

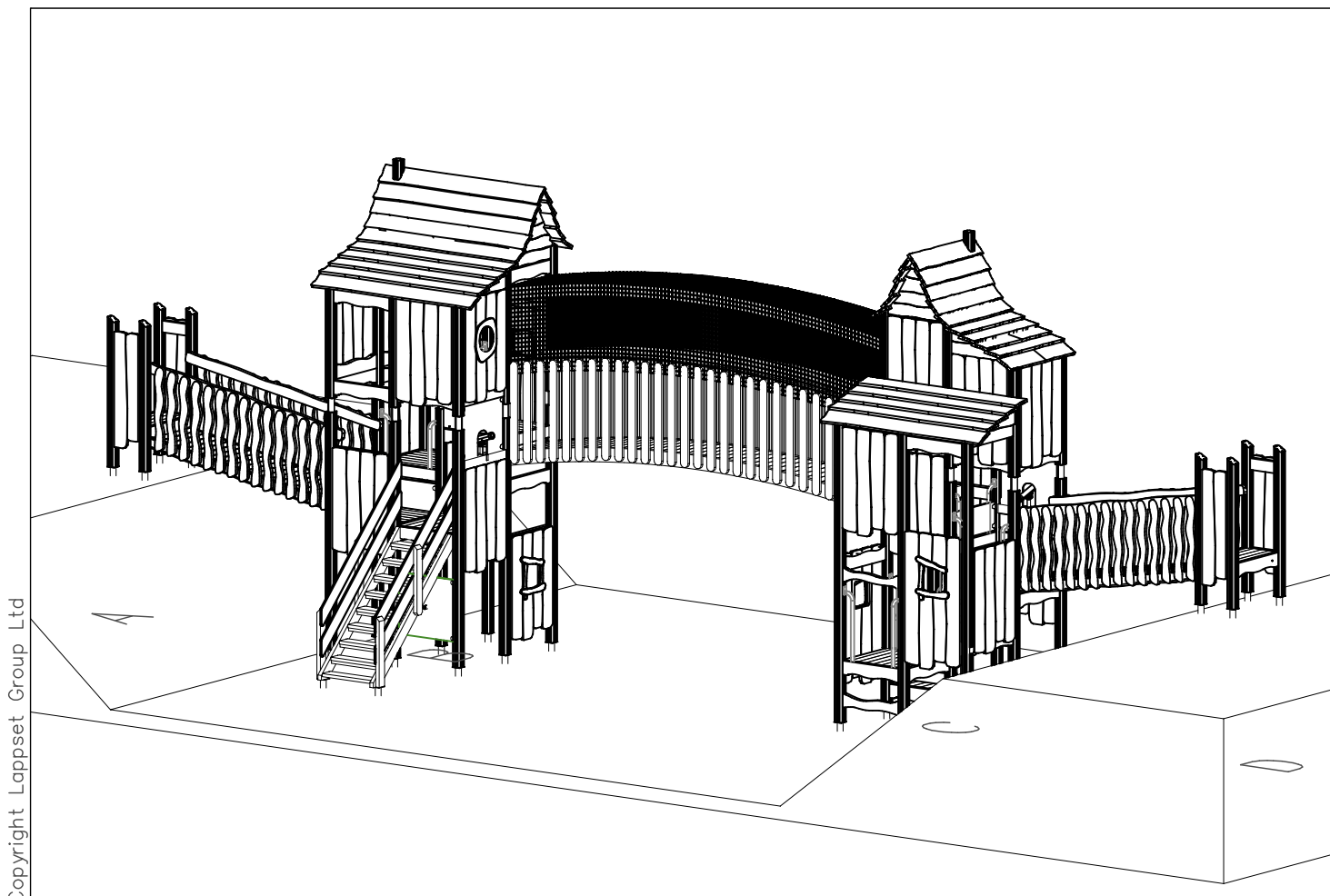
LAPPSET®

FLORA

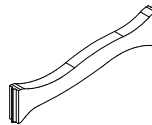
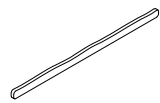
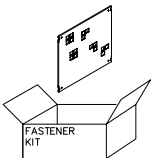
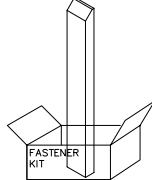


ASENNUSOHJE
MONTERINGSANSVISNING
INSTALLATION INSTRUCTION
AUFBAUANLEITUNG
NOTICE D'INSTALLATION

DATE: 14.12.2021

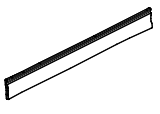
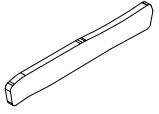
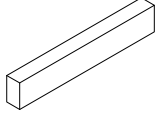
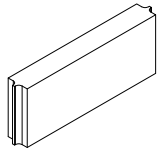
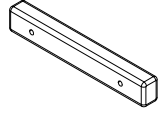
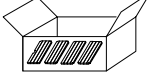

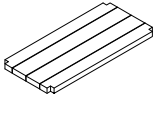
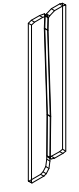
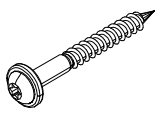
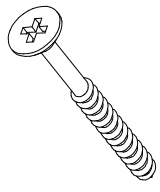
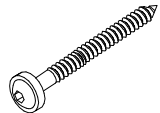
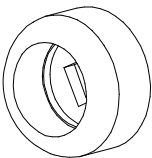
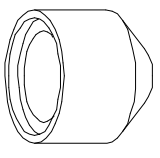
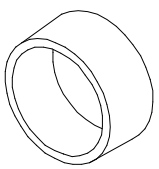


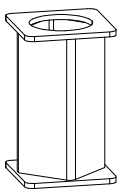
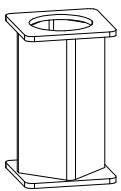

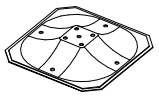
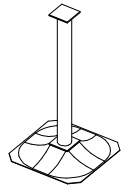

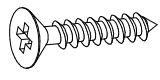
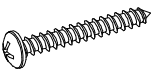

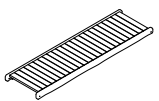

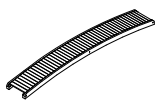
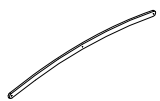



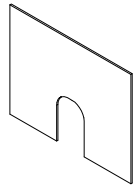


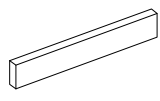
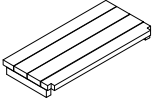
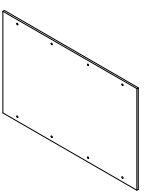
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DATE: 21.9.2021

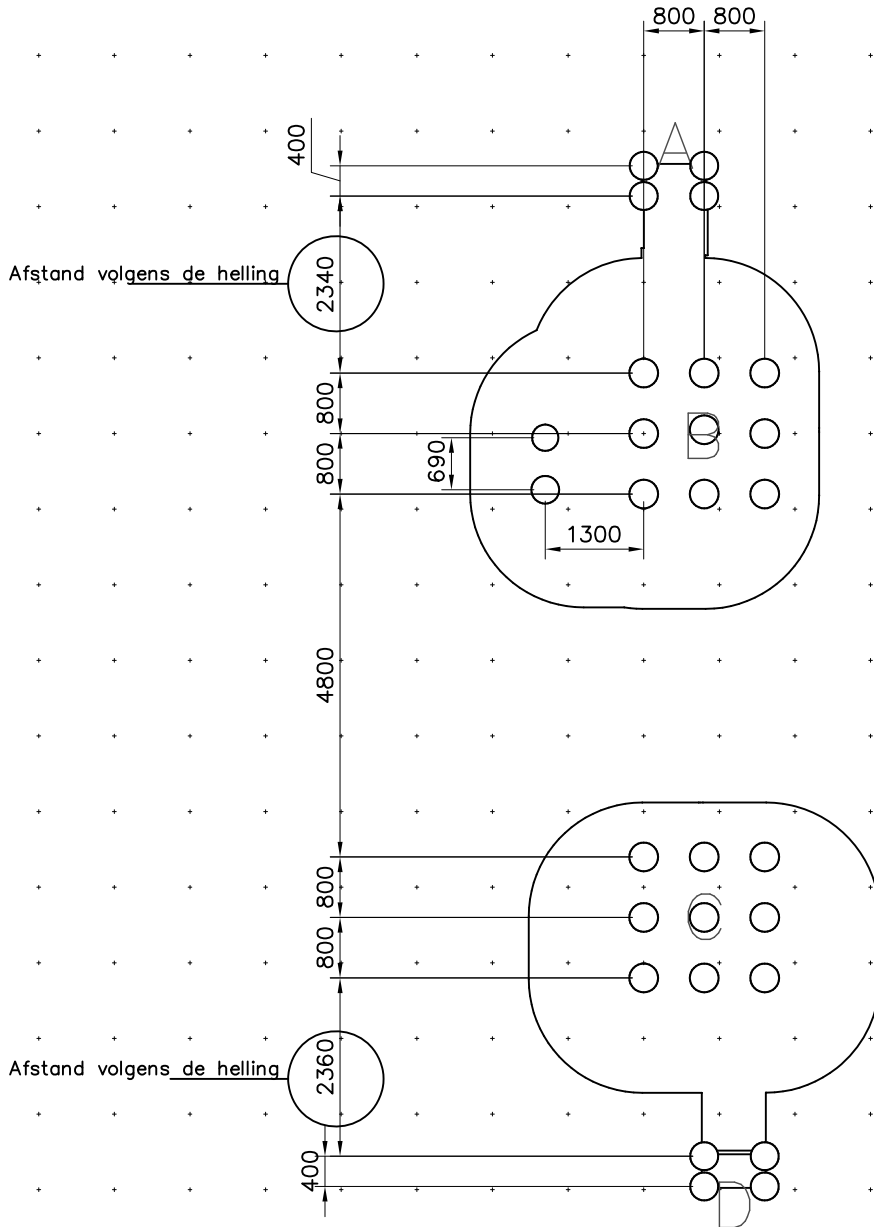
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705230  	PCS 1	705237  93x93x3138	PCS 3	705258  	PCS 9	705511  	PCS 2	706531  FASTENER KIT	PCS 20	706534  FASTENER KIT	PCS 6
706766-707 	PCS 1	706778  FASTENER KIT	PCS 1	707145  FASTENER KIT	PCS 2	707149  FASTENER KIT	PCS 2	707152-707  15x145x2009	PCS 4	707192  +1470	PCS 1
707226  FASTENER KIT	PCS 1	707304 	PCS 2	707340-707  15x300x702	PCS 4	707585  FASTENER KIT	PCS 2	707732  FASTENER KIT	PCS 19	707912  L 704	PCS 2
708370 	PCS 13	708372  28x200x2000	PCS 18	708374  690x704	PCS 5	708407 	PCS 5	708469  93x93x200	PCS 2	708472 	PCS 1
708473 	PCS 2	708474 	PCS 6	708595  28x700x1100	PCS 4	708681  68x385x725	PCS 3	708691  28x700x1100	PCS 13	708696  68x385x725	PCS 5
708700  700x1400	PCS 2	708746  L 724	PCS 22	708873  28x200x1100	PCS 1	708874  28x200x1100	PCS 1	708882  8-BOLTS 93x93x2450	PCS 15	708896  28x200x2000	PCS 1

DATE: 21.9.2021

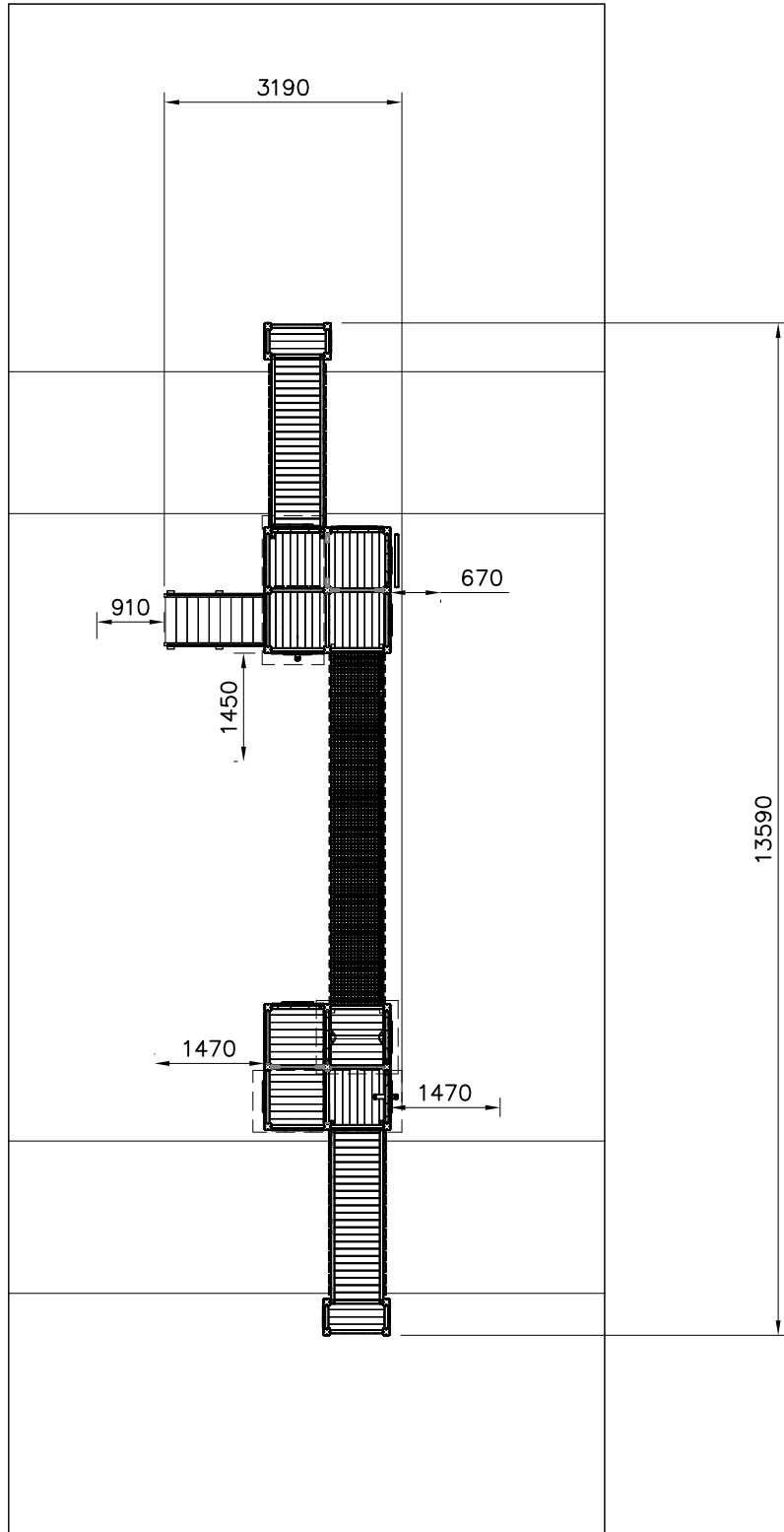
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709867  32x350x748	PCS 2	709896  28x300x1200	PCS 4	900240  Ø8x70	PCS 120	902270  Ø5x50	PCS 4	903093  Ø8x90	PCS 458	905083  Ø32	PCS 100
905104  M10	PCS 152	905112  Ø22	PCS 100	907688-216  13	PCS 13	907701-216  6	PCS 6	909224  8x100 L 150	PCS 4	909491  L 150	PCS 15
909511  20	PCS 20	909519  20	PCS 20	909521  8	PCS 8	980100  388 Ø5x60	PCS 388	980110  36 4x35	PCS 36	980114  4 Ø4x20	PCS 4
980128  132 Ø7x40	PCS 132	A10376  2 	PCS 2	P00053  1 L4900	PCS 1	P00056  4 45x145x4900	PCS 4	P05358  1 3320x4820	PCS 1	P07526  18 L=1546	PCS 18
P07664  5 L 1200	PCS 5	P08265  2 8x550x702	PCS 2	P13118  58 28x95x1060	PCS 58	P13252  1	PCS 1	P15136  2 45x120x704	PCS 2	P15142  2 350x748	PCS 2
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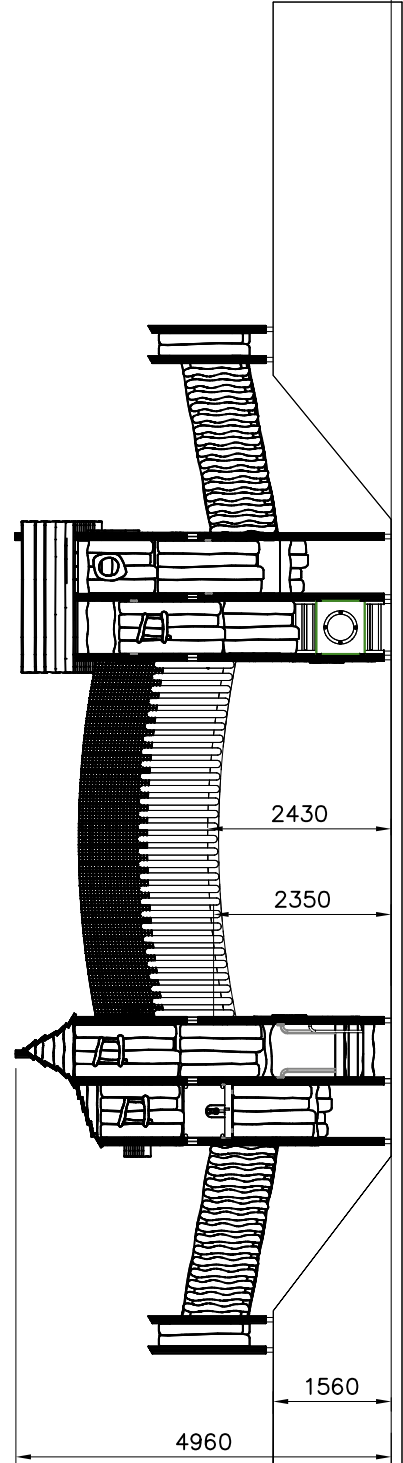
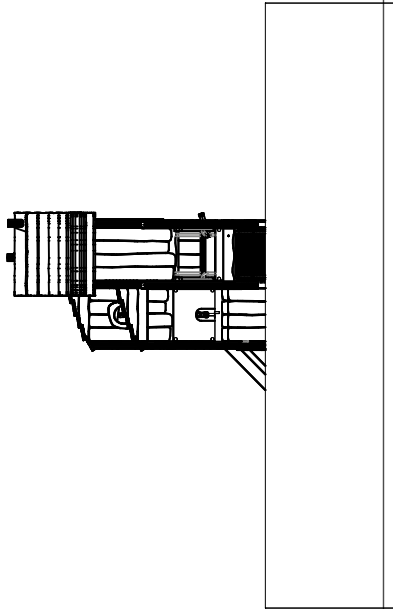
EN/AS Impact Area 56 m²

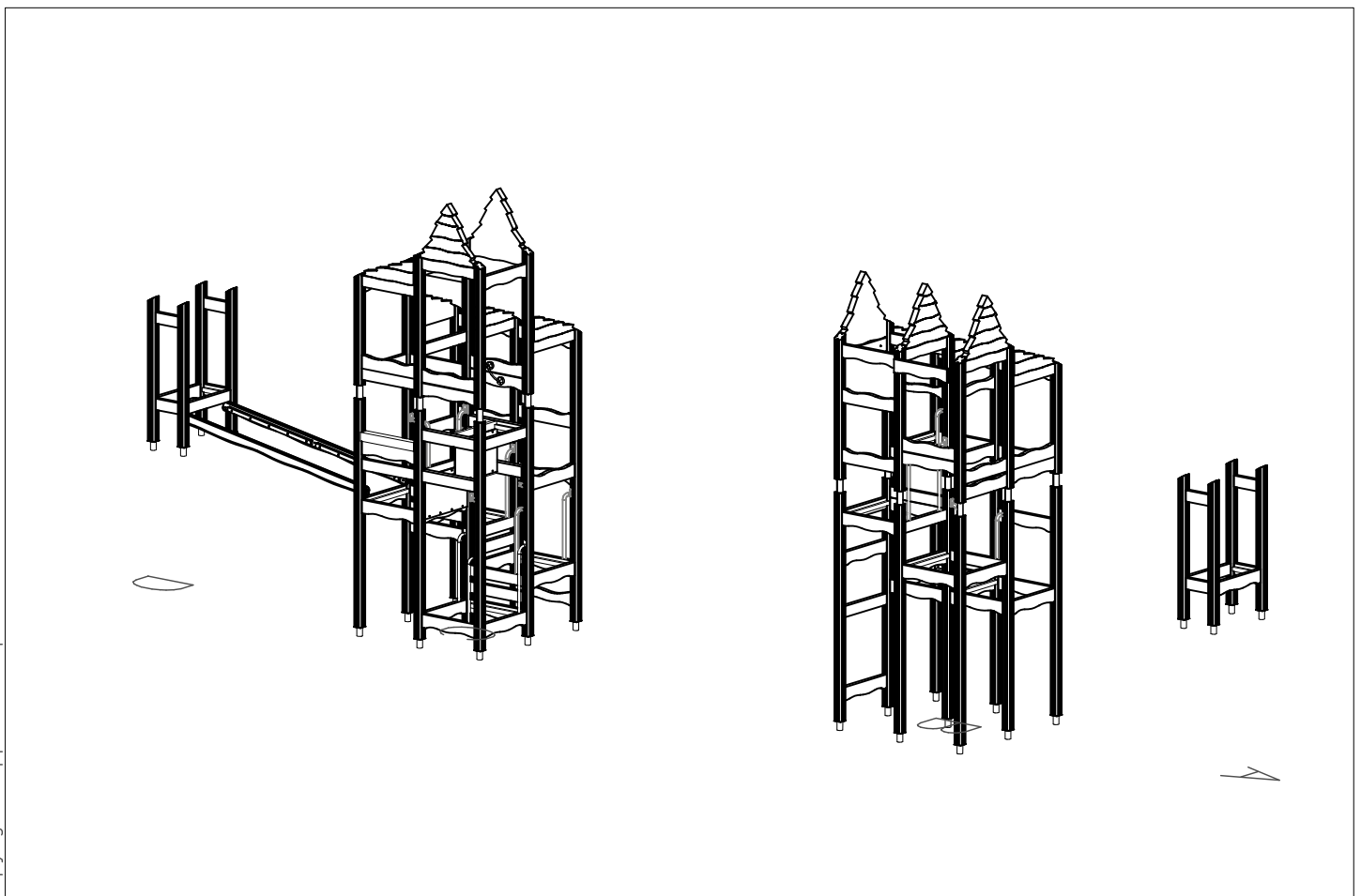
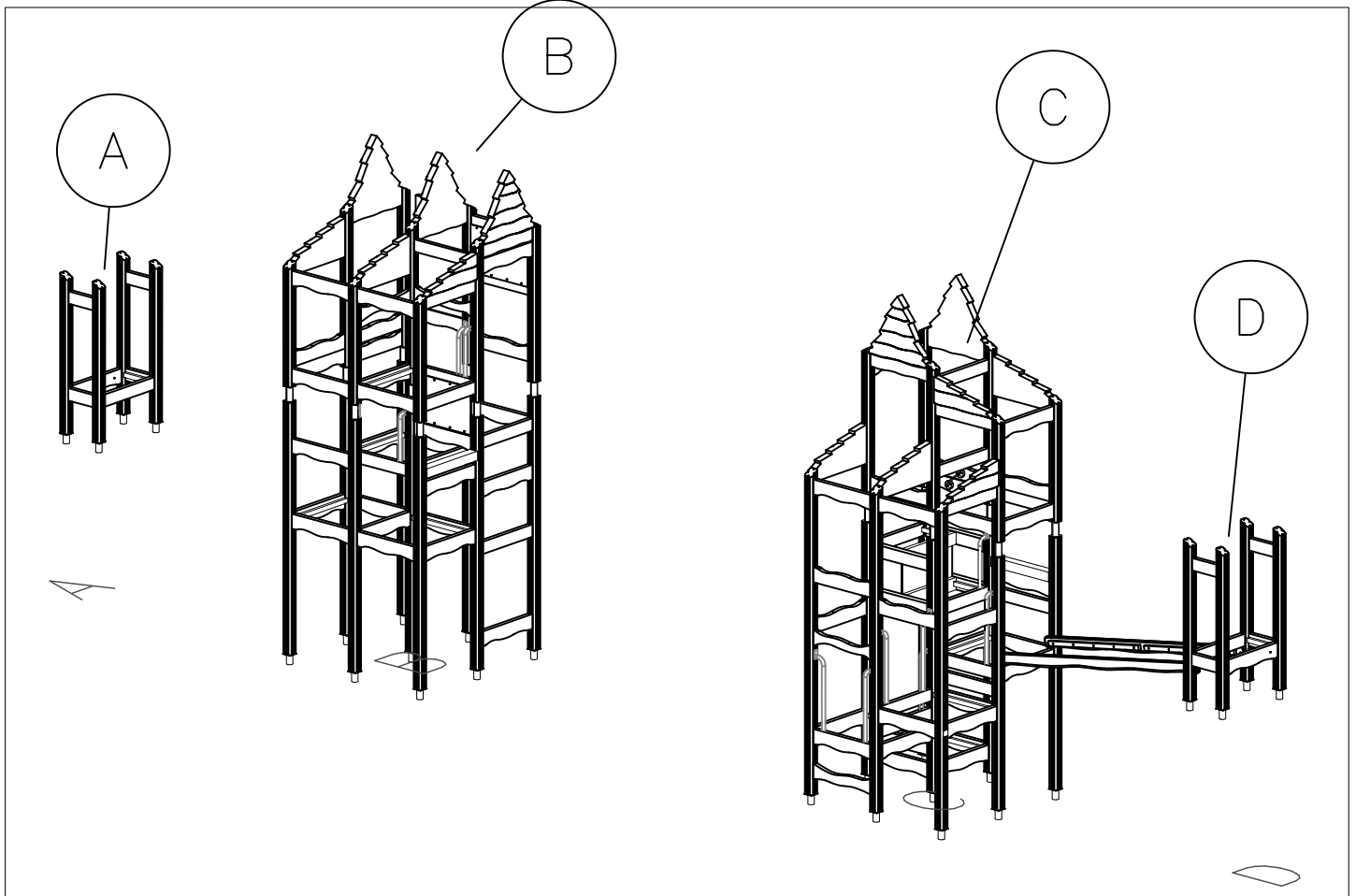
Grid size = 1000 mm



