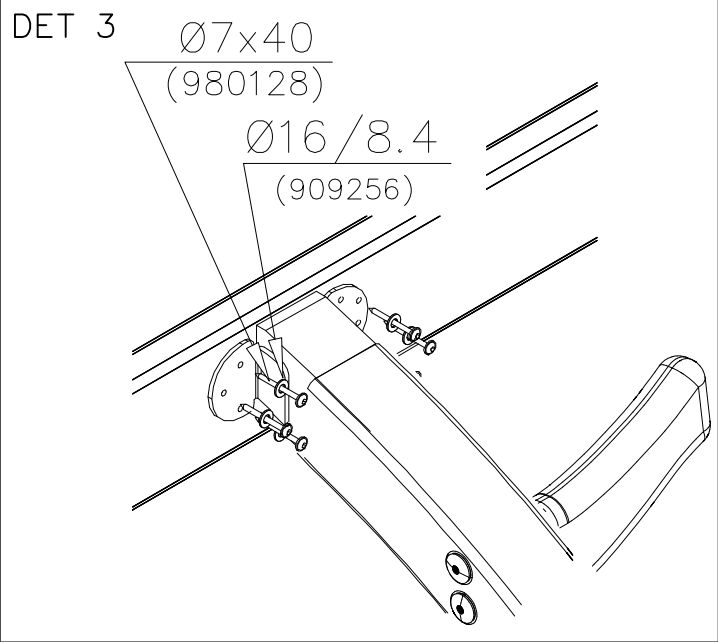
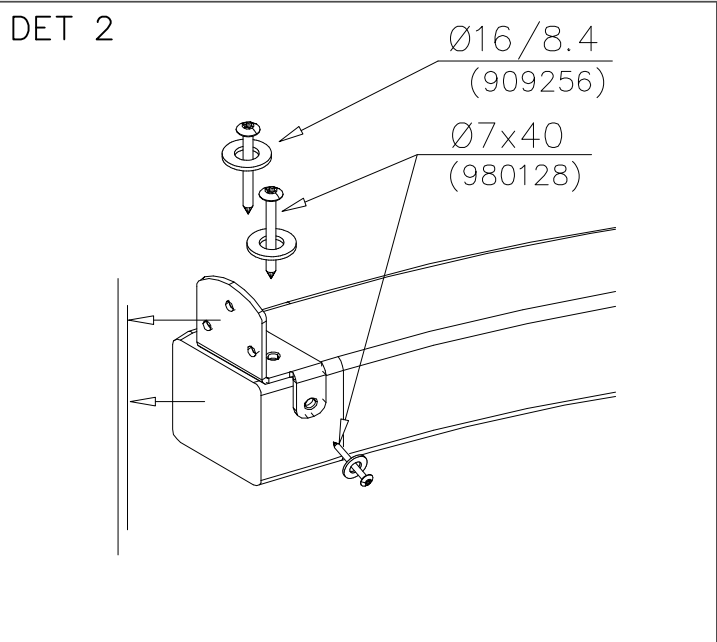
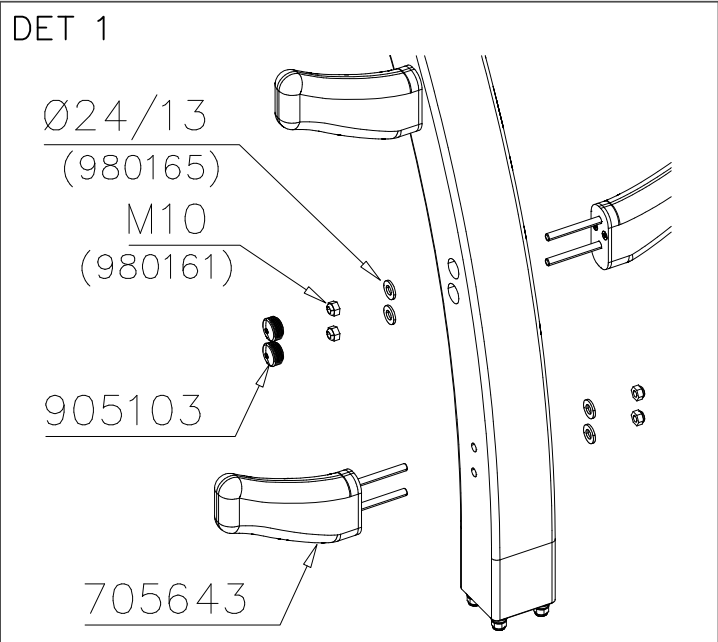


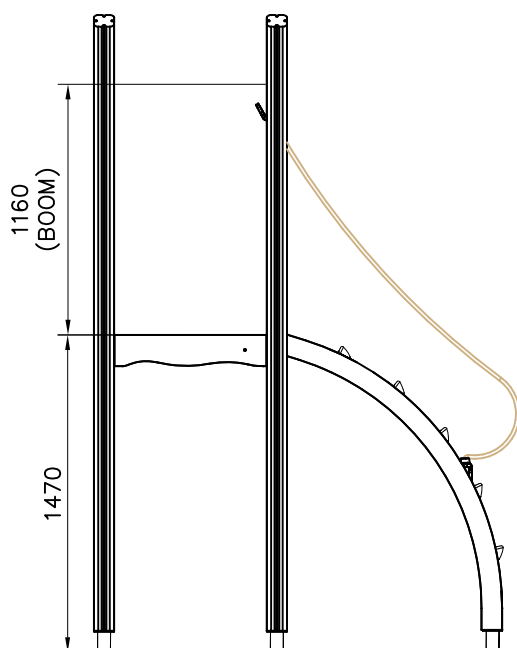
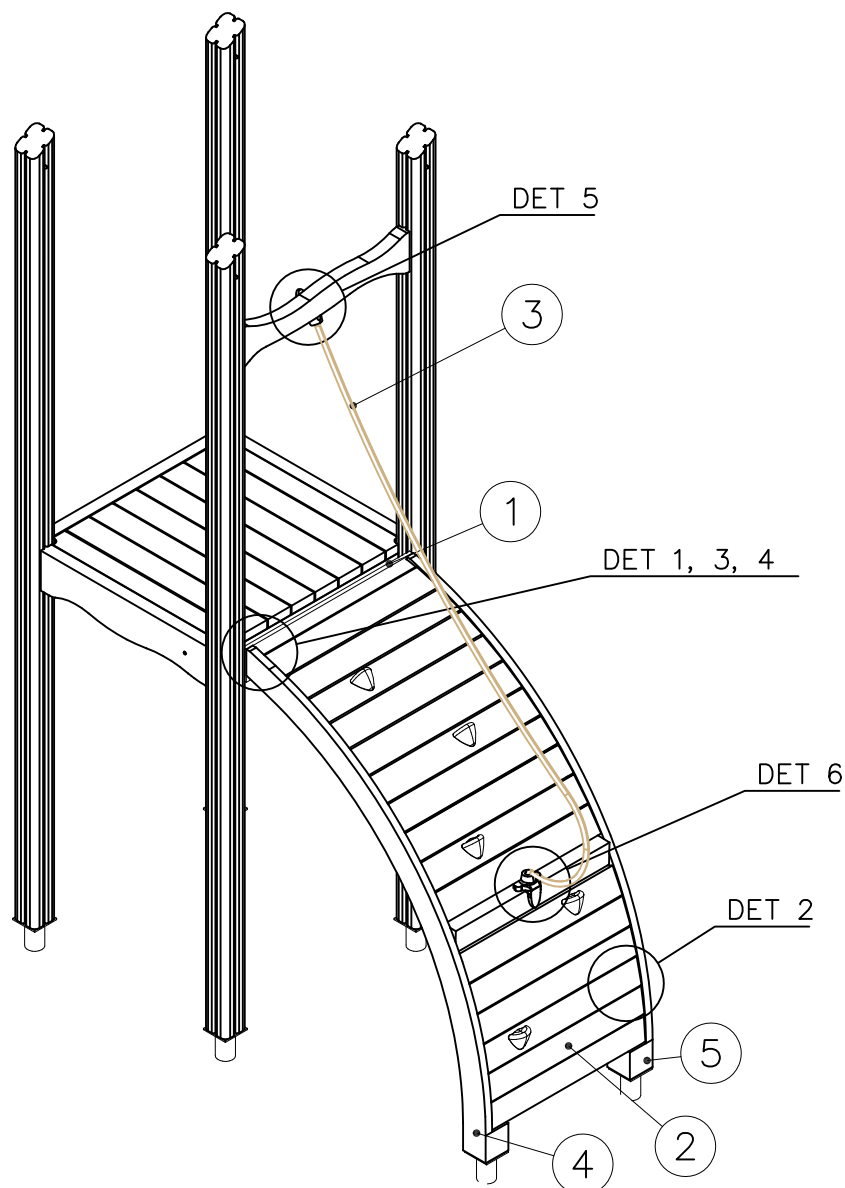


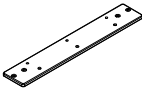
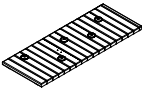
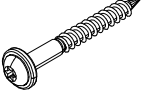
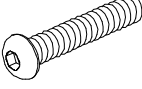
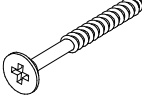


① 705643	PCS	② 705644	PCS
	6		1
③ 902439	PCS	④ 902474	PCS
	1		1
⑤ 905103	PCS	⑥ 909256	PCS
	12		12
PT-28/32-H		Ø16/8.4	
⑦ 980161	PCS	⑧ 980165	PCS
	12		12
M10		Ø24/13	
⑨ 980128	PCS		PCS
	12		
Ø7x40			

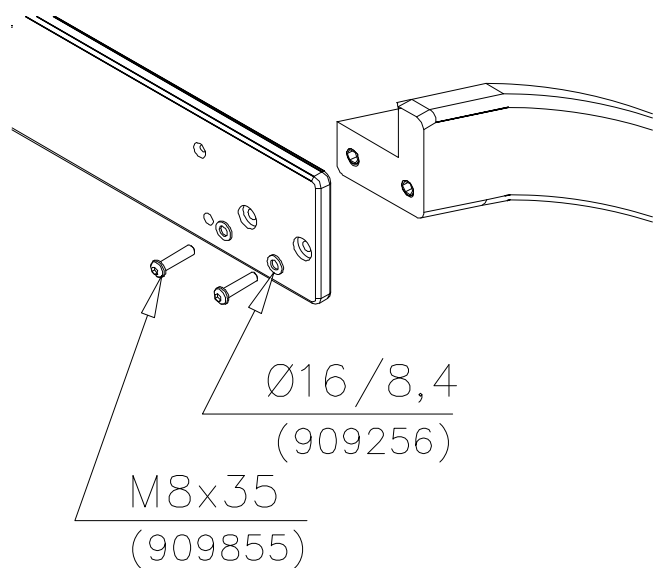




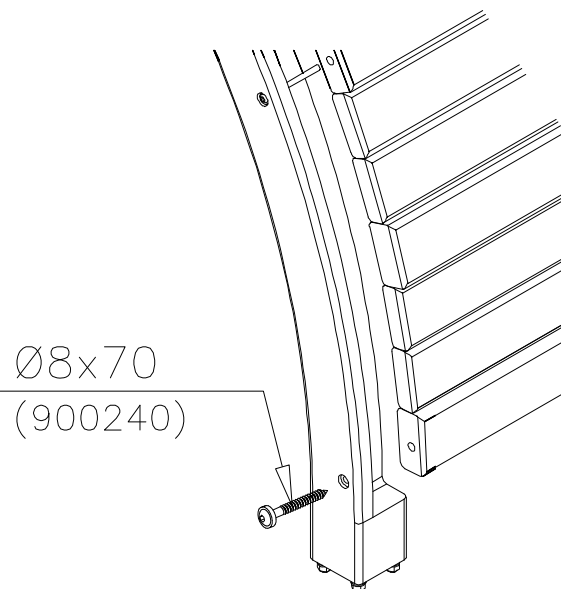


① 701092  15x120x700	PCS 1	② 705331  45x645x1670	PCS 1
③ 705363  L 2120	PCS 1	④ 705373  95x1005x1365	PCS 1
⑤ 705374  95x1005x1365	PCS 1	⑥ 900240  Ø8x70	PCS 8
⑦ 909256  Ø16/8.4x1.6	PCS 4	⑧ 909855  M8x35	PCS 4
⑨ 980107  Ø6x60	PCS 3	⑩ 980123  Ø7x60	PCS 4
⑪ 980128  Ø7x40	PCS 5		PCS
	PCS		PCS
	PCS		PCS

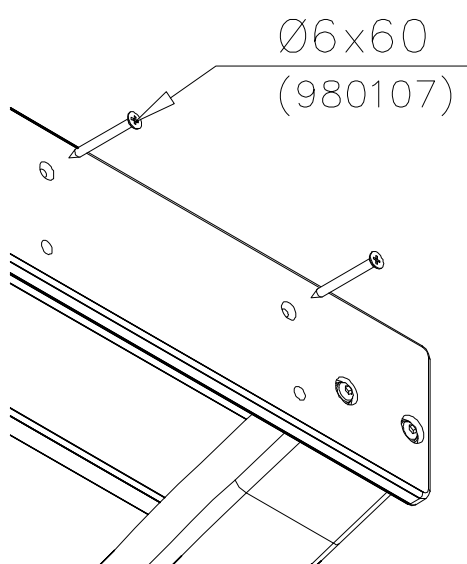
DET 1



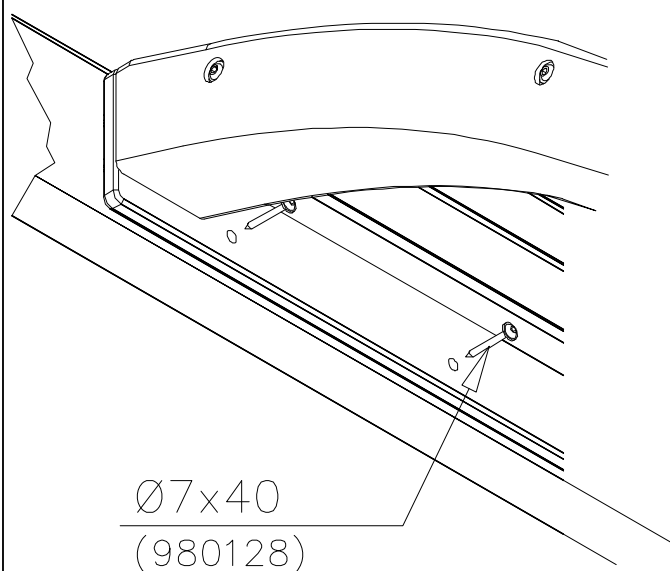
DET 2



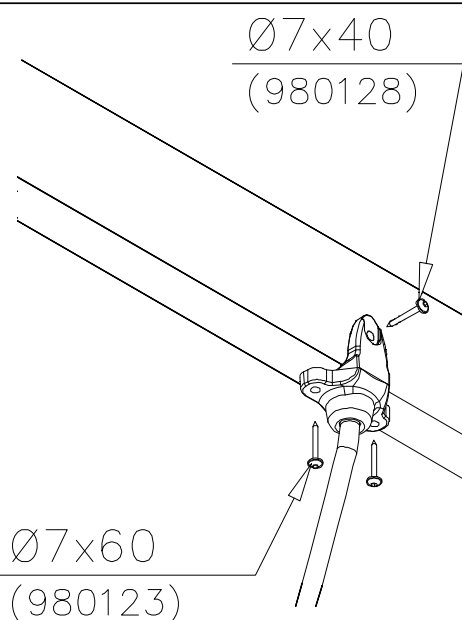
DET 3



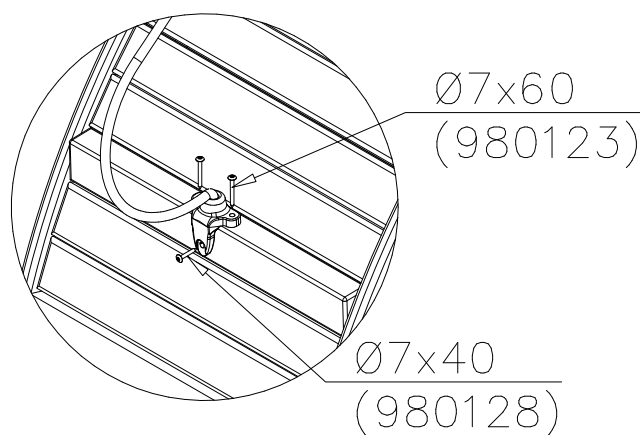
DET 4

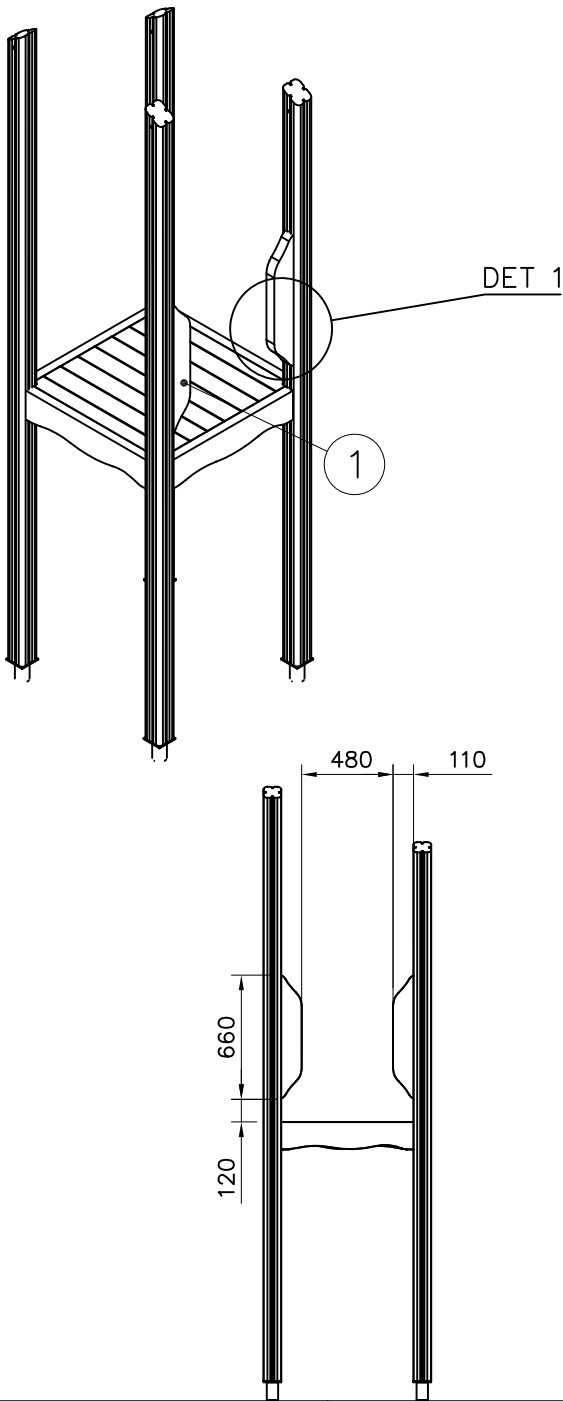


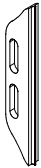
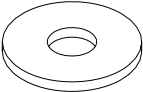
DET 5



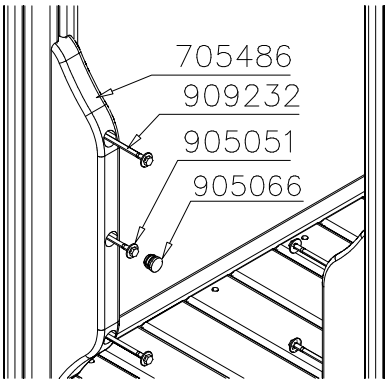
DET 6

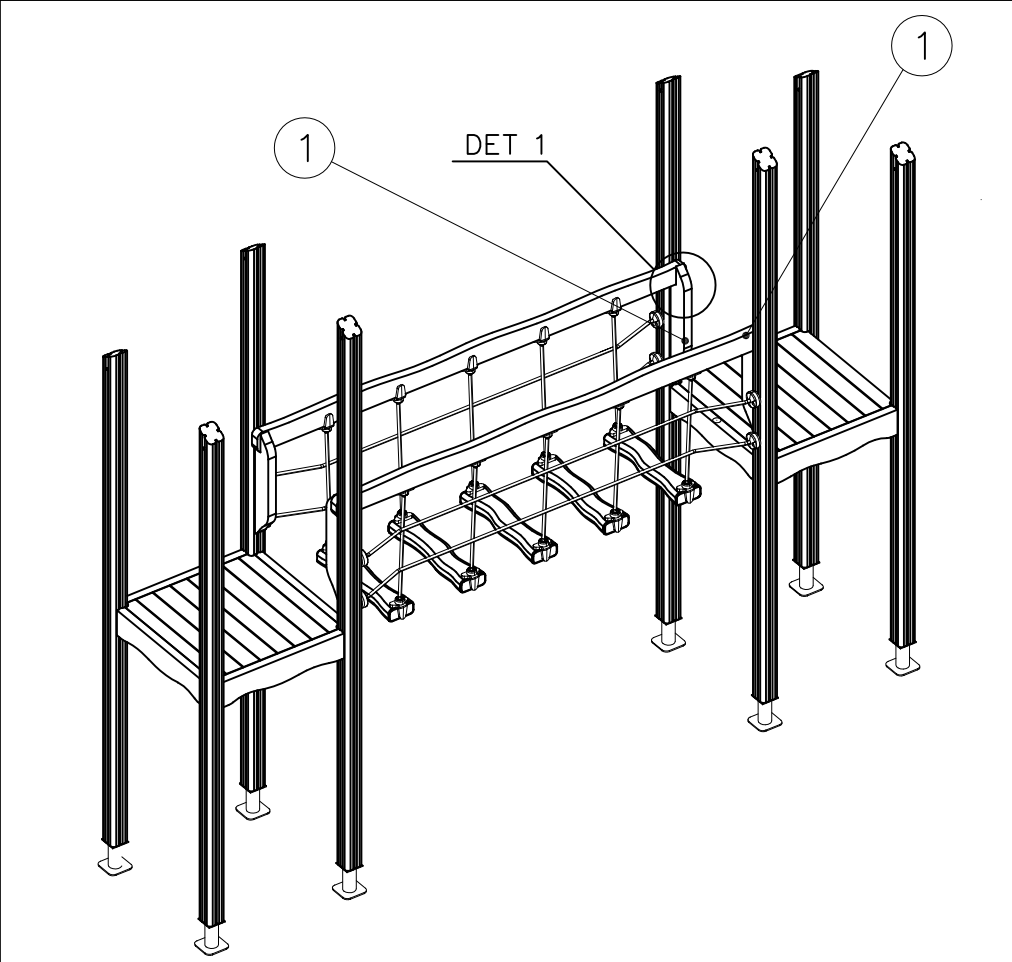




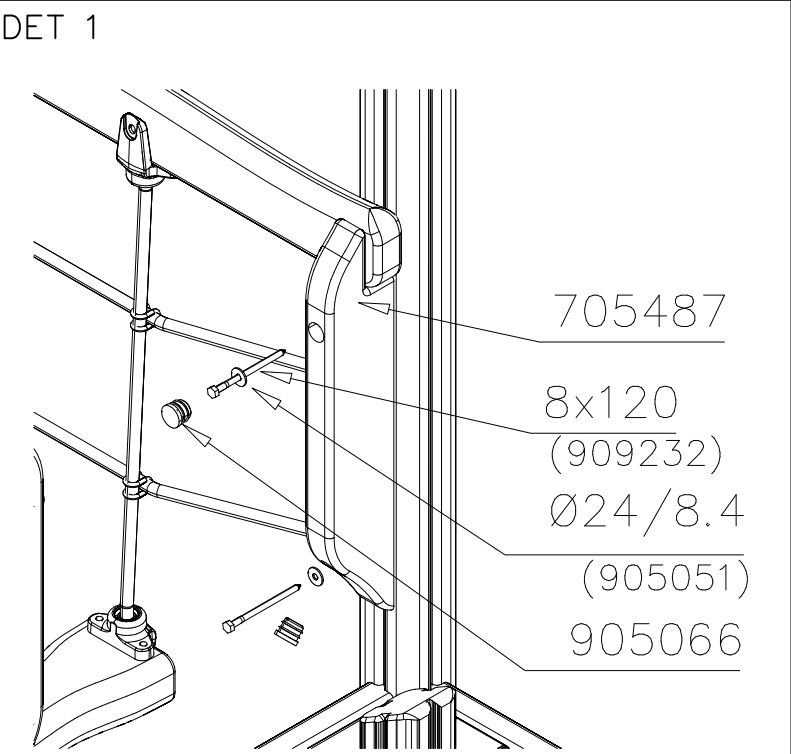
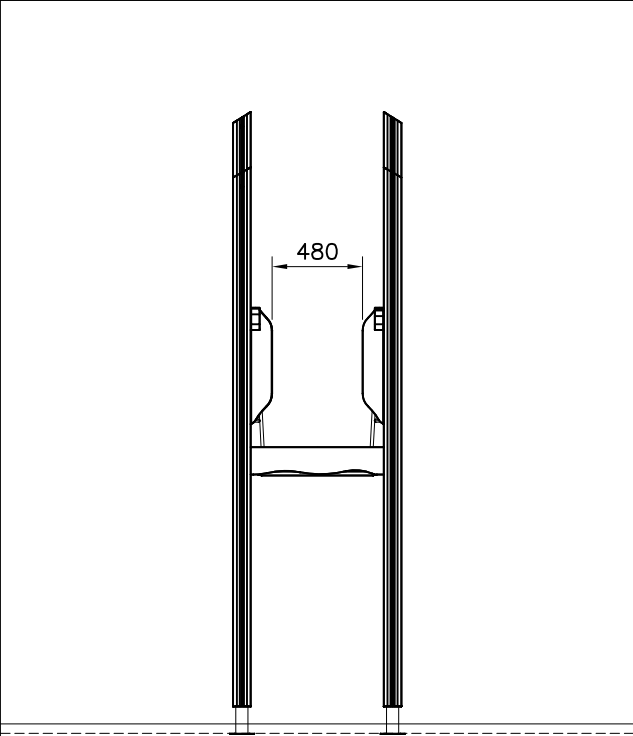
① 705486	PCS	② 905051	PCS
	2		6
45x120x660		Ø24/8.4	
③ 909232	PCS	④ 905066	PCS
	6		6
8x120		S30H	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