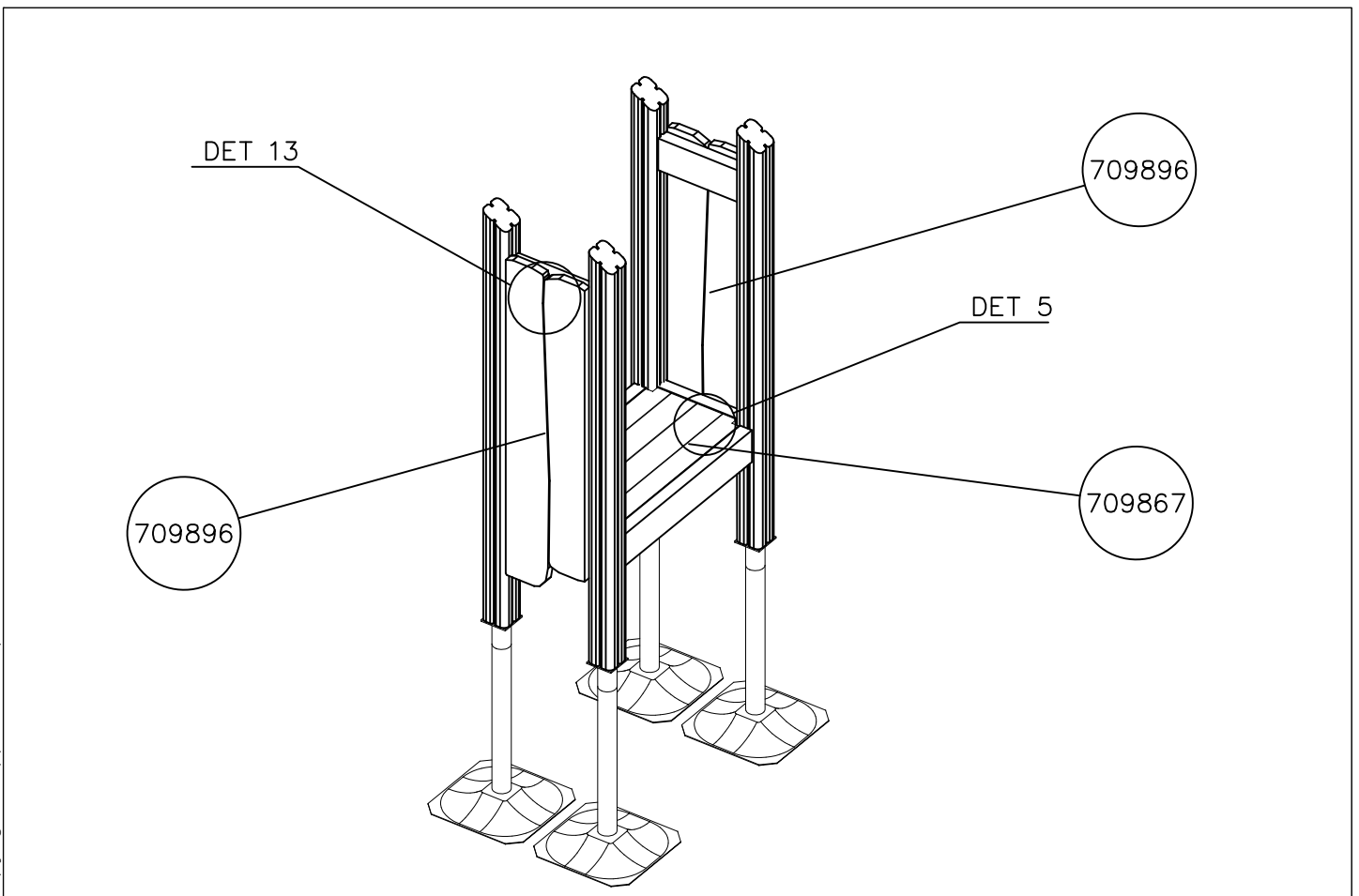
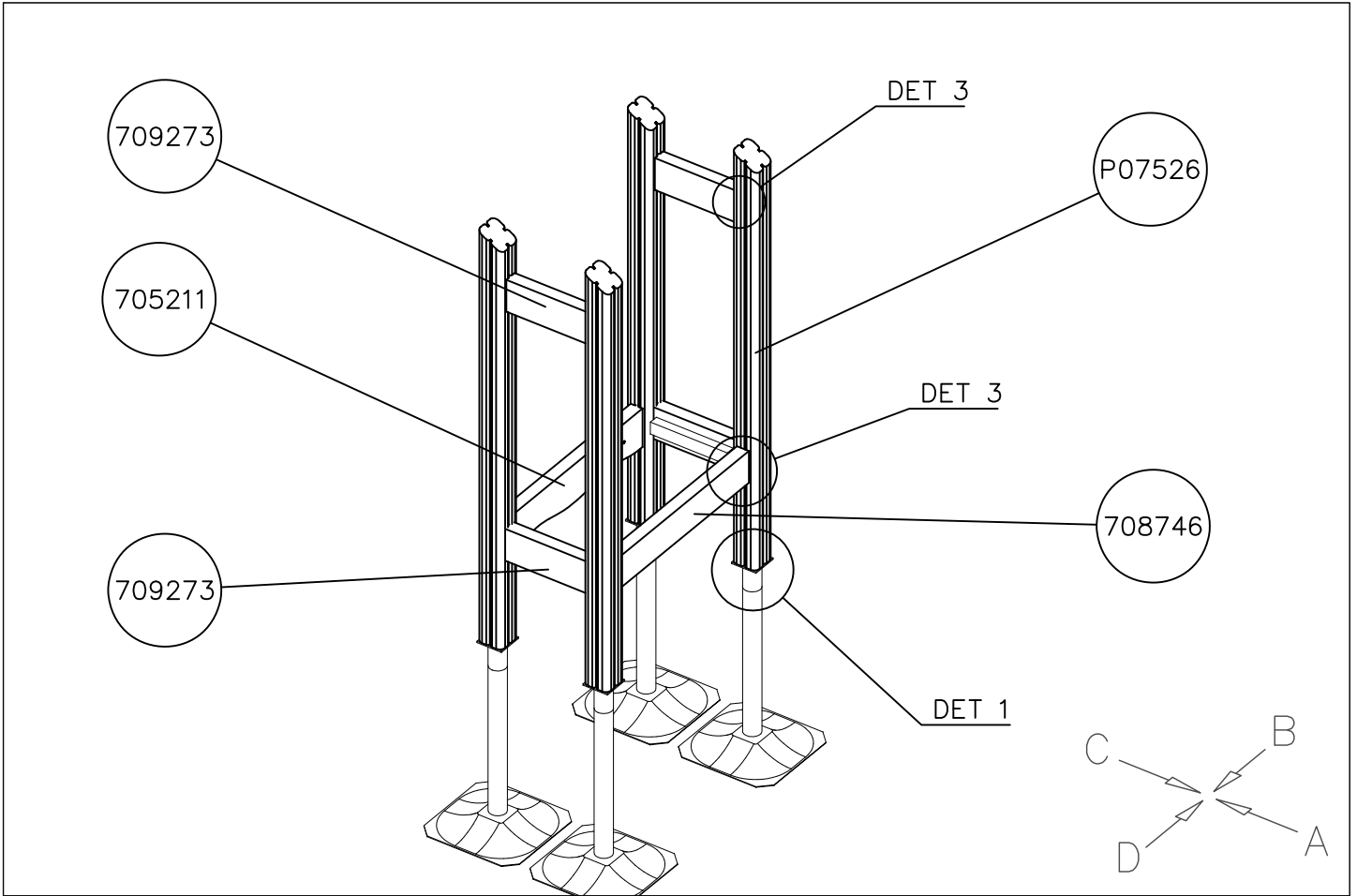
- EN/AS Impact Area 36.3 m²
- Falling Space 60.5 m²
Max Falling Height 1470 mm







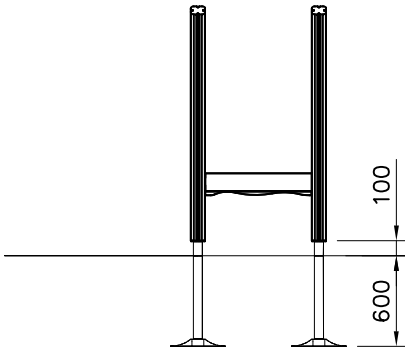
<p>DET 1</p>	<p>DET 2</p>	<p>DET 3</p>	<p>DET 4</p>
<p>DET 5</p>	<p>DET 6</p>	<p>DET 7</p>	<p>DET 8</p>
<p>DET 9</p>	<p>DET 10</p>	<p>DET 11</p>	<p>DET 12</p>
<p>DET 13</p>	<p>DET 14</p>	<p>DET 15</p>	<p>DET 16</p>
<p>DET 17</p>	<p>DET 18</p>		



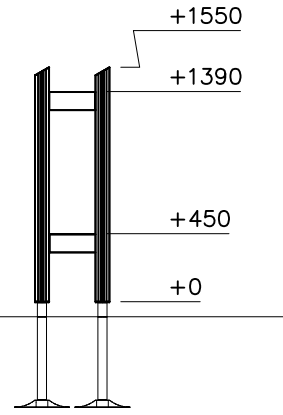
DATE: 14.12.2021

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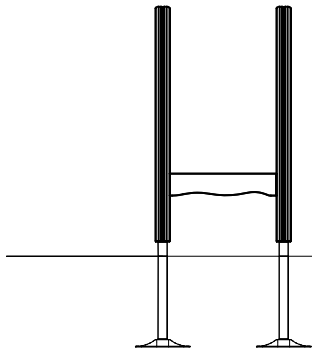
(A)



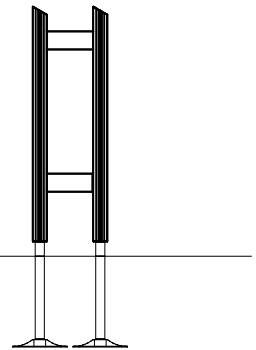
(B)

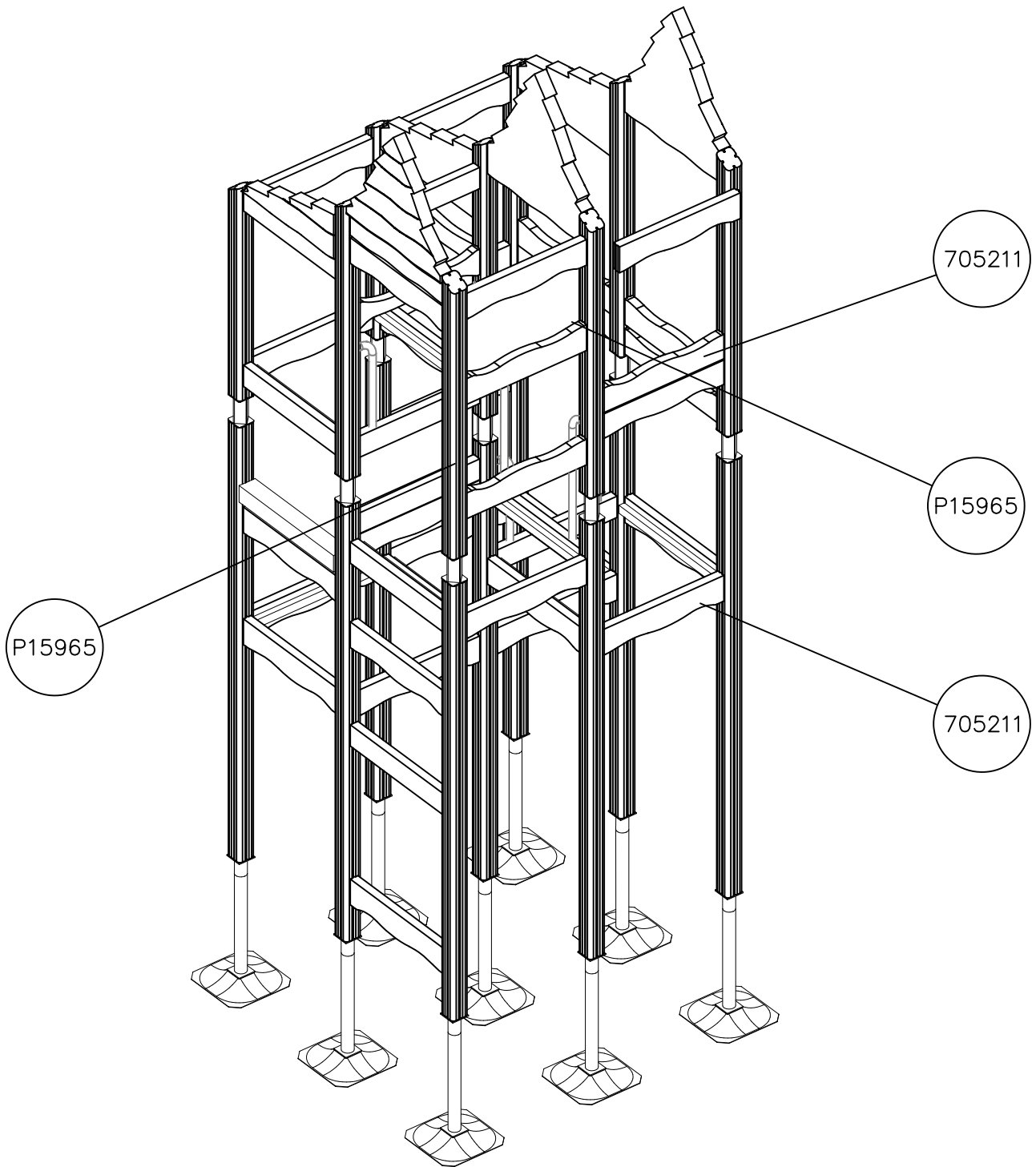


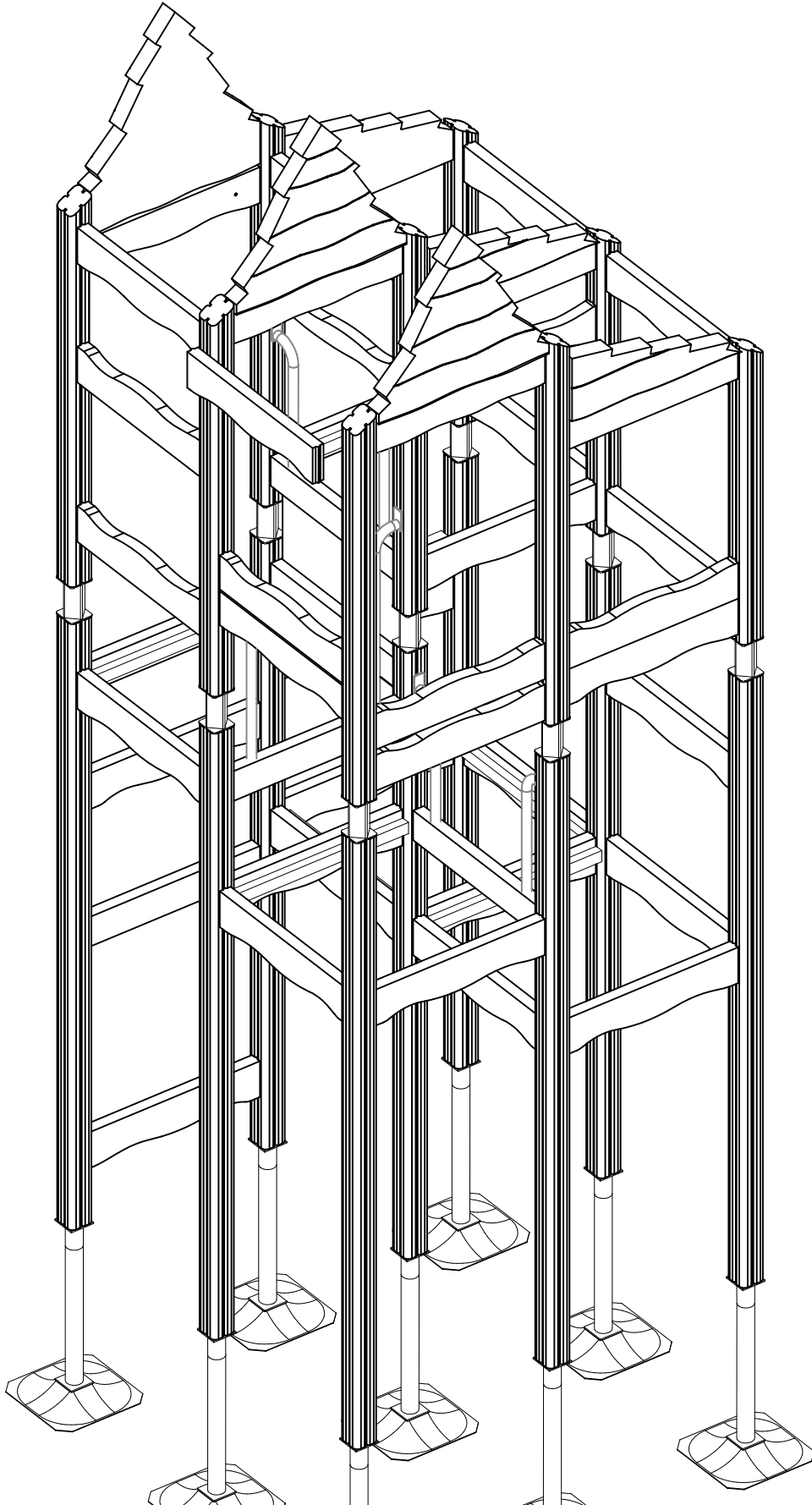
(C)

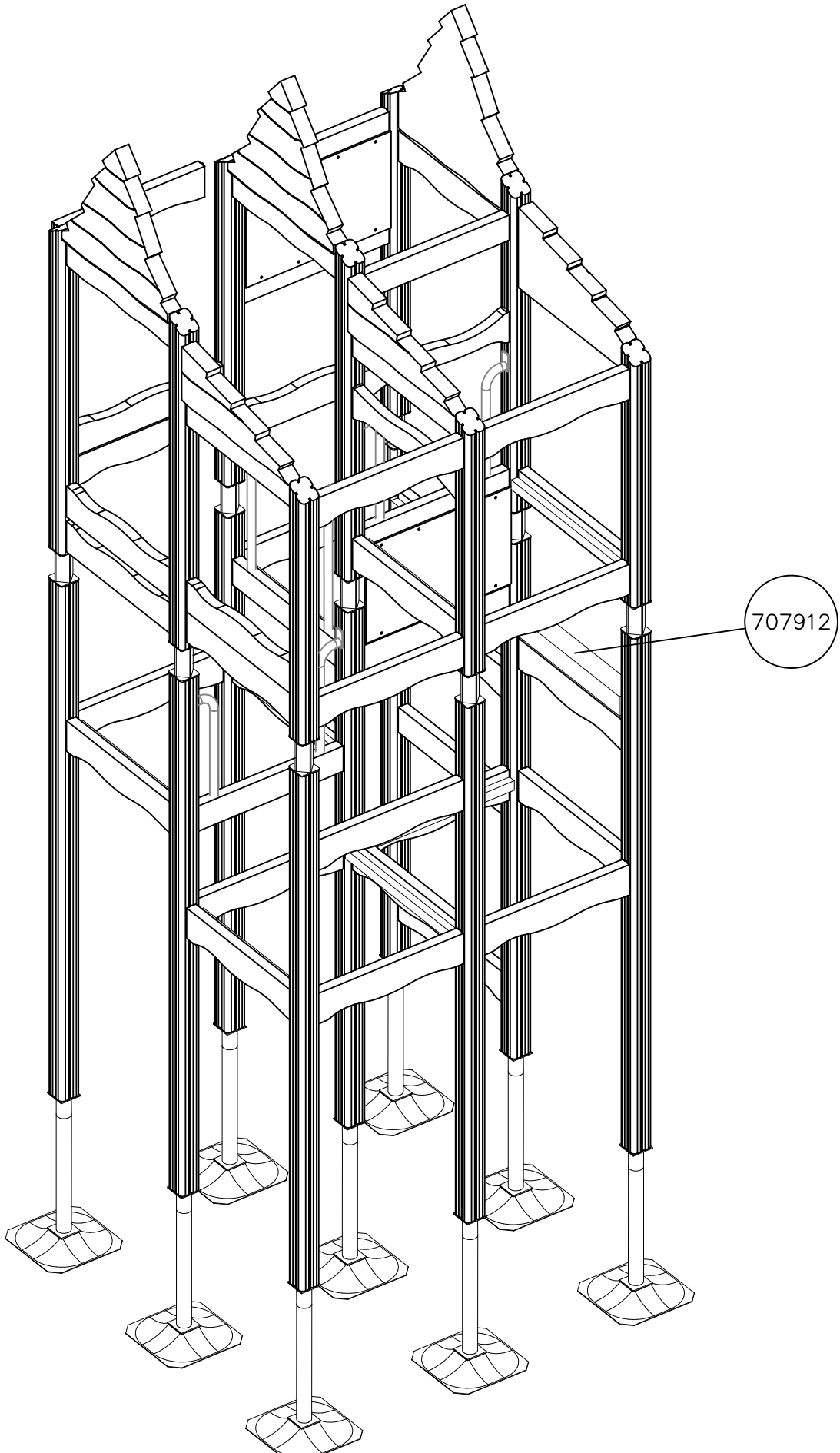


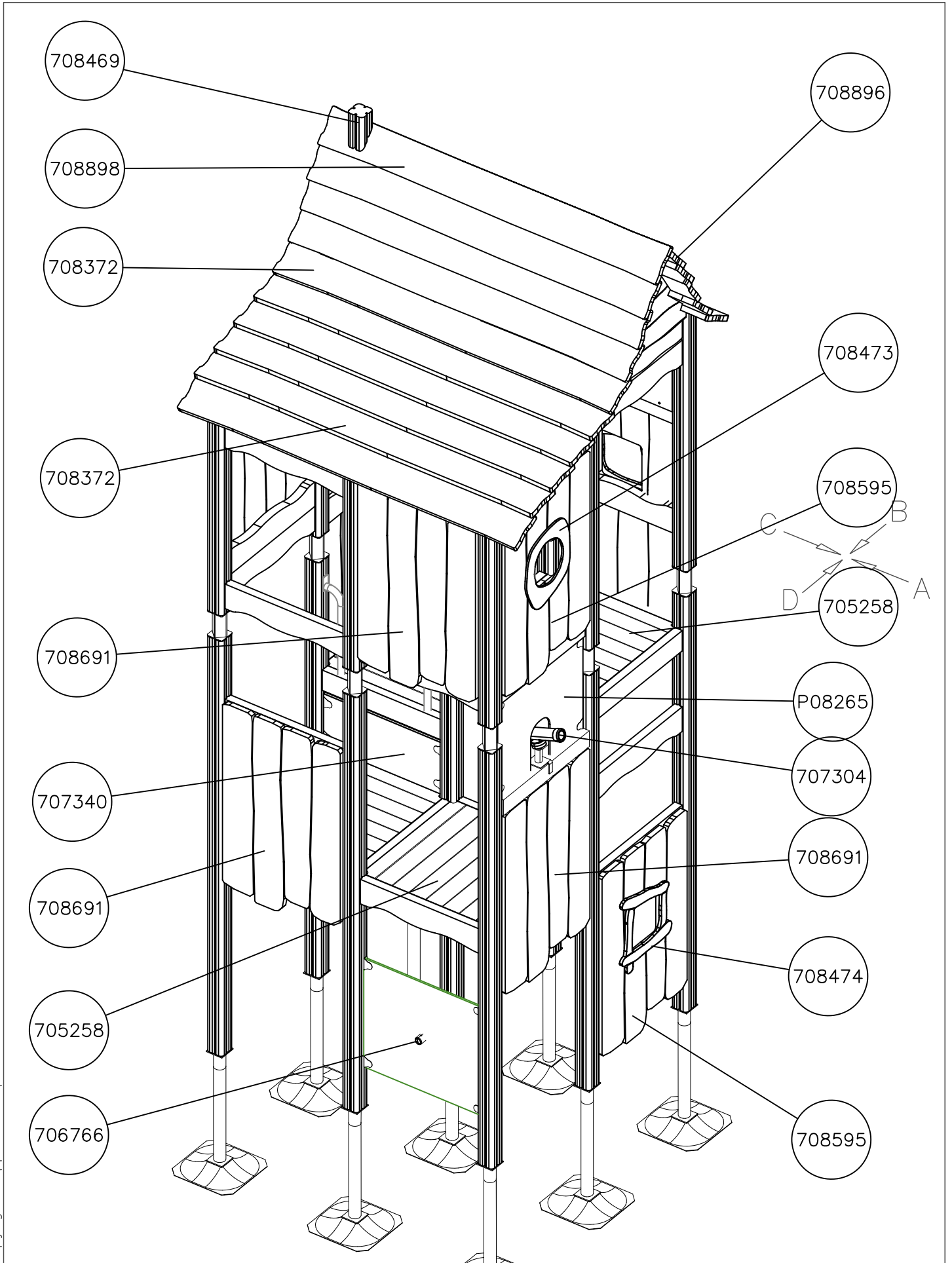
(D)

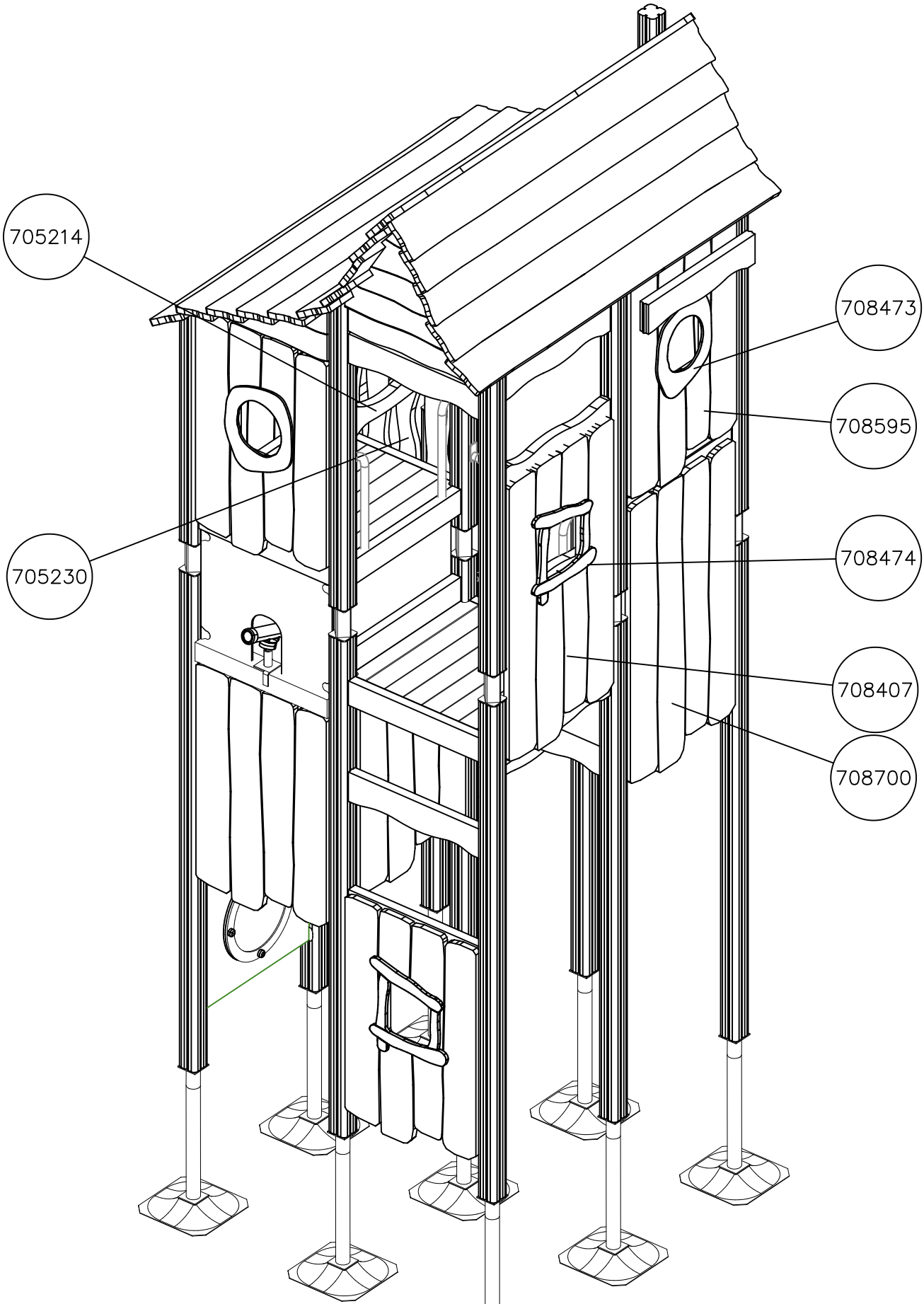


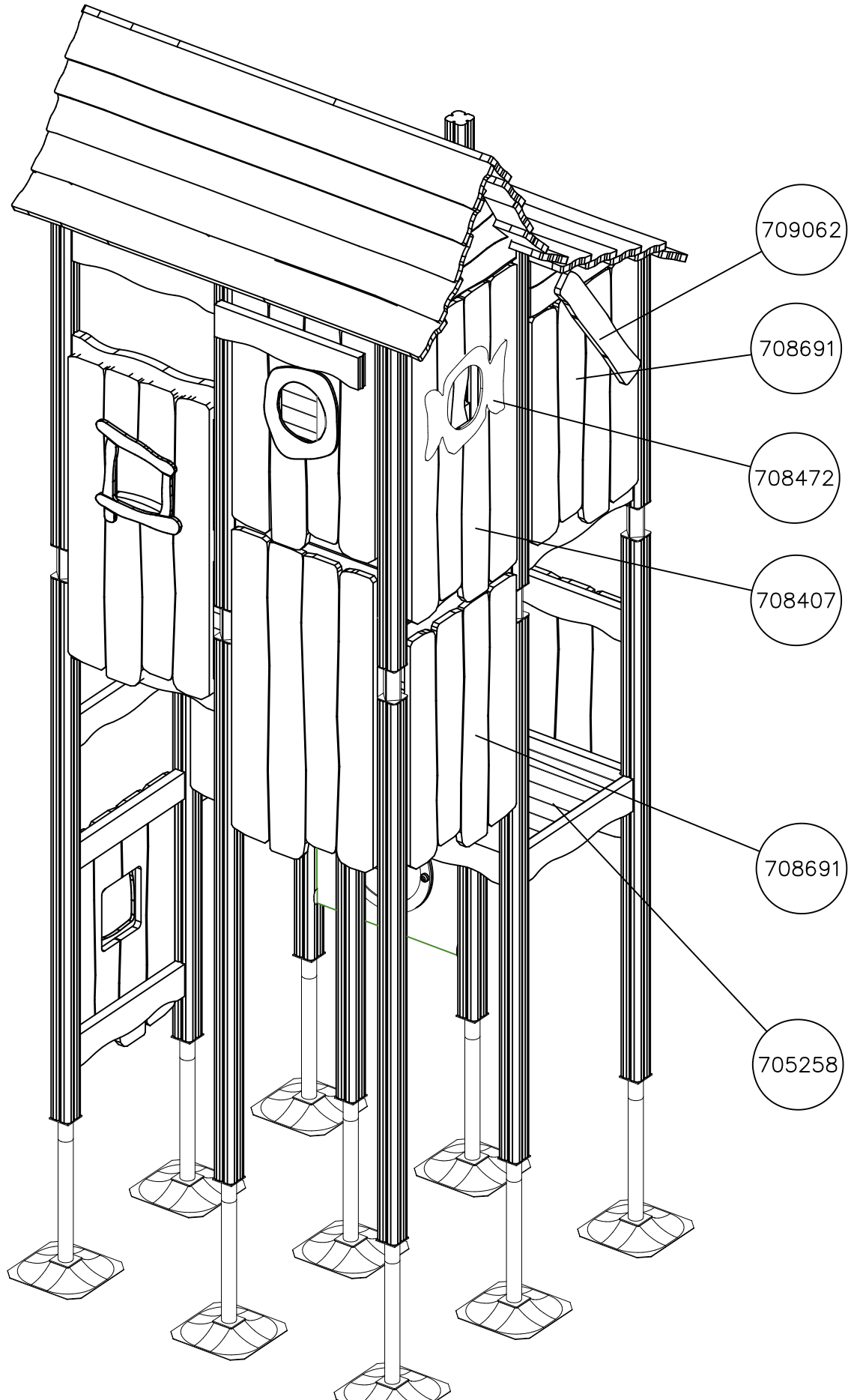


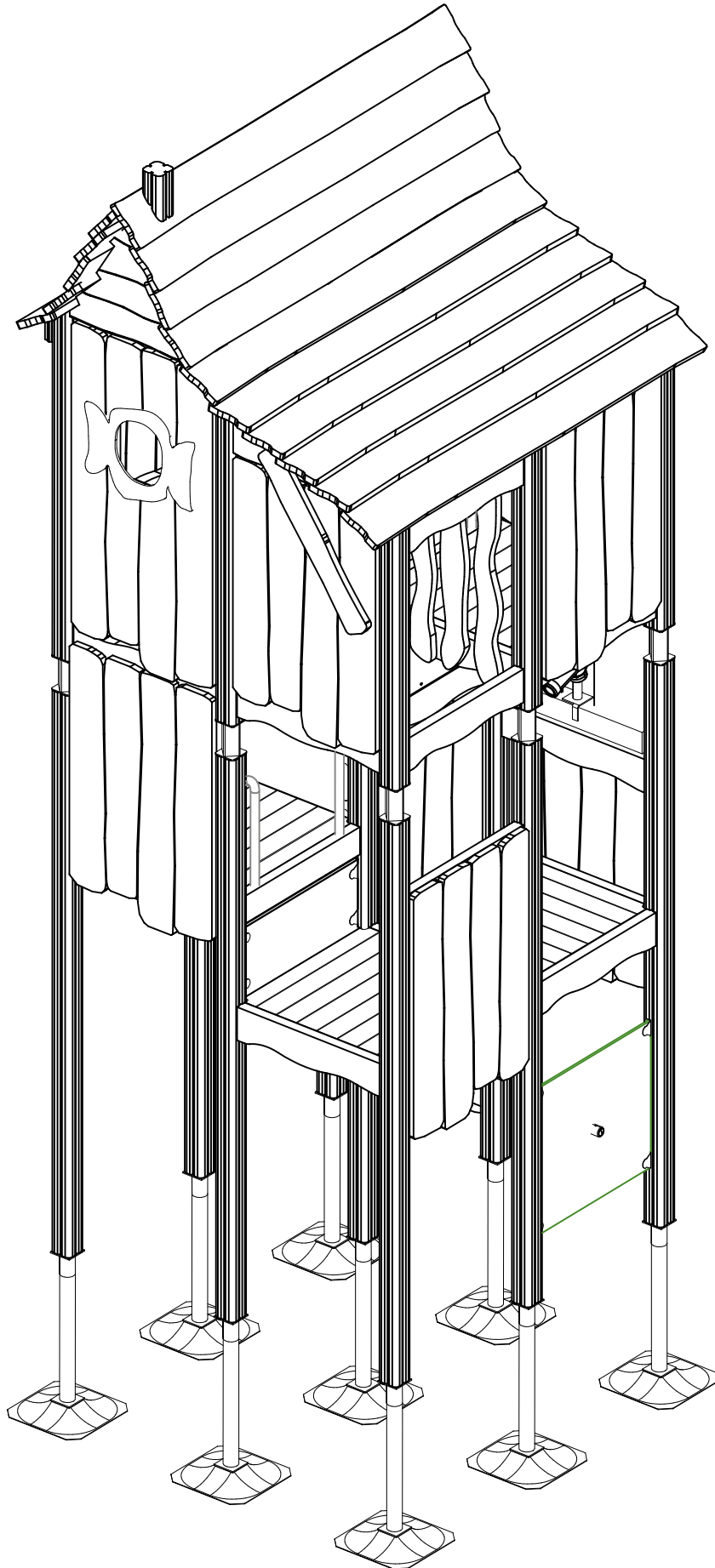


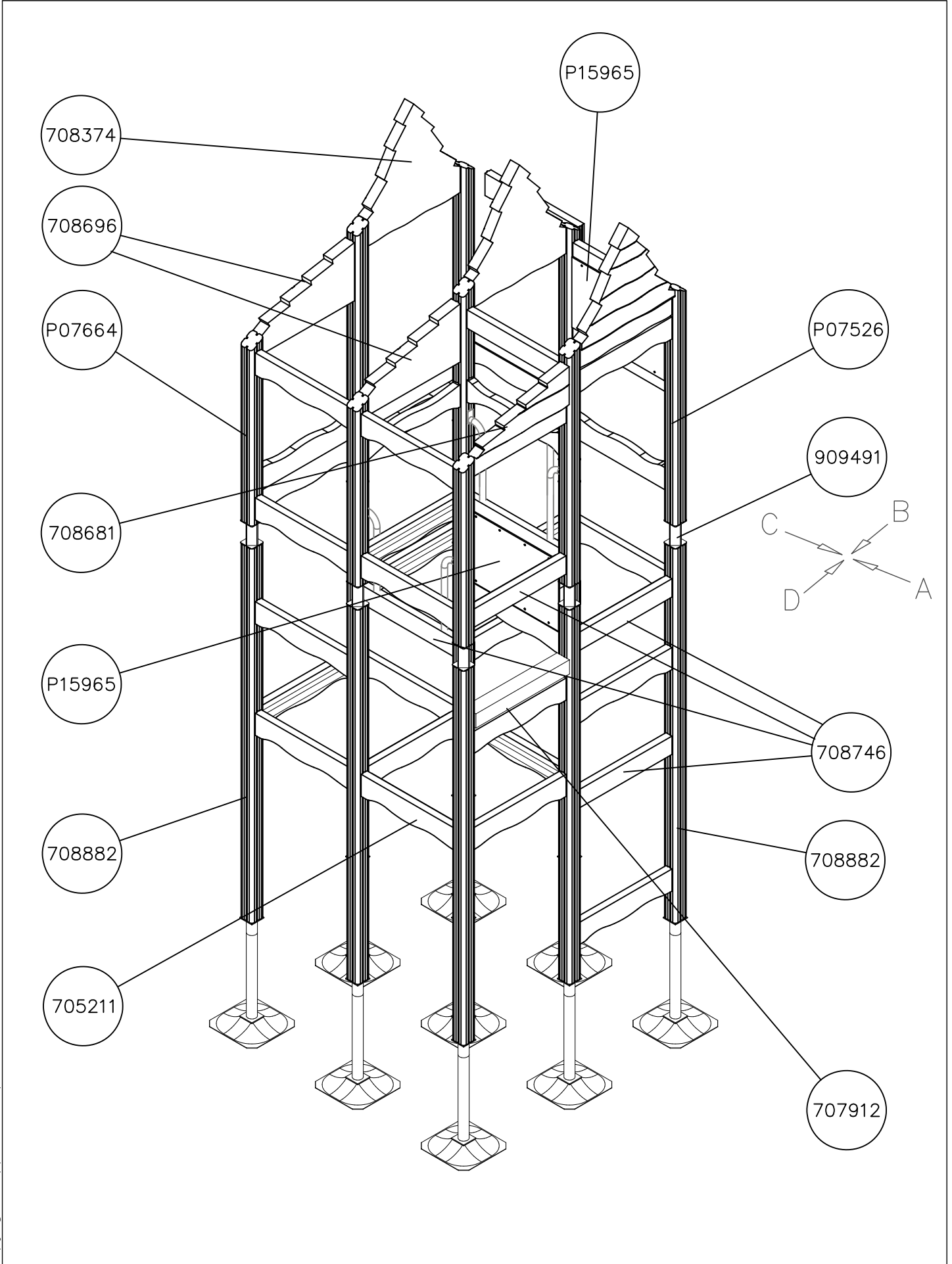






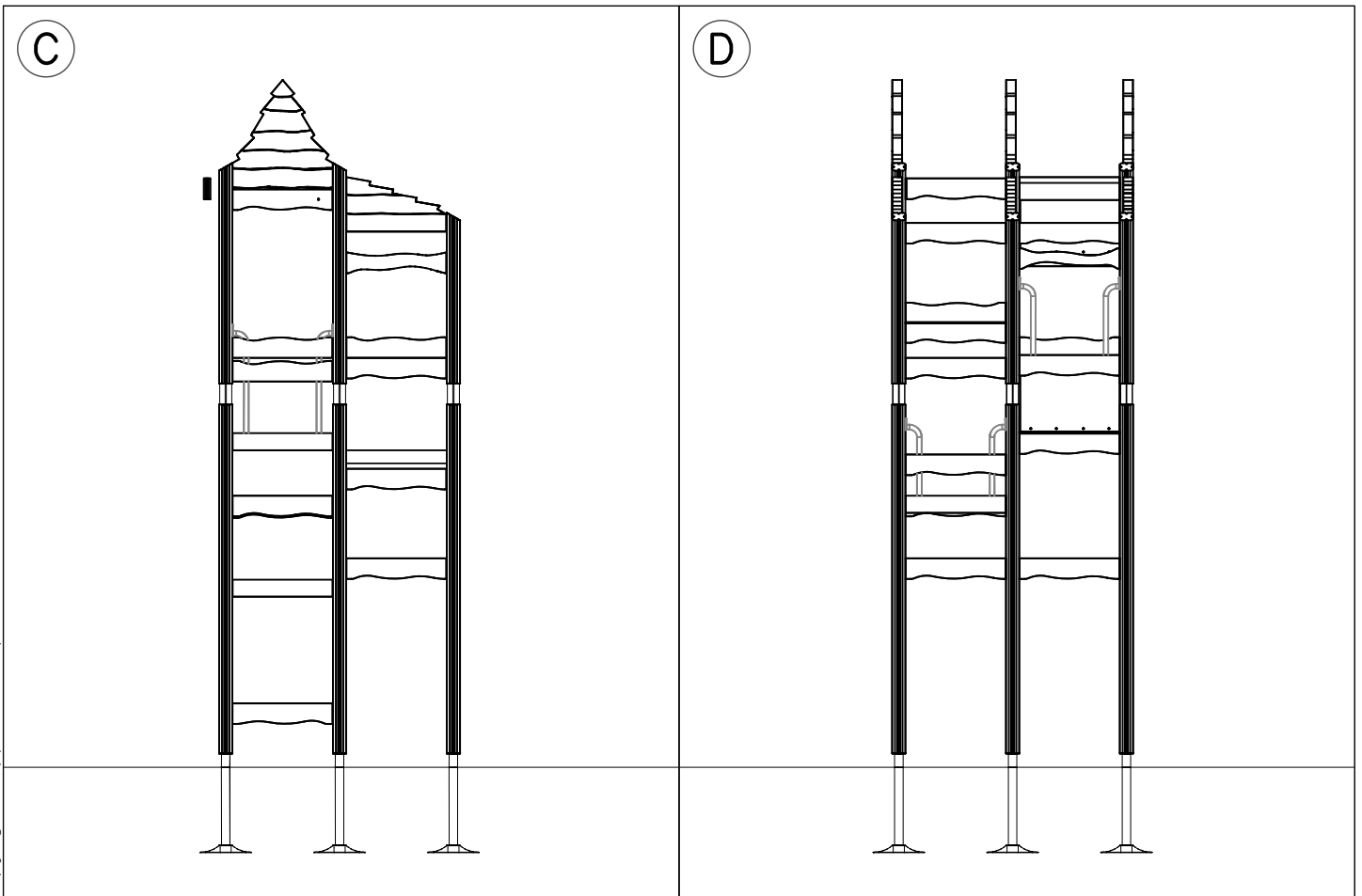
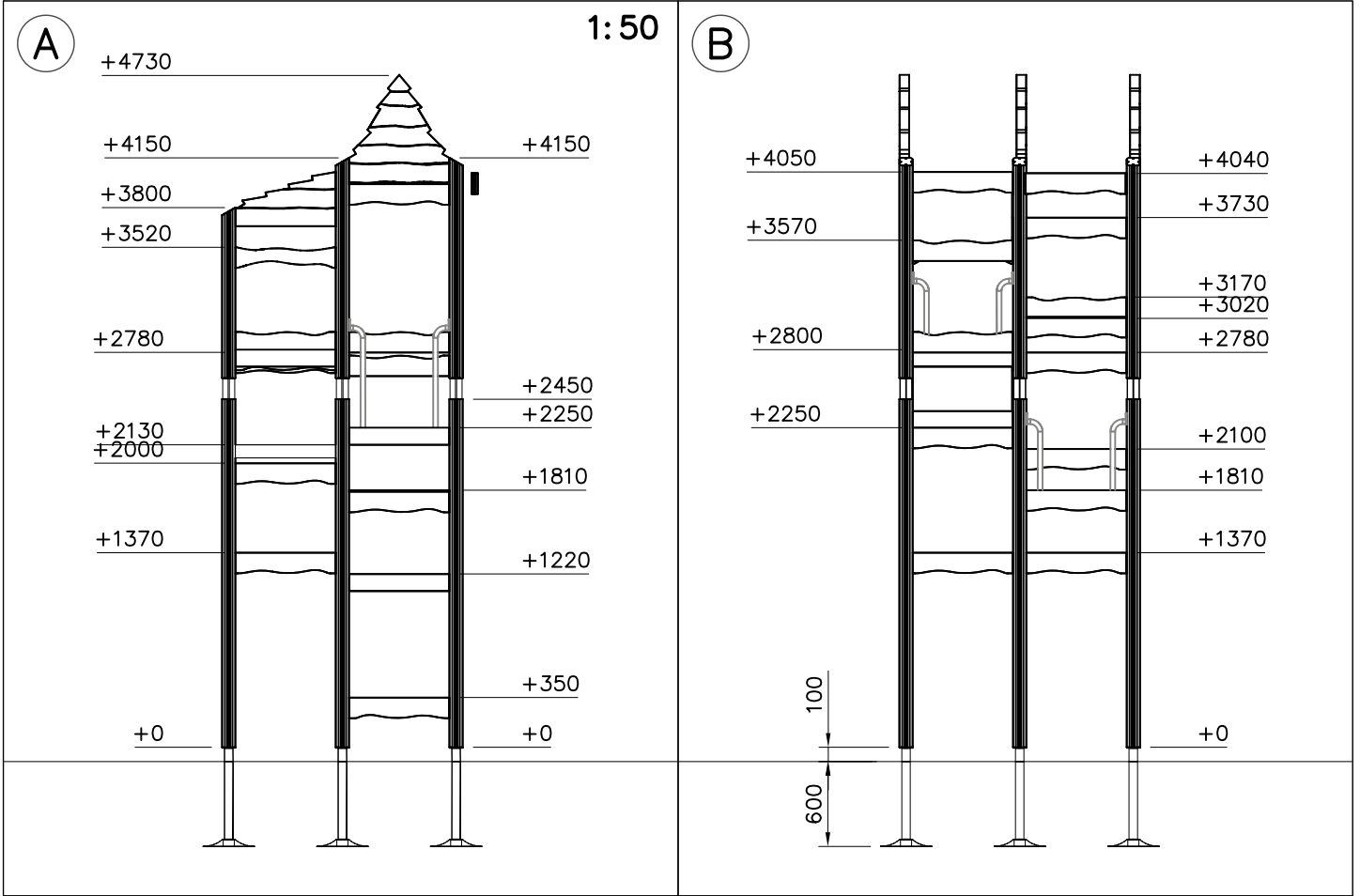