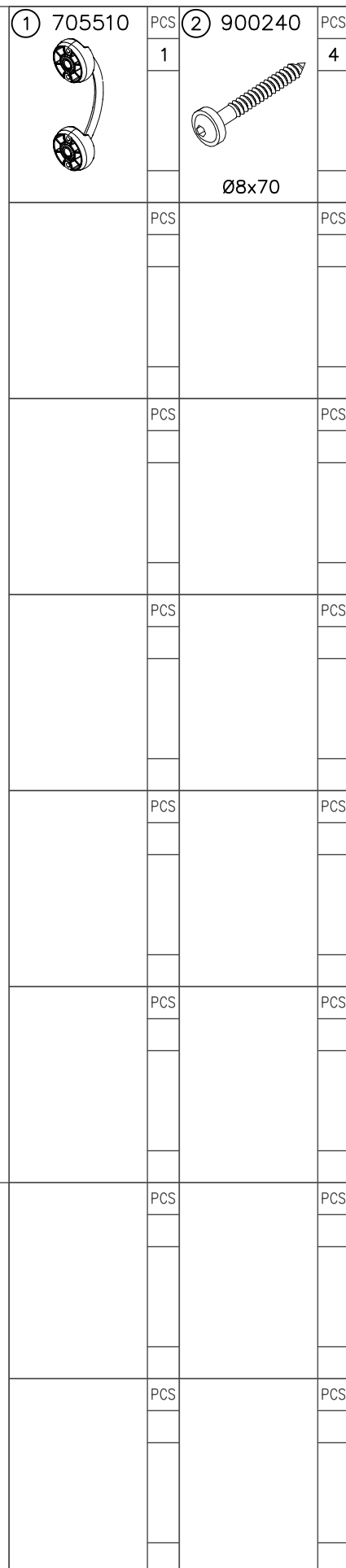
DET 1



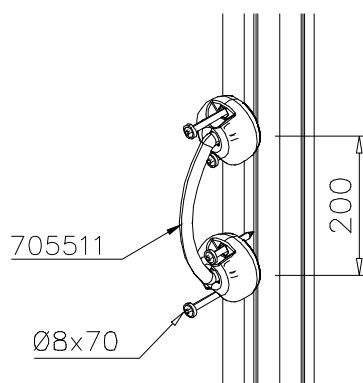


① 705487	PCS	② 905051	PCS
	2		4
45x120x590		Ø24/8.4	
③ 905066	PCS	④ 909232	PCS
	4		4
S30H		8x120	
	PCS		PCS
	PCS		PCS





DET 2

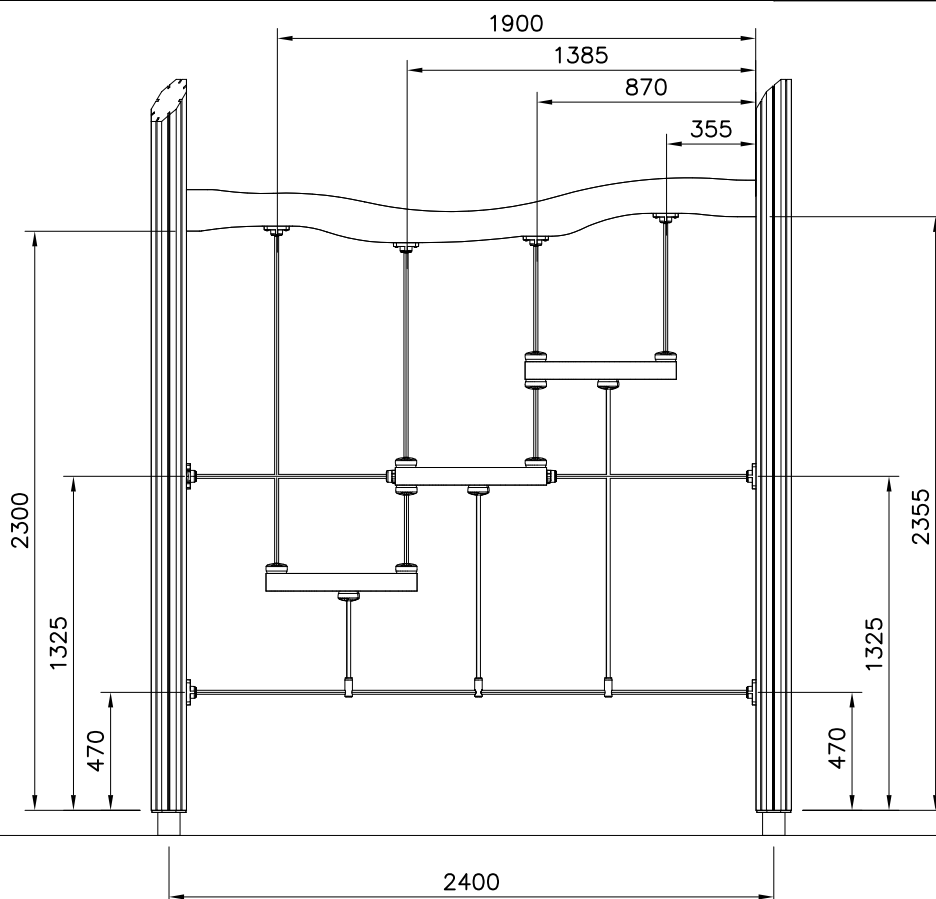


DET 1

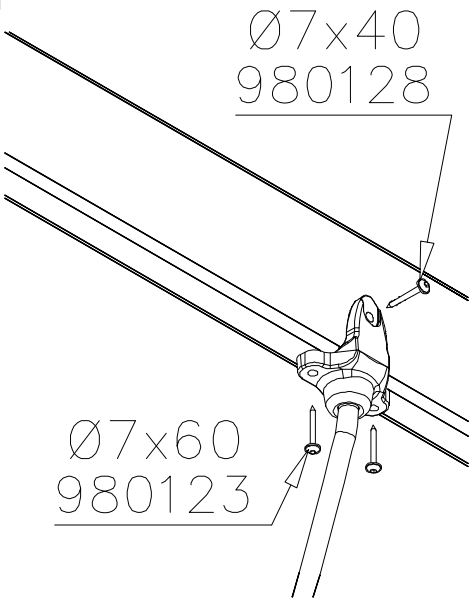
DET 2

1

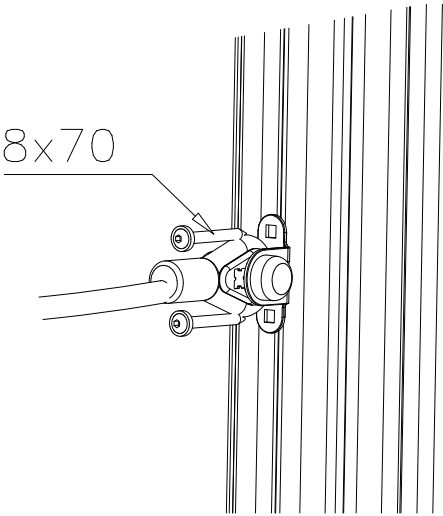
① 705893	PCS	② 980123	PCS
	1		8
③ 980128	PCS	④ 900240	PCS
	4		8
	PCS		PCS
	PCS		PCS



DET 1



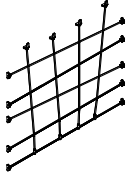
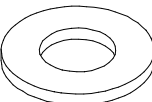
DET 2

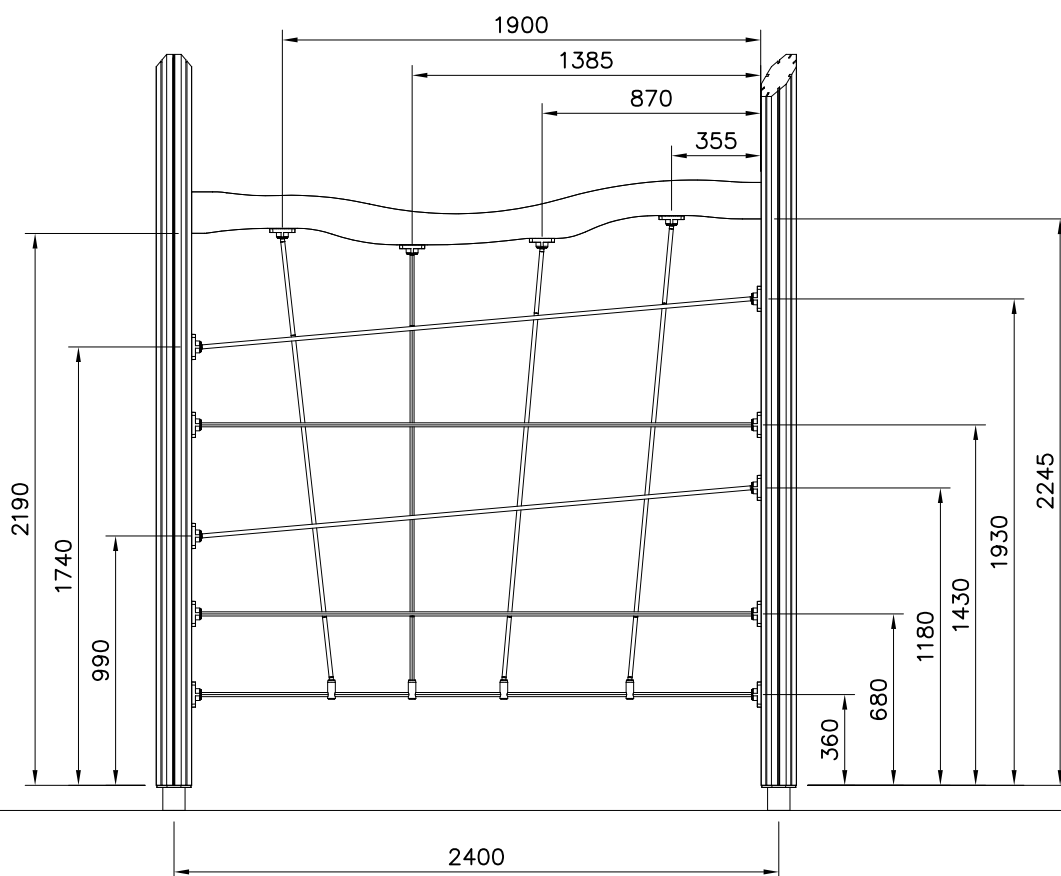


DET 1

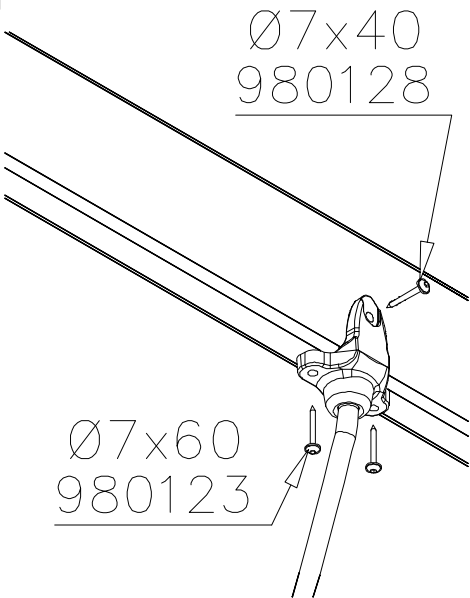
DET 2

1

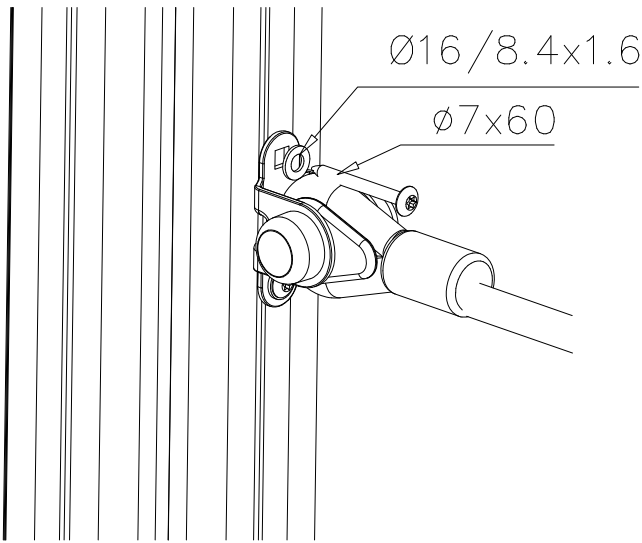
① 705918 	PCS	② 980123  Ø7x60	PCS
	1		28
③ 980128  Ø7x40	PCS	④ 909256  Ø16/8.4x1.6	PCS
	4		20
	PCS		PCS
	PCS		PCS

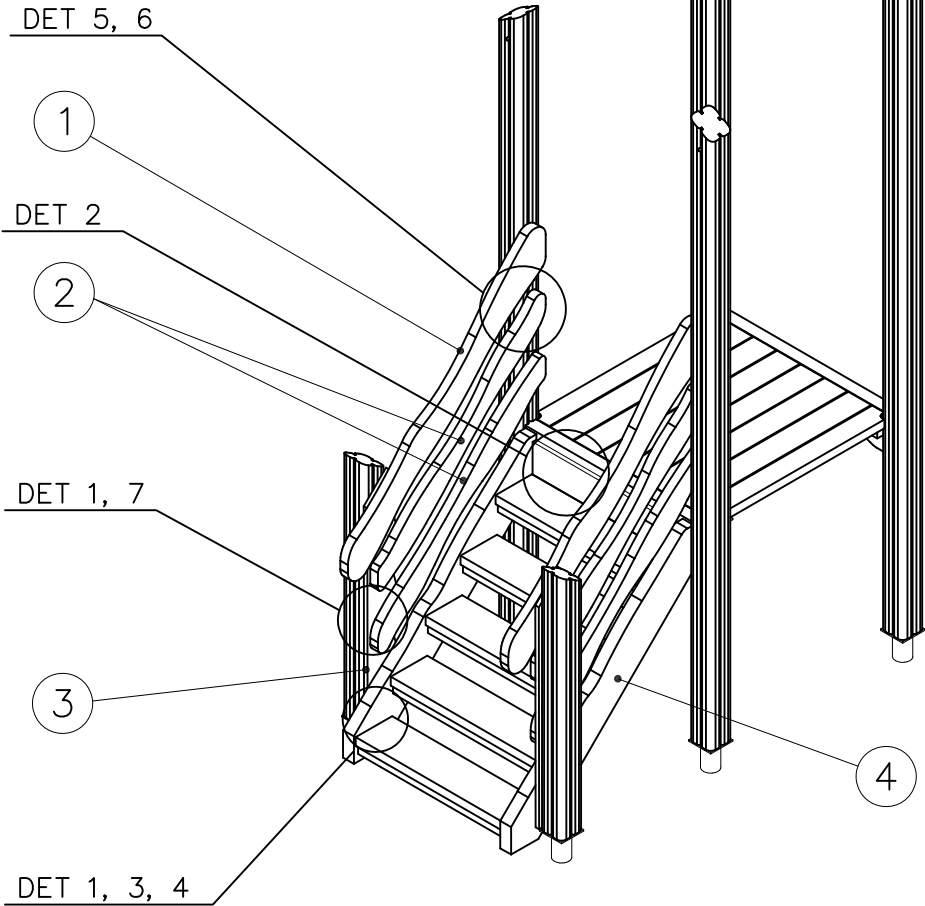


DET 1

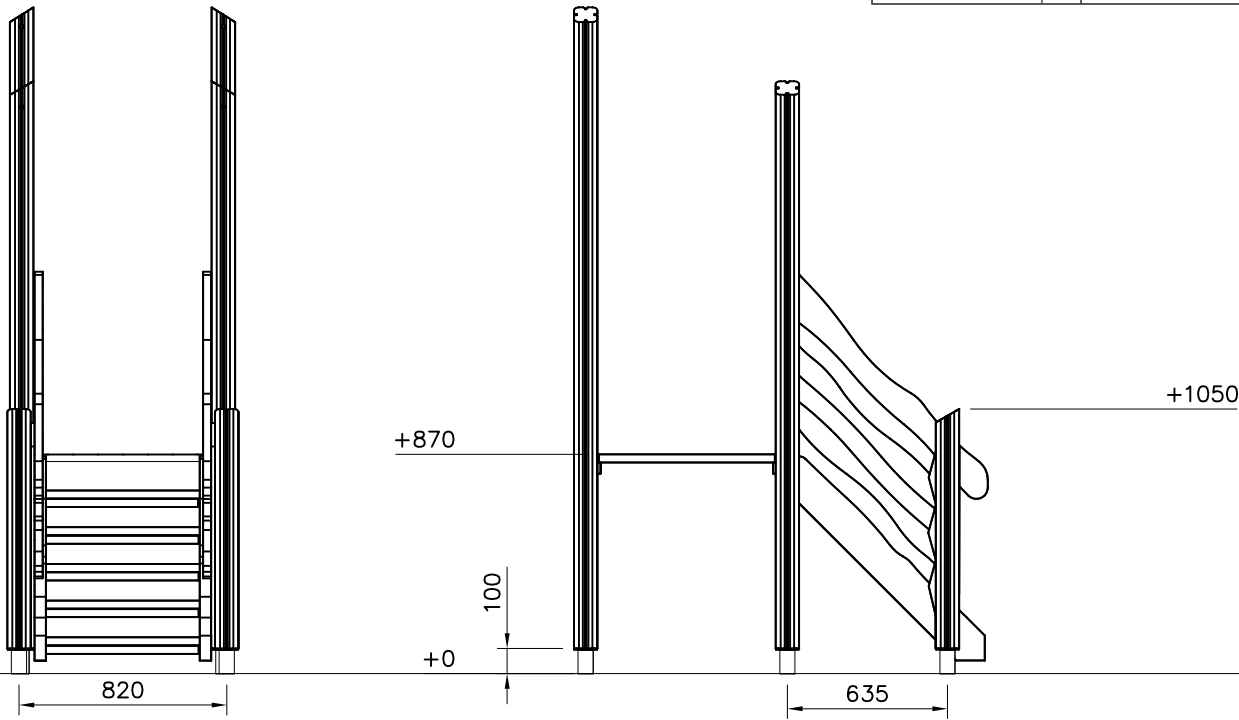


DET 2

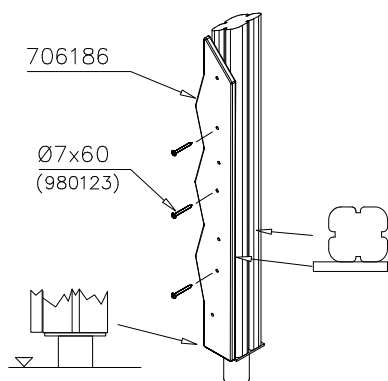




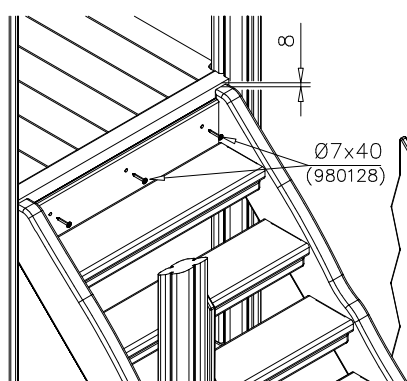
① 706182	PCS	② 706183	PCS
	2		4
		32x95x999	
③ 706186	PCS	④ 706187	PCS
	2		1
		149x700x1089	
⑤ 900240	PCS	⑥ 903093	PCS
	6		8
Ø8x70		Ø8x90	
⑦ 980123	PCS	⑧ 980128	PCS
	6		3
Ø7x60		Ø7x40	
	PCS		PCS



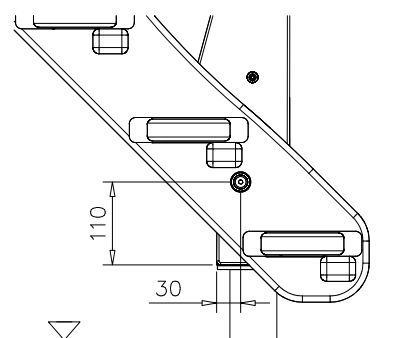
DET 1



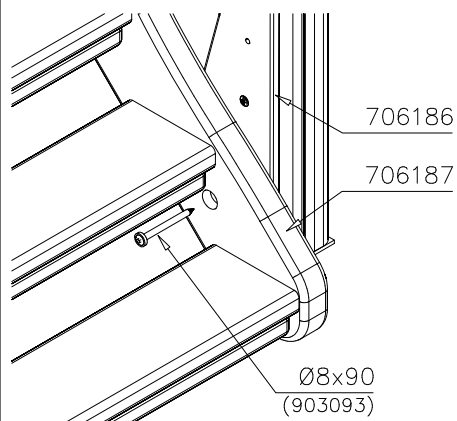
DET 2



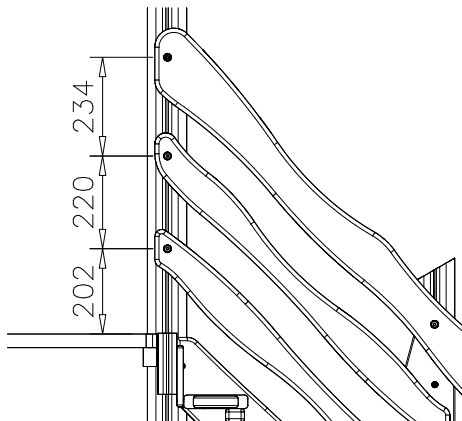
DET 3



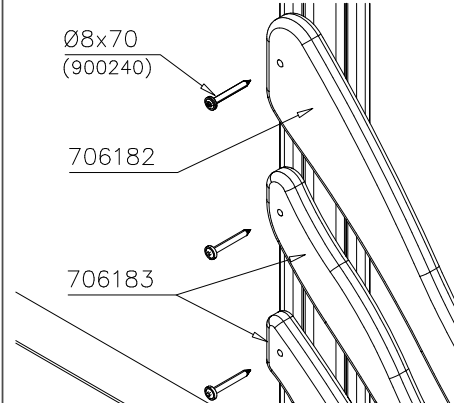
DET 4



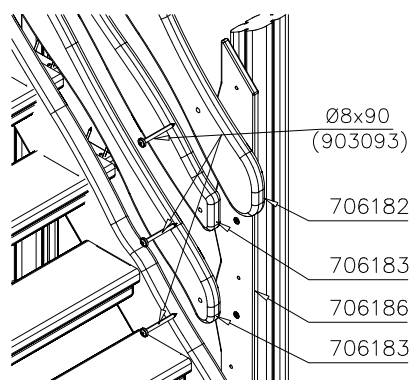
DET 5



DET 6



DET 7

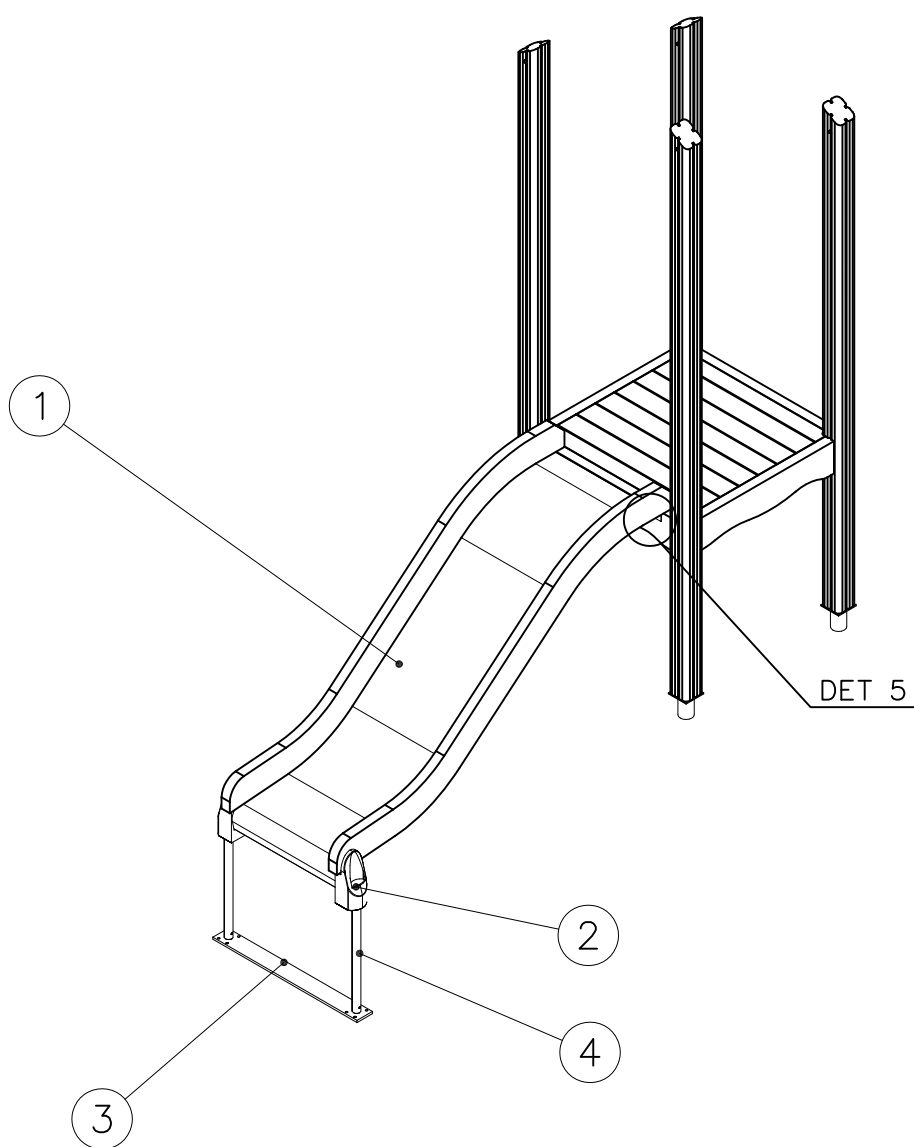


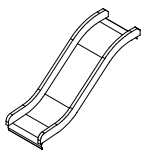
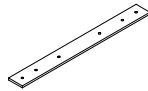
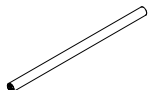
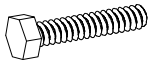
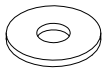
EN 1176