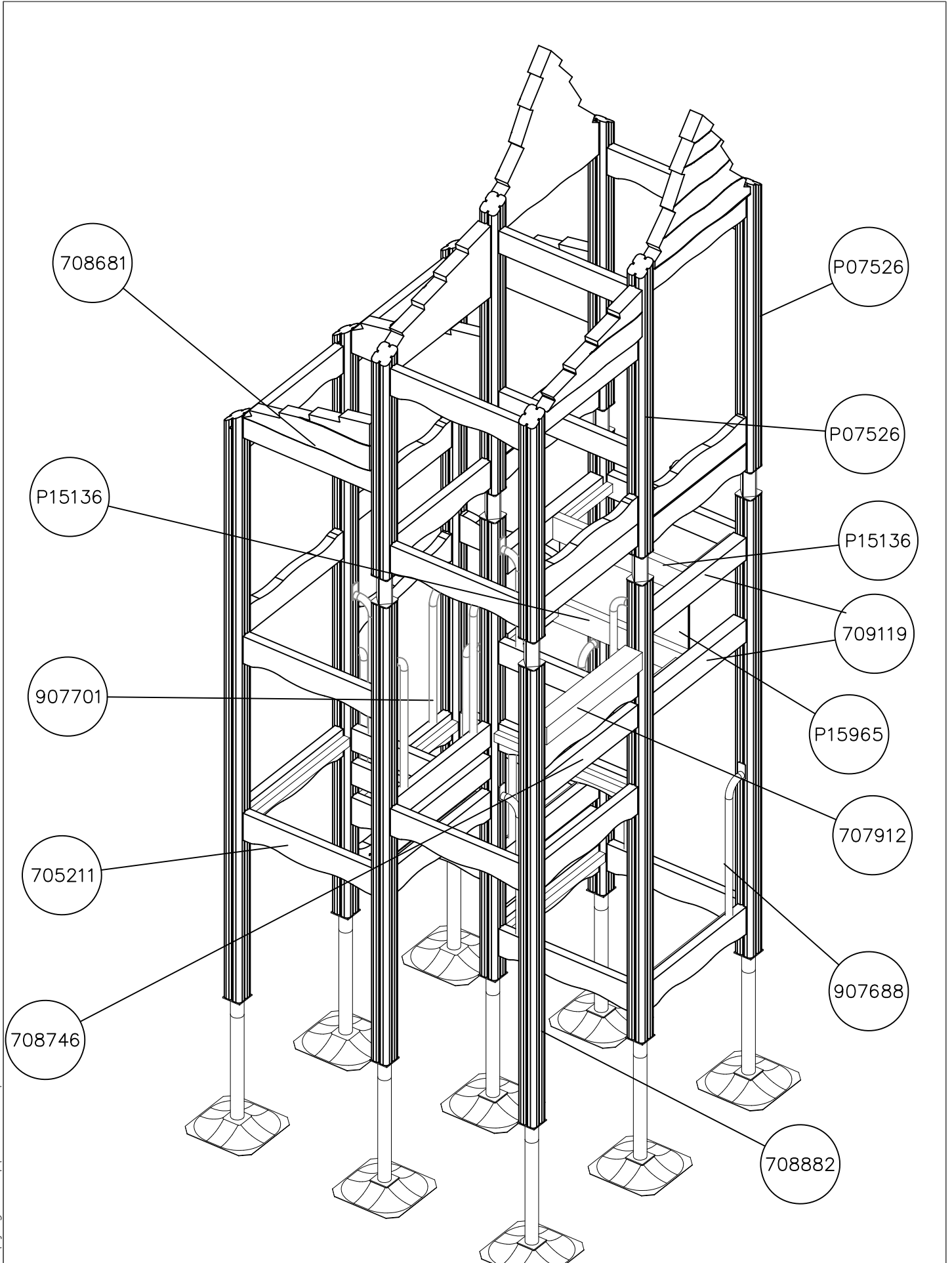


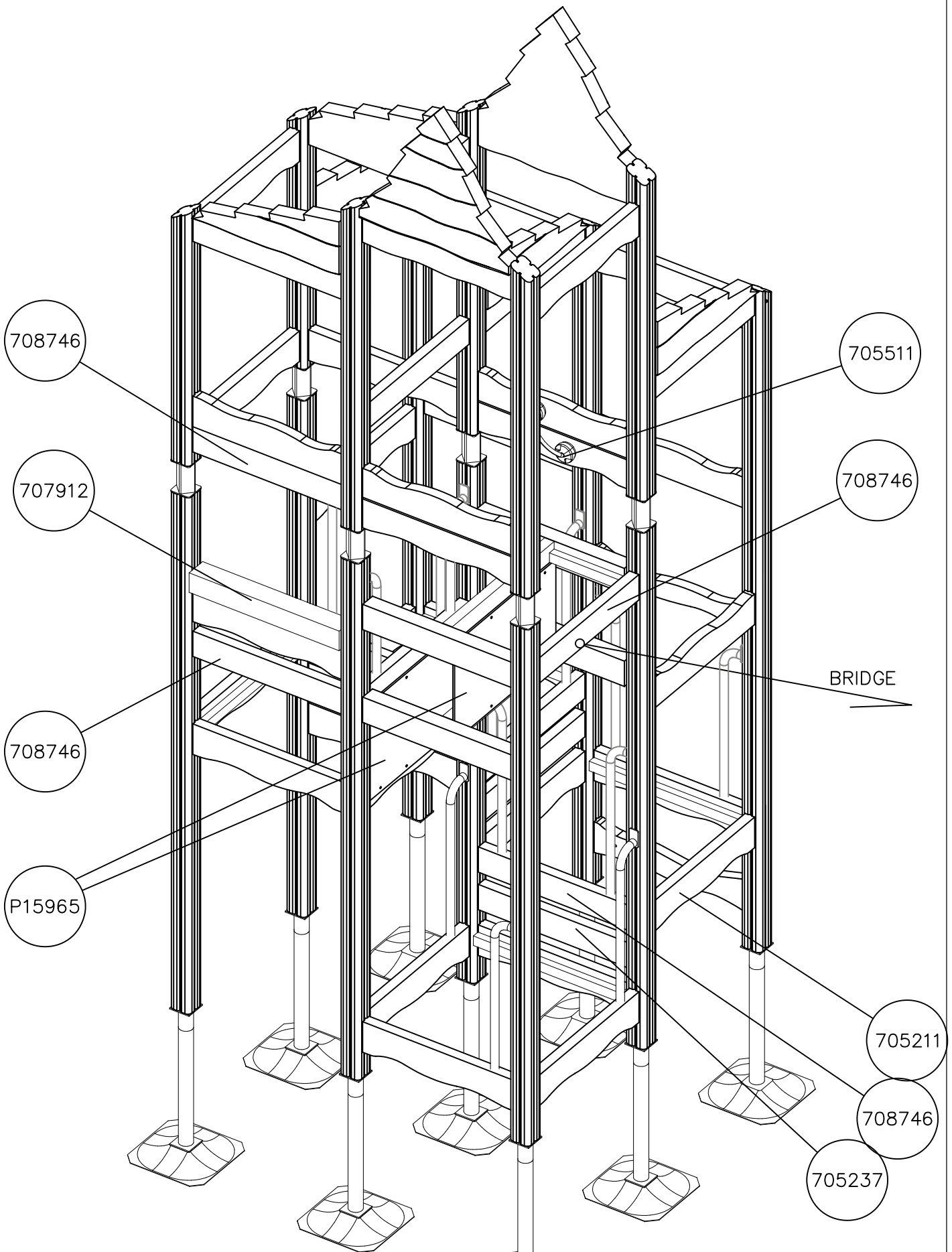


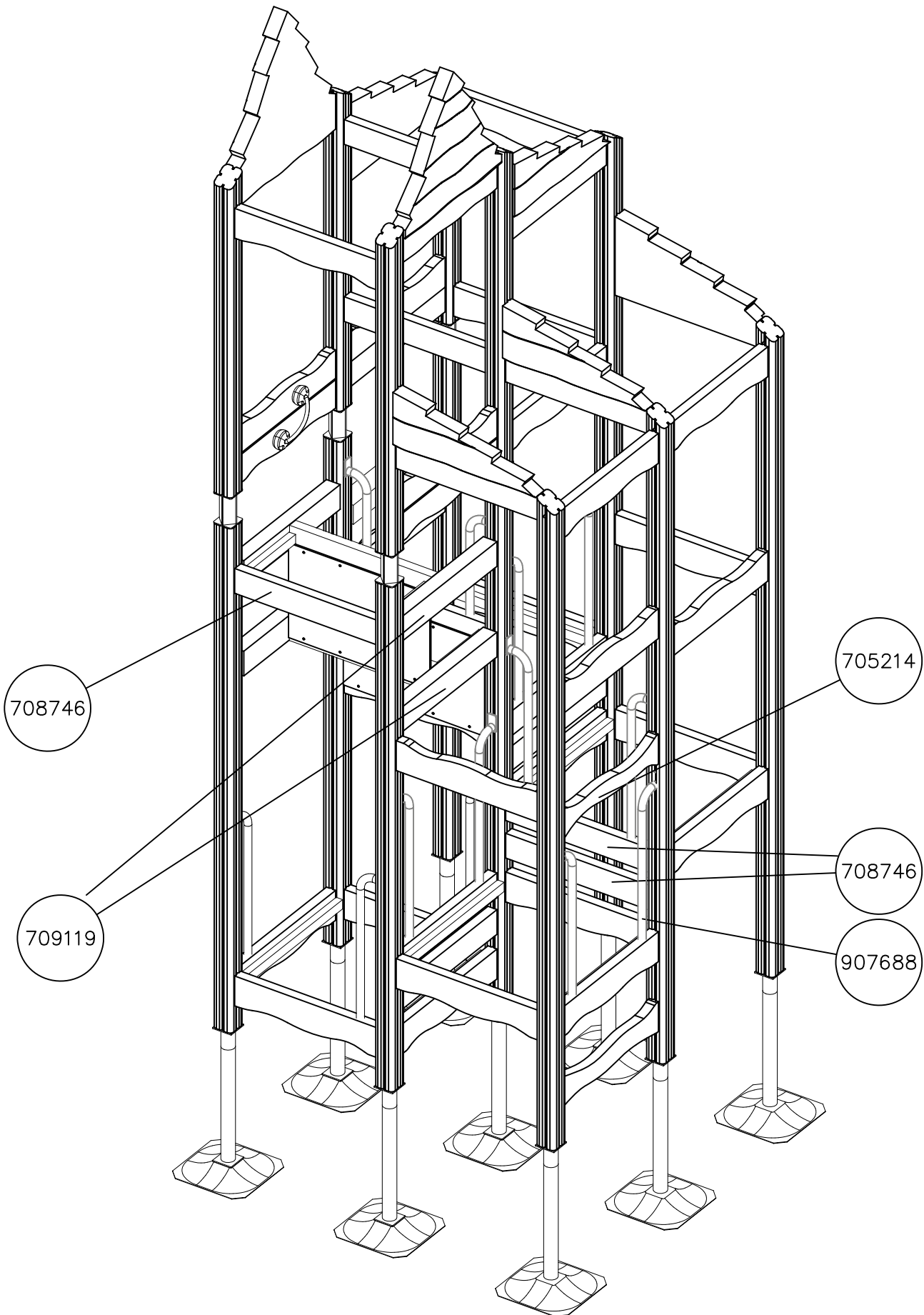
DATE: 14.12.2021

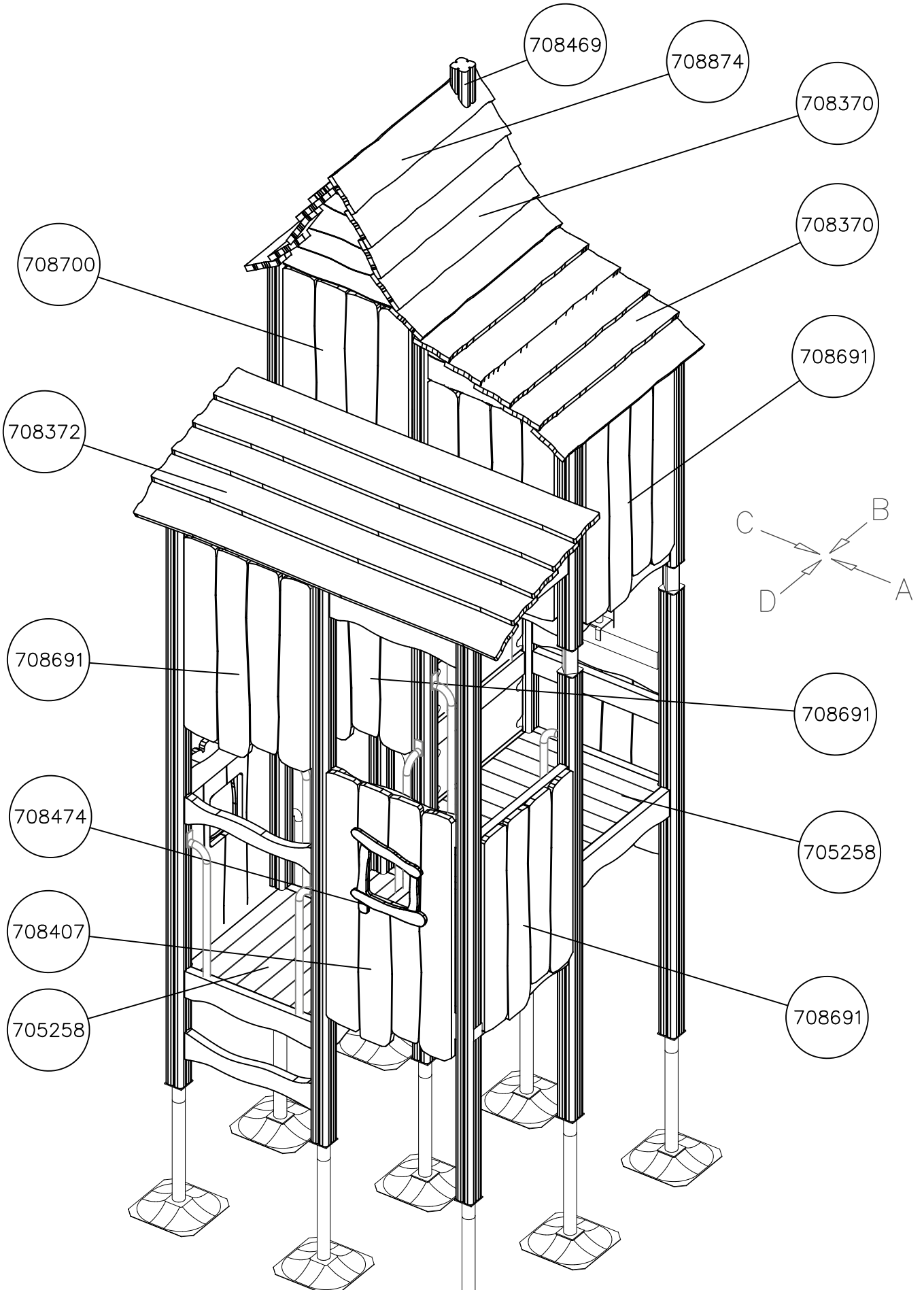
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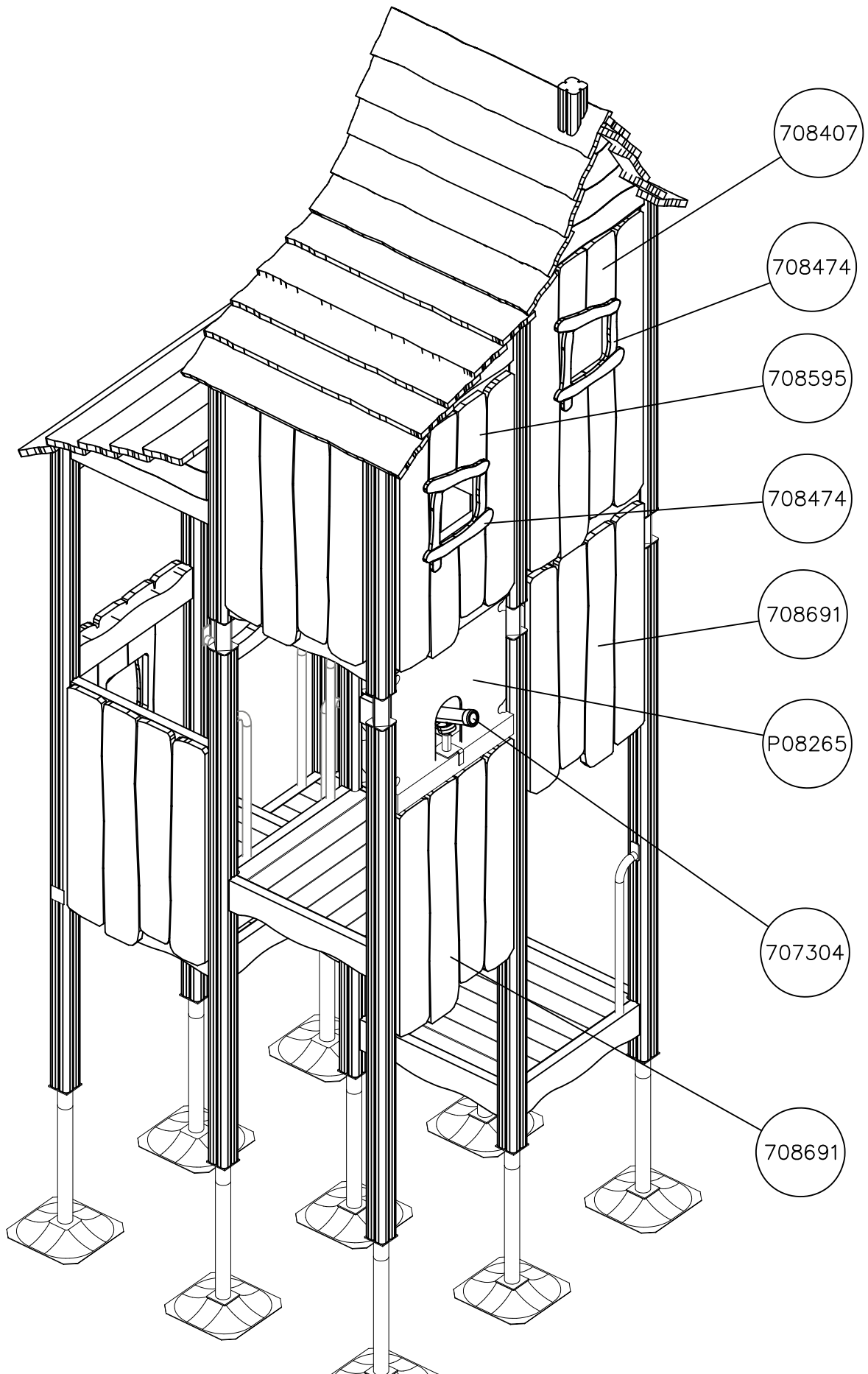


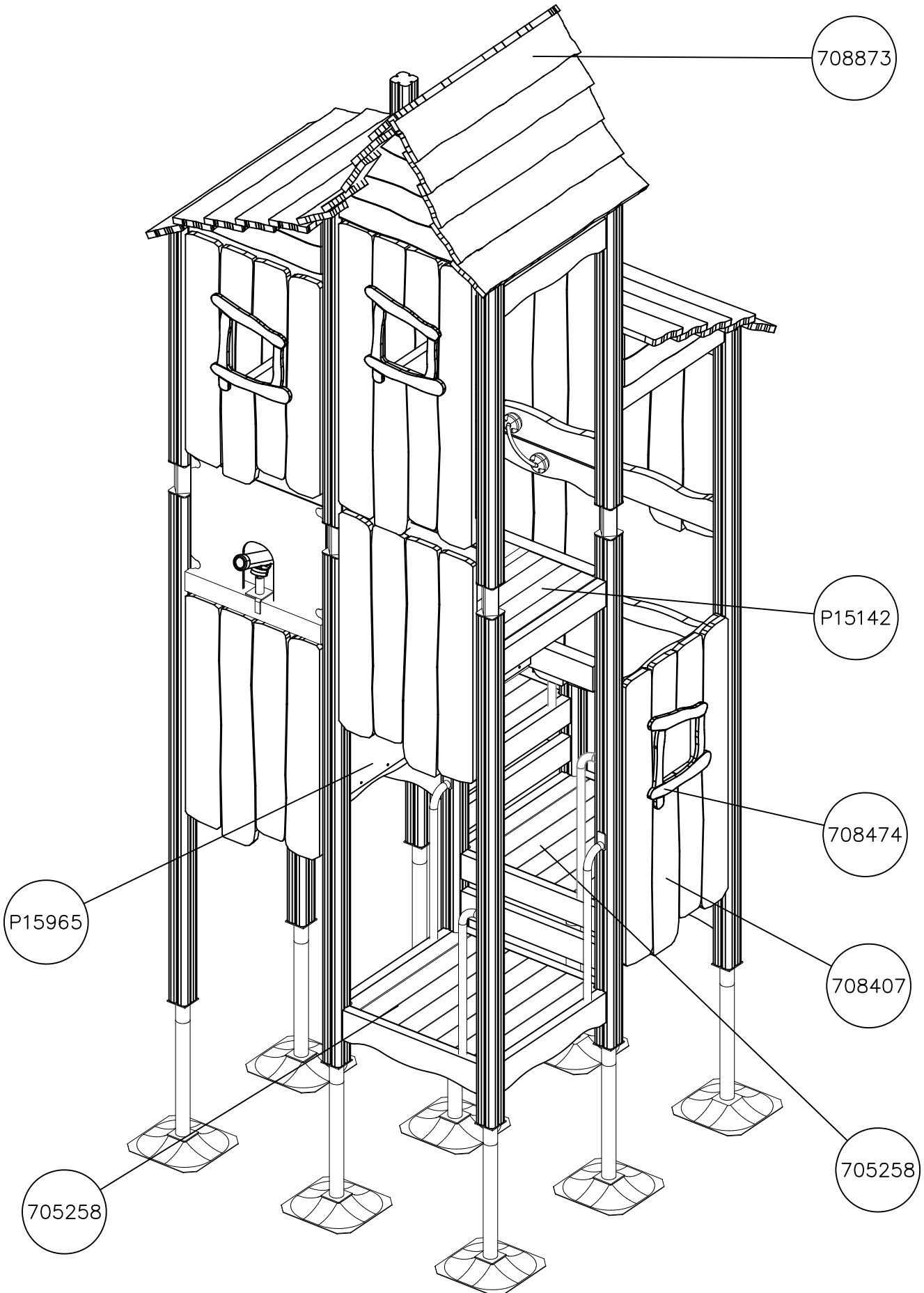


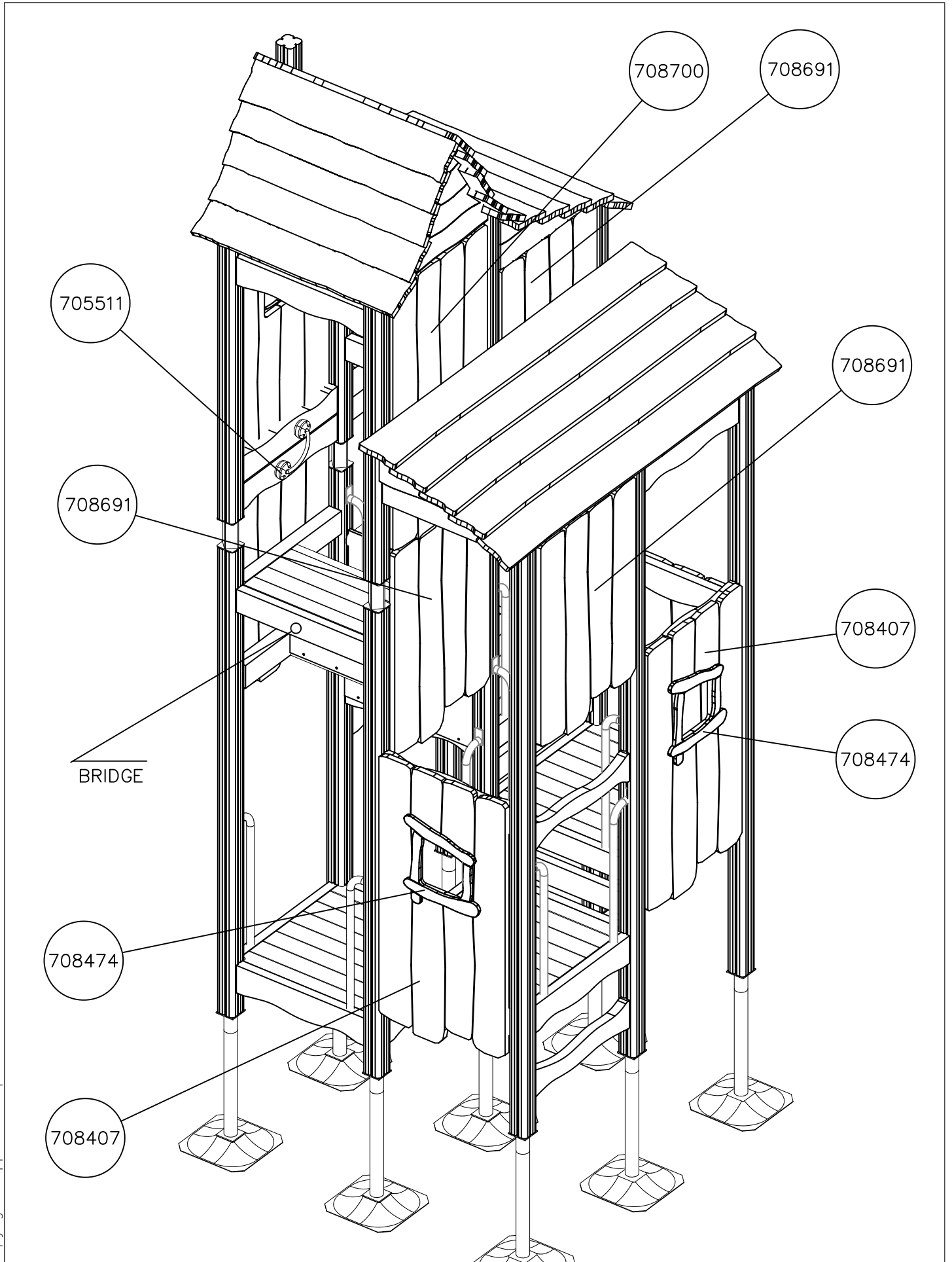


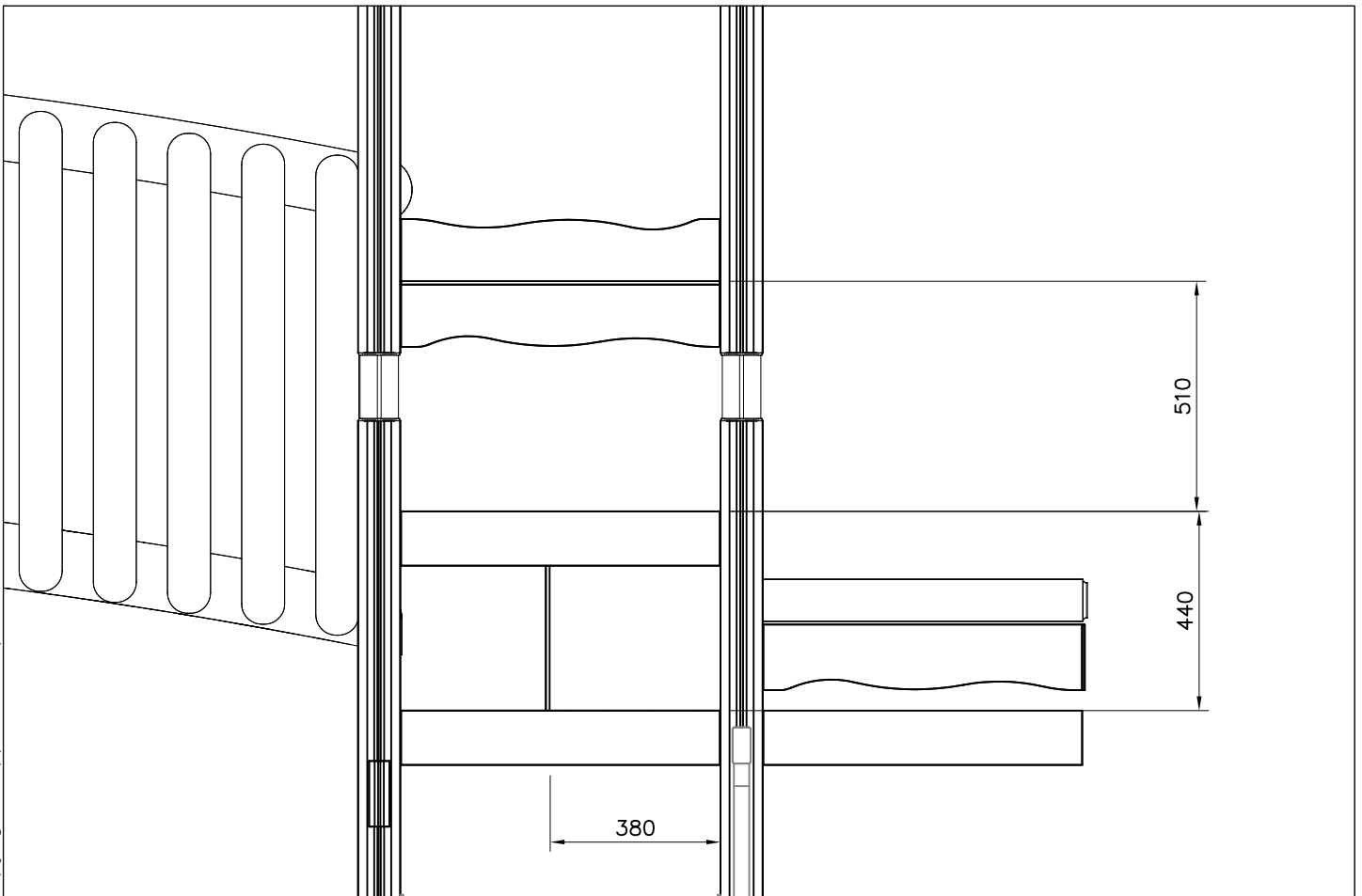
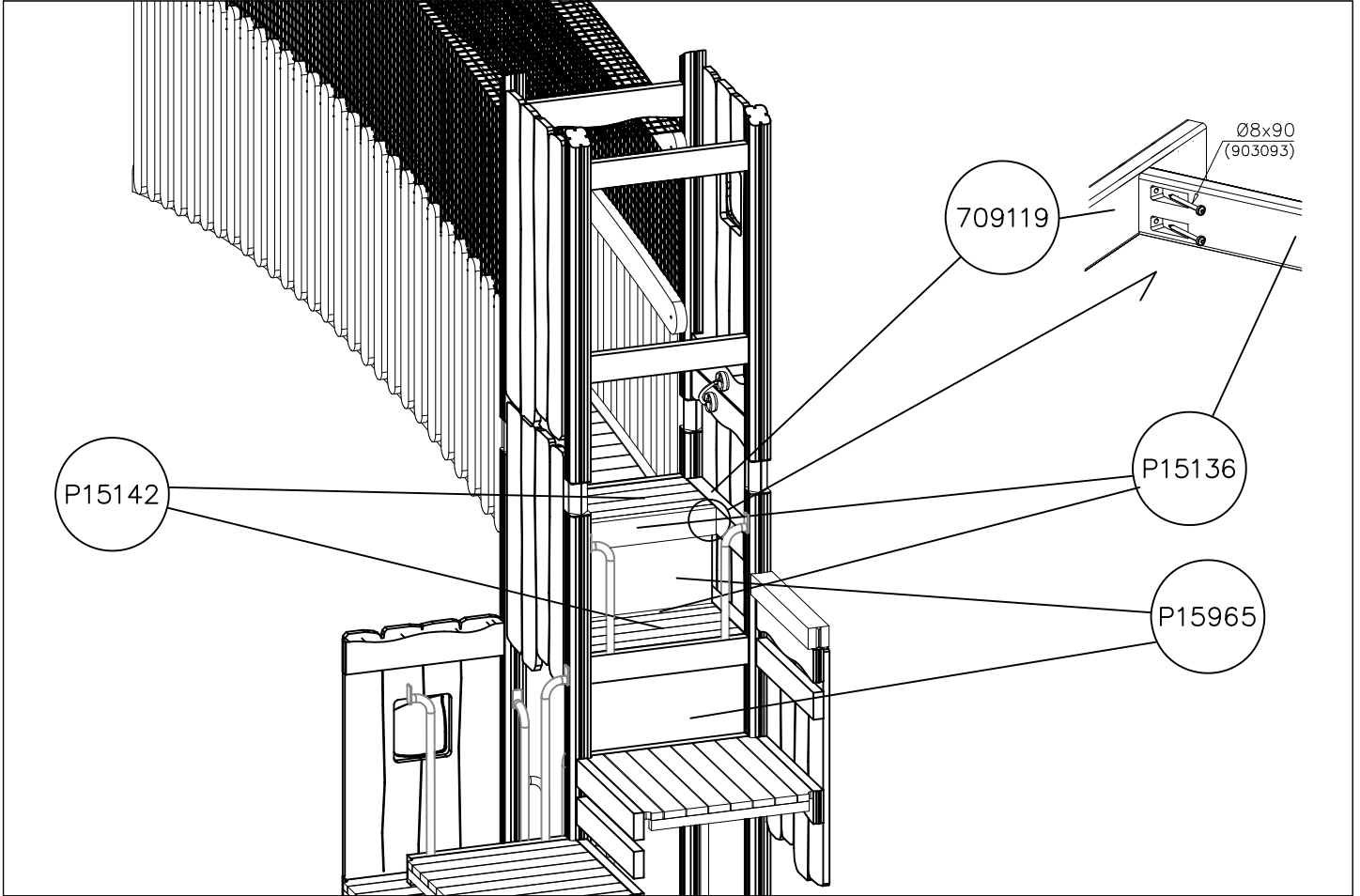