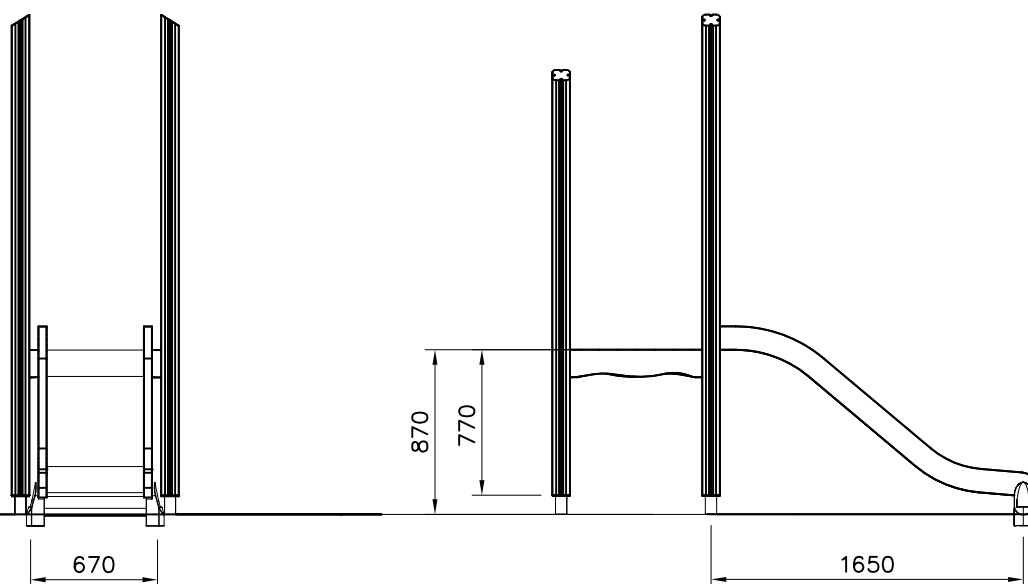
157

89

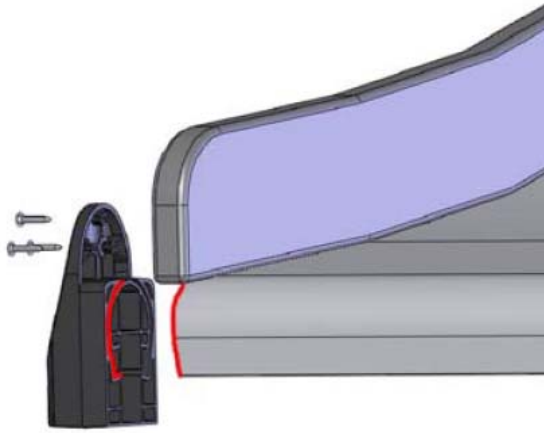
Attention !
By EN norm 1176, gaps must
be narrower than 89mm !!!



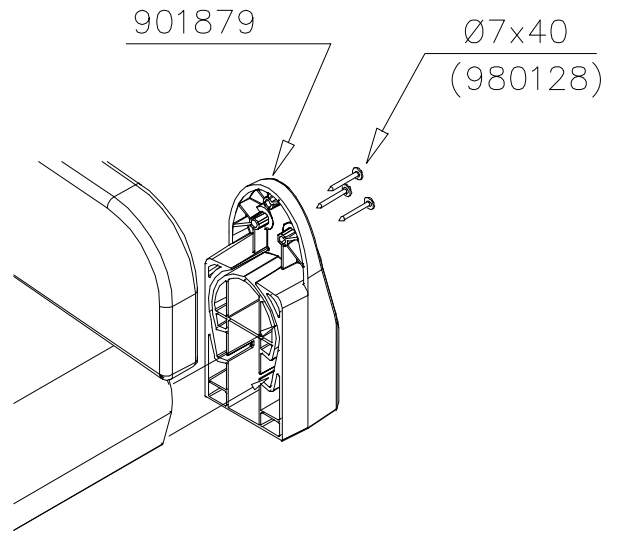
① 706176	PCS	② 901879	PCS
	1		2
870			
③ 707133	PCS	④ 901868	PCS
	1		2
10x80x745		Ø30x598	
⑤ 909210	PCS	⑥ 905051	PCS
	4		4
M8x40		Ø24/8.4	
⑦ 980128	PCS		PCS
	9		
Ø7x40			



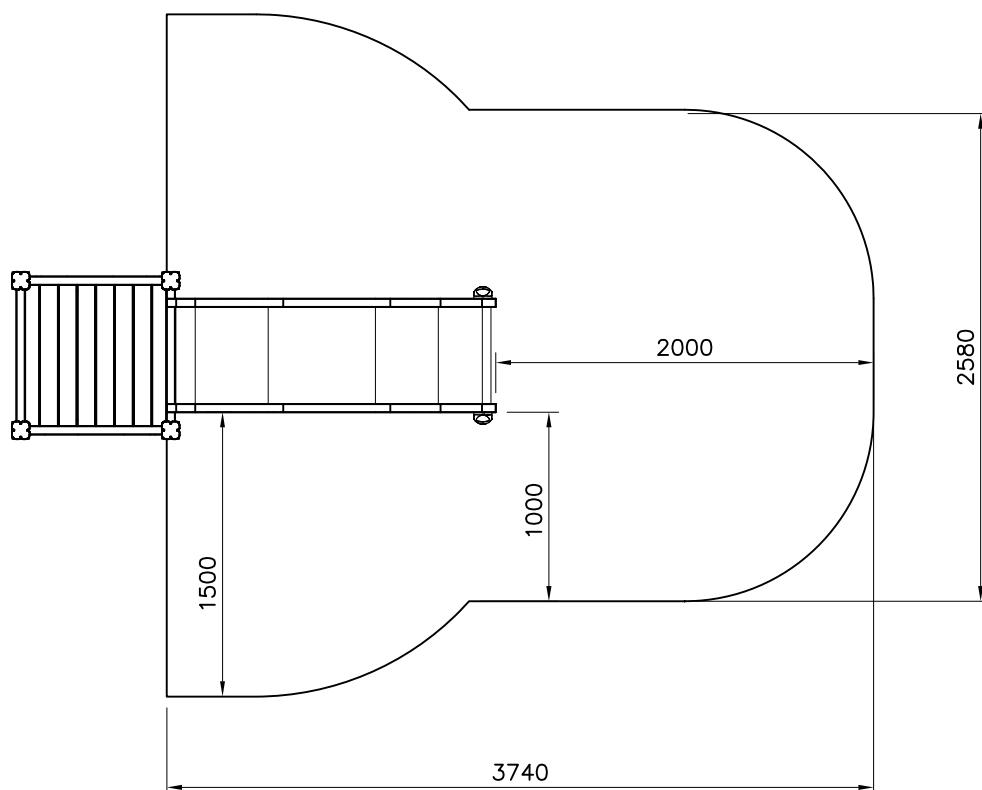
DET 2



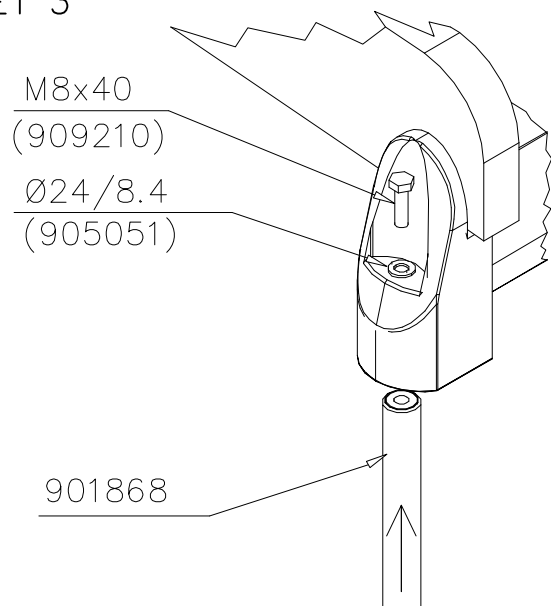
Insert sheet metal IN to the plastic cover.



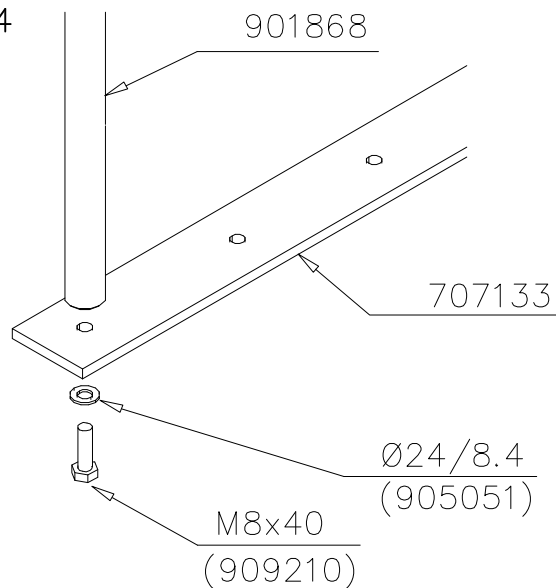
—— EN Impact Area 10.6 m²
 ---- Falling Space 10.6 m²
 Max Falling Height 1000 mm.



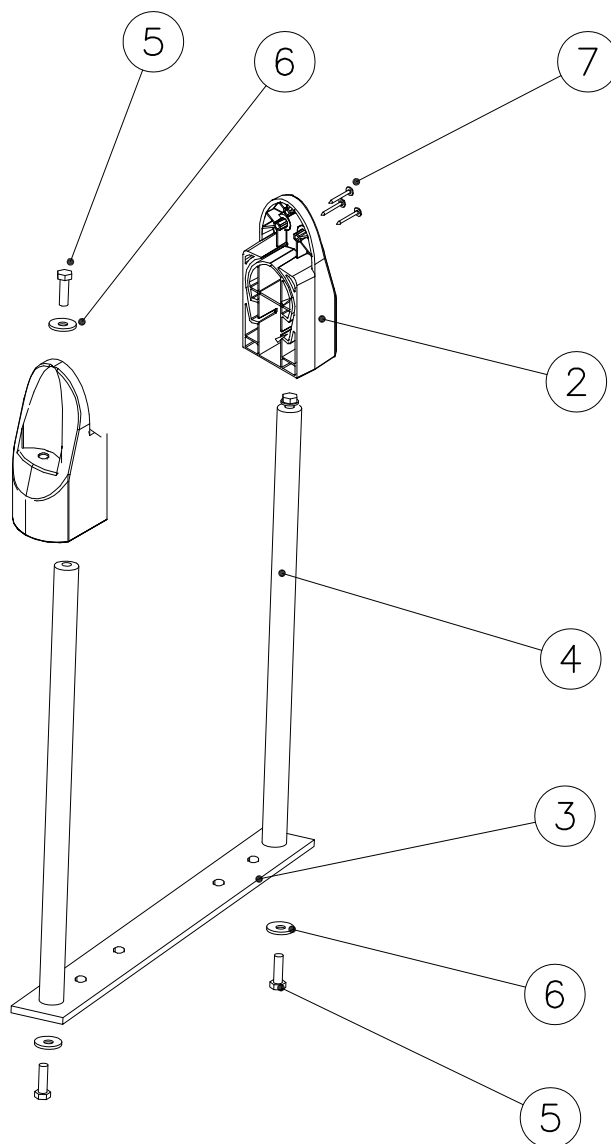
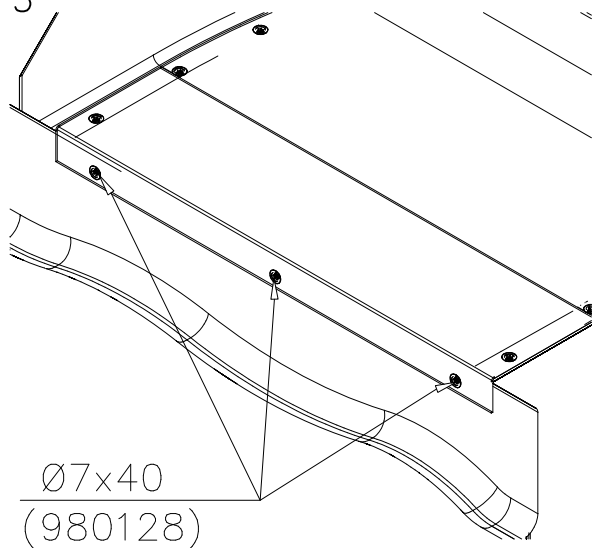
DET 3

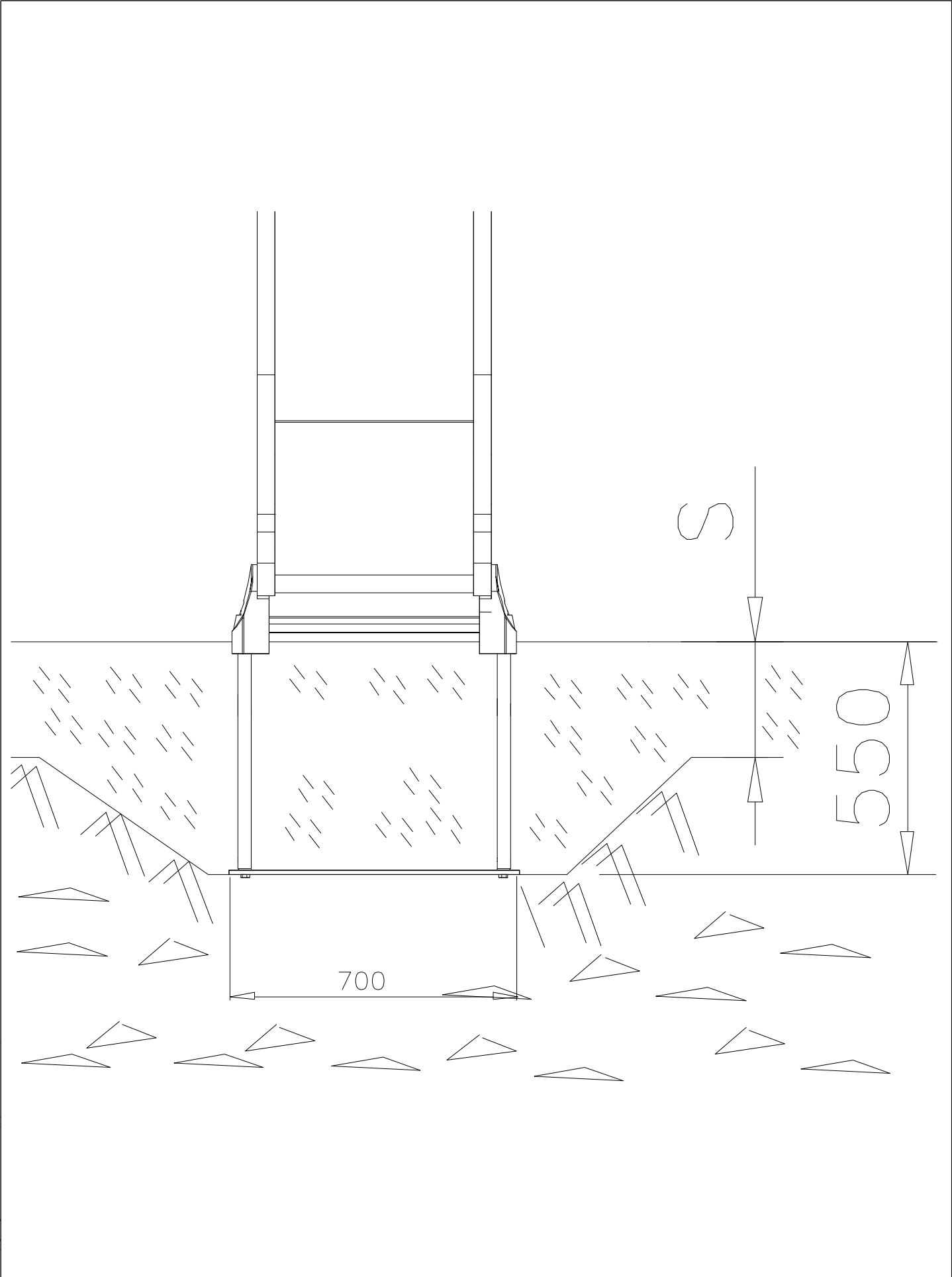


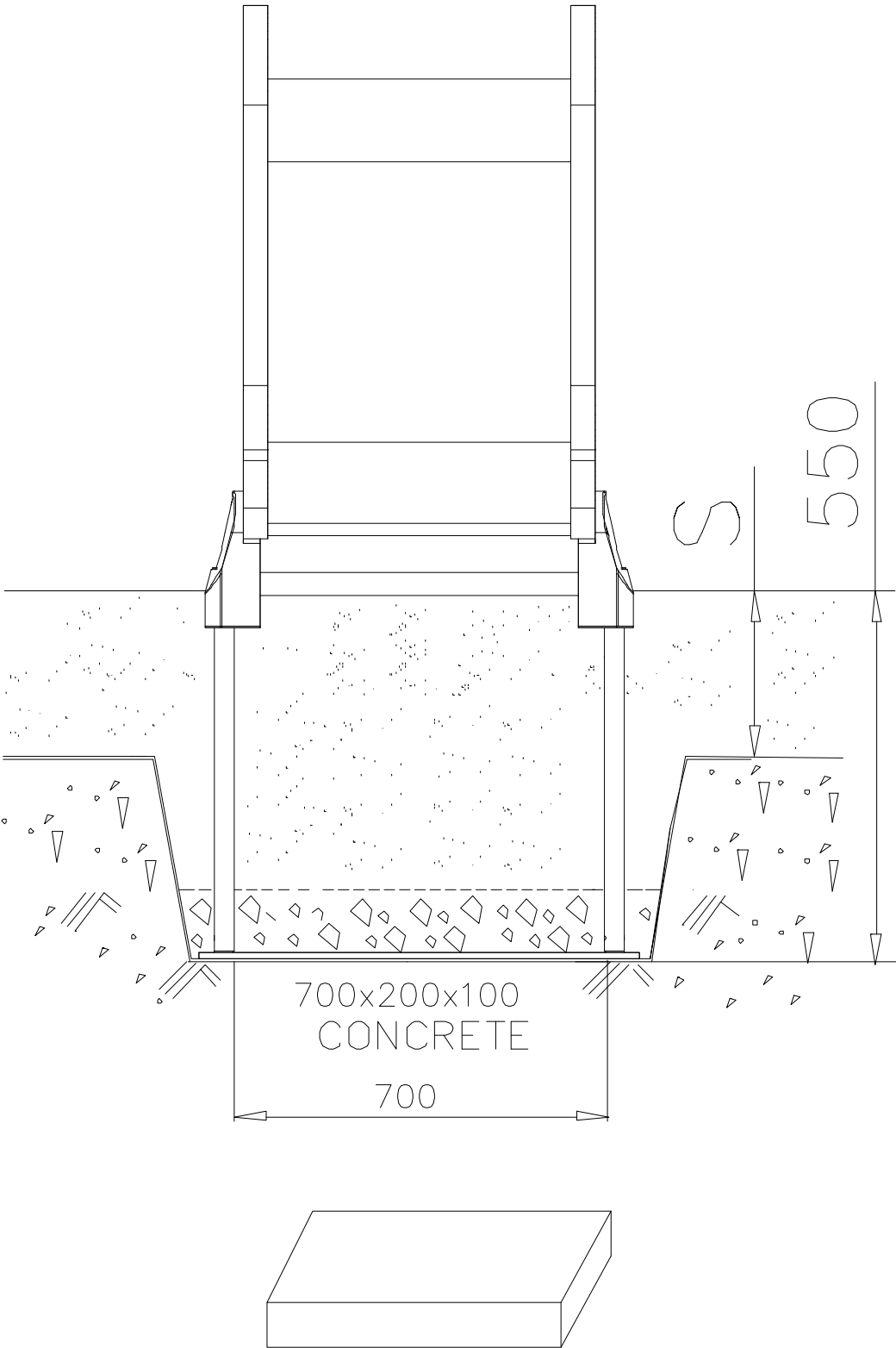
DET 4

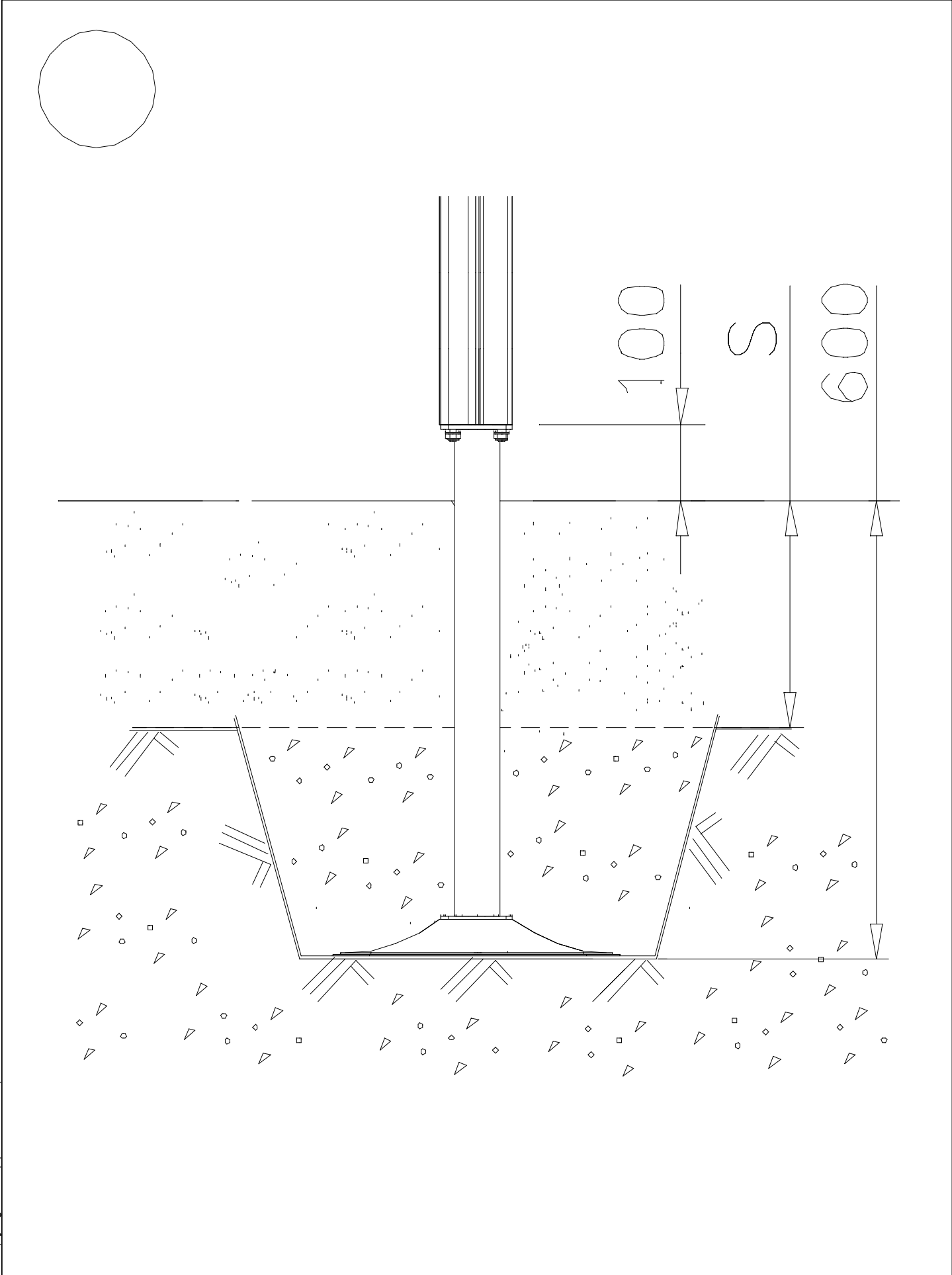


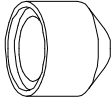
DET 5

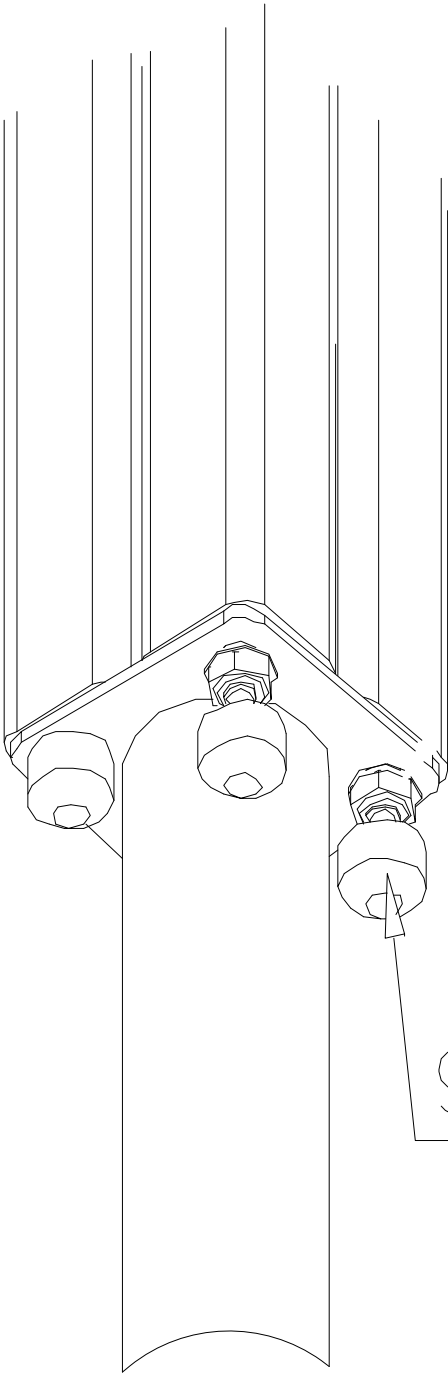








② 905104  M10	PCS		PCS
	4		
	PCS		PCS



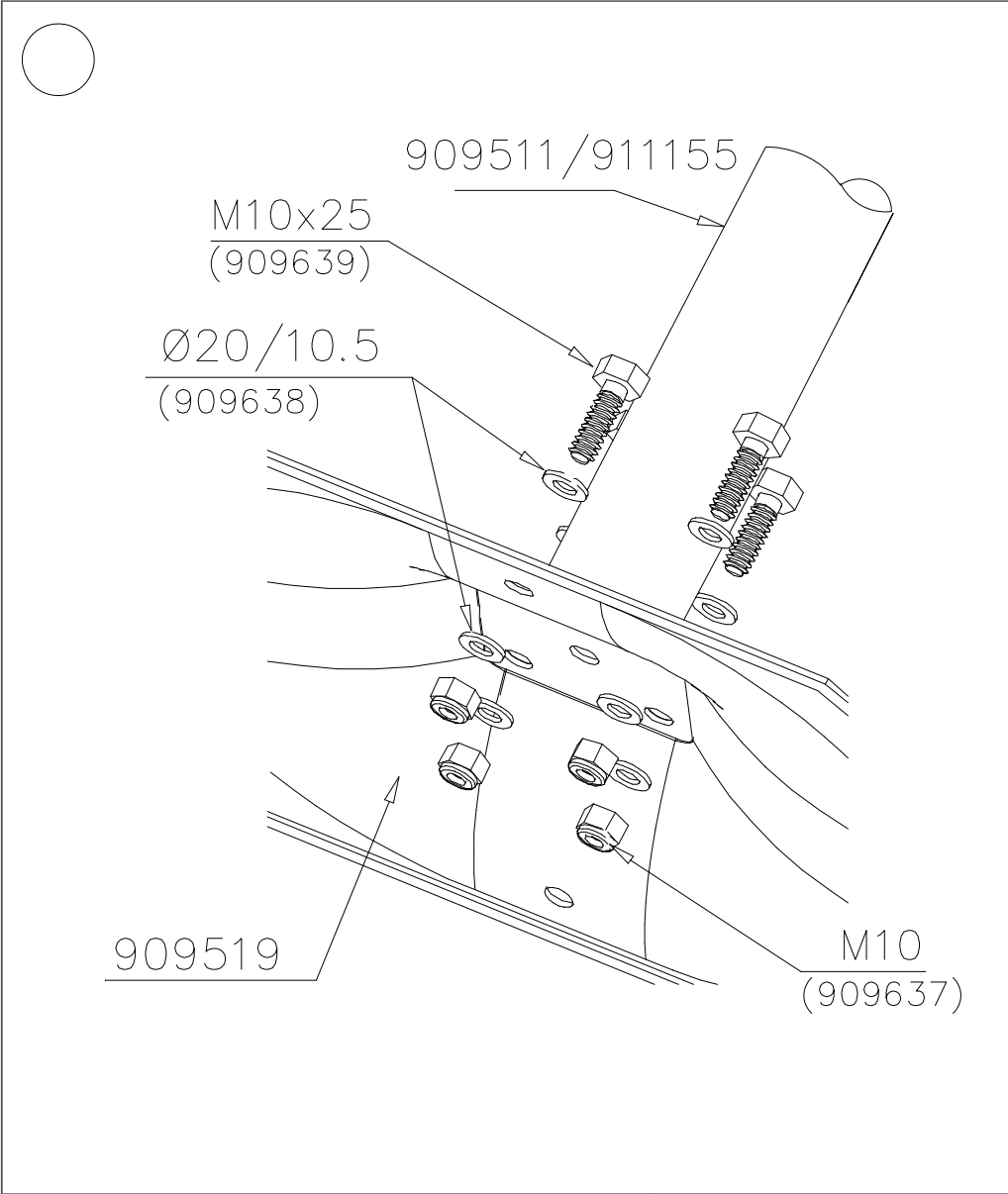
905104

LAPPSET®
DEEP FOUNDATION

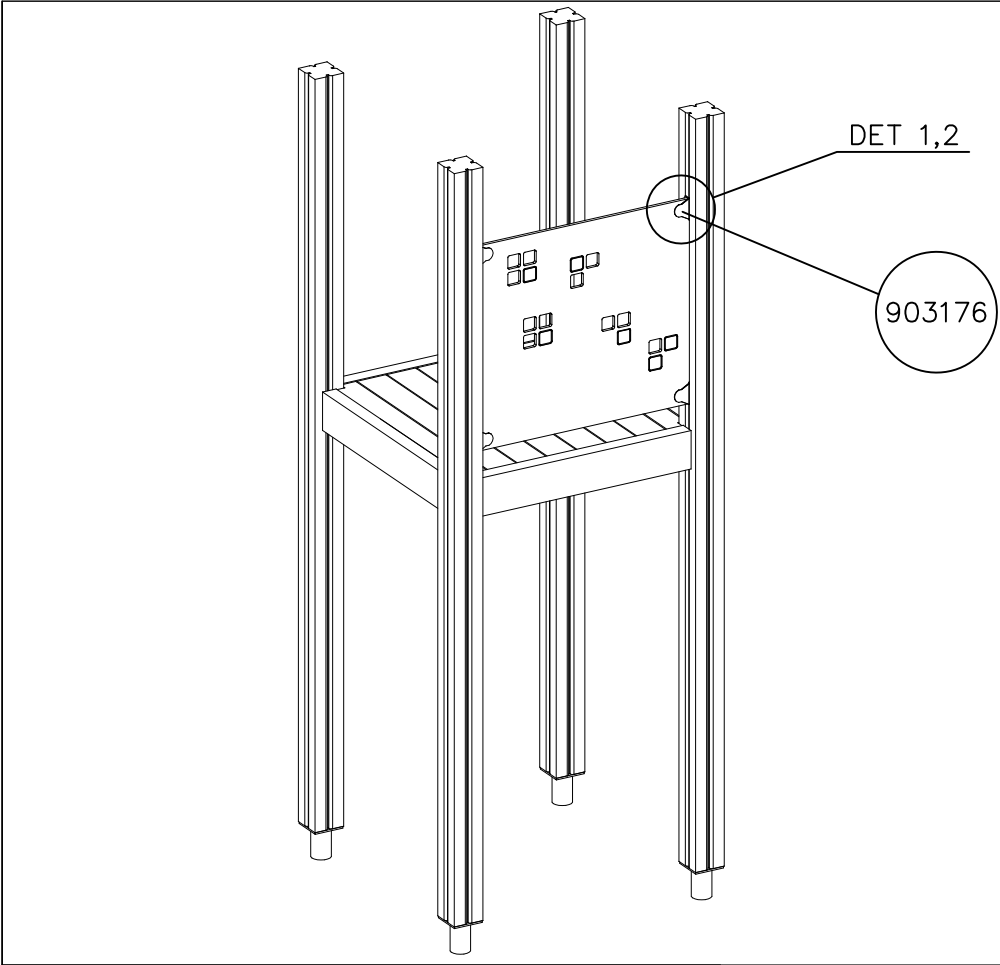
FOOT

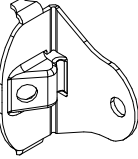
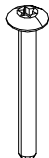
DATE: 15.5.2018

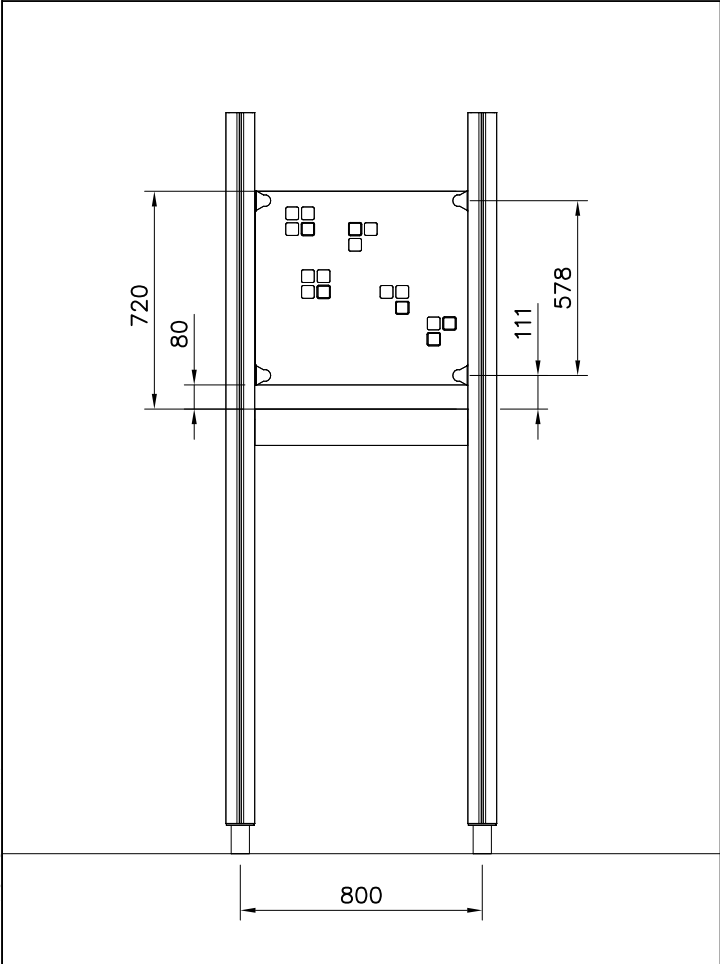
1(1)

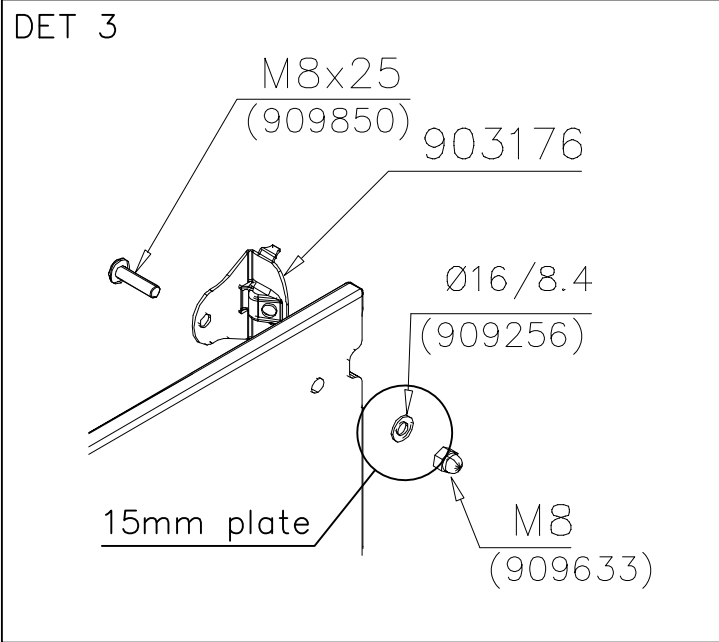
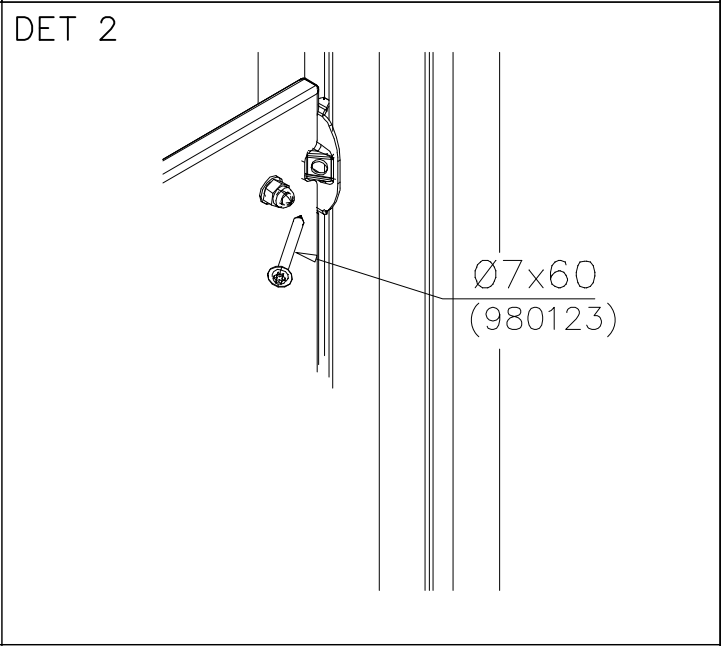
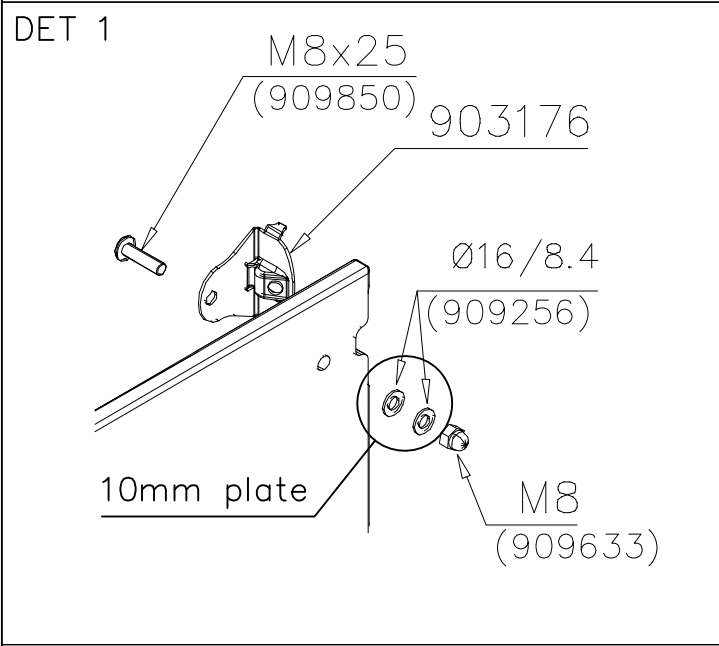
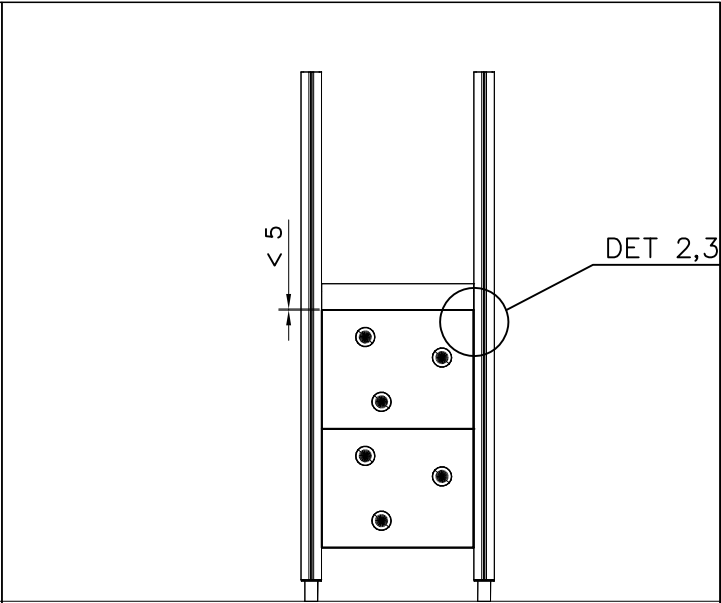
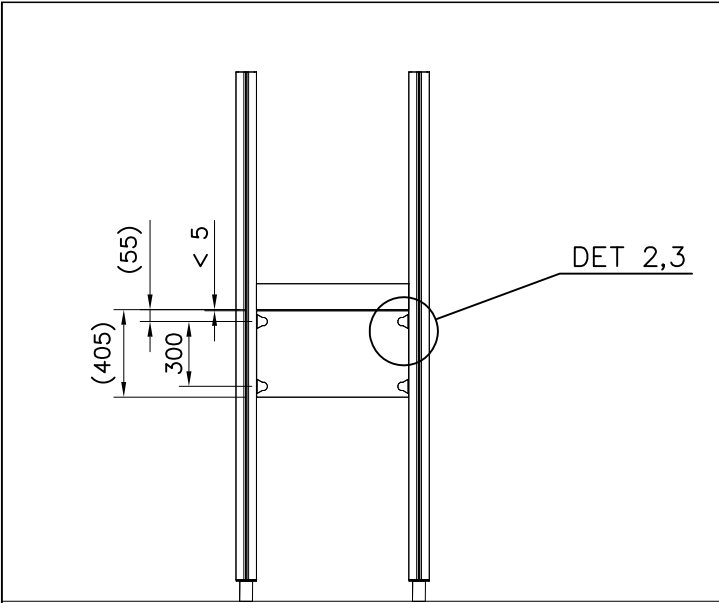


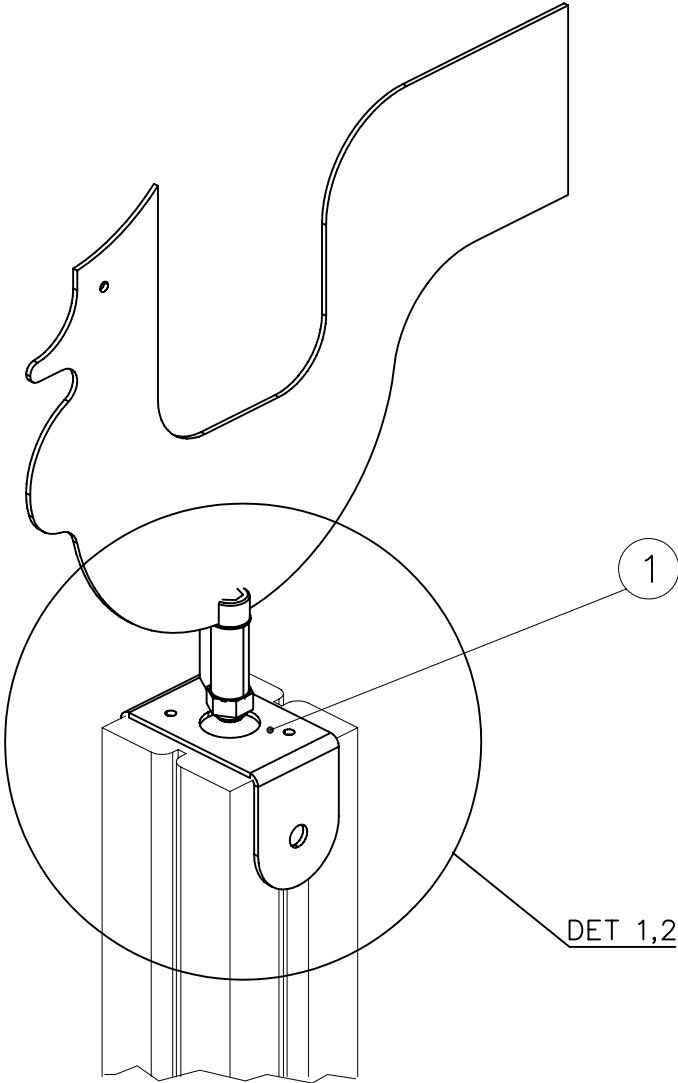
① 909511	PCS	② 909519	PCS
	1		1
90x90x650		50x380x380	
③ 909637	PCS	④ 909638	PCS
	4		8
M10		Ø20/10.5	
⑤ 909639	PCS	⑥ 905104	PCS
	4		4
M10x25		M10	
OPTION FOOT			
① 911155	PCS		PCS
	1		
90x90x650			



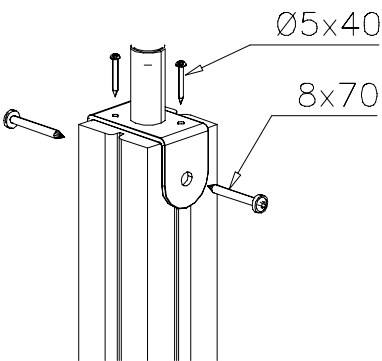
① 903176	PCS	② 909850	PCS
	4		4
		M8x25	
③ 909256	PCS	④ 909633	PCS
	8		4
Ø16/8.4x1.6		M8	
⑤ 980123	PCS		PCS
	4		
Ø7x60			
	PCS		PCS



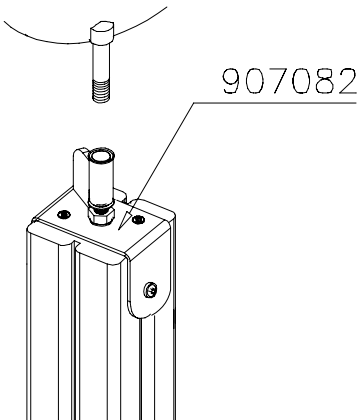


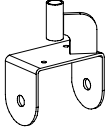
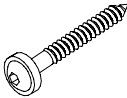
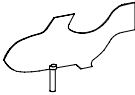
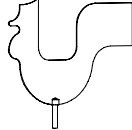
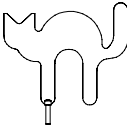
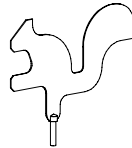
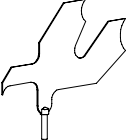
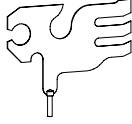


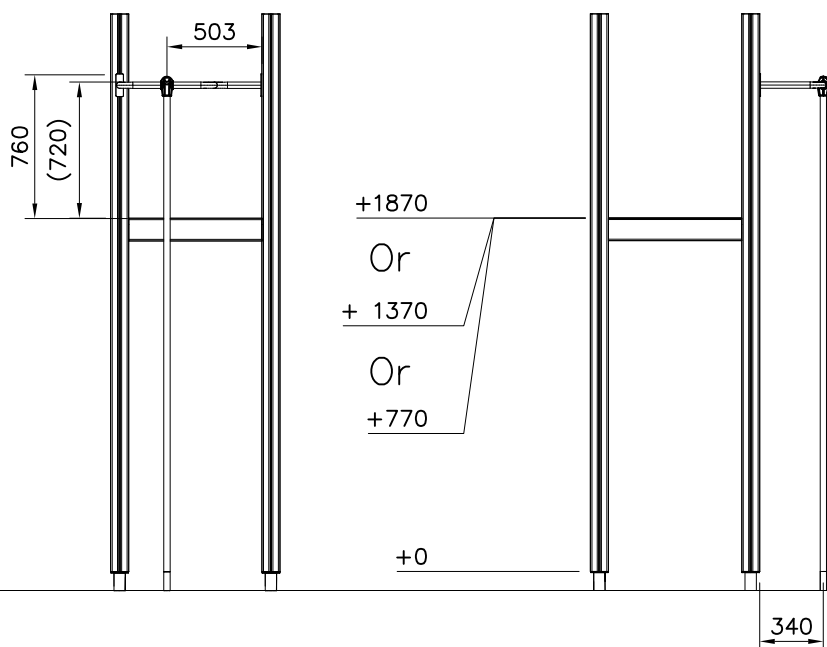
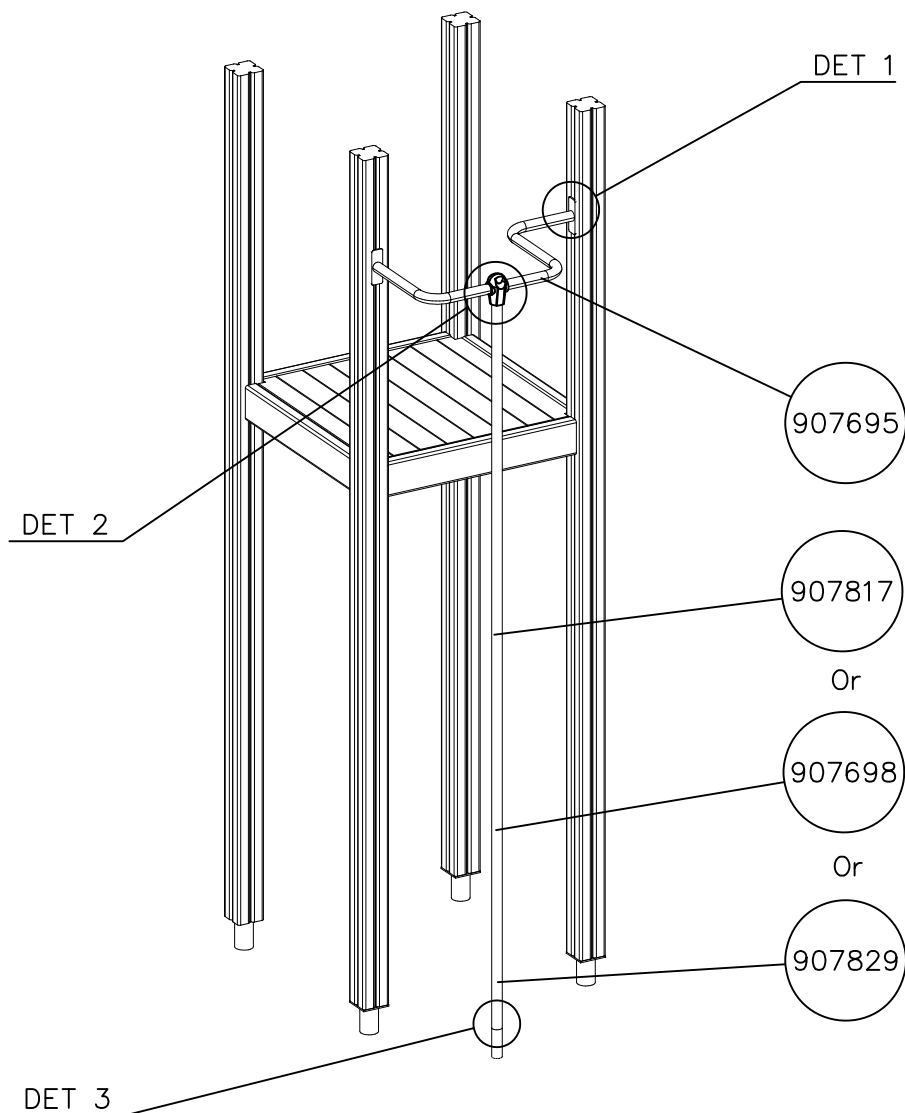
DET 1