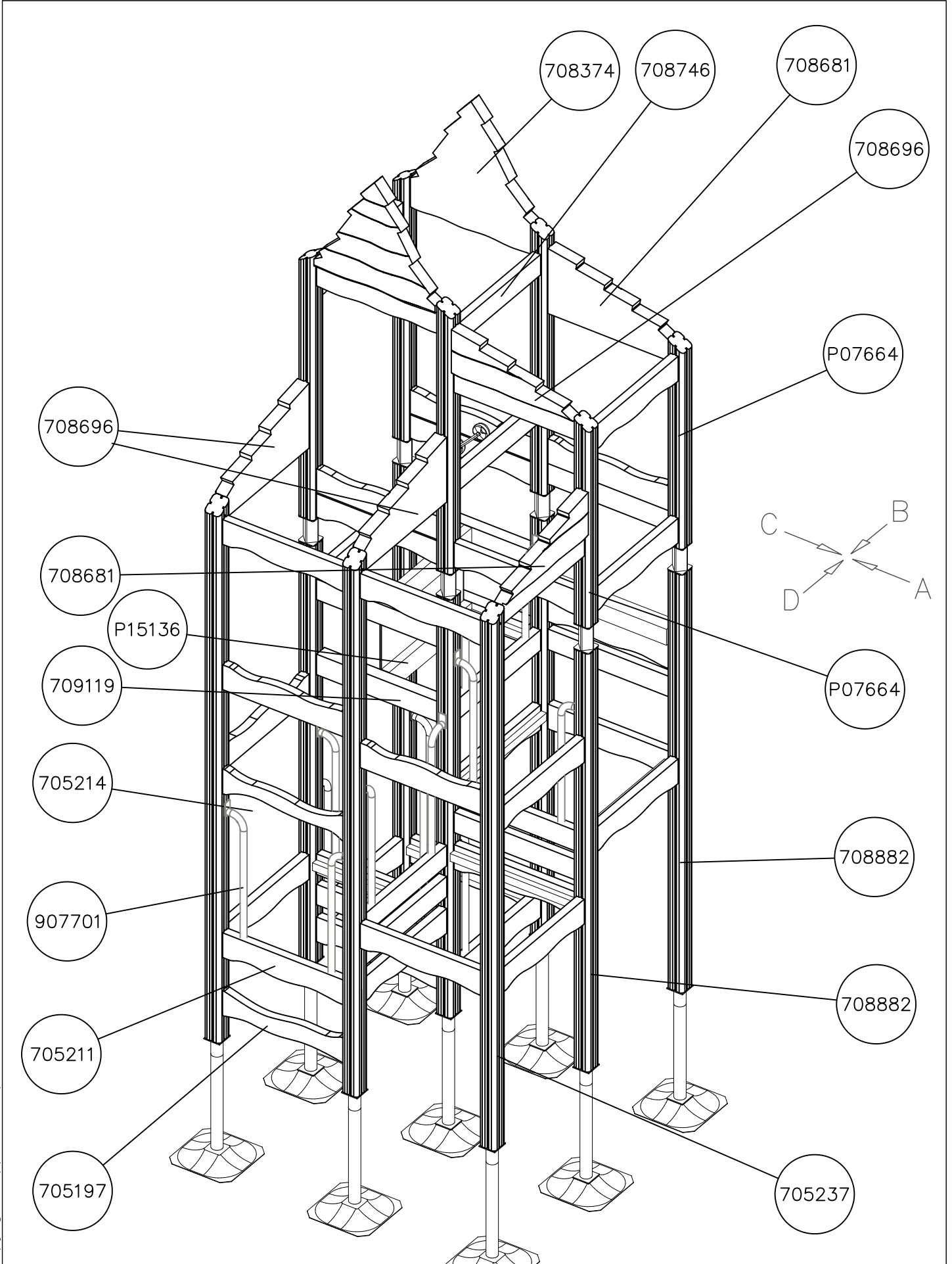


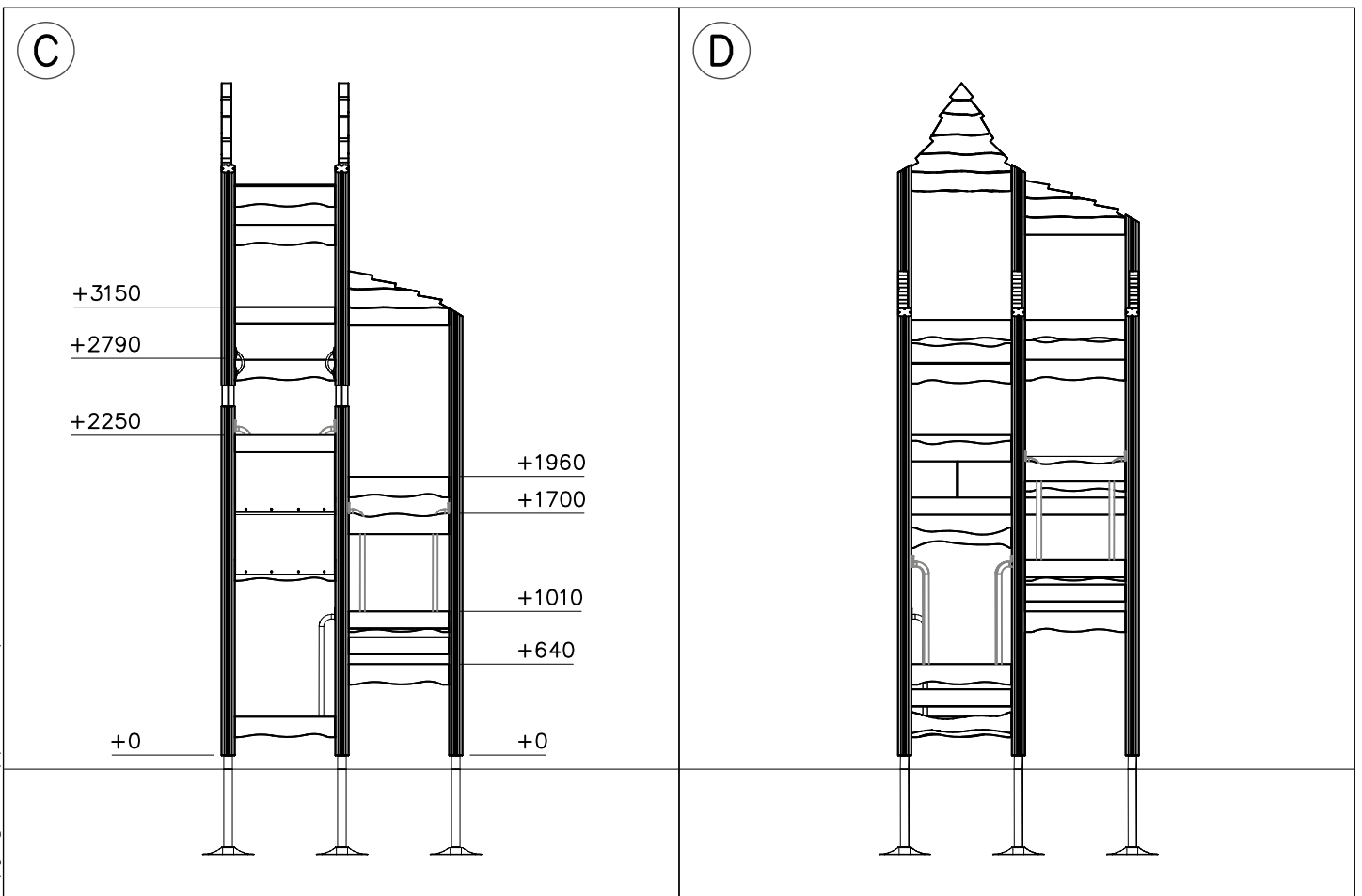
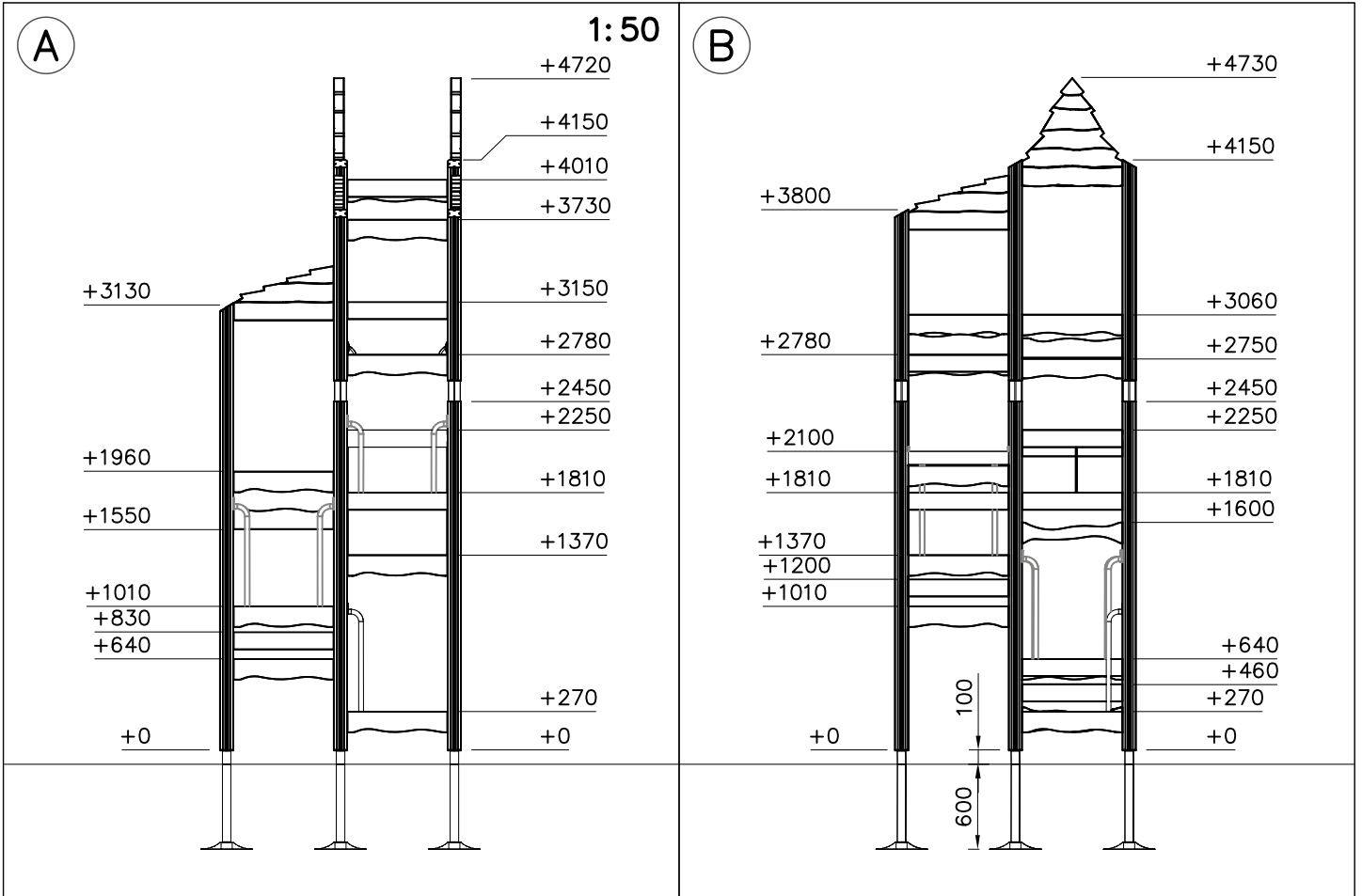


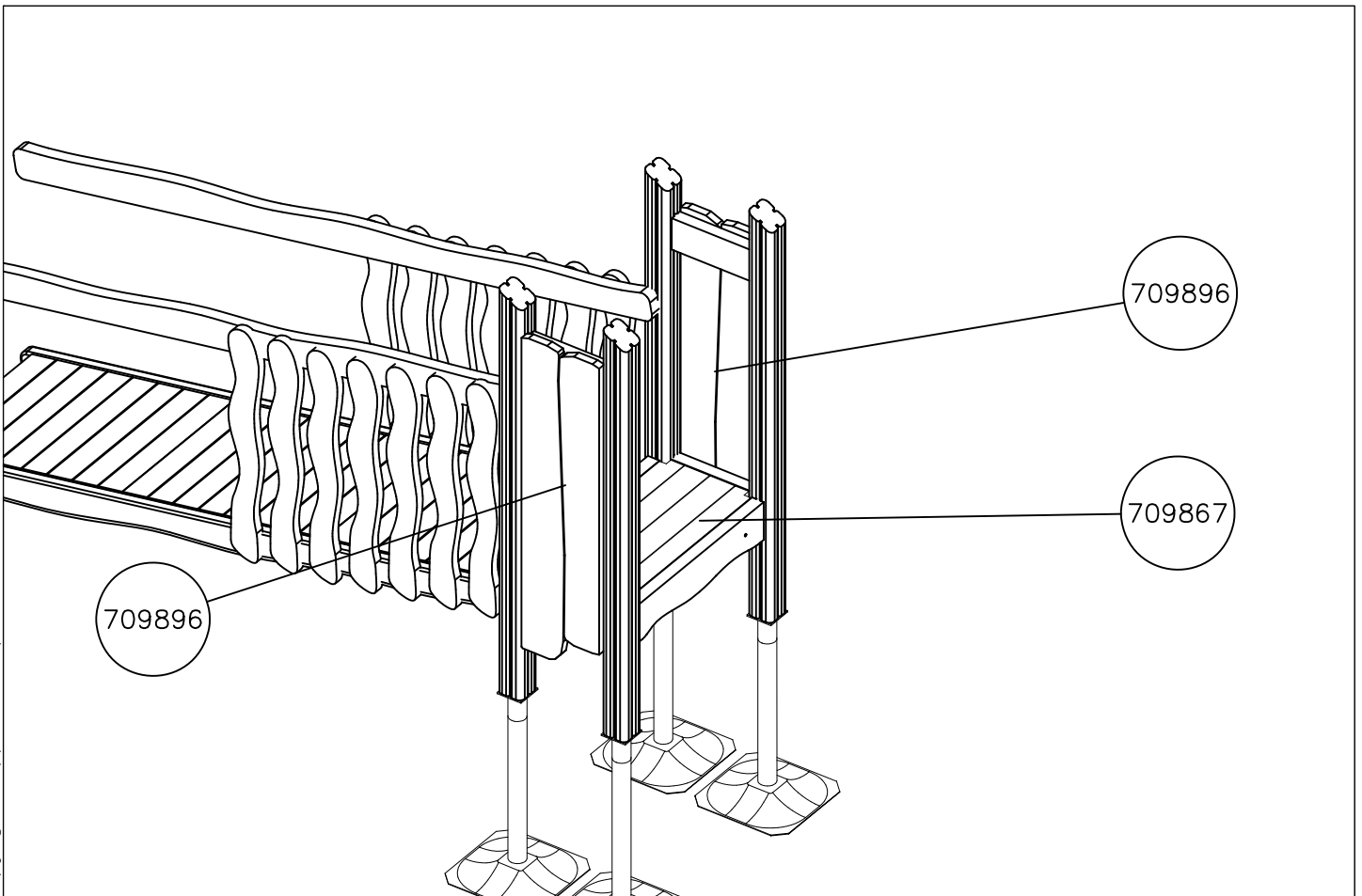
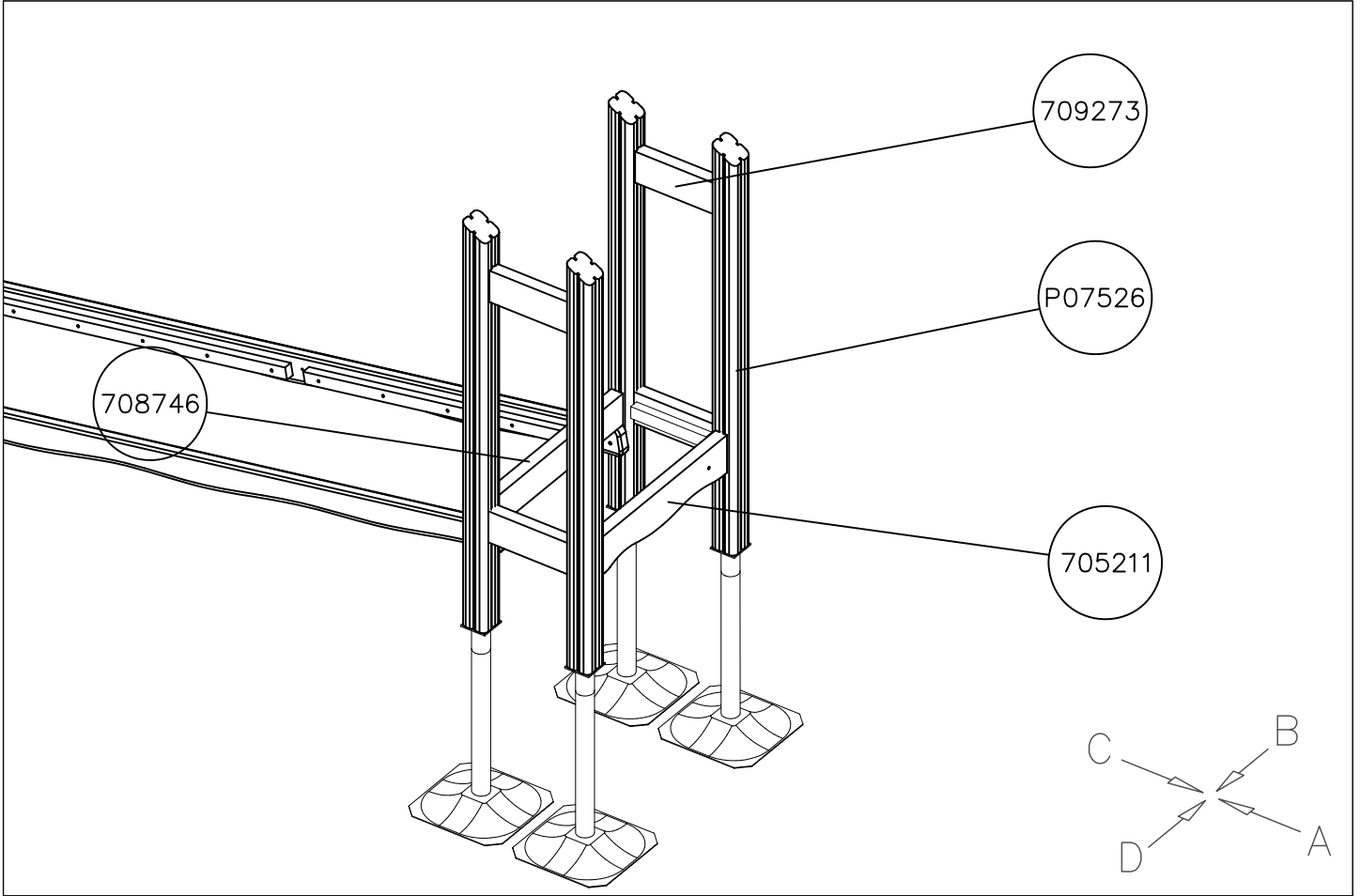








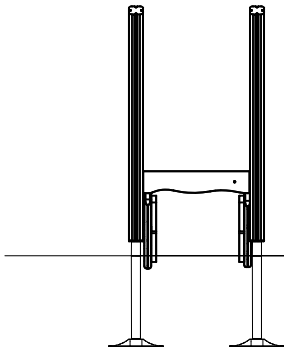




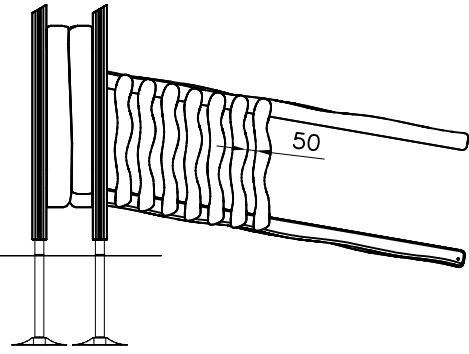
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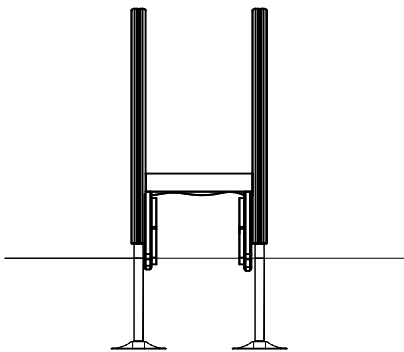
A