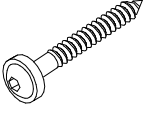
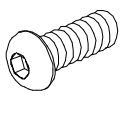
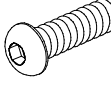
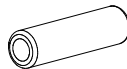
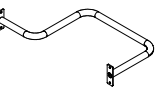


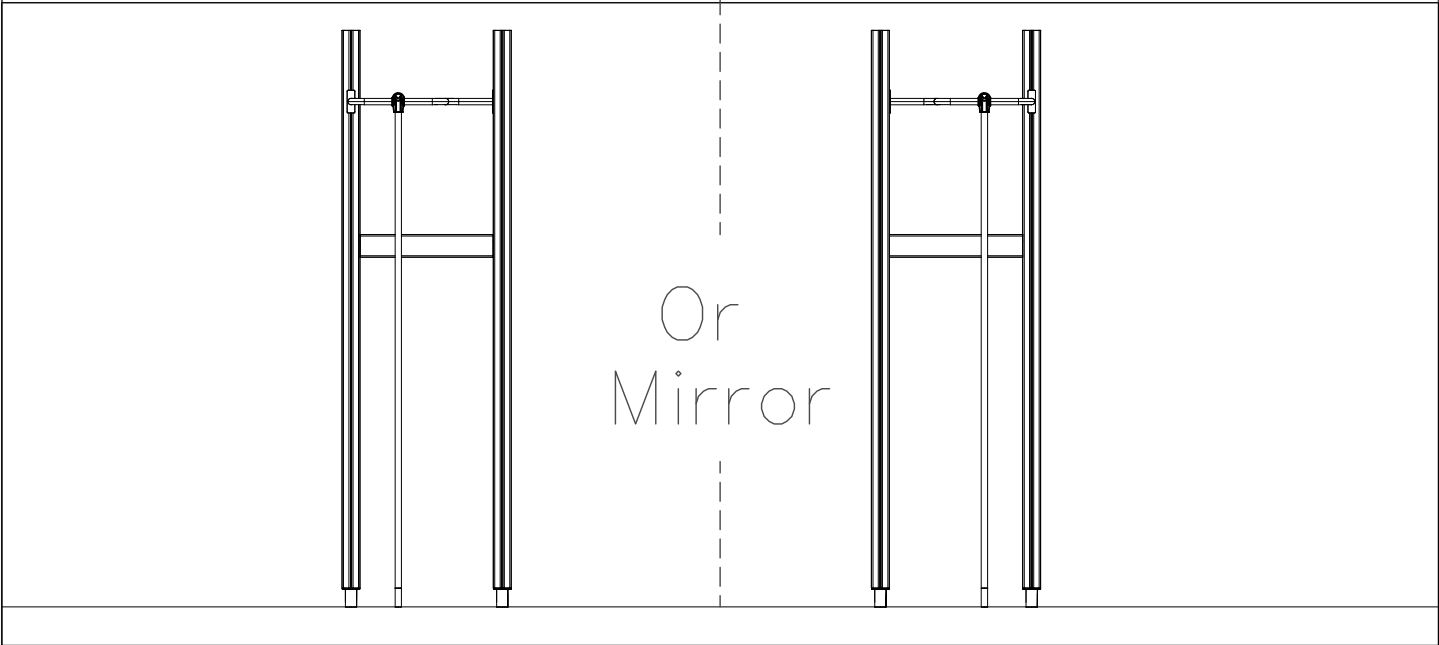
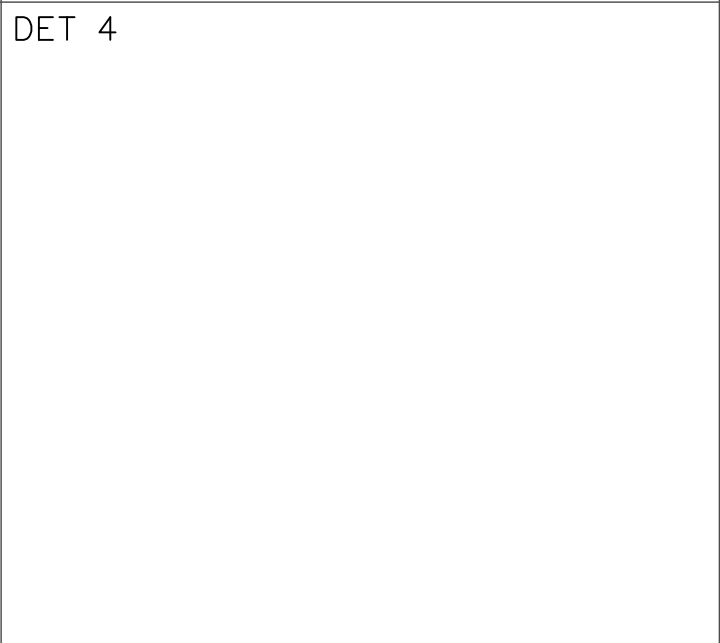
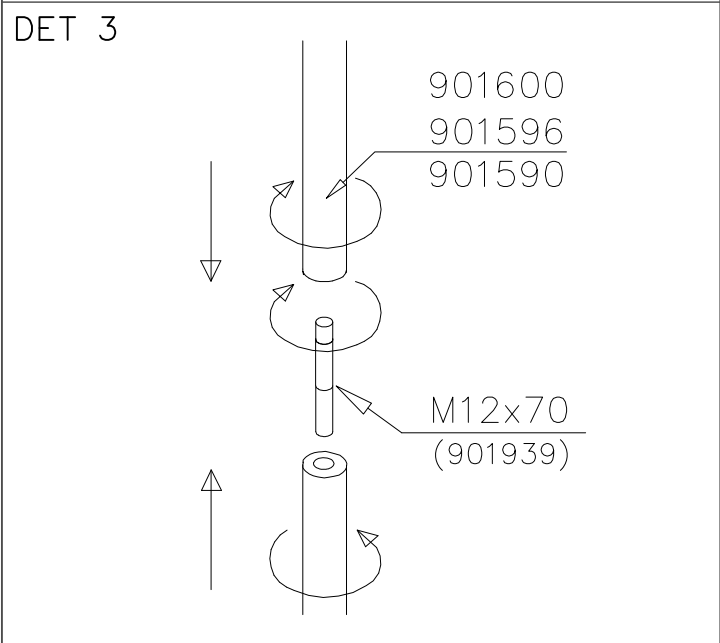
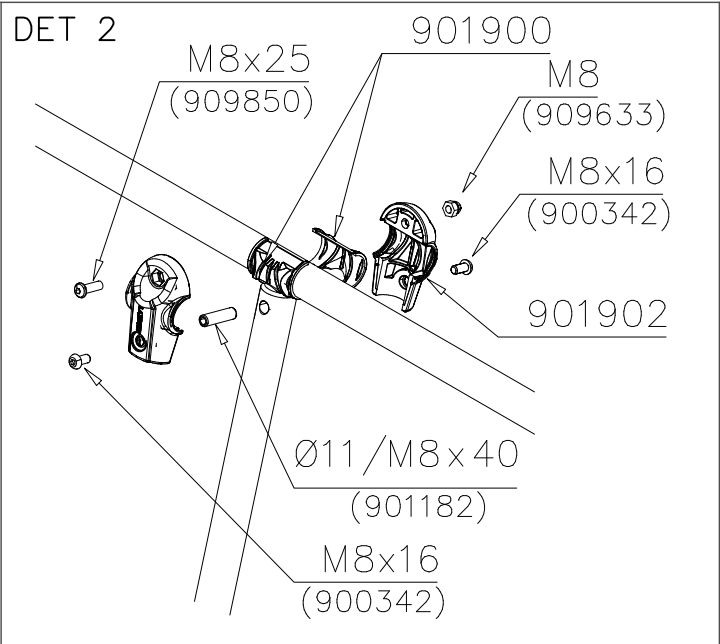
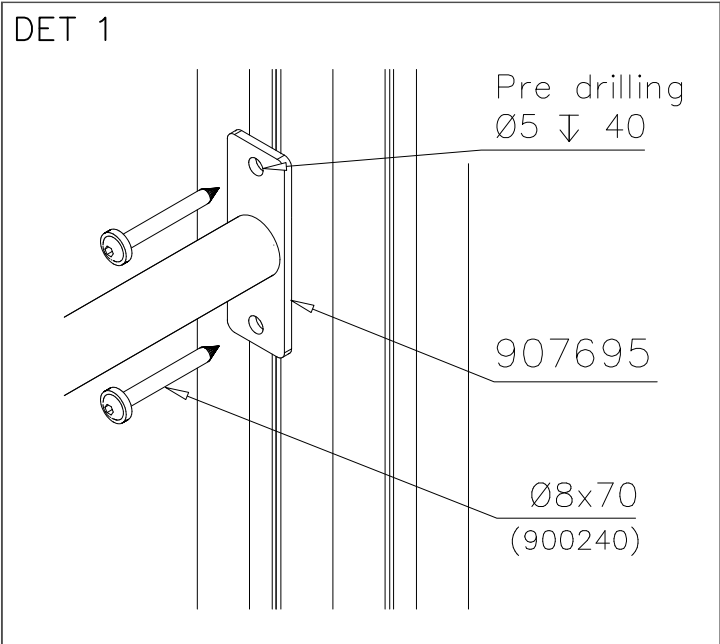
DET 2



① 907082	PCS	② 900240	PCS
	1		2
		Ø8x70	
③ 980106	PCS		PCS
	2		
5x40			
	PCS		PCS
	PCS		PCS
	PCS		PCS
○ 007120	PCS	○ 007121	PCS
	1		1
○ 007122	PCS	○ 007123	PCS
	1		1
○ 007124	PCS	○ 007125	PCS
	1		1



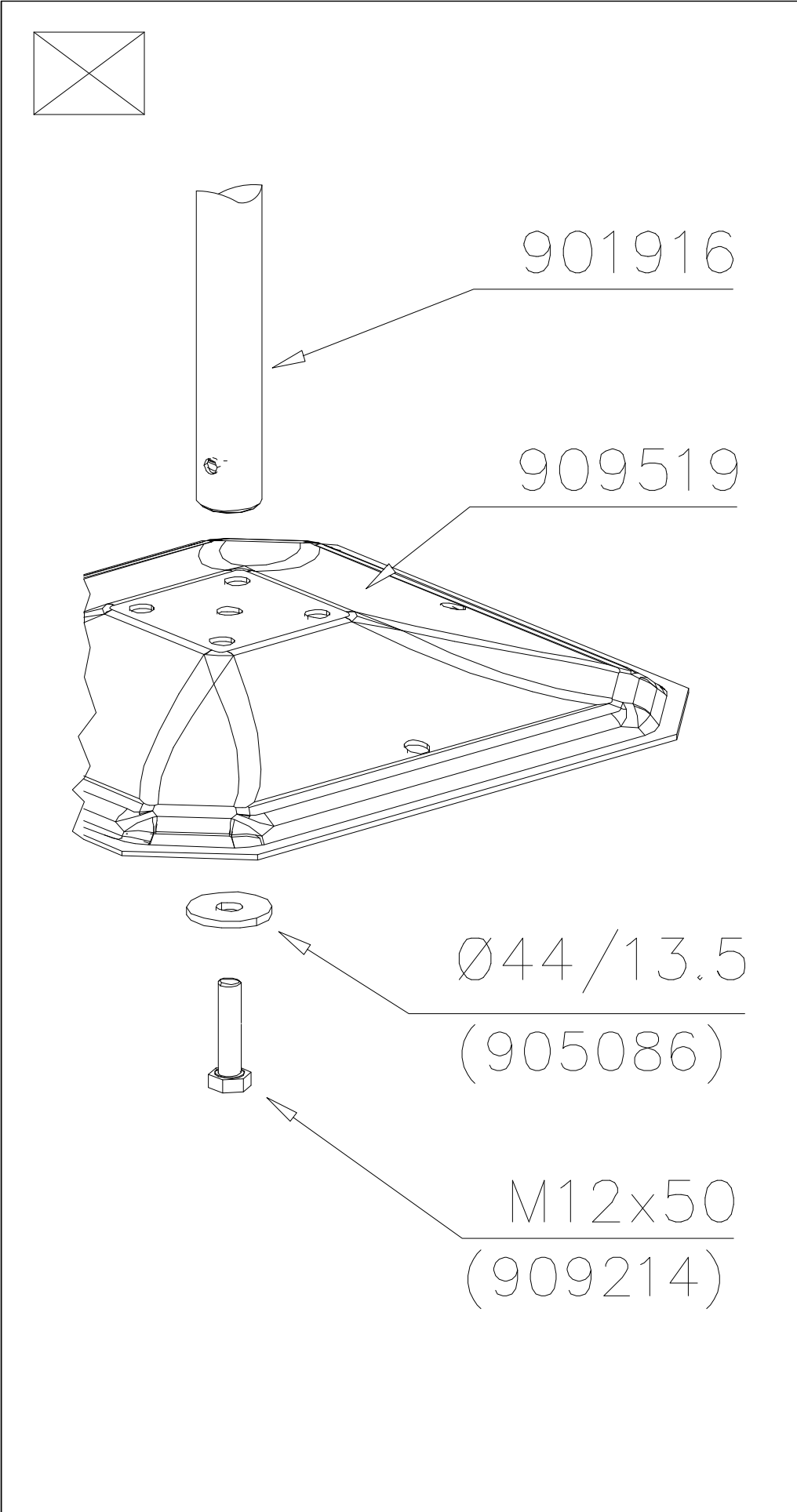
① 900240	PCS	② 900342	PCS
	4		2
Ø8x70		M8x16	
③ 901900	PCS	④ 901939	PCS
	2		1
20.5x36.2x56		M12x70	
⑤ 909850	PCS	⑥ 980150	PCS
	1		1
M8x25		M8	
⑦ 901182	PCS	⑧ 901902	PCS
	1		2
Ø11/M8x40		30.7x60.9x100	
	PCS		PCS
	PCS		PCS
○ 907829	PCS	○ 907698	PCS
	1		1
Ø33,7x1454		Ø33,7x2054	
○ 907817	PCS	○ 907695	PCS
	1		1
Ø33,7x2554			

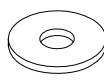
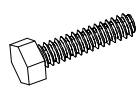


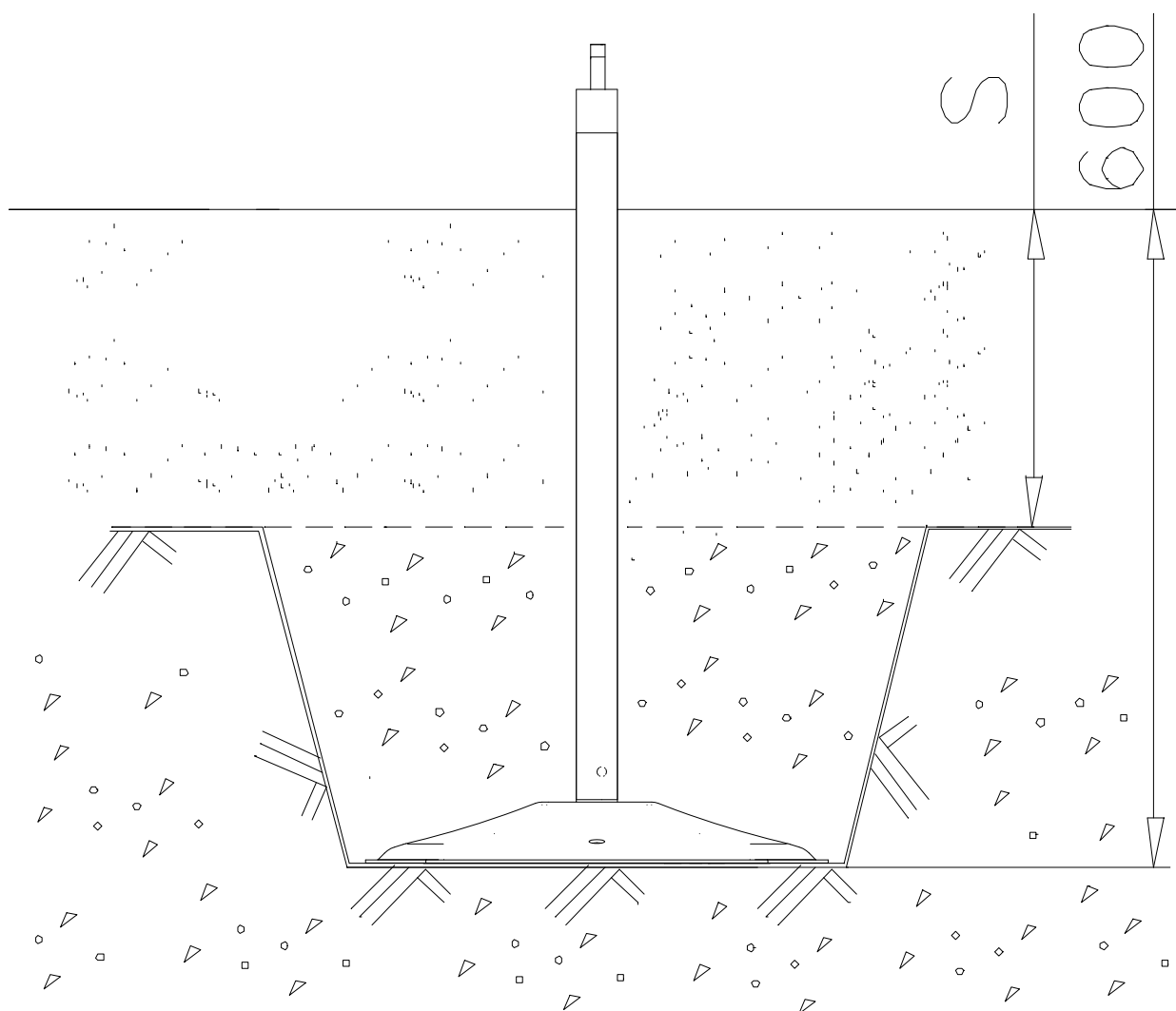
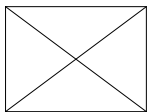
 LAPPSET®
DEEP FOUNDATION

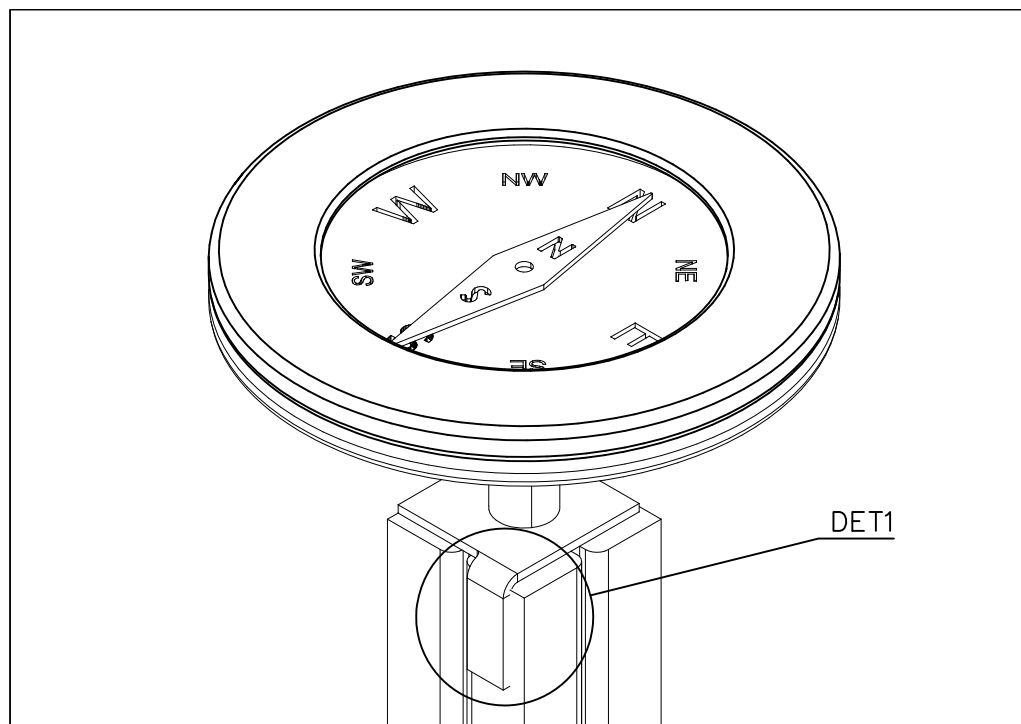
POLE
DATE: 15.5.2014

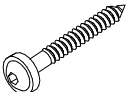
1(1)

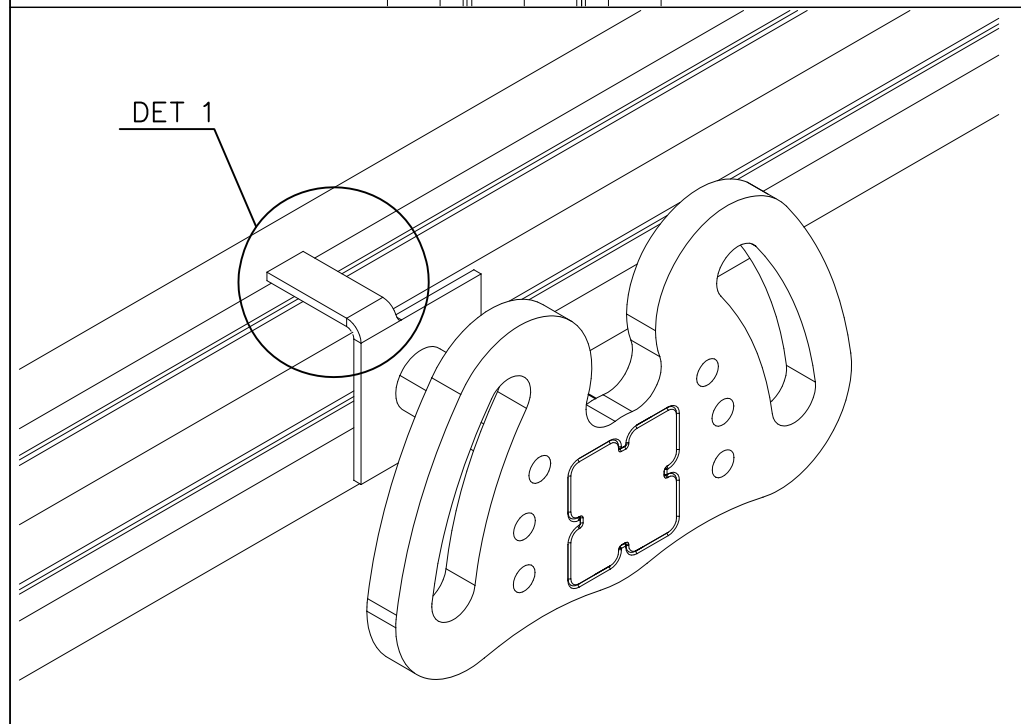


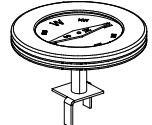
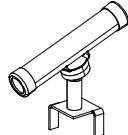
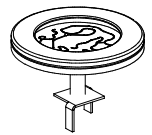
① 905086	PCS	② 909214	PCS
	1		1
			
	Ø44/13.5		M12x50
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

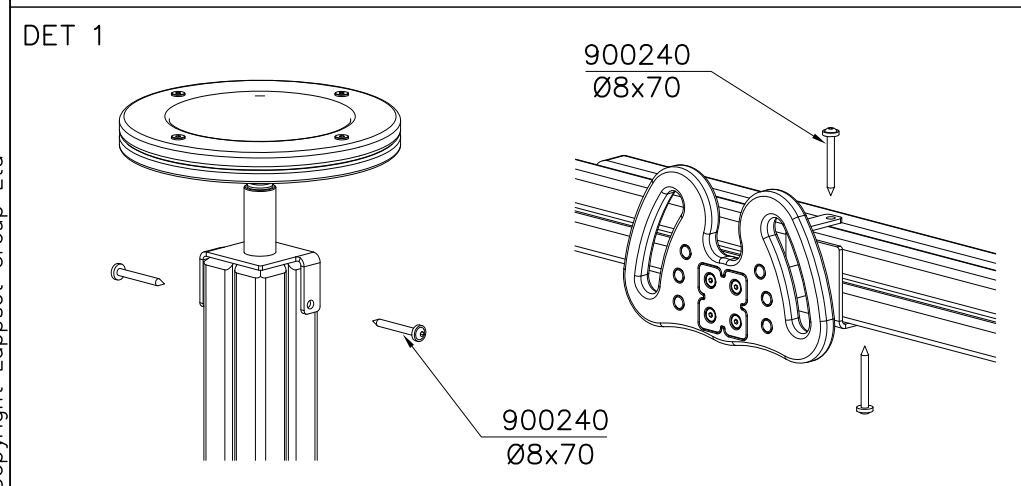




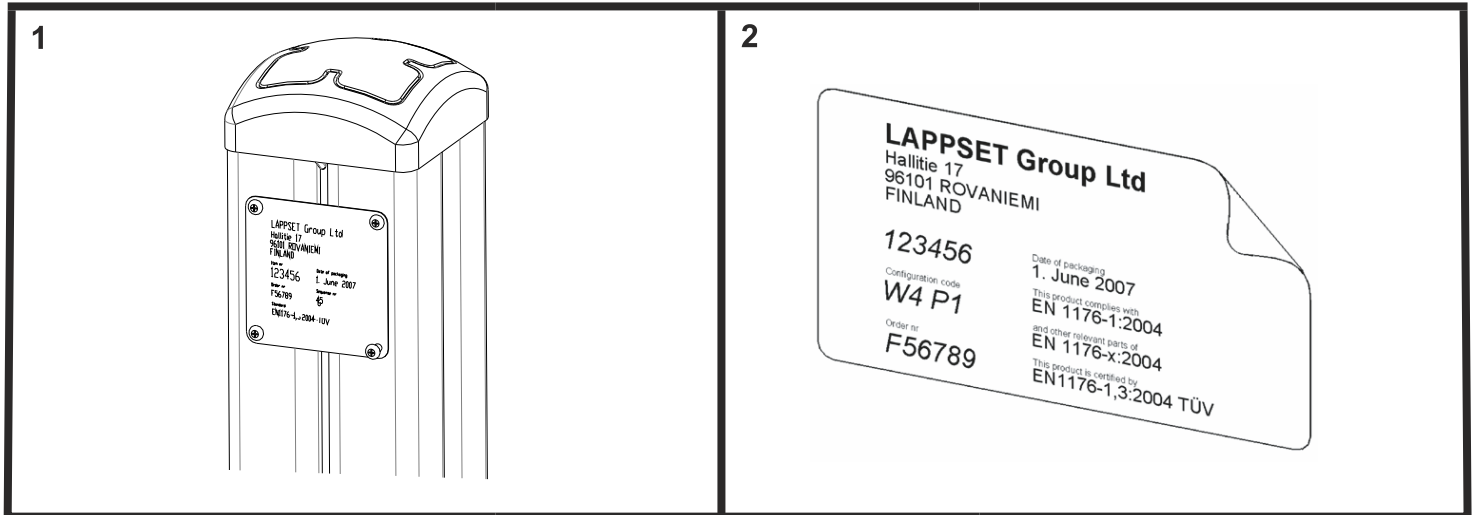
① 900240	PCS		PCS
	2		
Ø8x70			
	PCS		PCS
	PCS		PCS



○ 707302	PCS	○ 707303	PCS
	1		1
○ 707304	PCS	○ 707305	PCS
	1		1
	PCS		PCS



	PCS		PCS
	PCS		PCS



Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekyltti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekyltitarra

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskylt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatyten så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trä.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

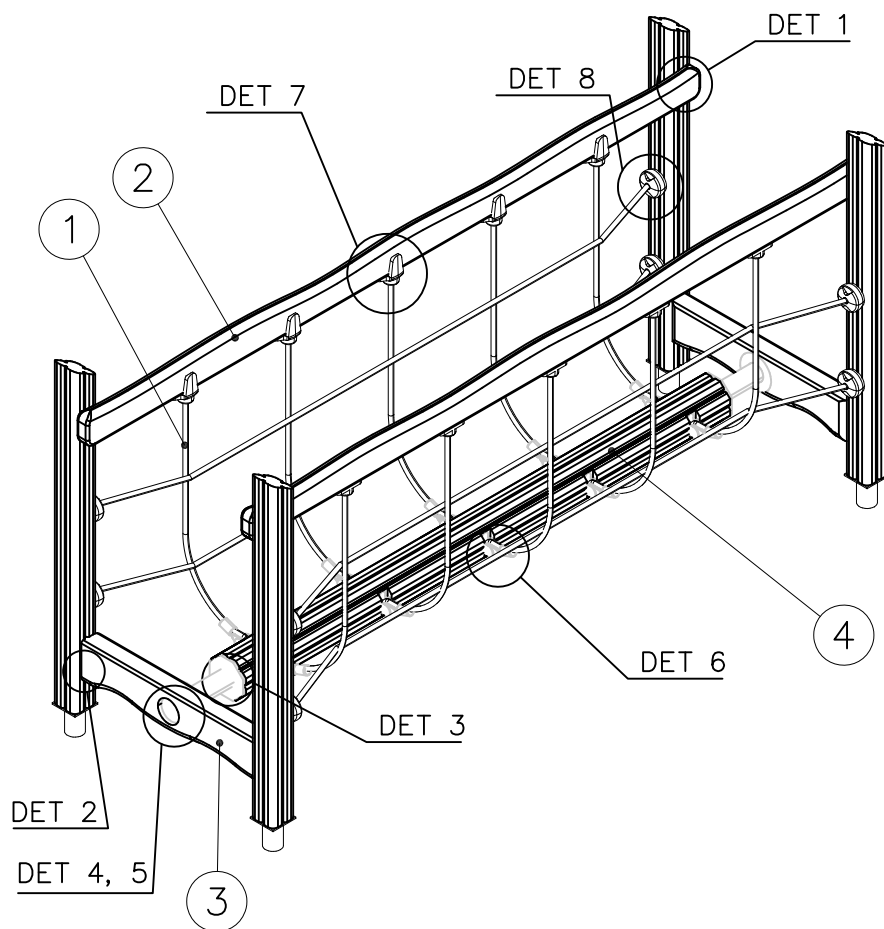
Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

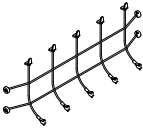
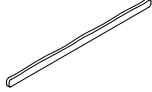
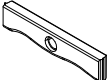
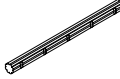
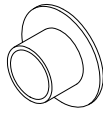
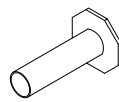
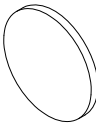
1) Produkt-Schild aus Metall incl. Schrauben

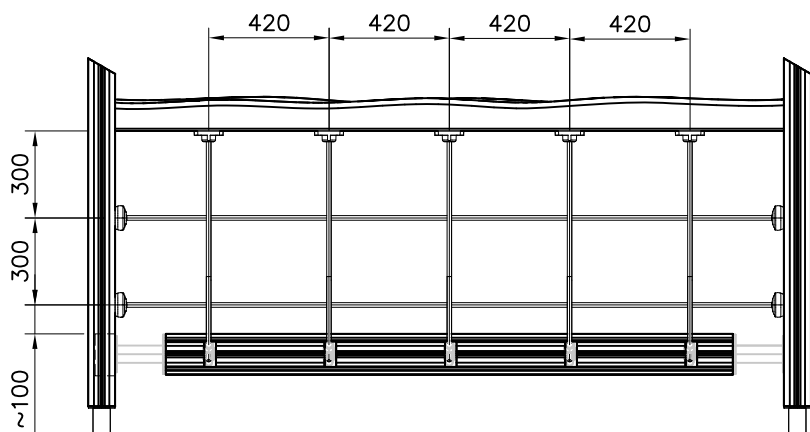
- Die Befestigung des Schildes erfolgt mittels der Schrauben.

2) Aufkleber

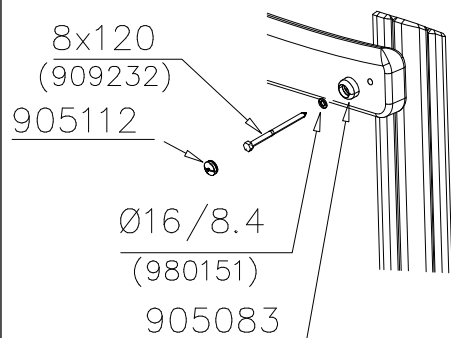
- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues laminiertes oder lackiertes Holz an.



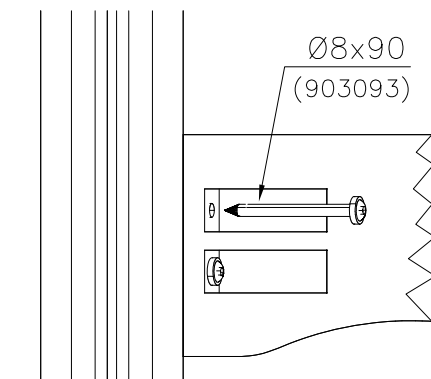
① 708748	PCS	② 705222	PCS
	2		2
		45x113x2480	
③ 708760	PCS	④ 708759	PCS
	2		1
68x145x724		8K L 1999	
⑤ 980123	PCS	⑥ 980102	PCS
	20		8
Ø7x60		Ø5x40	
⑦ 900366	PCS	⑧ 980128	PCS
	2		10
M12x40		Ø7x40	
⑨ 907239	PCS	⑩ 900240	PCS
	2		20
		Ø8x70	
⑪ 910350	PCS	⑫ 905104	PCS
	2		16
		M10	
⑬ 903093	PCS	⑭ 910462	PCS
	24		2
Ø8x90			
⑮ 980151	PCS	⑯ 909232	PCS
	4		4
Ø16/8.4		Ø8x120	
⑰ 905112	PCS	⑱ 905083	PCS
	4		4
Ø22		Ø32	



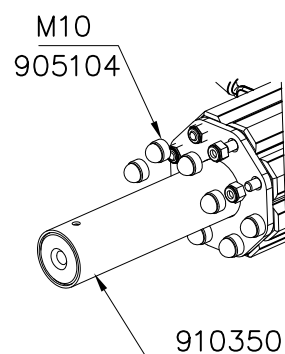
DET 1



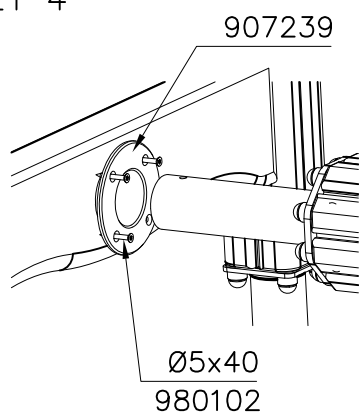
DET 2



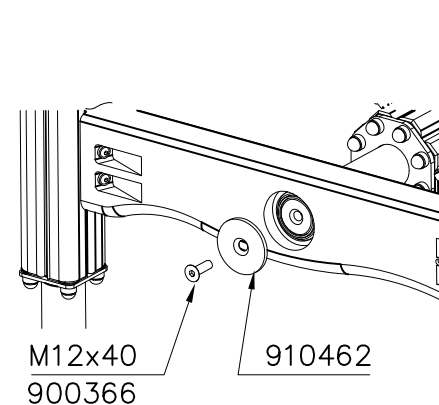
DET 3



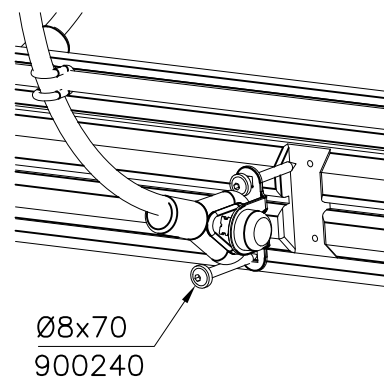
DET 4



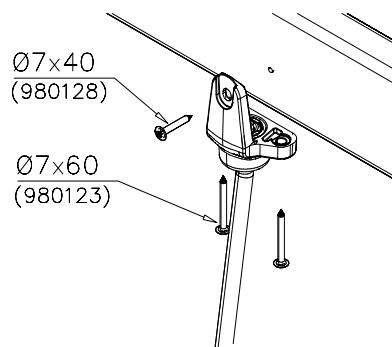
DET 5



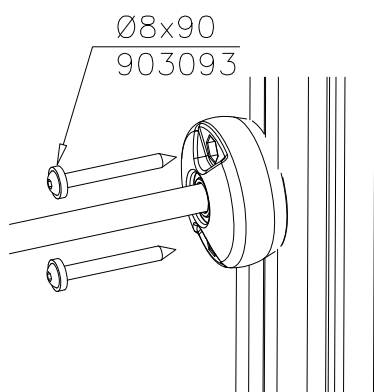
DET 6



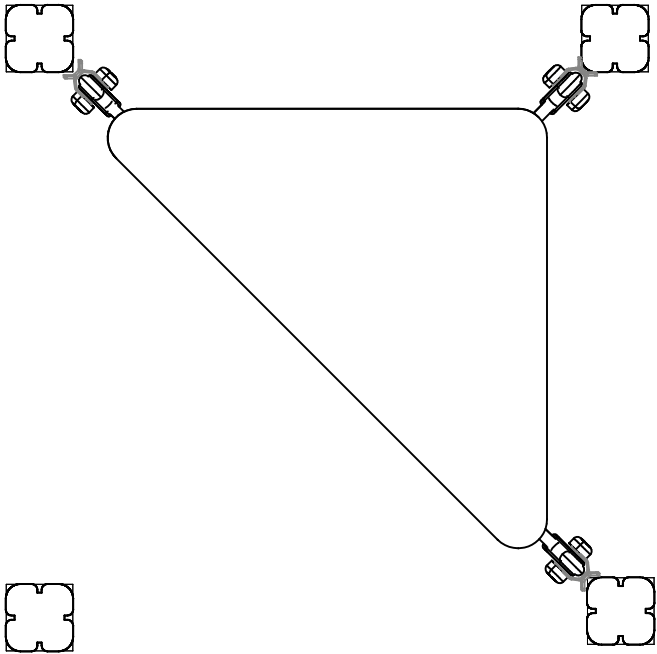
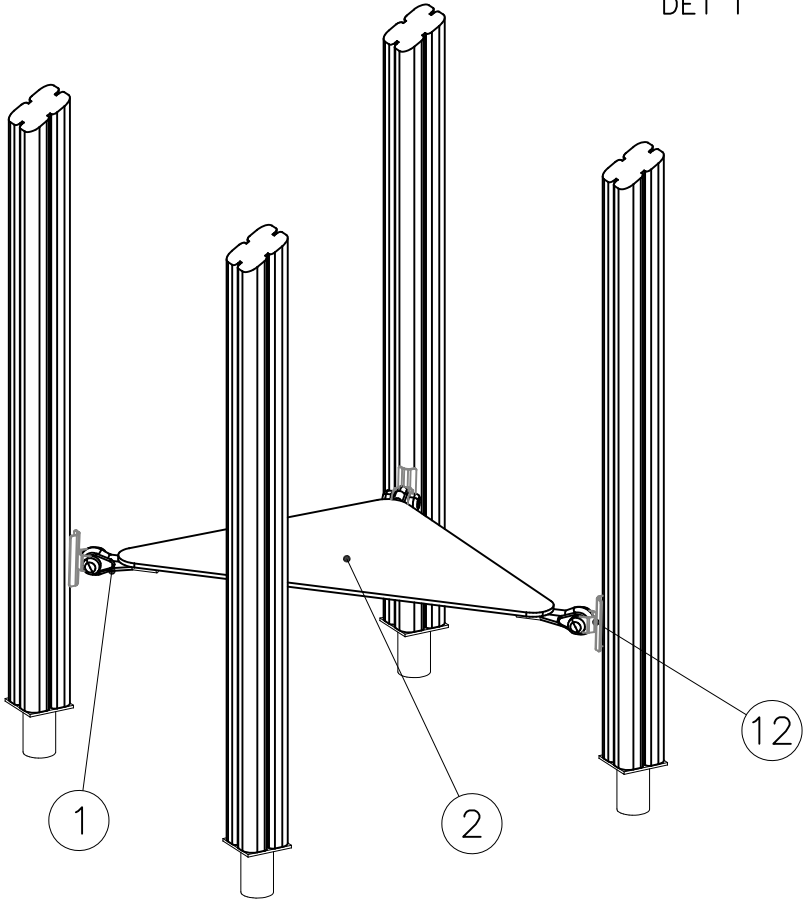
DET 7

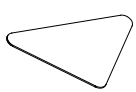
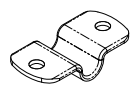
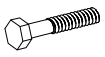
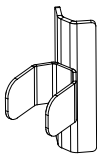


DET 8

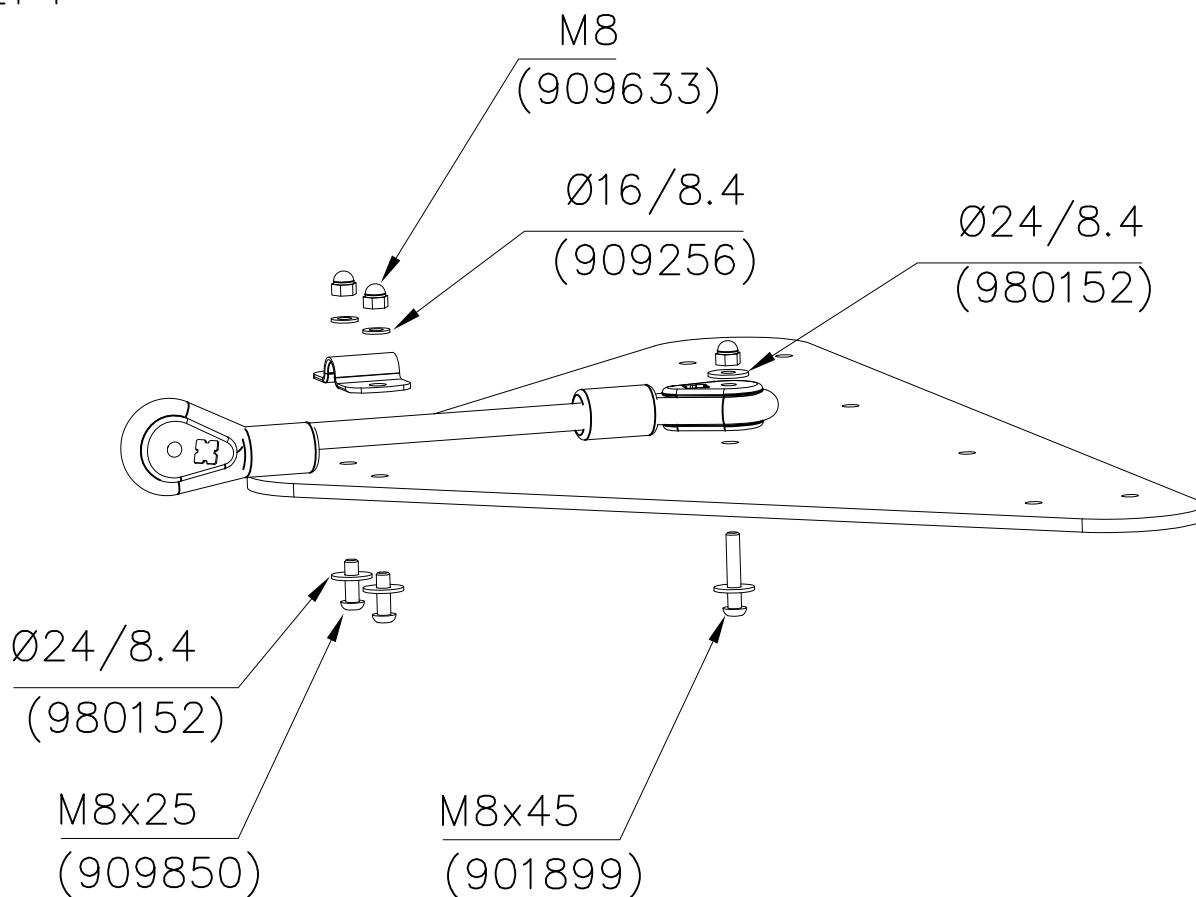


DET 1

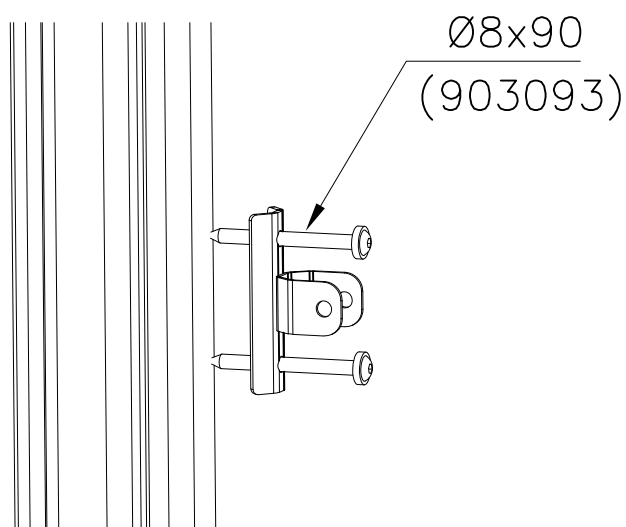


① 708257	PCS 3	② 708943	PCS 1
			
Ø16x350		8x694x694	
③ 901899	PCS 3	④ 903093	PCS 6
			
M8x45		Ø8x90	
⑤ 905083	PCS 6	⑥ 905112	PCS 6
			
Ø32		Ø22	
⑦ 908295	PCS 3	⑧ 909256	PCS 12
			
82x40x17x3		Ø16/8.4	
⑨ 909568	PCS 3	⑩ 909633	PCS 9
			
M8x55		M8	
⑪ 909850	PCS 6	⑫ 910759	PCS 3
			
M8x25			
⑬ 980152	PCS 12	⑭ 980160	PCS 3
			
Ø24/8.4		M8	

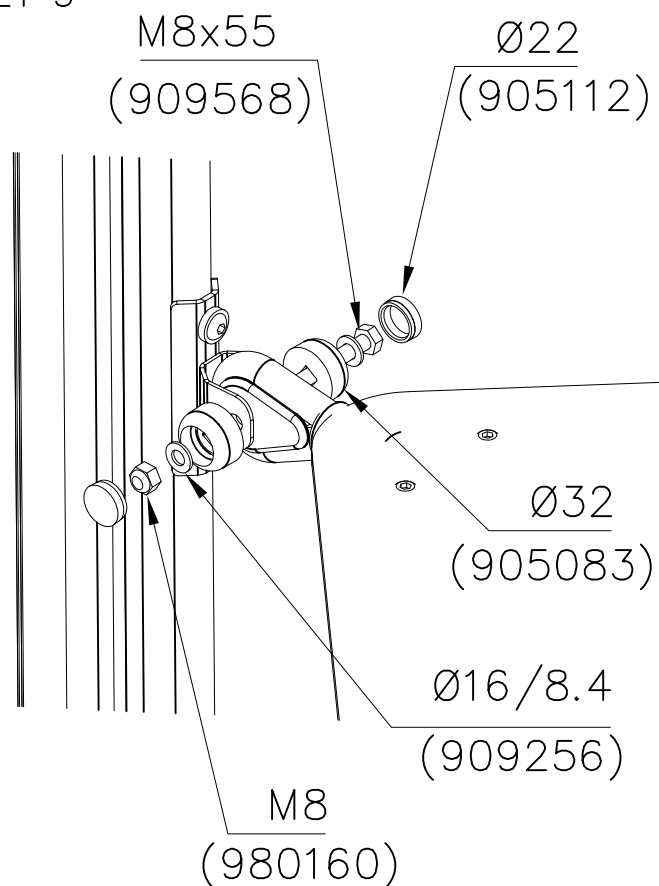
DET 1

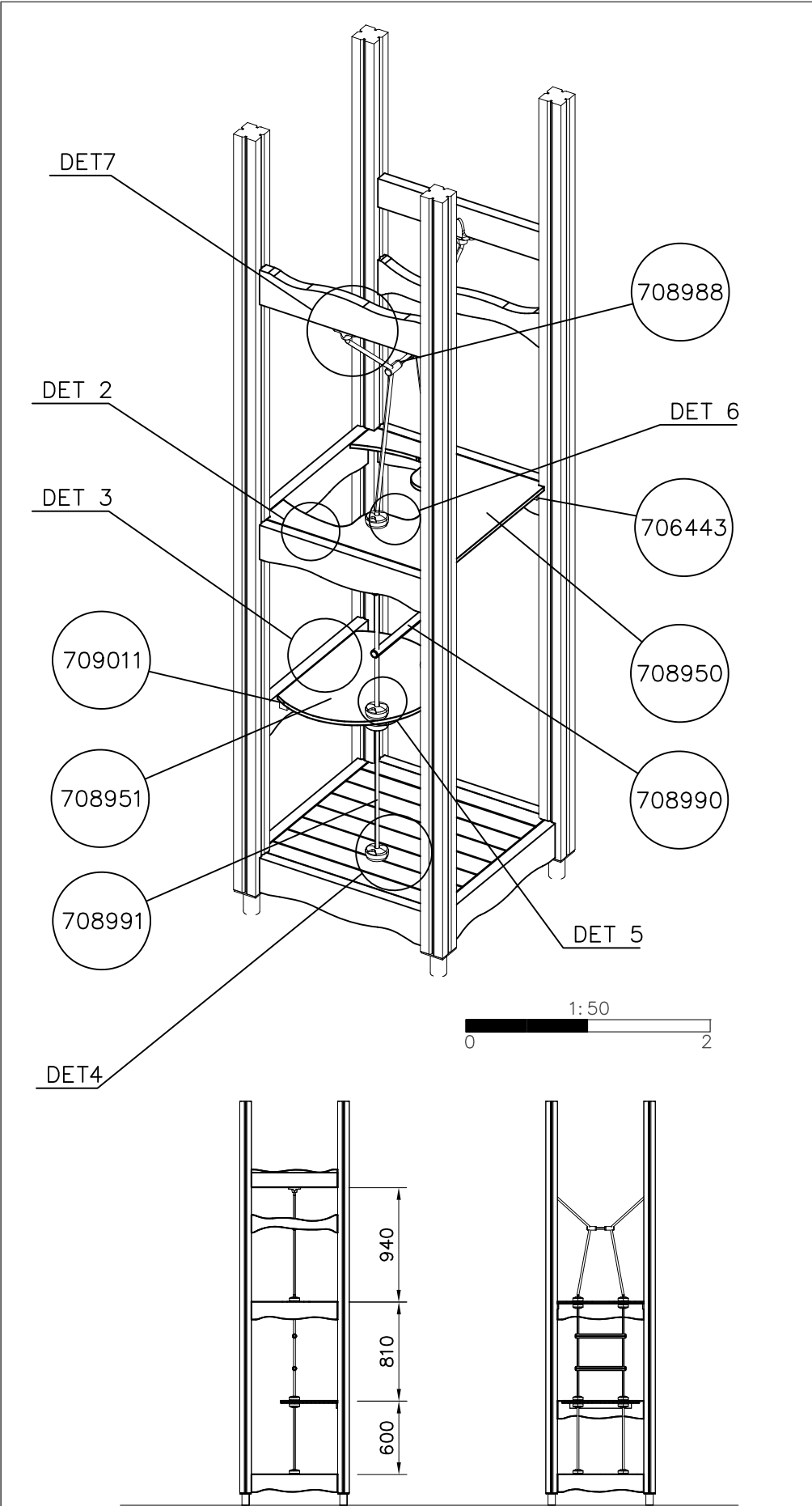


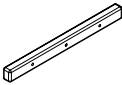
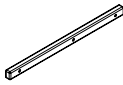
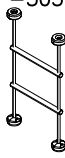
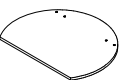
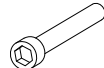
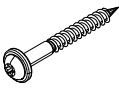
DET 2