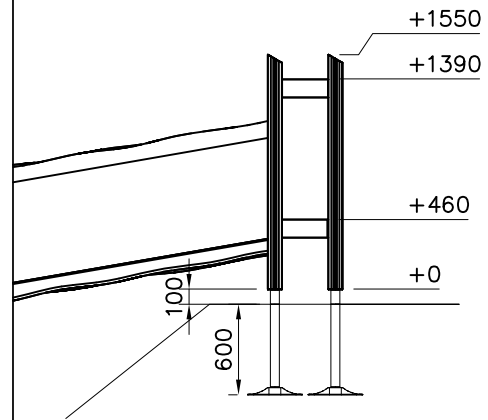
B

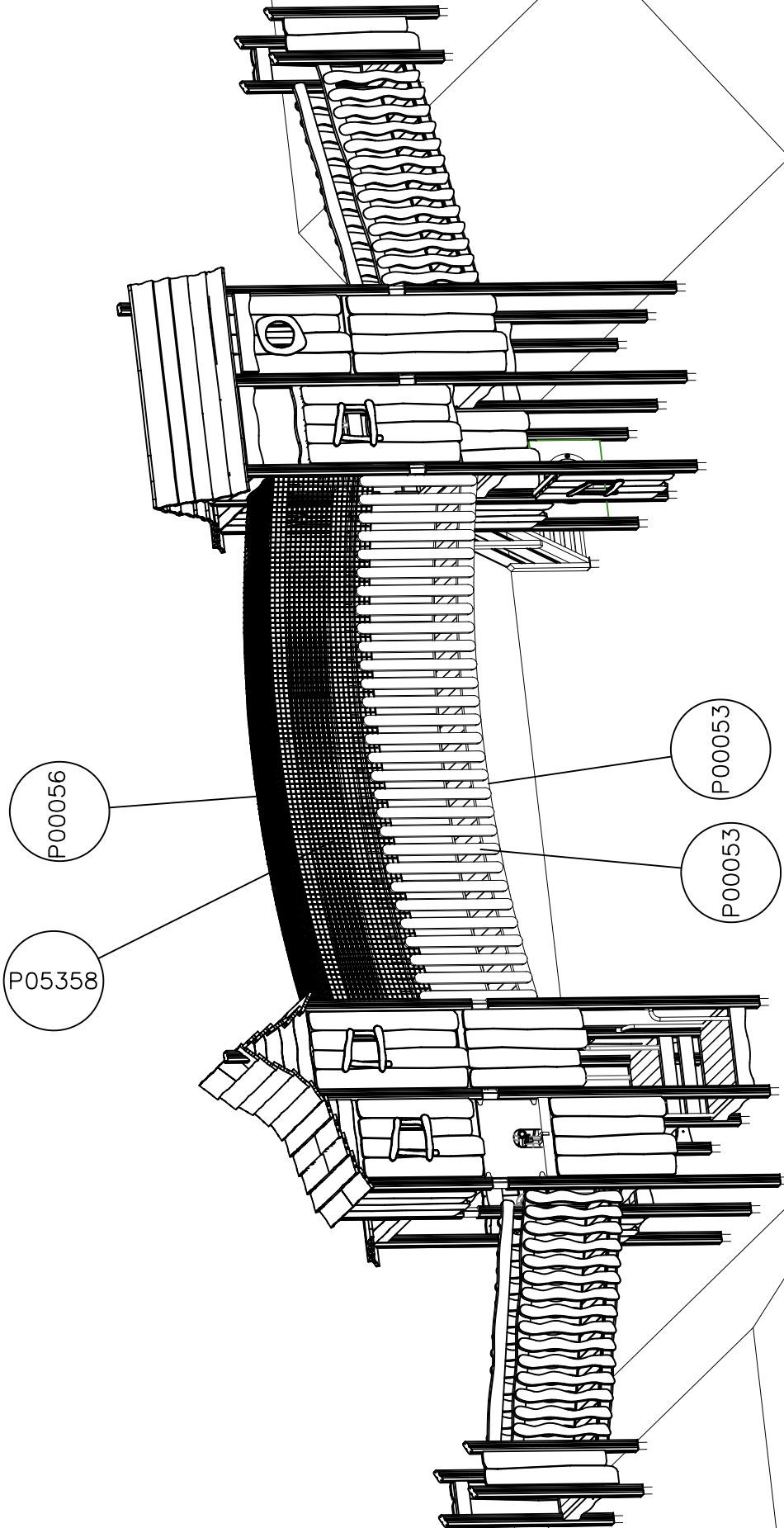


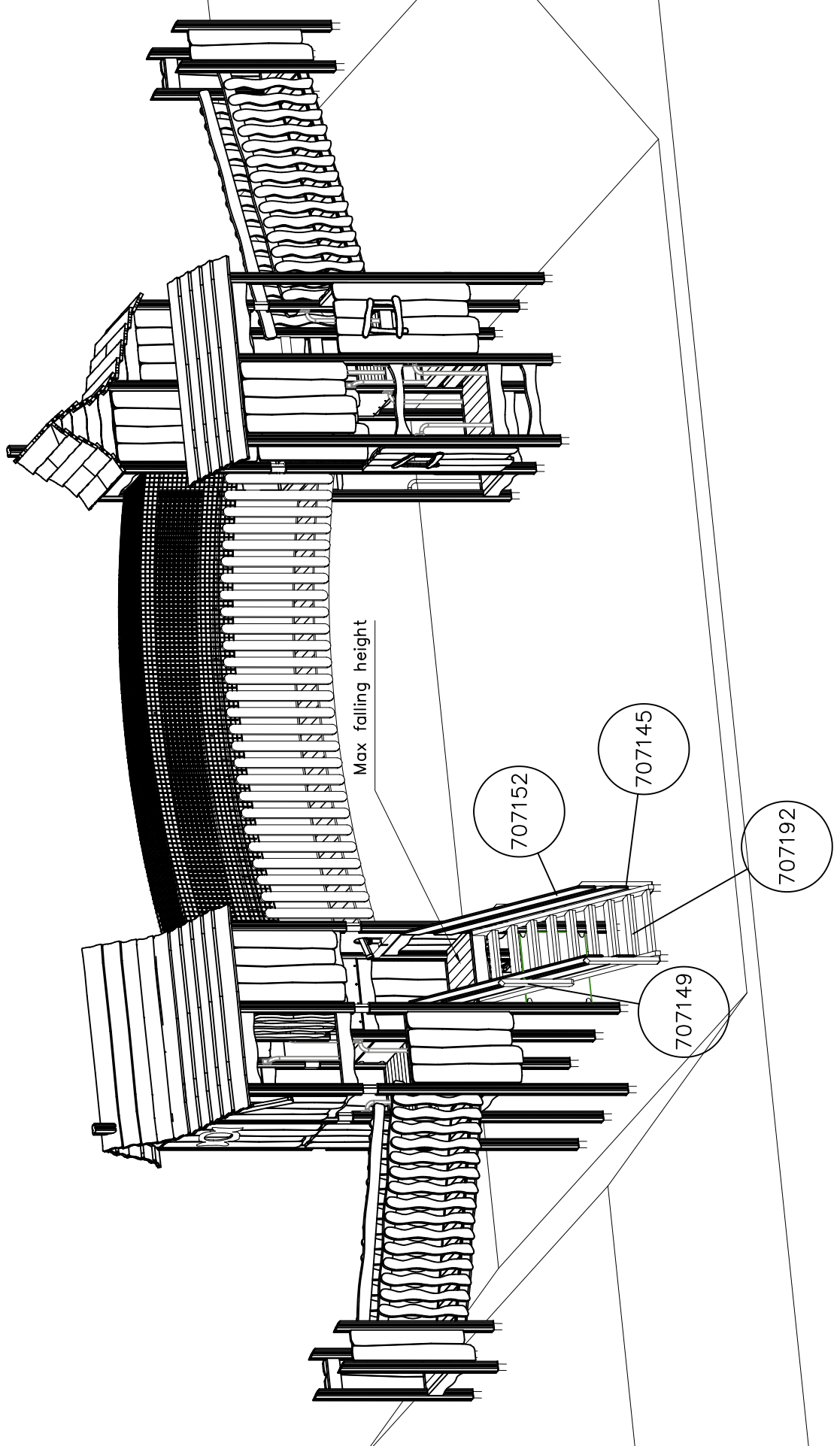
C



D







1. Tarkista tuoteosaluettelon ja osiin merkittyjen tuotenumeroiden avulla, että kaikki osat sisältyvät toimitukseen.
2. Valitse välineelle paikka ottaen huomioon valmistajan asennusohjeessa ilmoittamat turvaetäisyydet. Valitessasi välineen asennussuuntaa, huomioi mahdollinen altistuminen voimakkaalle auringonpaisteelle tai tuulelle. Tasoita alue ja tee ohjeen mukaiset perustustyöt. Varmista, että perustusosien alapuolinen maa on **tiivistetty riittävästi**. Tarvittaessa pohjamaa tulee vaihtaa murskeeseen tai vastaavaan kantavaan maainekseen. Iskua vaimentavan pintamateriaalin vahvuus määräytyy laskentakaavan perusteella, joka esitetään perustusohjeen lisäsivulla.
3. Välineen rungon pystystysohje esitetään sivulla 6. Yksityiskohtaiset kuvat asennuksesta on koottu erillisille ohjesivuille, joissa ne on ryhmitelty kiinnitystavan mukaan. Runkoon kiinnitettävistä komponenteista on erilliset moduuliohjeet. Noudata valmistajan asennusohjeessa ilmoittamia mitoituksia.
4. Tarkasta, että väline on suorassa ja perustukseltaan tukeva. Syväperusteisissa välineissä on suoritettava **riittävä maan tiivistäminen** kaivantojen täytön yhteydessä.
5. Tee käyttöönottotarkastus ennen välineen käyttöönottoa toimitukseen sisältyvän pöytäkirjan mukaisesti. Pöytäkirja tulee dokumentoida. Muista, että pääsy välineeseen tulee estää, kunnes se on valmis, turvallinen ja kaikki asennustarvikkeet on viety pois.

1. Kontrollera stycklistan och delarna i förpackningen med hjälp av produktnumren.
2. När du väljer platsen för utrustningen bör du beakta de säkerhetsavstånd som tillverkaren meddelat i monteringsanvisningarna. När du väljer monteringsriktning måste du beakta eventuell exponering för solsken eller vind. Jämna ut underlaget och utför grundarbetet i enlighet med instruktionerna. Säkra att marken under fundamentet är tillräckligt komprimerad. Vid behov kan man ersätta jorden med krossad sten eller motsvarande bärande jordmaterial. Styrkan på det slagdämpande ytmaterialet bestäms med hjälp av beräkningsformeln som presenteras på fundamentinstruktionernas tilläggsida.
3. Monteringsanvisningarna till utrustningens stomme finns på sidan 6. Detaljerade bilder av installationen har samlats på separata instruktionssidor, där de har grupperats enligt monteringsmetod. Det finns specifika modulanvisningar till de komponenter som ska sättas fast i stommen. Följ de dimensioner som tillverkaren gett i monteringsanvisningarna.
4. Kontrollera att utrustningen står rakt och stabilt. För utrustningar med djupt fundament måste man komprimera jorden ordentligt när man fyller igen groparna.
5. Innan utrustningen tas i bruk ska en slutbesiktning i enlighet med protokollet i leveransen utföras. Protokollet måste dokumenteras. Kom ihåg att tillträde till utrustningen måste förhindras tills den är färdig monterad, säker och alla monteringsstillbehör avlägsnats.

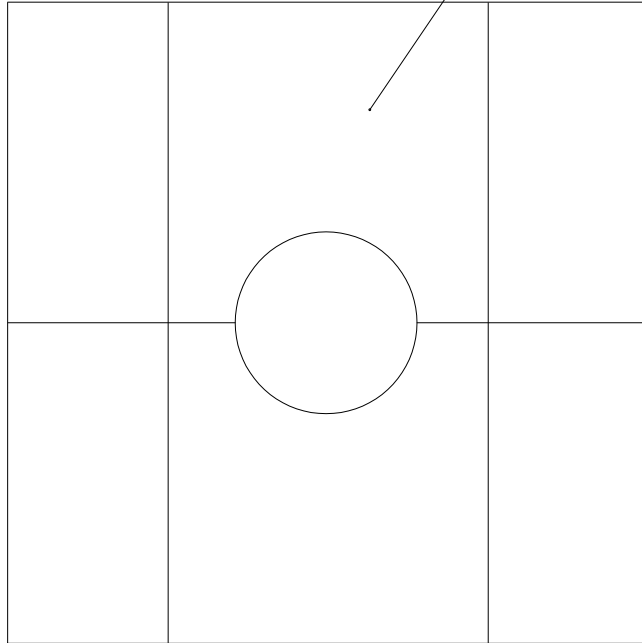
1. Use the parts list and the markings on the components to make sure that you have all of the necessary parts.
2. Choose a location for the product, taking into account the safety margins specified in the mounting instructions. When deciding on the orientation of the product, pay attention to potential sun and wind loads. Level the ground and prepare the foundations as instructed. Make sure that the ground underneath the foundations is solidly packed. If necessary, replace soil with wood chips or some other sturdy material. The thickness of the safety surfacing should be calculated using the formula supplied with the mounting instructions.
3. Assemble the frame of the product in accordance with the instructions on page 6. Detailed instructions for the different mounting alternatives are shown in the supplement. Separate instructions are provided for the modular components that will be attached to the frame. Please follow the stated measurements carefully.
4. Make sure that the product is mounted straight and firmly into the ground. Remember to pack the soil carefully when refilling the excavation around deep-mounted structures.
5. Inspect the installation thoroughly using the checklist provided. Document the completed checklist carefully. Remember to stop children from using the product until it has been fully built and safety-tested and all mounting equipment has been cleared away.

1. Überprüfen Sie die Lieferung auf Vollständigkeit, indem Sie das Teileverzeichnis mit der Lieferung abgleichen.
2. Wählen Sie einen Standort für das Gerät und berücksichtigen Sie die vom Hersteller in der Installationsanleitung genannten Sicherheitsabstände. Bei der Ausrichtung des Gerätes beachten Sie den möglichen Einfluss von starker Sonneneinstrahlung oder Wind. Ebenen Sie den Bereich und führen Sie die Fundamentarbeiten nach der Anleitung durch. Stellen Sie sicher, dass der Boden unter den Fundamentteilen ausreichend verdichtet ist. Wenn nötig, muss das Untergrundmaterial durch Split oder ein anderes tragfähiges Material ausgetauscht werden. Die Stärke des stoßdämpfenden Oberflächenmaterials wird auf Grundlage einer Formel berechnet, die im Anhang der Anleitung für die Fundamente dargestellt ist.
3. Die Aufbauanleitung für den Rahmen des Gerätes finden Sie auf Seite 6. Detaillierte Bilder der Installation sind auf gesonderten Anleitungsseiten zusammengestellt, auf denen sie nach ihrer Befestigungsweise geordnet sind. Für die am Geräterahmen befestigten Komponenten gibt es besondere Modulanleitungen. Halten Sie die in der Installationsanleitung vom Hersteller genannten Maße ein.
4. Überprüfen Sie, dass das Gerät in Waage steht und sicher am Boden verankert ist. Bei Geräten mit Tiefenfundamenten muss der Boden beim Auffüllen des Aushubs ausreichend verdichtet oder betoniert werden.
5. Führen Sie eine Inbetriebnahmeüberprüfung entsprechend des im Lieferumfang enthaltenen Protokolls durch, bevor das Gerät benutzt wird. Das Protokoll muss aktenkundig dokumentiert werden. Denken Sie daran, dass der Zugang zum Gerät verhindert werden muss, bis es fertig und sicher ist und alle Installationswerkzeuge entfernt sind.

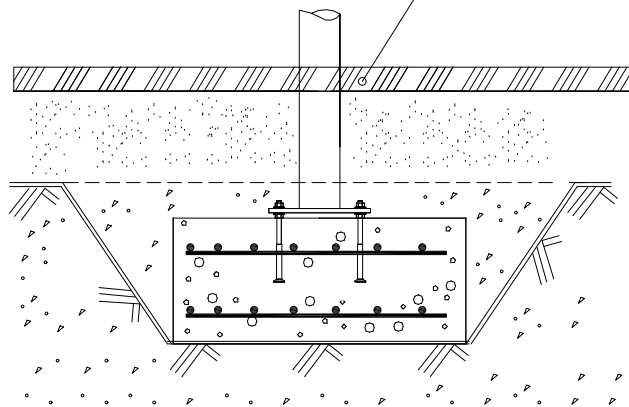
1. Vérifier à l'aide de la liste des pièces et des numéros de produit marqués sur les pièces que la livraison comprend toutes les pièces nécessaires.
2. Choisir un bon emplacement pour l'équipement, compte tenu des distances de sécurité indiquées par le fabricant dans les instructions de montage. Tenir compte de l'exposition éventuelle aux forts rayons de soleil ou au vent lors du choix du sens de montage de l'équipement. Egaliser la surface de l'emplacement choisi et effectuer les travaux de fondation conformément aux instructions. S'assurer que le sol sous les pièces de fondation a été suffisamment compacté. Si besoin est, le sol de fondation doit être remplacé par des pierres concassées ou un matériau portant similaire. L'épaisseur du matériau de surface anti-choc est calculée selon la formule indiquée à la page supplémentaire des instructions de fondation.
3. Les instructions d'érection de l'ossature de l'équipement sont indiquées à la page 6. Les images détaillées du montage sont adjointes aux pages d'instruction séparées où elles sont groupées selon le mode de fixation. Des instructions modulaires séparées sont données pour les composants à fixer sur l'ossature. Respecter les mesures données par le fabricant dans les instructions de montage.
4. Vérifier que l'équipement est droit et que sa fondation est solide. Dans le cas des équipements dont la fondation se trouve sous le sol, le sol doit être suffisamment compacté lors du remplissage des trous.
5. Effectuer un contrôle de mise en service conforme au procès-verbal compris dans la livraison avant la mise en service de l'équipement. Ce procès-verbal doit être documenté. Ne pas oublier d'empêcher l'accès à l'équipement jusqu'à ce que celui-ci soit prêt et sûr et que tous les outils de montage aient été enlevés.

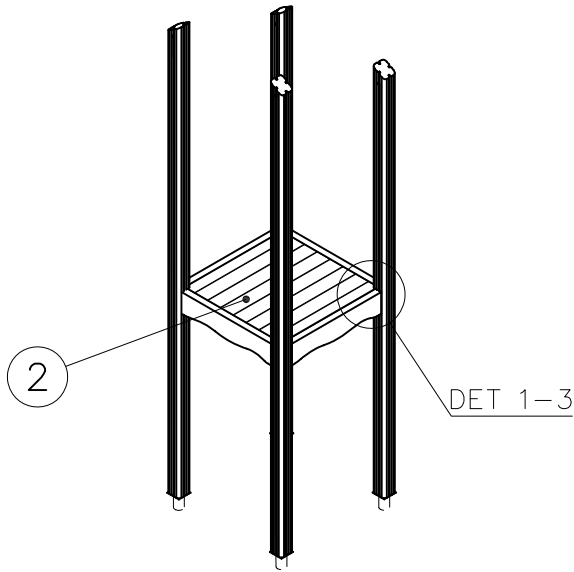
												
<p>$h < 600$</p> <p>Without movement and therefore without Impact Area</p>	<p>Totally hard surfaces.</p> <p>Note. Lappset does <u>not recommend</u> totally hard surfaces at all.</p>	<p>E.g. concrete or asphalt</p> 										
<p>$h < 600$</p> <p>With movement e.g. rocking</p>	<p>Materials with very limited impact attenuating properties.</p>	<p>E.g. wood</p> 										
<p>$h < 1000$</p>	<p>Materials with significant impact attenuating properties.</p>	<p>fine gravel 0–8 mm</p>  <p>grass</p>  <p>unsorted sand</p> 										
<p>$h < 3000$</p>	<p>Loose fill material</p> <p>E.g. sand/gravel 0,25...8 mm D60/D10<3,0 Woodchips 5...30 mm bark 20...80 mm</p>	 <table border="0" data-bbox="1024 1691 1332 1780"> <tr> <td>\underline{S}</td> <td>\underline{h}</td> </tr> <tr> <td>30 cm</td> <td>< 2,0 m</td> </tr> <tr> <td>40 cm</td> <td>< 3,0 m</td> </tr> </table>	\underline{S}	\underline{h}	30 cm	< 2,0 m	40 cm	< 3,0 m				
\underline{S}	\underline{h}											
30 cm	< 2,0 m											
40 cm	< 3,0 m											
	<p>Syntethic granulates</p> <table border="0" data-bbox="406 1892 758 2060"> <tr> <td>\underline{S}</td> <td>\underline{h}</td> </tr> <tr> <td>40 mm</td> <td>~> 1,2...1,3 m</td> </tr> <tr> <td>50 mm</td> <td>~> 1,5...1,7 m</td> </tr> <tr> <td>60 mm</td> <td>~> 1,8...2,0 m</td> </tr> <tr> <td>70 mm</td> <td>~> 2,1...2,5 m</td> </tr> </table> <p>Note. For accurate values, see manufacturer's instructions.</p>	\underline{S}	\underline{h}	40 mm	~> 1,2...1,3 m	50 mm	~> 1,5...1,7 m	60 mm	~> 1,8...2,0 m	70 mm	~> 2,1...2,5 m	
\underline{S}	\underline{h}											
40 mm	~> 1,2...1,3 m											
50 mm	~> 1,5...1,7 m											
60 mm	~> 1,8...2,0 m											
70 mm	~> 2,1...2,5 m											

REMOVE SAFETY SURFACE/SAND/GRAVEL
TO CHECK FOUNDATION

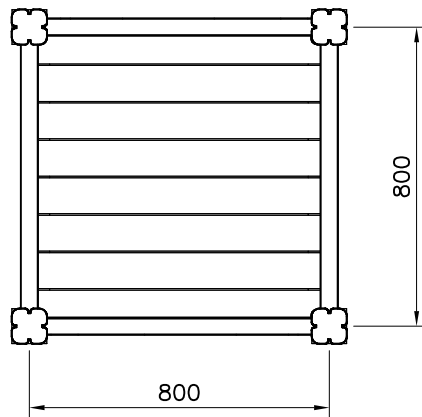


REMOVE SAFETY SURFACE/SAND/GRAVEL
TO CHECK FOUNDATION

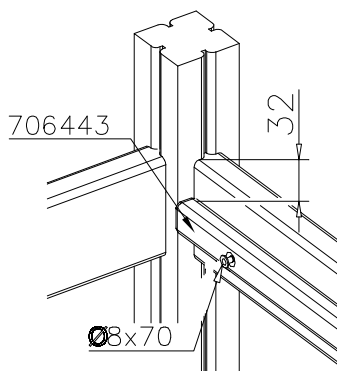




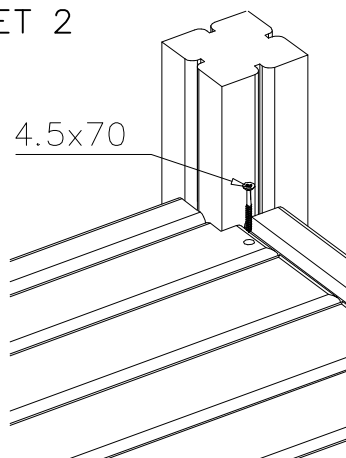
① 706443	PCS	② 705257	PCS
	2		1
32x45x702		32x750x750	
③ 900240	PCS	④ 980101	PCS
	6		8
Ø8x70		Ø4.5x70	
	PCS		PCS
	PCS		PCS



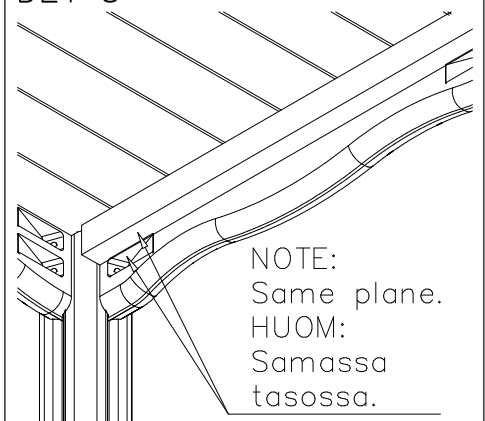
DET 1

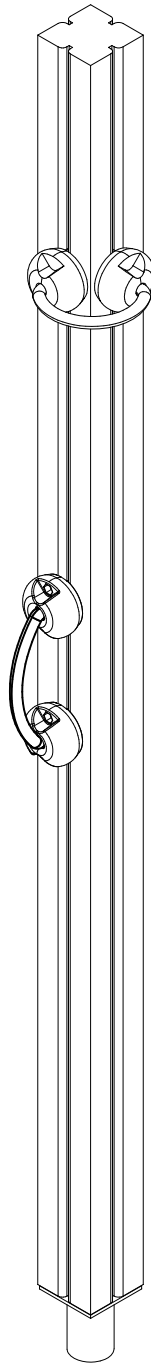



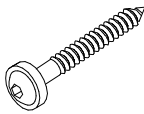
DET 2



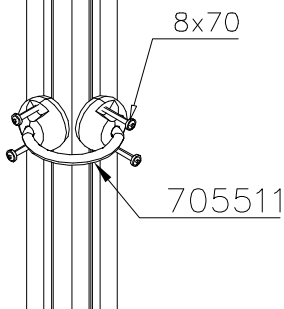
DET 3



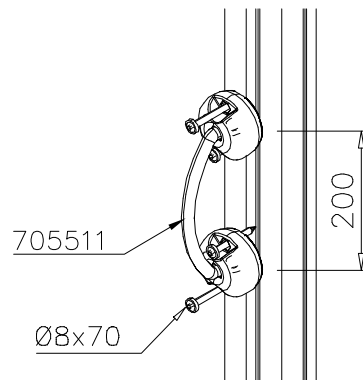


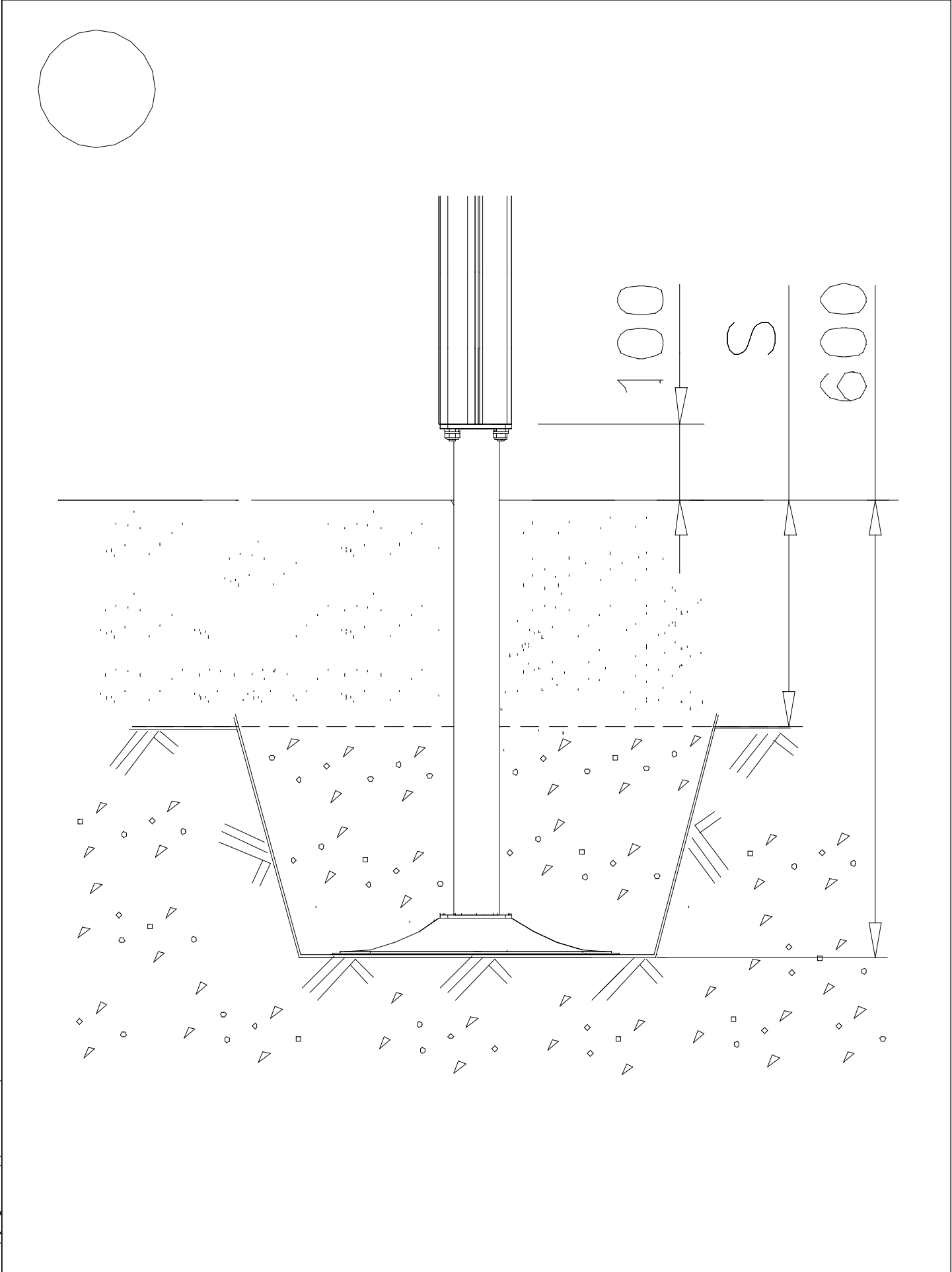
① 705510	PCS	② 900240	PCS
	1		4
		Ø8x70	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1



DET 2



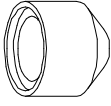


LAPPSET® BETON FOUNDATION

FOOT

DATE: 27.10.2015

1(1)

② 905104	PCS		PCS
	4		
			
M10			
	PCS		PCS



905104

LAPPSET® DEEP FOUNDATION

FOOT

DATE: 15.5.2018

1(1)