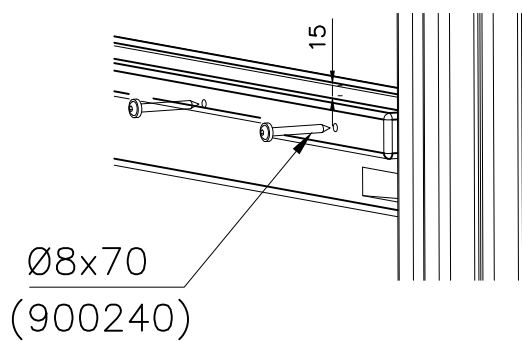
DET 3



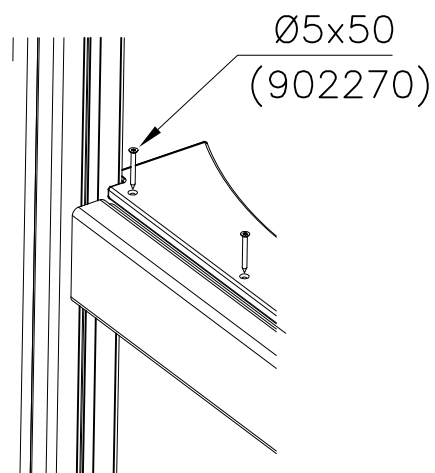


① 709011	PCS	② 706443	PCS
	1		2
32x95x502		32x95x702	
③ 708988-303	PCS	④ 708990-303	PCS
	1		1
Ø16x1100		Ø16x795	
⑤ 708991-303	PCS	⑥ 708950-707	PCS
	2		1
Ø16x575		15x750x750	
⑦ 708951-707	PCS	⑧ 902270	PCS
	1		8
Ø650x15		Ø5x50	
⑨ 980123	PCS	⑩ 901302	PCS
	8		4
Ø7x60		Ø20/10.5x2	
⑪ 980150	PCS	⑫ 909863	PCS
	8		8
M8		M8x65	
⑬ 900240	PCS	⑭ 980128	PCS
	9		5
Ø8x70		Ø7x40	

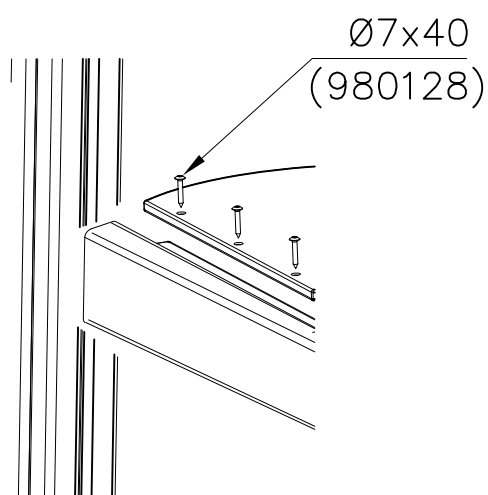
DET 1



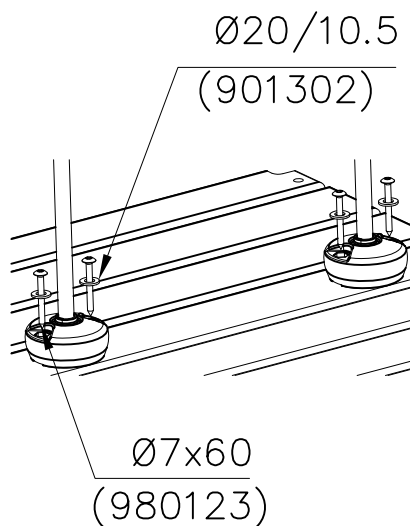
DET 2



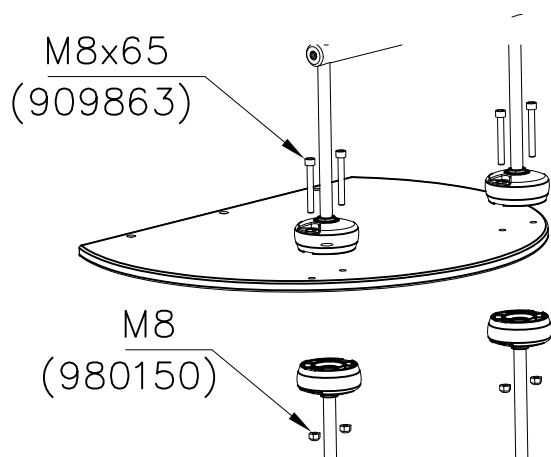
DET 3



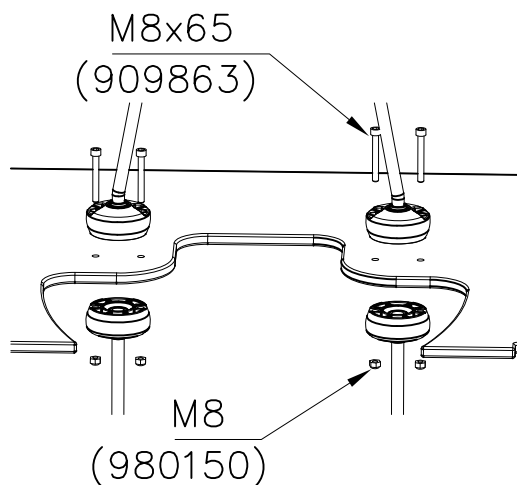
DET 4



DET 5



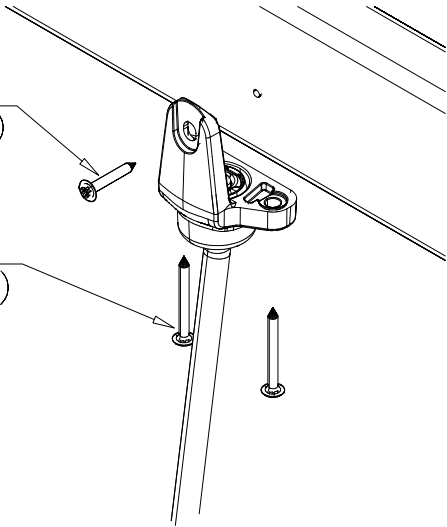
DET 6

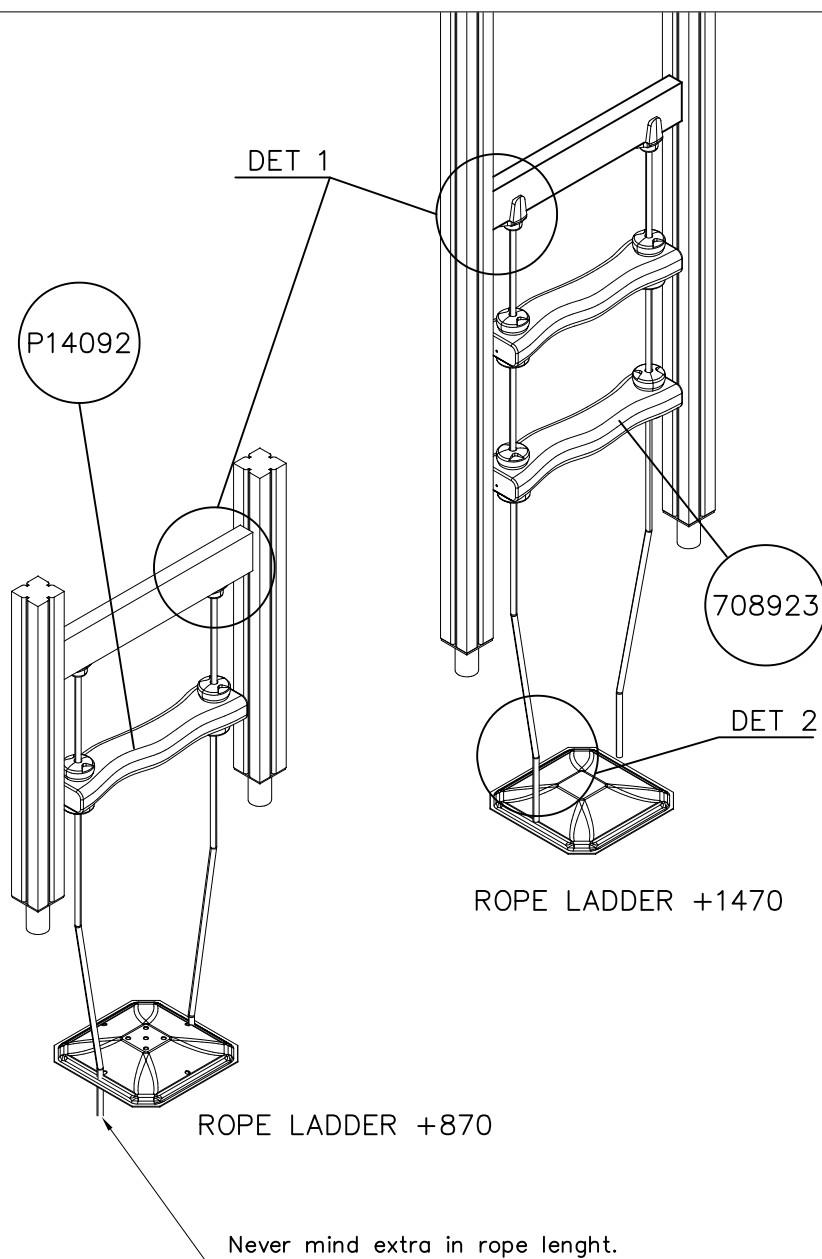


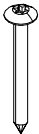
DET 7

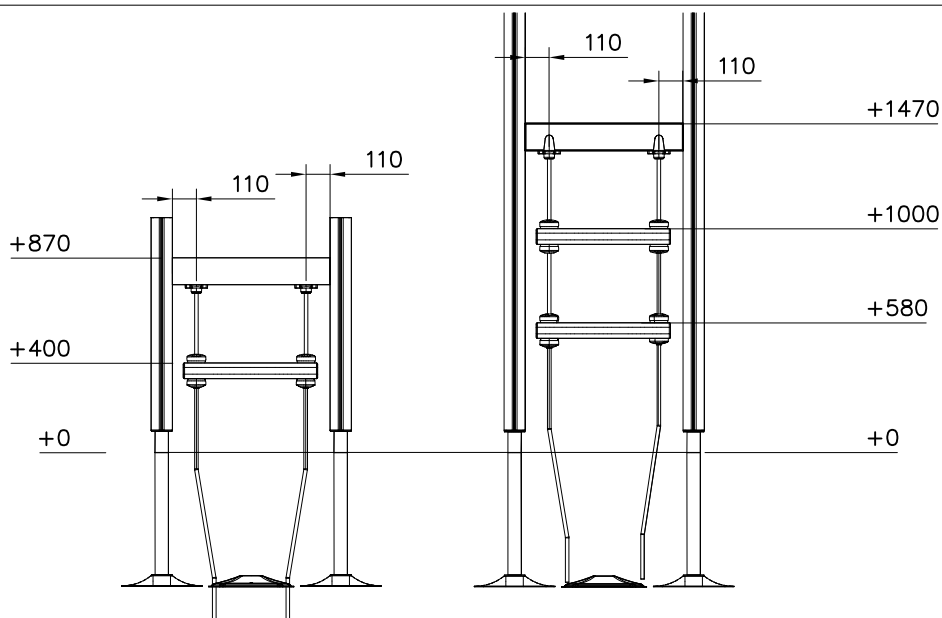
Ø7x40
(980128)

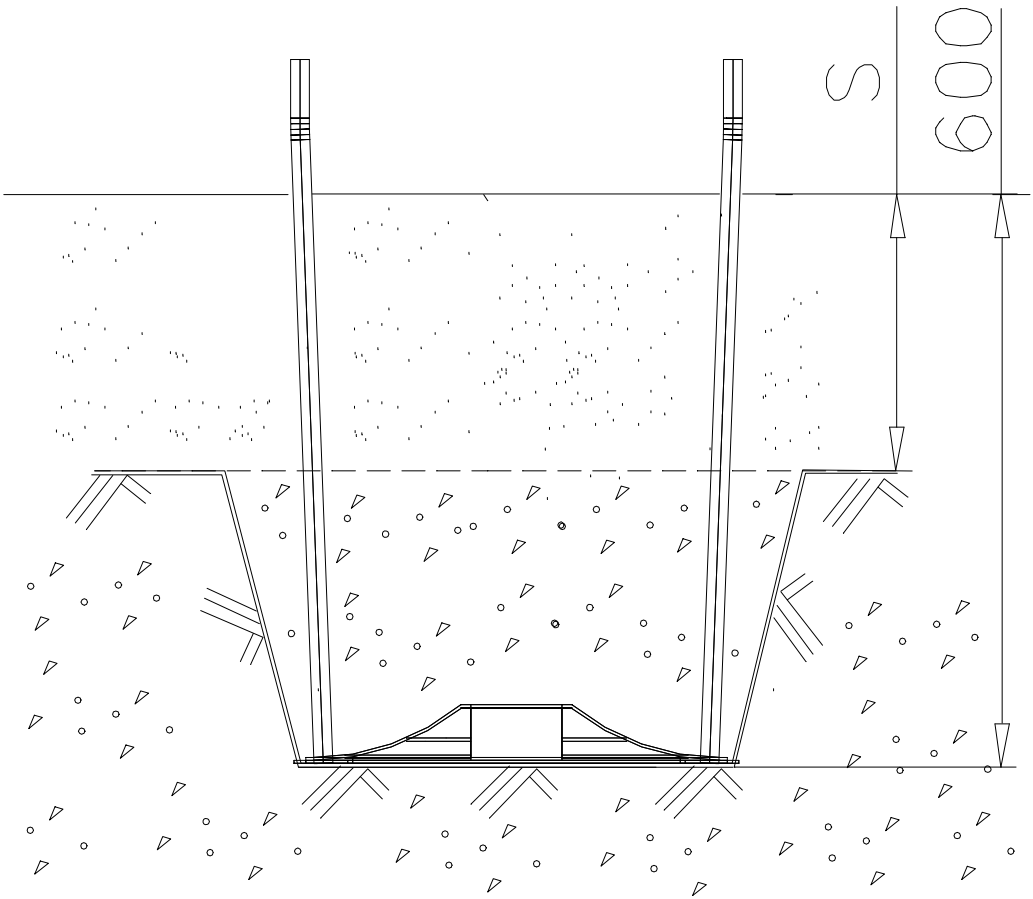
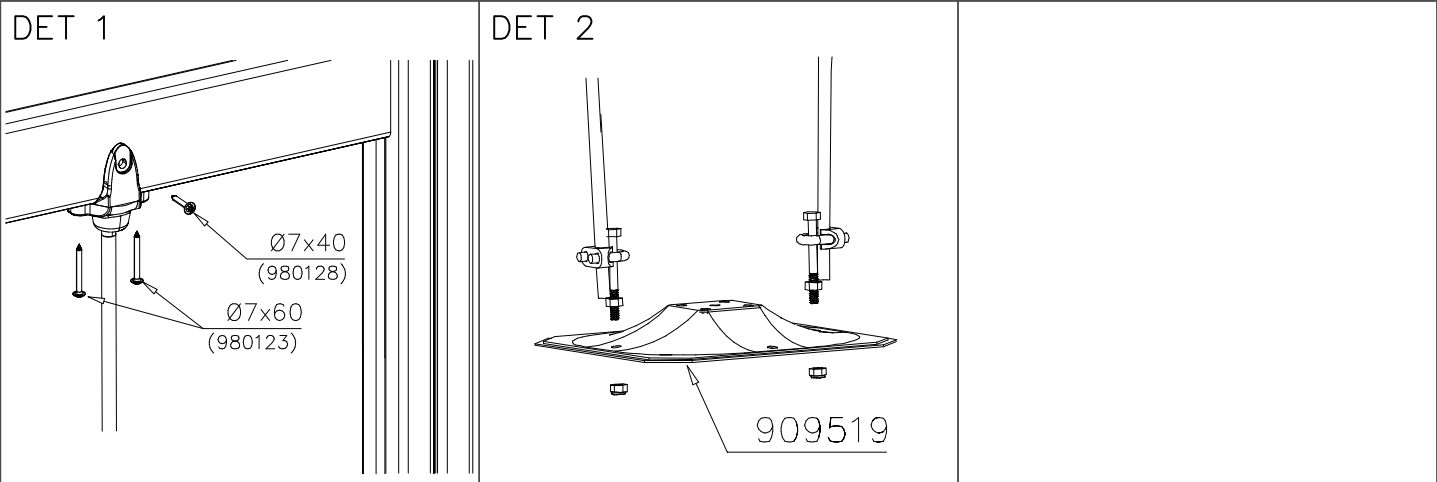
Ø7x60
(980123)

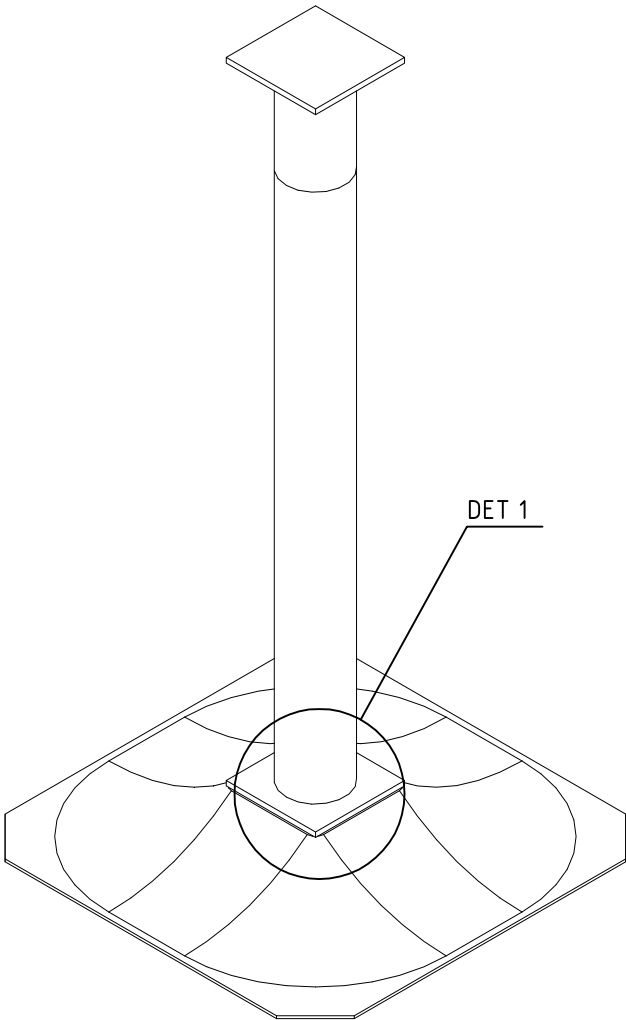


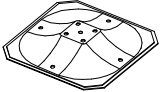


① 980123	PCS	② 980128	PCS
	4		2
Ø7x60		Ø7x40	
	PCS		PCS
	PCS		PCS
○ P14092	PCS	○ 708923	PCS
			
+870		+1470	

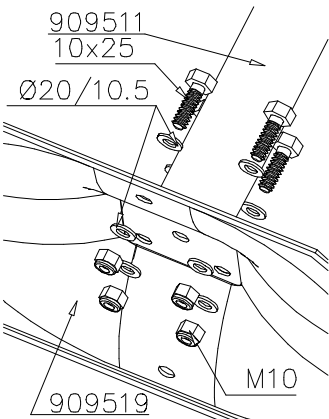


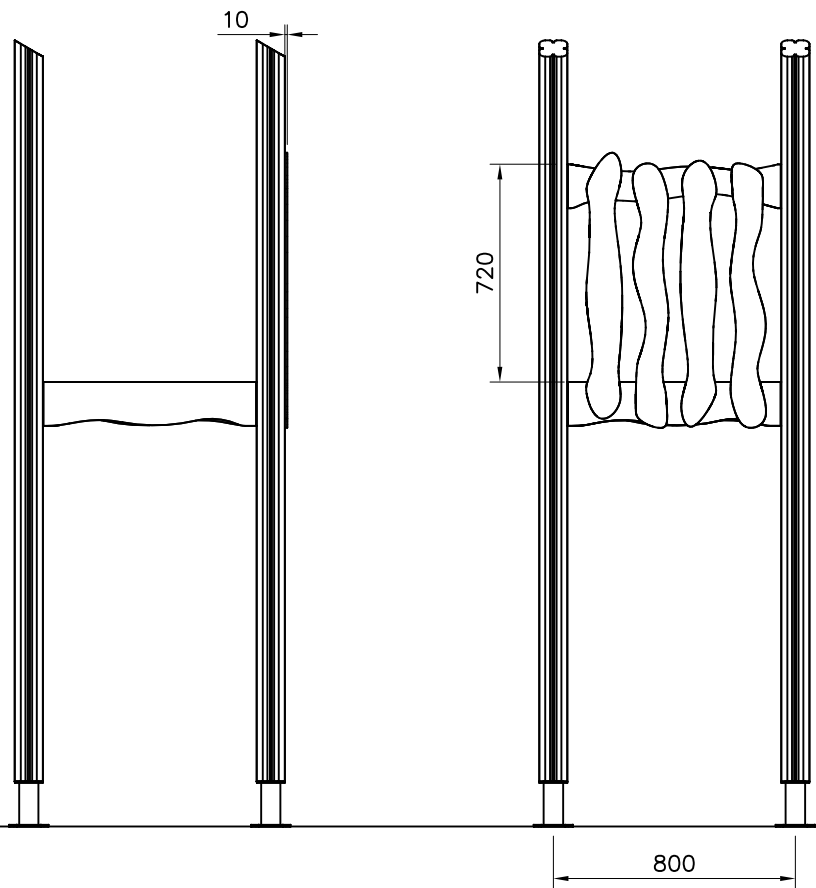
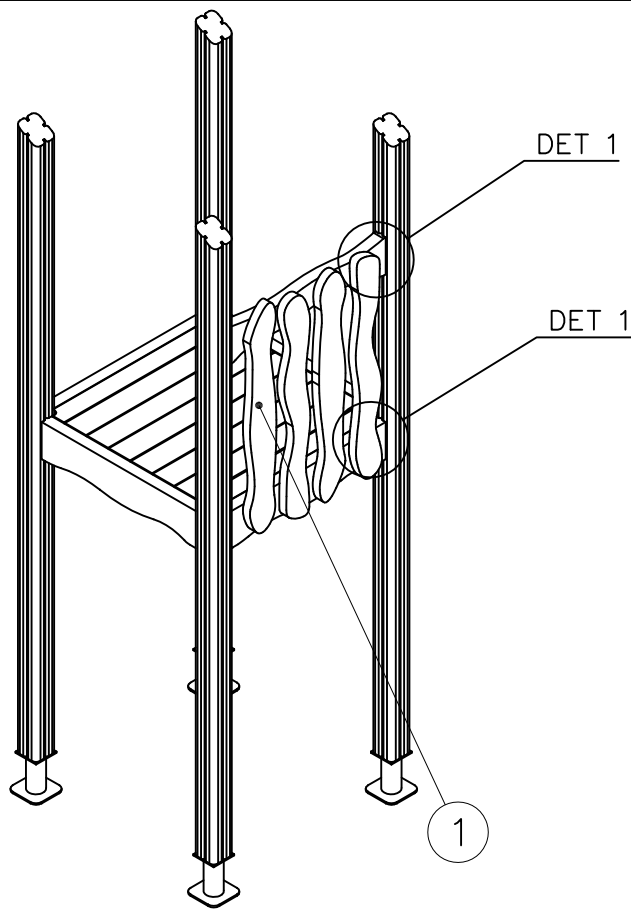