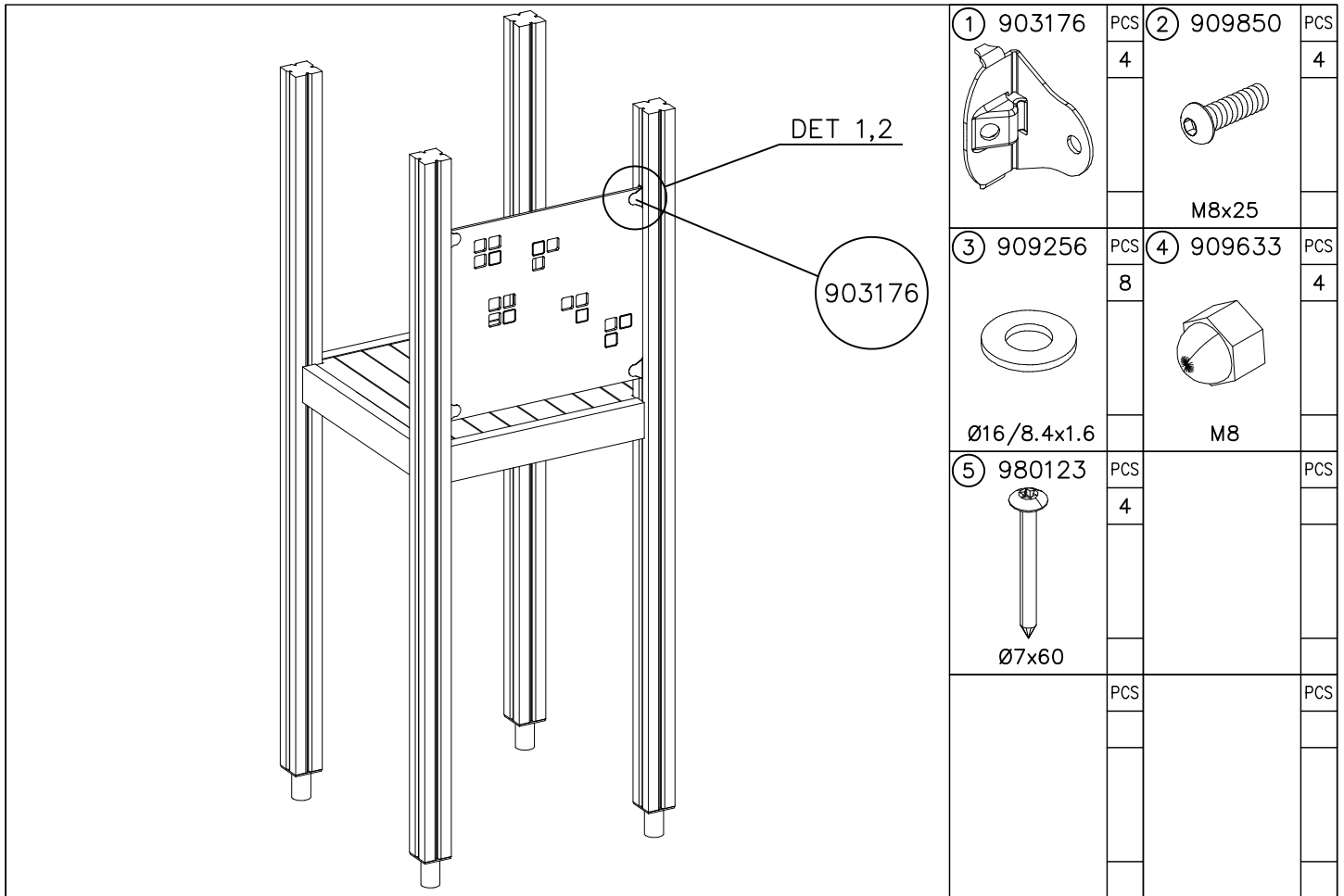
① 909511	PCS	② 909519	PCS
	1		1
90x90x650		50x380x380	

③ 909637	PCS	④ 909638	PCS
	4		8
M10		Ø20/10.5	

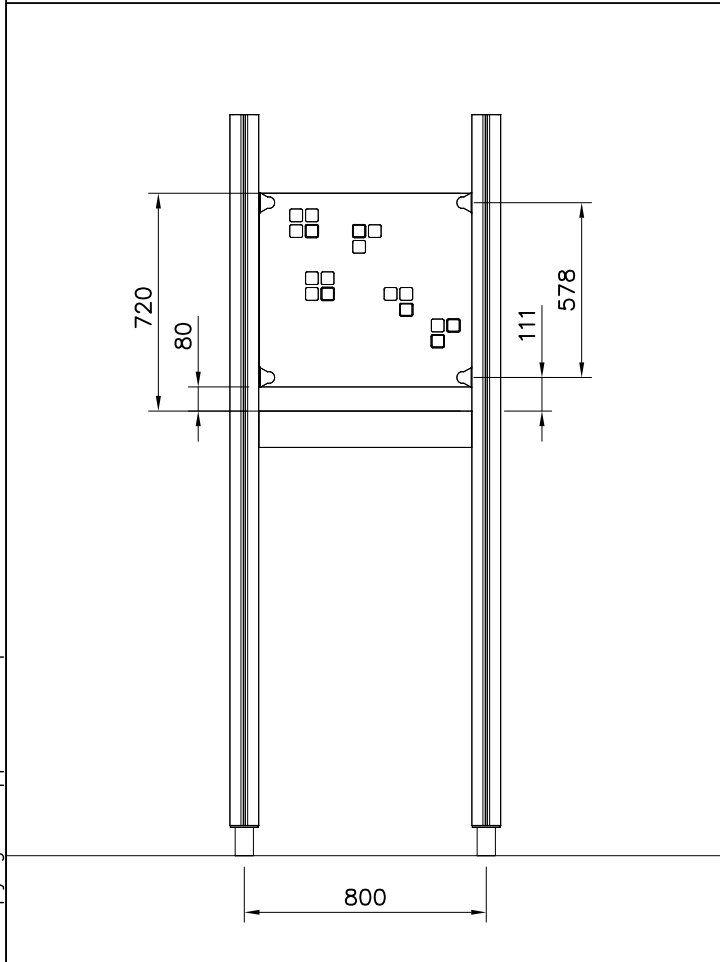
⑤ 909639	PCS	⑥ 905104	PCS
	4		4
M10x25		M10	

OPTION FOOT

① 911155	PCS		PCS
	1		
90x90x650			



① 903176	PCS	② 909850	PCS
	4		4
		M8x25	
③ 909256	PCS	④ 909633	PCS
	8		4
Ø16/8.4x1.6		M8	
⑤ 980123	PCS		PCS
	4		
Ø7x60			
	PCS		PCS





① 903176	PCS	② 909850	PCS
	4		4
		M8x25	
③ 909256	PCS	④ 909633	PCS
	8		4
Ø16/8.4x1.6		M8	
⑤ 980123	PCS		PCS
	4		
Ø7x60			

***Note:**
No gaps between:
8–25mm
89–230mm

800

80

*Note

800

80

*Note

COLOR OPTIONS	
-701	BLUE
-702	YELLOW
-703	LIME
-704	DARK GRAY
-705	LIGHT GRAY
-706	RED
-707	GREEN
-708	FUXIA

GAME WALL OPTIONS

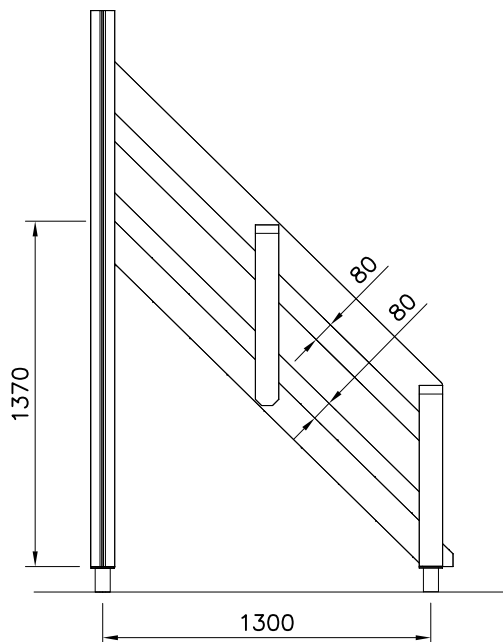
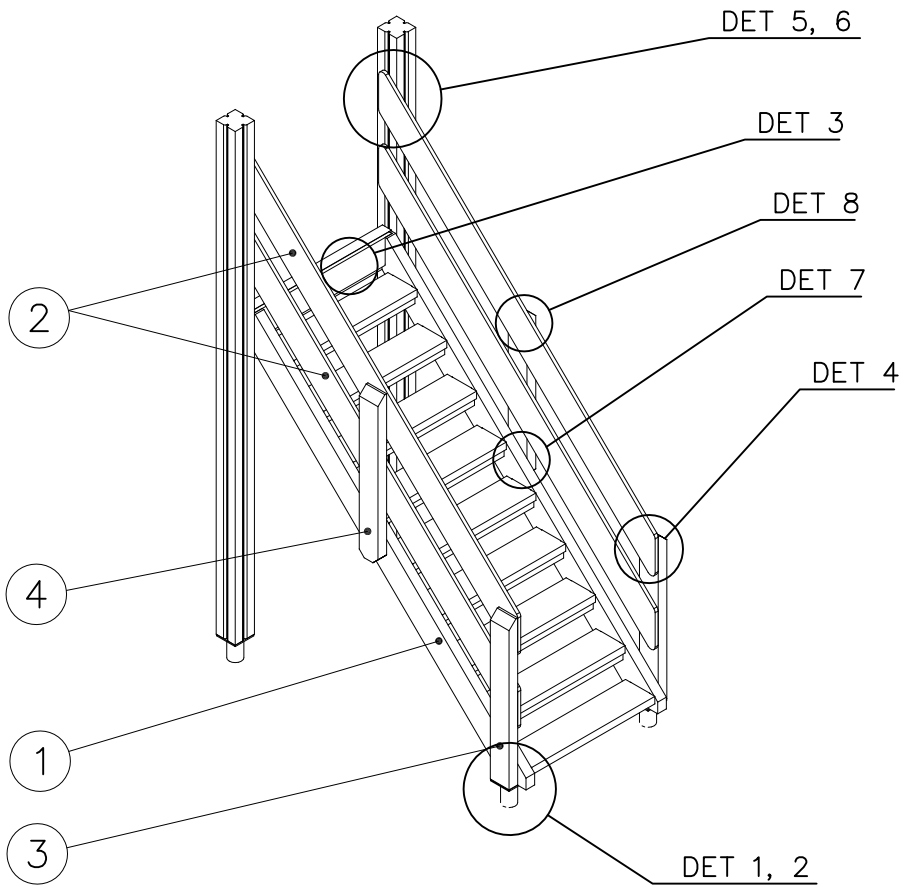
706766	706772	706308	707453
			
640x702	640x702	640x702	640x702
707209	705705	707433	707386
			
640x702	640x702	640x702	640x702
709403	709358	709405	
			
640x702	640x702	420x702	

DET 1

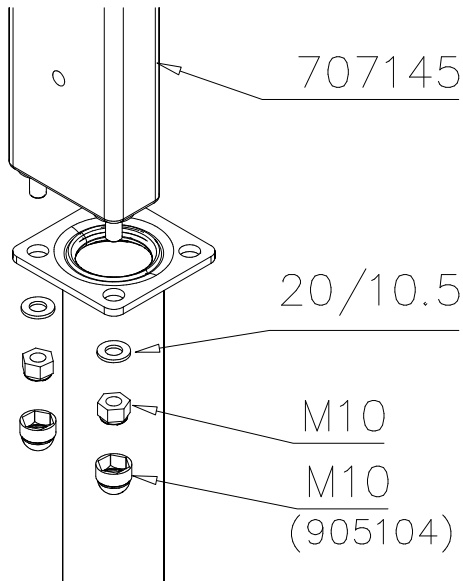


DET 2





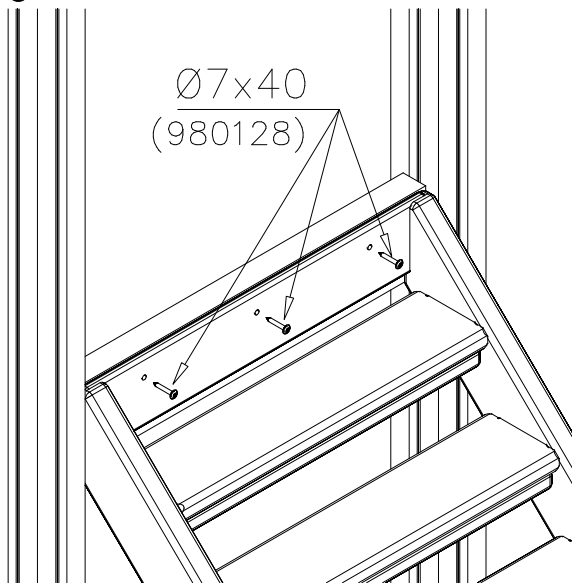
DET 1



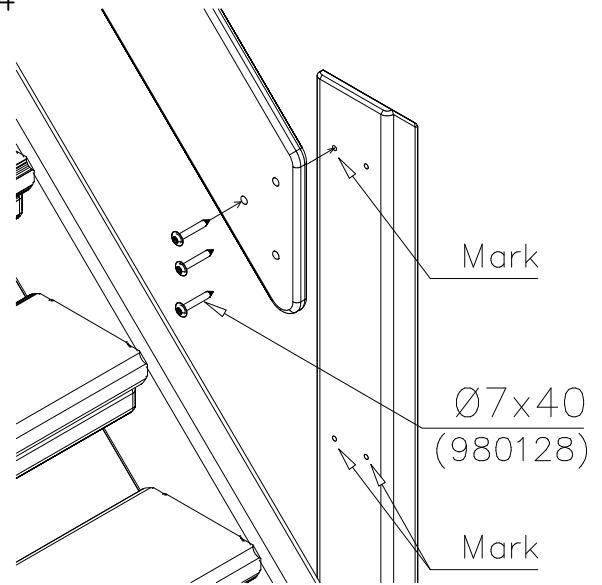
DET 2



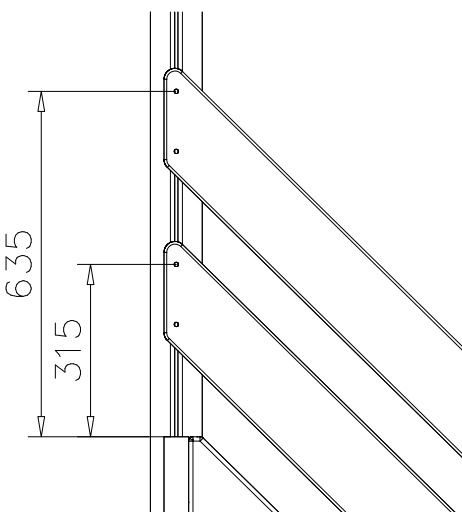
DET 3



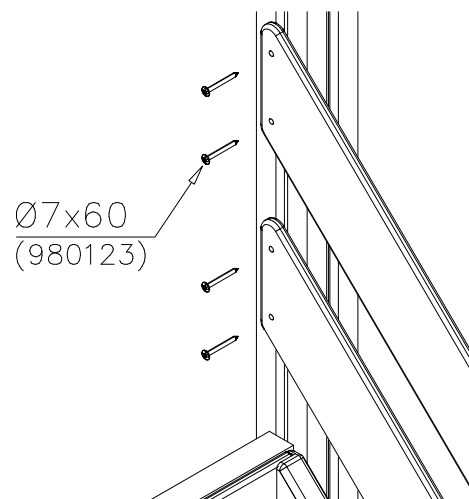
DET 4

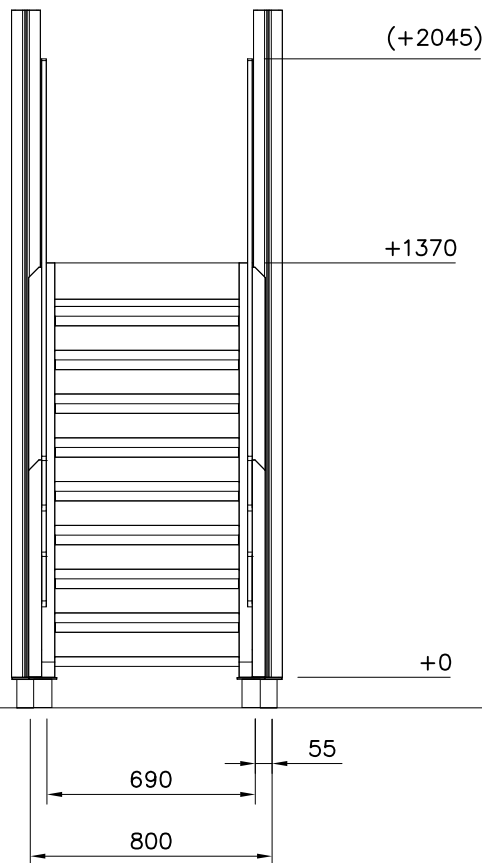
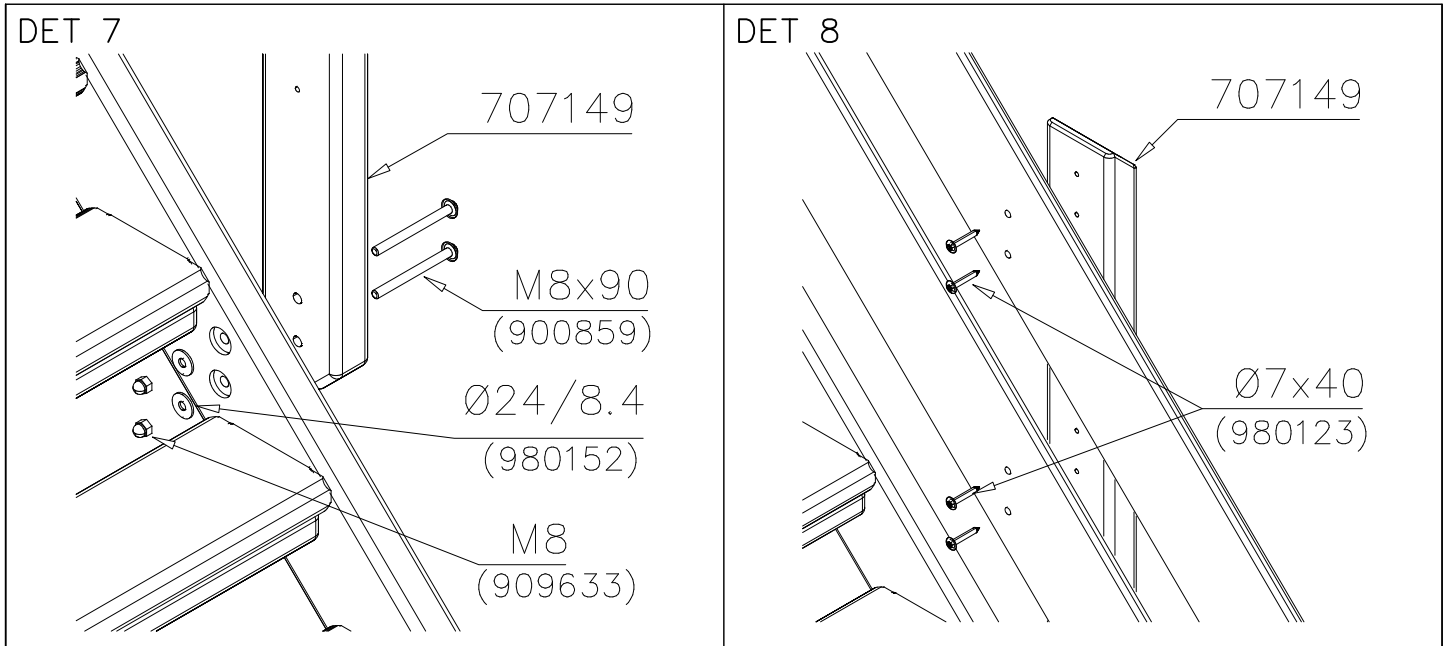


DET 5




DET 6







STAIRS OPTIONS +1470


707192 	707192-602 DARK BROWN 707192-603 LIGHT BROWN 707192-604 LIGHT GRAY
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RAILING OPTIONS

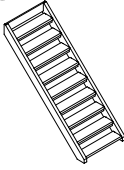



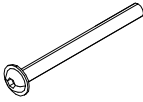





RAILS 707152  15x145x2009	707152-701 BLUE 707152-702 YELLOW 707152-703 LIME 707152-704 DARK GRAY 707152-705 LIGHT GRAY 707152-706 RED	707152-707 GREEN 707152-708 FUXIA
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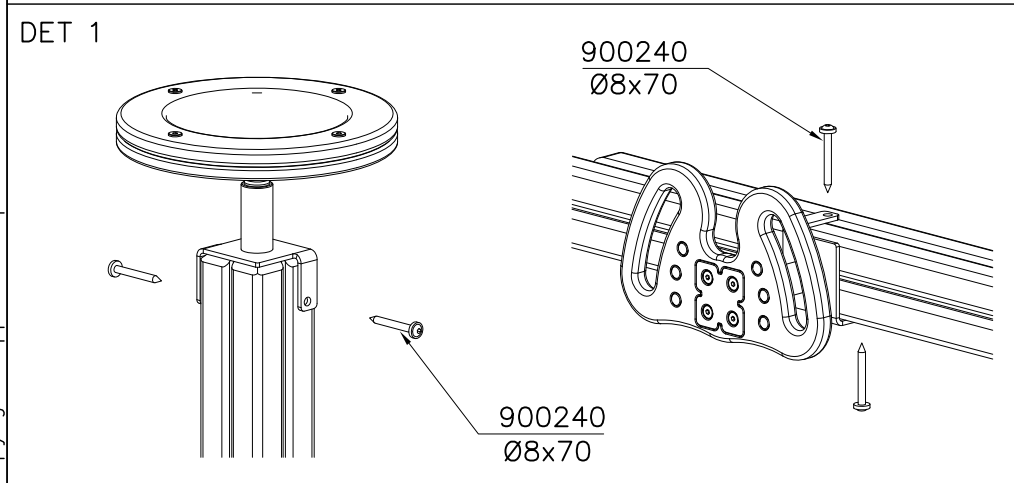
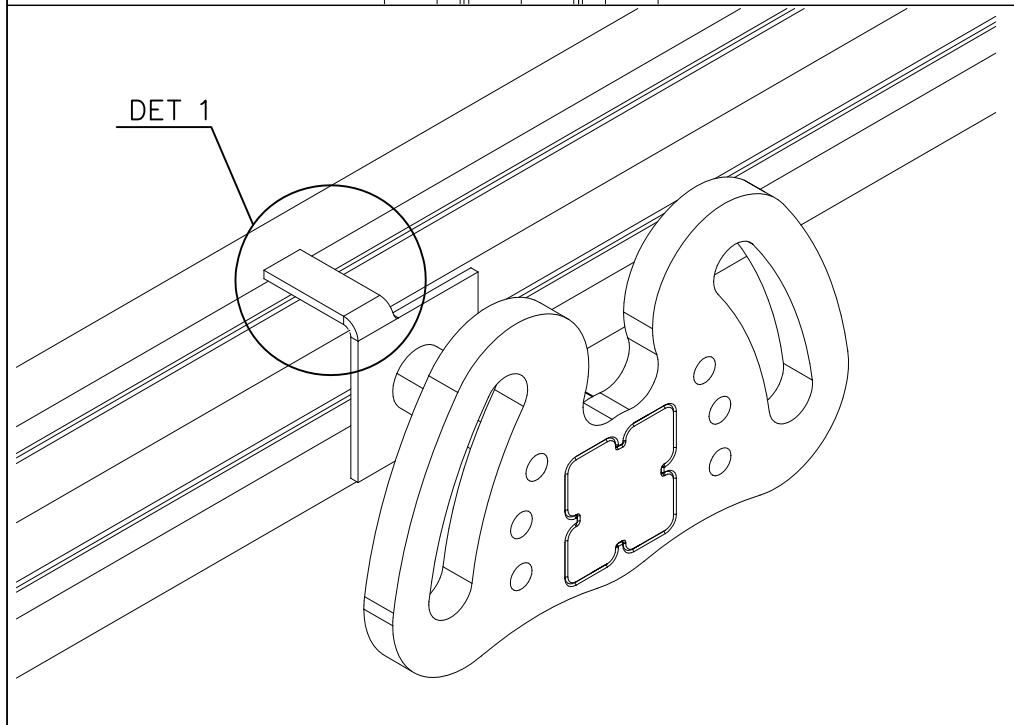
POST 707145  43x93x717	707145-602 DARK BROWN 707145-603 LIGHT BROWN 707145-604 LIGHT GRAY
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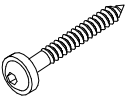

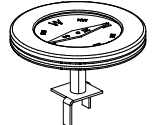
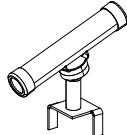
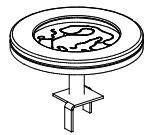
POST OPTIONS

POST 707149  43x93x717	707149-602 DARK BROWN 707149-603 LIGHT BROWN 707149-604 LIGHT GRAY
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①	707192	PCS	②	707152	PCS	③	707145	PCS	④	707149	PCS	⑤	900859	PCS	⑥	905104	PCS
		1			4			2			2			6			4
+1470			15x145x2009			43x93x717			43x93x717			M8x90			M10		
⑦	909633	PCS	⑧	980123	PCS	⑨	980128	PCS	⑩	980152	PCS		PCS				PCS
		6			8			23			6						
M8			Ø7x60			Ø7x40			Ø24/8.4x2								



① 900240	PCS		PCS
	2		
Ø8x70			
	PCS		PCS
	PCS		PCS
○ 707302	PCS	○ 707303	PCS
	1		1
○ 707304	PCS	○ 707305	PCS
	1		1
	PCS		PCS
	PCS		PCS



① 900240  Ø8x70	PCS 1	② 900727  M10x80	PCS 1
	PCS		PCS
③ 907688  765	PCS 1	③ 907701  545	PCS 1
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS





Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekyltti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekylttitarra

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskylt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatyten så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trä.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

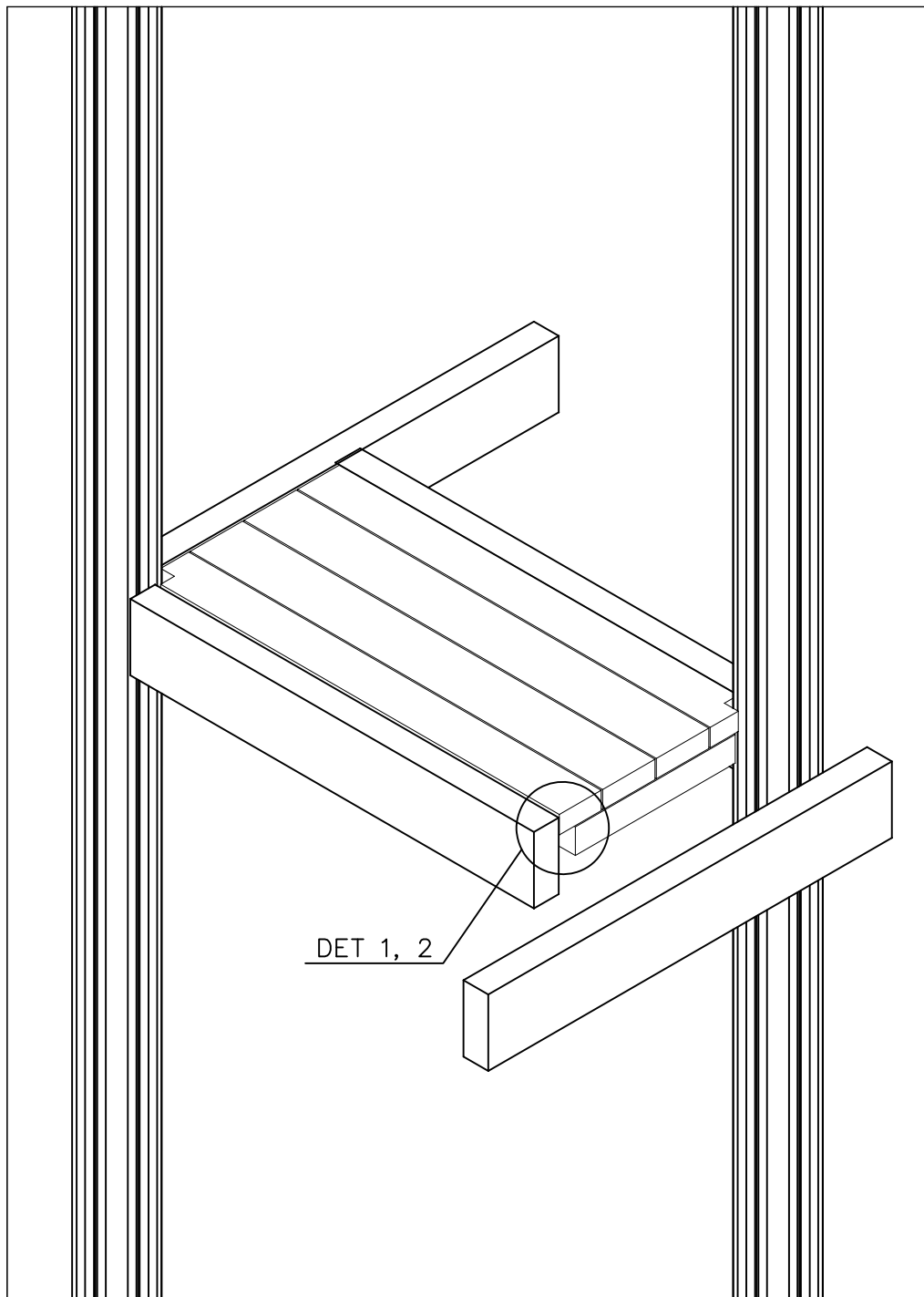
Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

1) Produkt-Schild aus Metall incl. Schrauben

- Die Befestigung des Schildes erfolgt mittels der Schrauben.

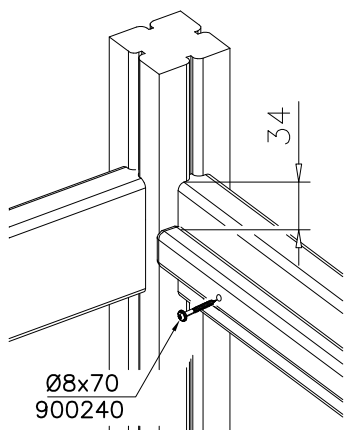
2) Aufkleber

- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues laminiertes oder lackiertes Holz an.



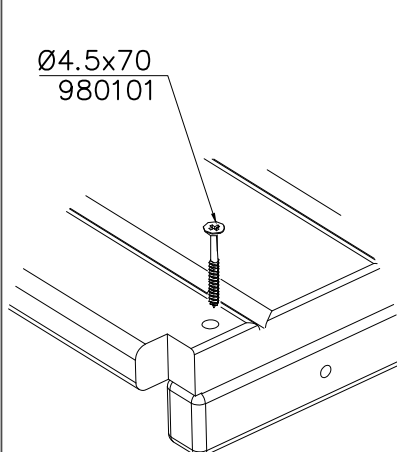
DET 1, 2

DET 1





Ø8x70
900240

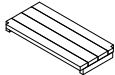
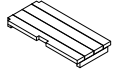
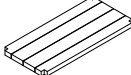
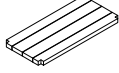

DET 2

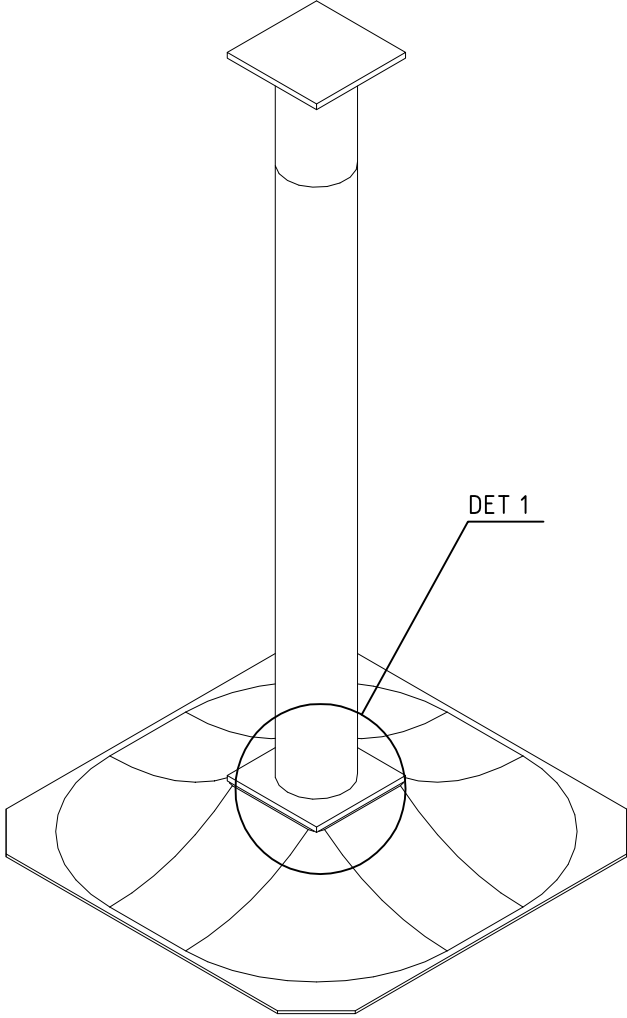



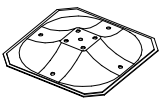



Ø4.5x70
980101

① 900240	PCS	② 980101	PCS
	4		4
Ø8x70		Ø4.5x70	
	PCS		PCS
	PCS		PCS

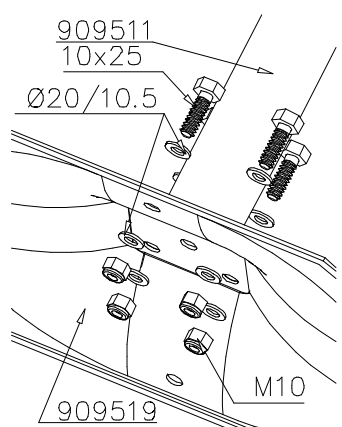
OPTIONS

○ 709859	PCS	○ 709861	PCS
	1		1
32x350x748		32x350x748	
○ 709867	PCS	○ 709868	PCS
	1		1
32x350x748		32x350x748	
○ 709858	PCS		PCS
	2		
32x45x290			
	PCS		PCS

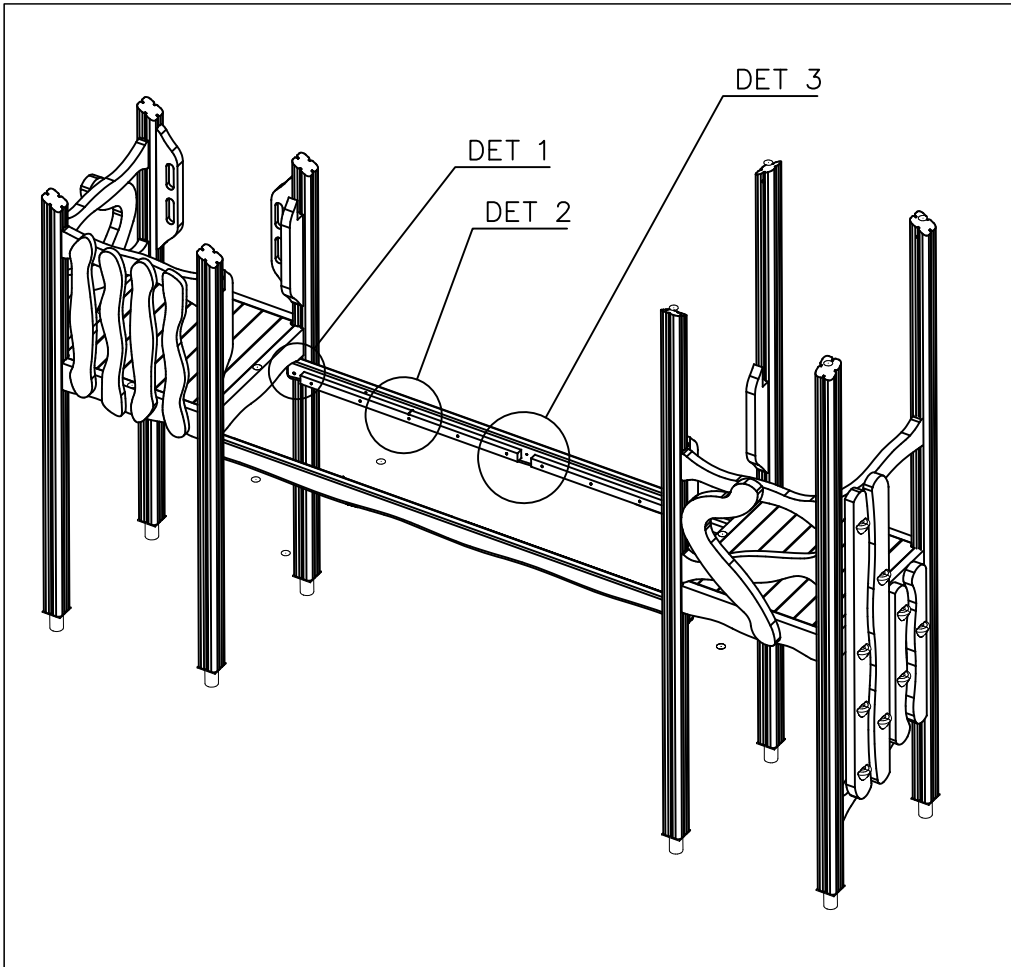


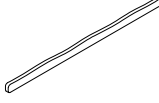
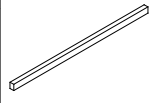
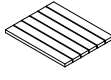
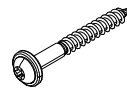

①	909511	PCS	②	909519	PCS
		1			1
③	909637	PCS	④	909638	PCS
		4			8
	M10			Ø20/10.5	
⑤	909639	PCS			PCS
		4			
	M10x25				
		PCS			PCS
		PCS			PCS
		PCS			PCS
		PCS			PCS
		PCS			PCS

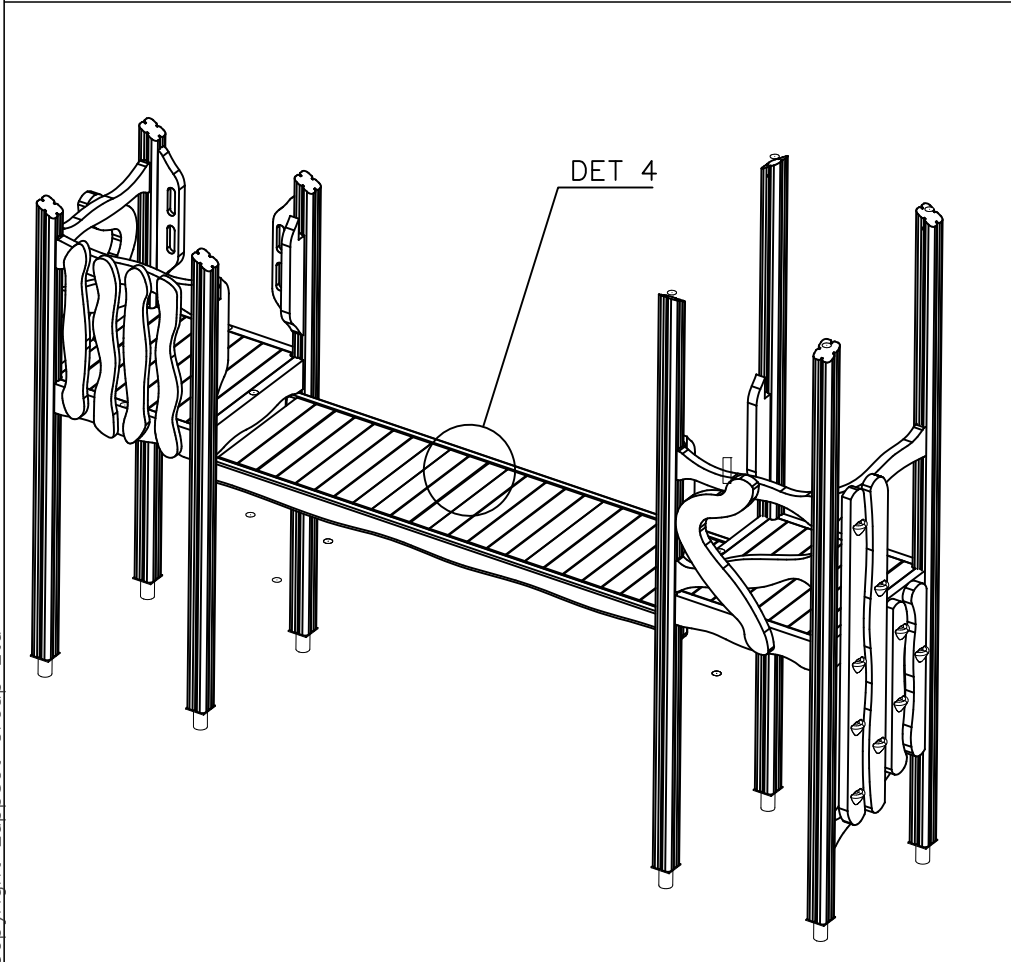
DET 1





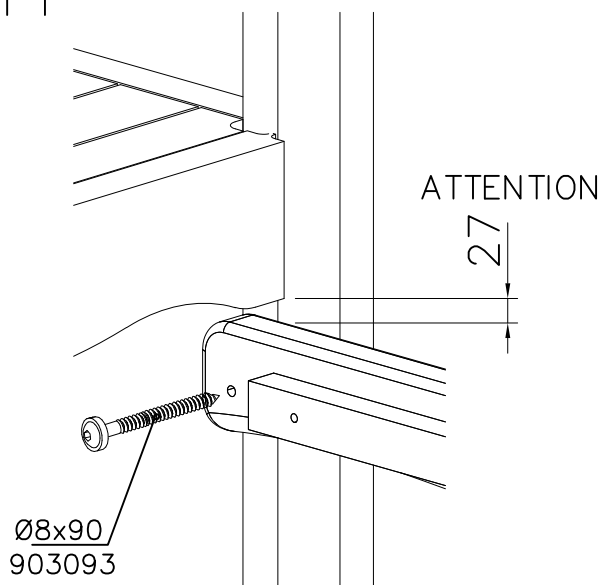


① 705222	PCS	② 708553	PCS
	2		4
45x113x2480		32x45x1120	
③ P13294	PCS	④ 980101	PCS
	3		20
613 x 788		Ø4.5x70	
⑤ 900240	PCS	⑥ 903093	PCS
	20		4
Ø8x70		Ø8x90	
	PCS		PCS

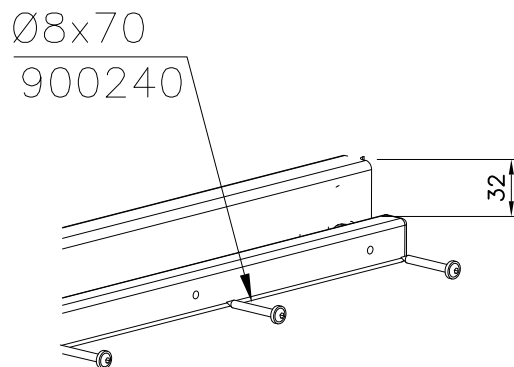


	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

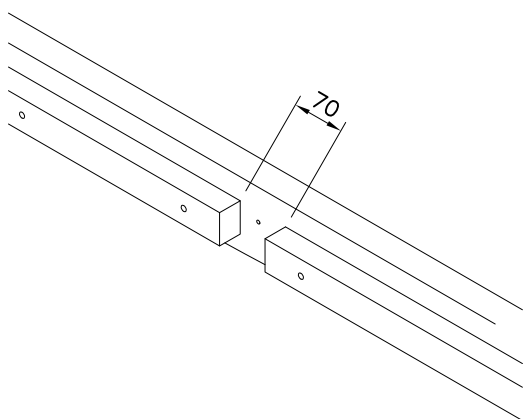
DET 1



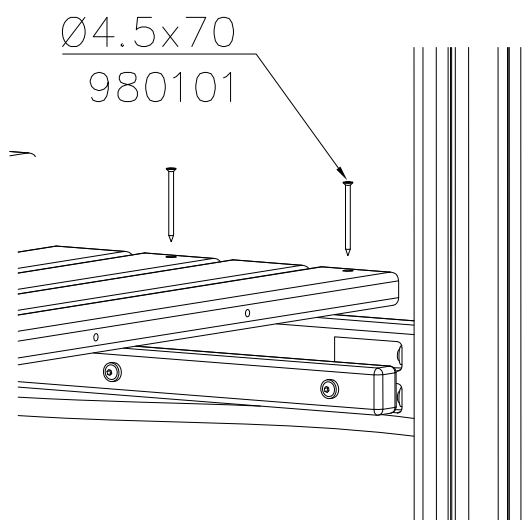
DET 2



DET 3

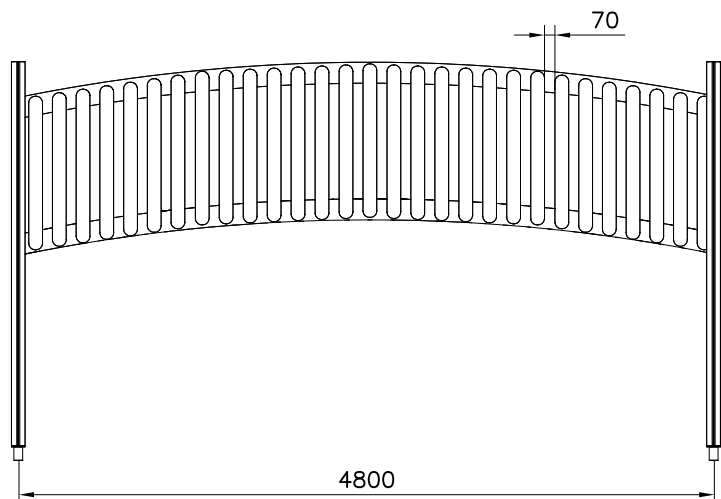
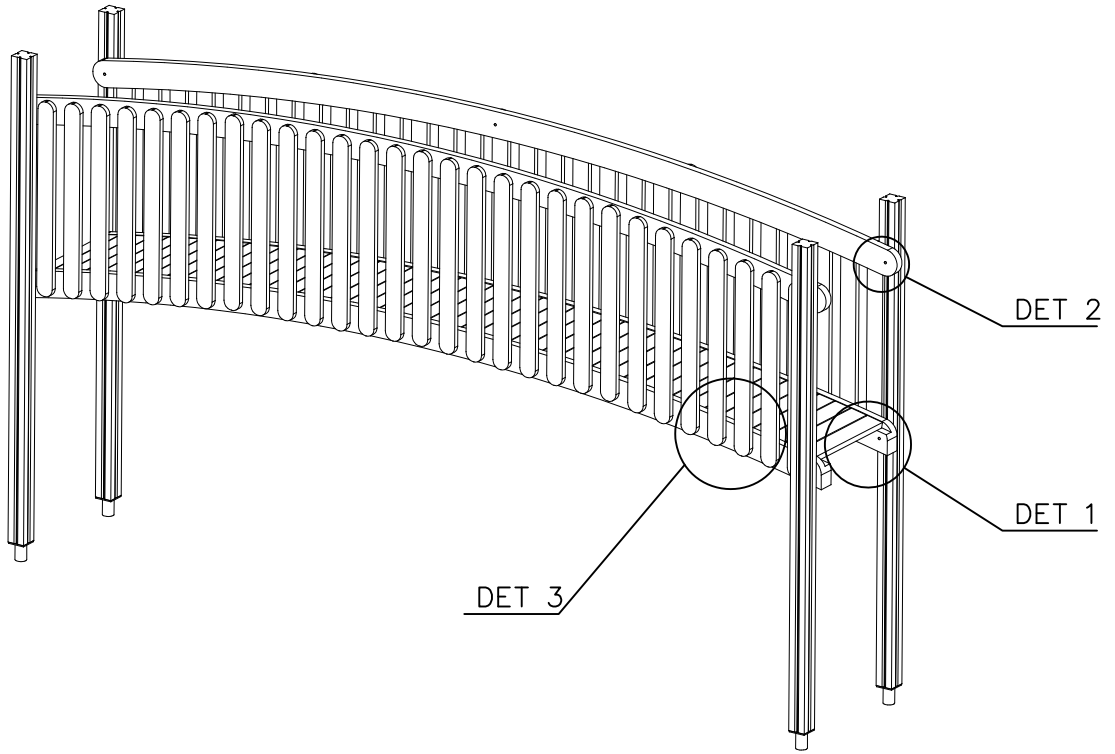


DET 4



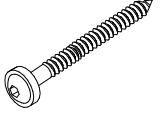
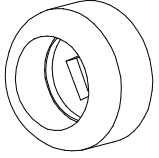
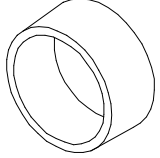
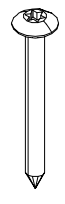

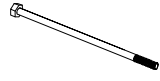

DET 5

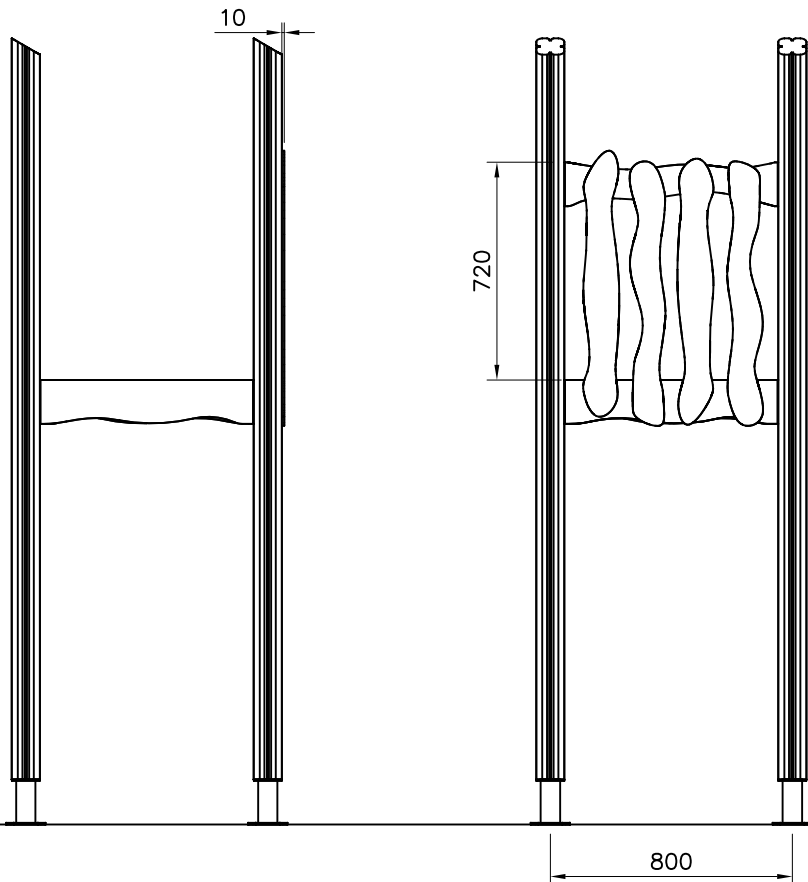
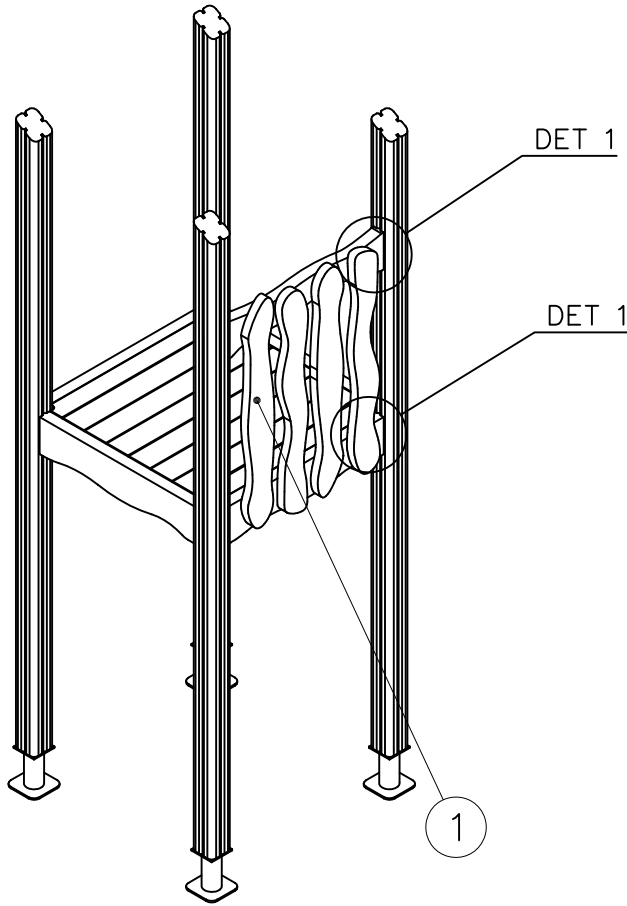
DET 6



<p>DET 1</p> <p>12x240</p> <p>DRILL Ø13 HOLE TO POST</p> <p>75</p> <p>905115</p> <p>980154</p> <p>905090</p> <p>905086</p> <p>905086</p> <p>905090</p> <p>980154</p> <p>905115</p> <p>909248</p>	<p>DET 2</p> <p>Ø24/13</p> <p>905115</p> <p>905090</p> <p>12x100</p>	
<p>DET 3</p> <p>Ø7x60</p>	<p>DET 5</p>	<p>DET 6</p>
<p>DET 7</p>		

DATE: 21.12.2021

909224	PCS 8	905083	PCS 12	905112	PCS 12	980123	PCS 116	980154	PCS 12	909134	PCS 4
											
Ø12x100		Ø32		Ø22		Ø7x60		Ø24/13		12x240	
905086	PCS 8		PCS		PCS		PCS		PCS		PCS
											
Ø44											
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS



① 705210	PCS	② 903093	PCS
	1		8
		Ø8x90	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1