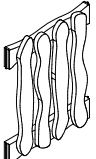
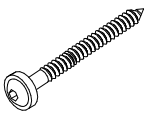


① 909511	PCS	② 909519	PCS
	1		1
③ 909637	PCS	④ 909638	PCS
	4		8
M10		Ø20/10.5	
⑤ 909639	PCS		PCS
	4		
M10x25			
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

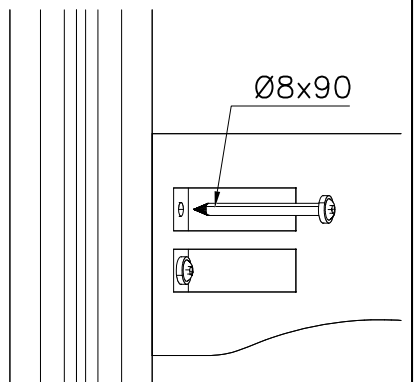
DET 1

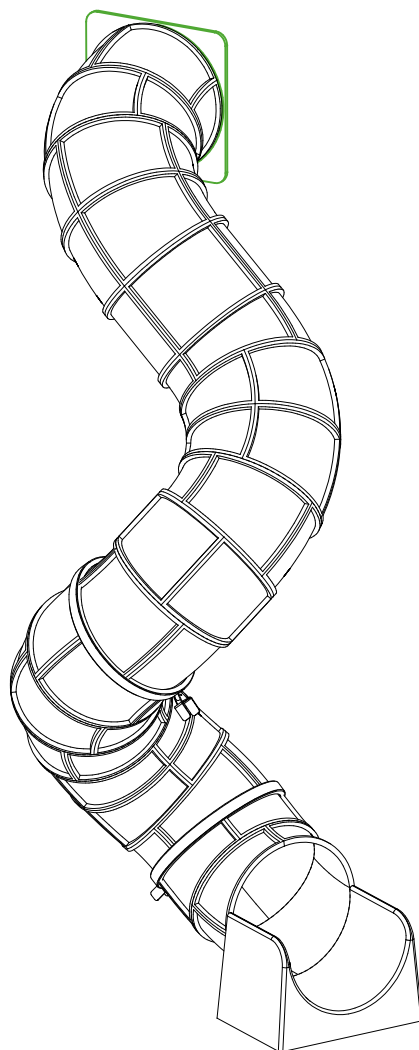




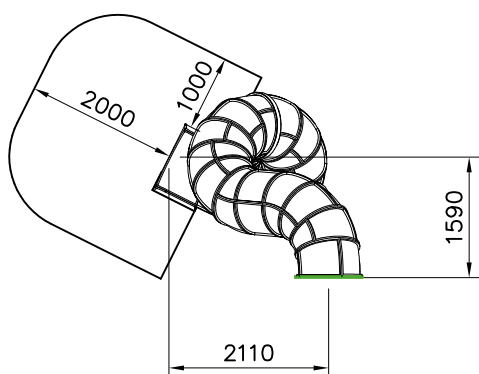
① 705210	PCS	② 903093	PCS
	1		8
		Ø8x90	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1

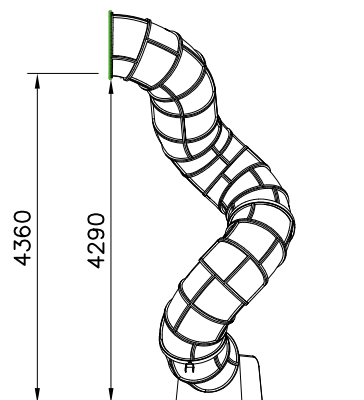




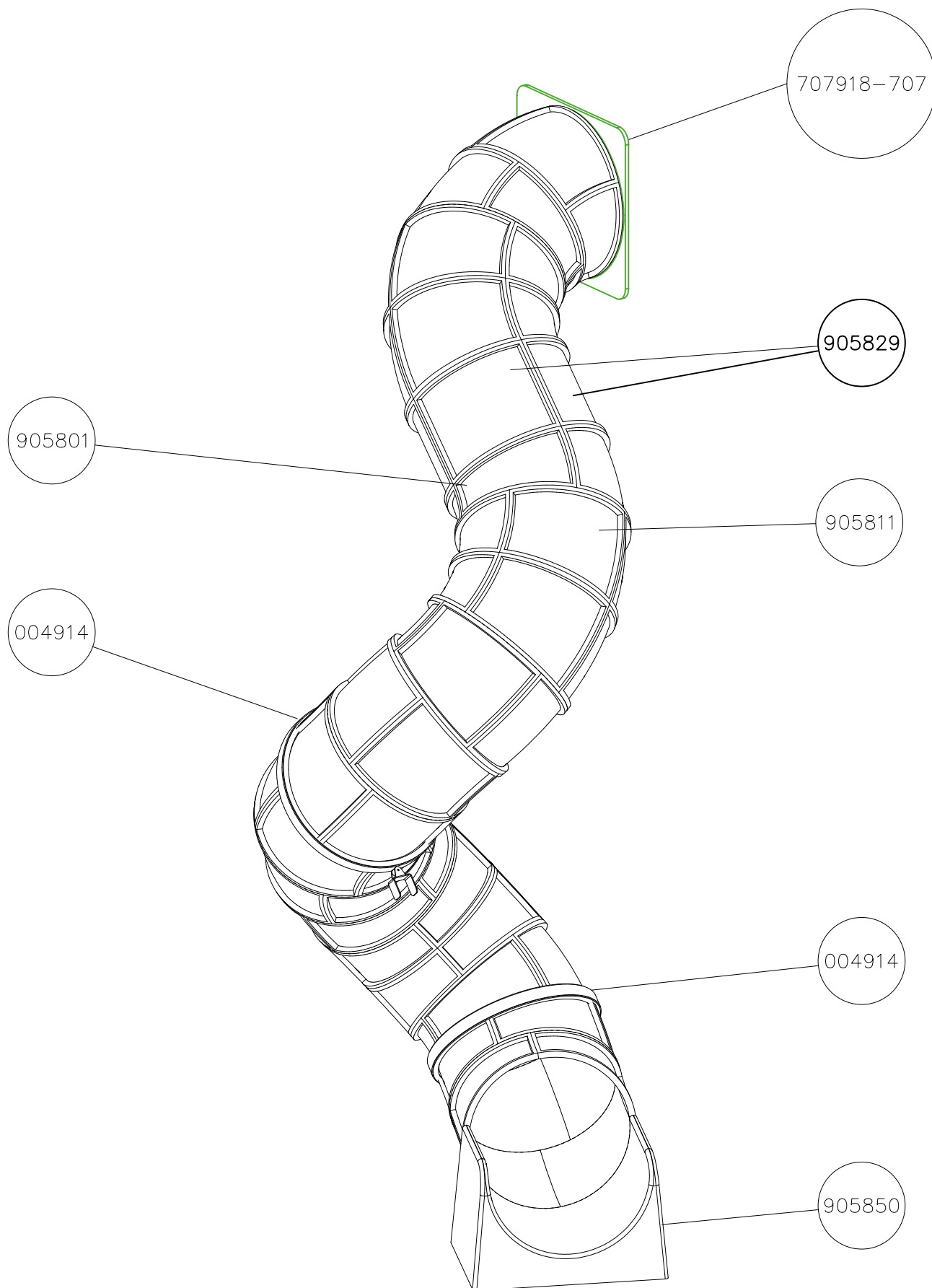
1 : 100



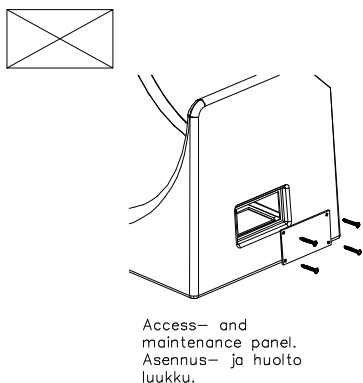
1 : 100



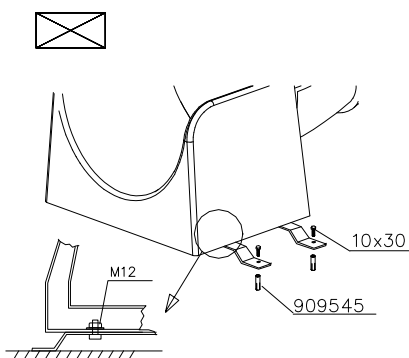
[illegible]



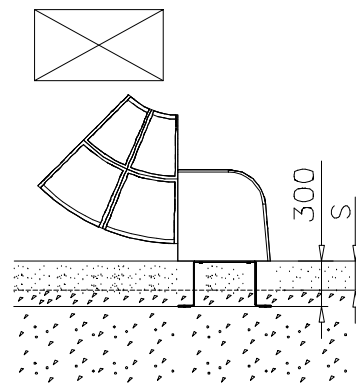
DET 1



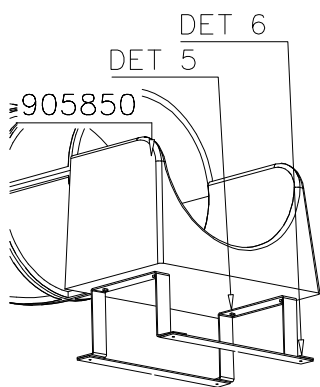
DET 2



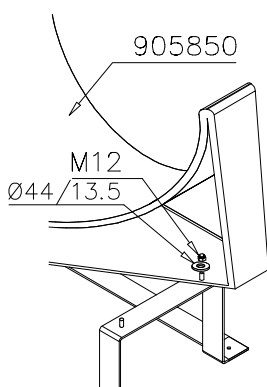
DET 3



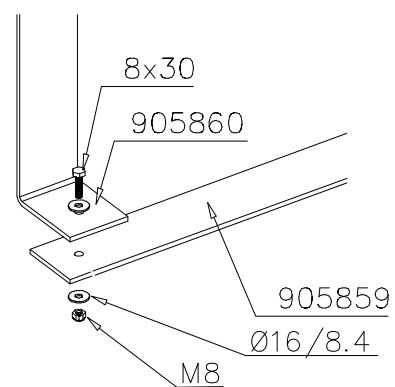
DET 4



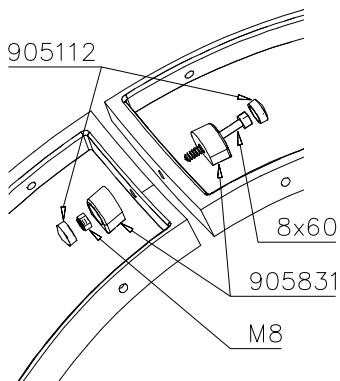
DET 5



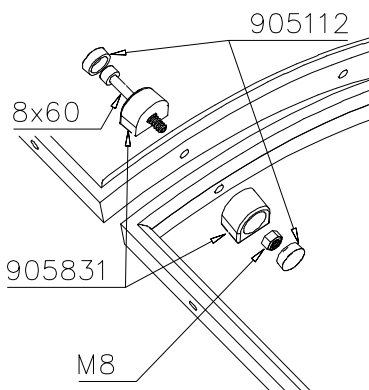
DET 6



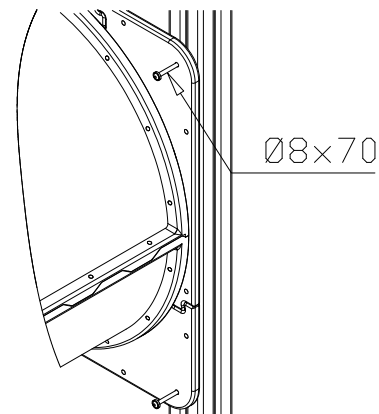
DET 7

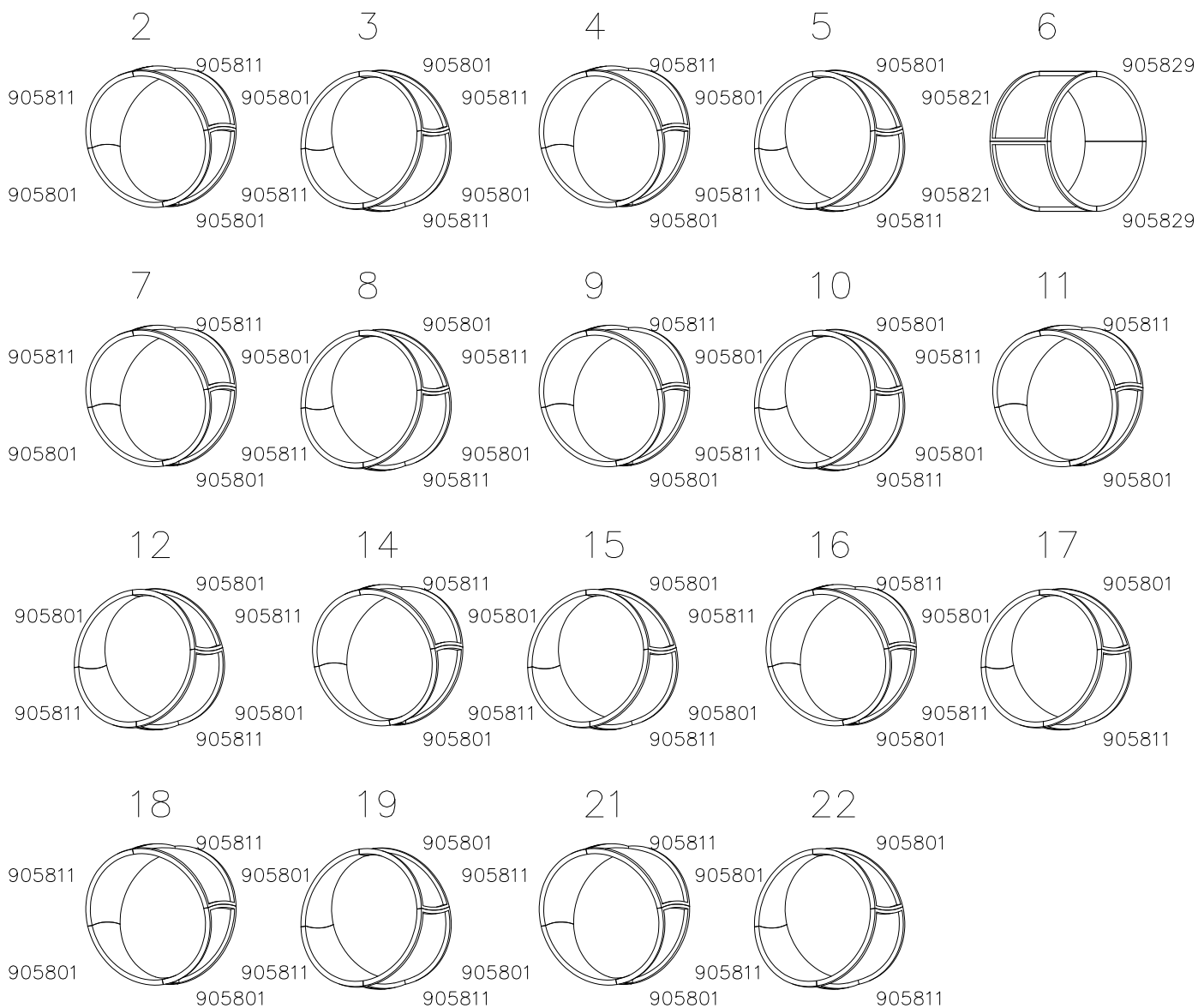


DET 8



DET 9

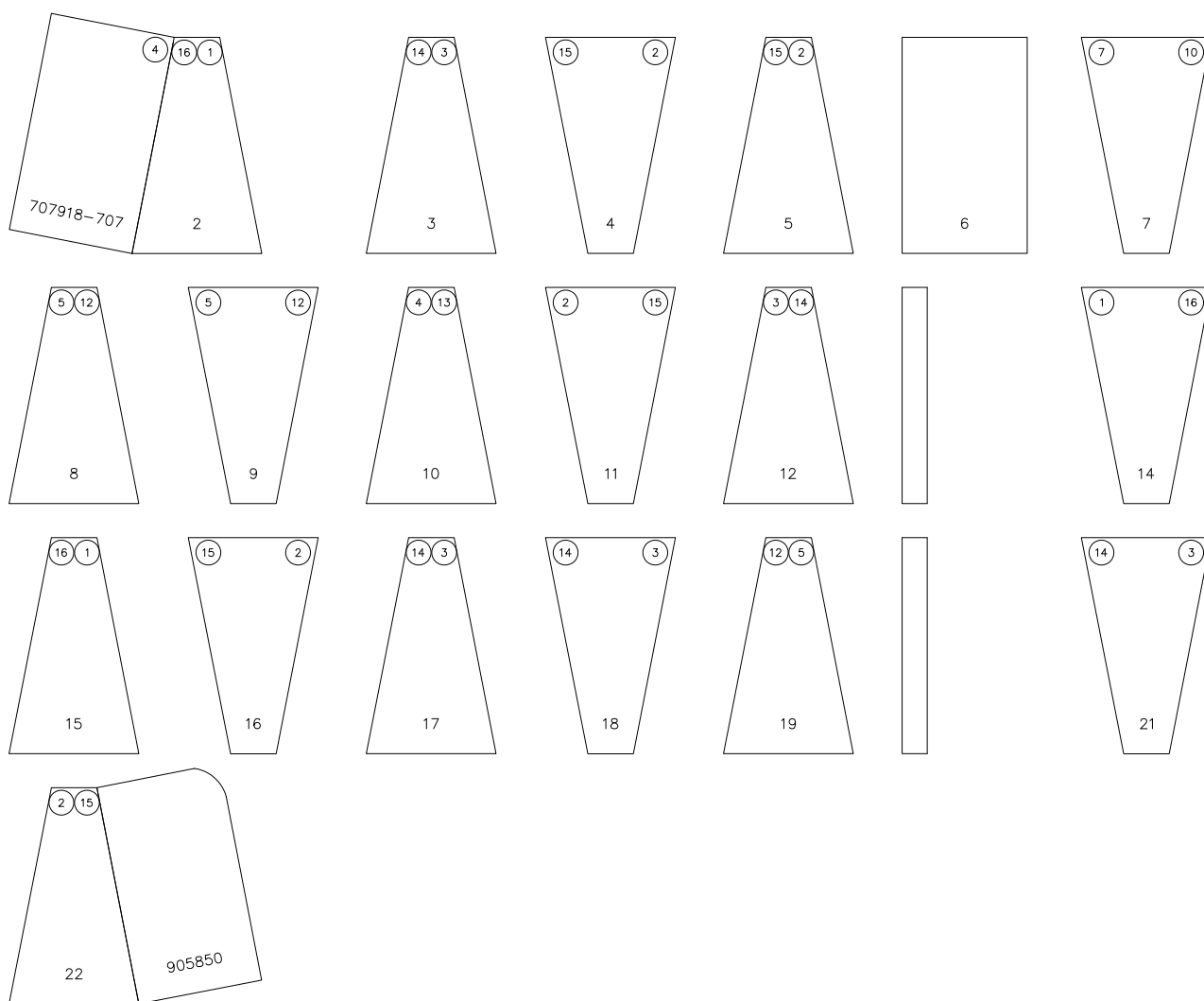
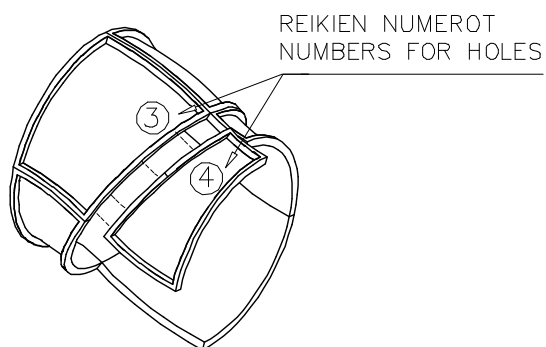




Esimerkki putken kokoamisesta
Example of installation

LIUKUPINTAAN EI SAA TULLA
LÄPINÄKYVIÄ MODUULEJA!!

NO TRANSPARENT PIECES ON
SLIDING SURFACE!!



Valmiiksi kasattujen osien osakokoonpanot ja vara-osa listat.

Ready installed component subassemblies and spare part list.

2

905811

905801

707918-707	909205 x 8	980150 x 8
		
905831 x 32	909208 x 16	909119 x 16
		

22

905811

905801

909252 x 13

700413 x 1

909205 x 16
909206 x 8

980150 x 16

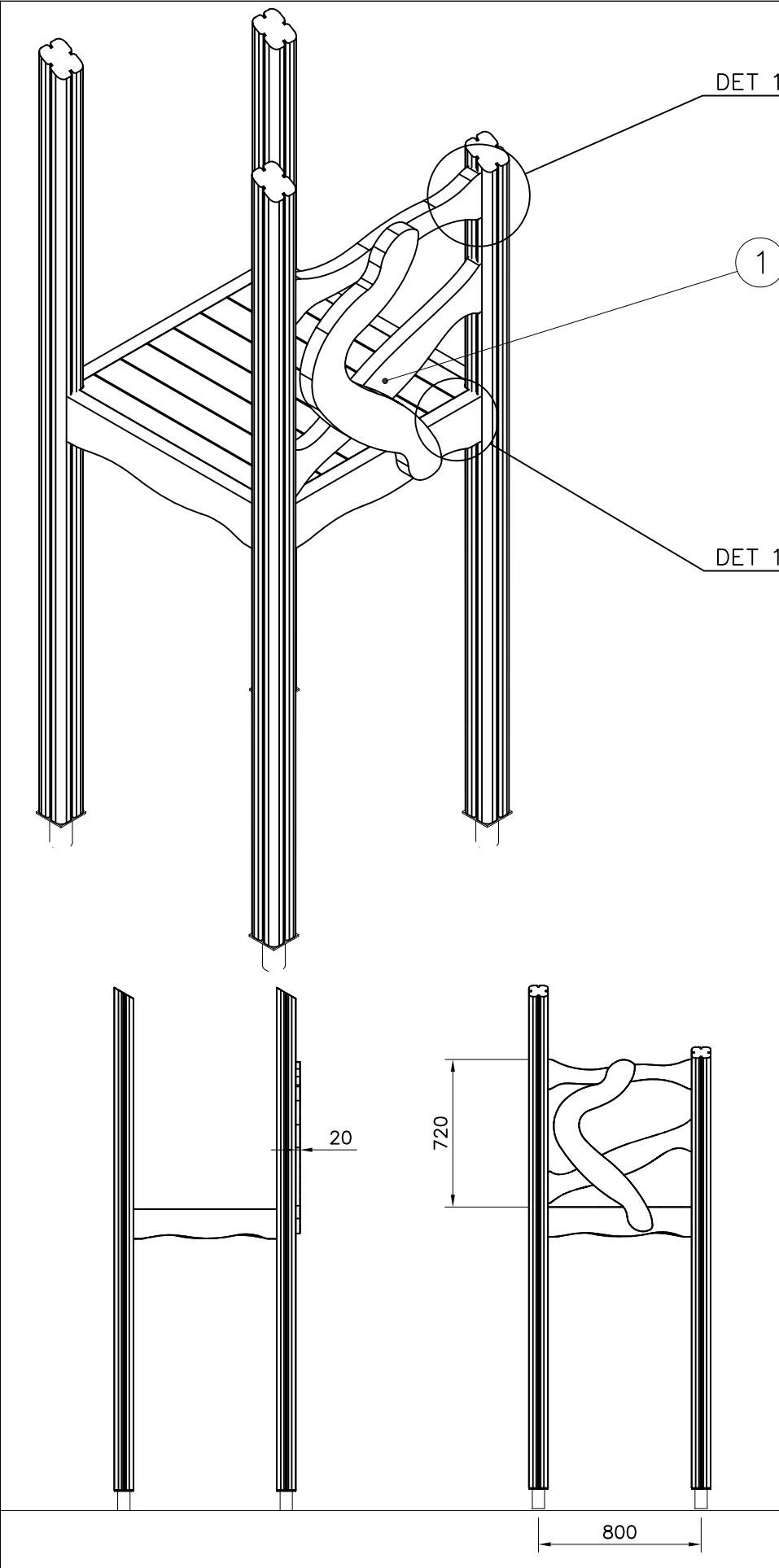
905831 x 32

905850

909208 x 8

980151 x 8

Position of the box: 98 degrees



① 705215	PCS	② 900240	PCS
	1		8
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1

