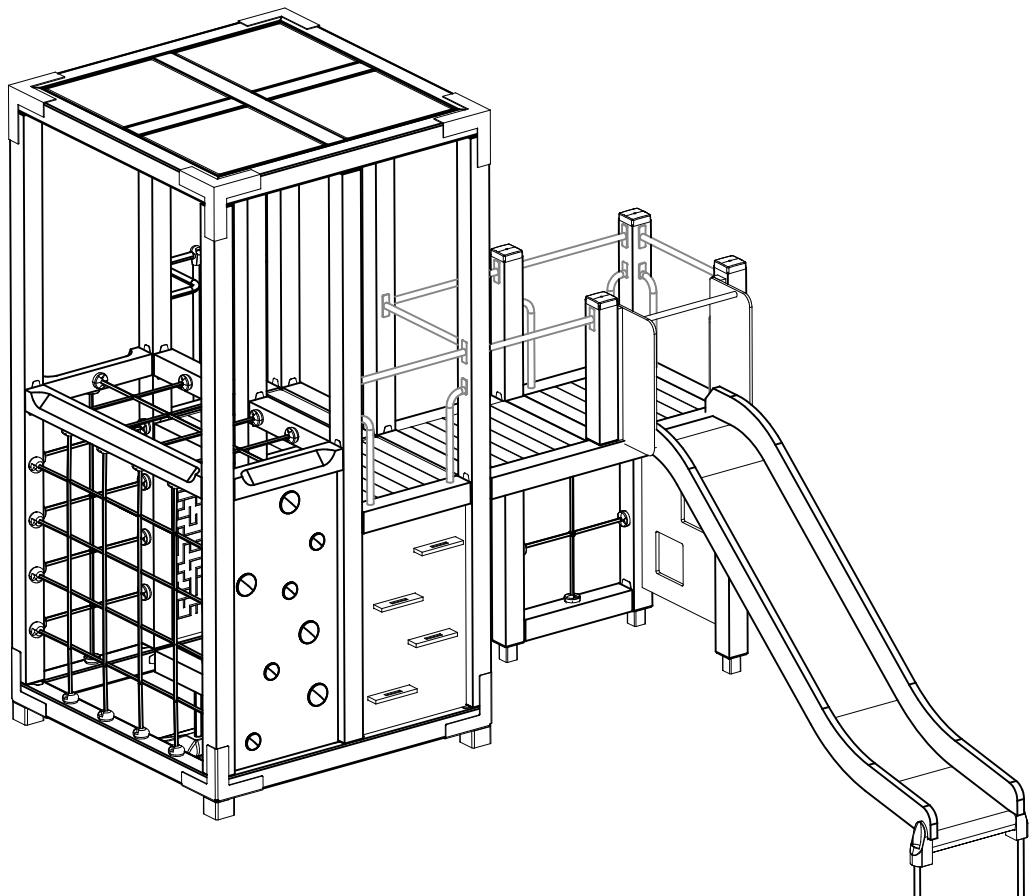




ASENNUSOHJE
MONTERINGSANSVISNING
INSTALLATION INSTRUCTION
AUFBAUANLEITUNG
NOTICE D'INSTALLATION

DATE: 4.8.2021

Q14870-2



DATE: 4.8.2021

1(2)
3

702286 65x65	PCS 1	702339 118x78	PCS 1	705308 15x345x750	PCS 1	706371-705 15x345x750	PCS 2	706541 FASTENER KIT	PCS 1	706542 FASTENER KIT	PCS 1
707732 20x148x320	PCS 6	707891 20x148x320	PCS 4	707938 FASTENER KIT	PCS 6	708109-614 118x118x697	PCS 16	708110-614 118x118x1522	PCS 3	708114-614 118x118x3168	PCS 8
708221 701x695x32	PCS 4	708225 32x45x640	PCS 8	708234-614 45x68x700	PCS 16	708235 16x670x670	PCS 4	708284-305 1525x1525	PCS 1	709148-614 118x118x1750	PCS 8
709154 12x695x1518	PCS 1	709156-305 705x1530	PCS 2	709157-705 20x695x1124	PCS 1	709167-705 20x695x1124	PCS 1	709172-614 118x118x775	PCS 1	709174-614 118x118x2140	PCS 3
709175-305 705x1134	PCS 1	709181-705 20x695x1124	PCS 1	709199-614 118x118x1522	PCS 1	709201-614 118x118x697	PCS 2	709452 FASTENER KIT	PCS 2	709453 FASTENER KIT	PCS 1
709456 FASTENER KIT	PCS 1	709458 FASTENER KIT	PCS 1	709460 FASTENER KIT	PCS 1	709461 FASTENER KIT	PCS 1	709462 FASTENER KIT	PCS 4	709463 FASTENER KIT	PCS 4
709464 FASTENER KIT	PCS 4	709465 FASTENER KIT	PCS 4	709467 FASTENER KIT	PCS 3	709470 FASTENER KIT	PCS 1	709471 10x375x375	PCS 7	900240 Ø8x70	PCS 122

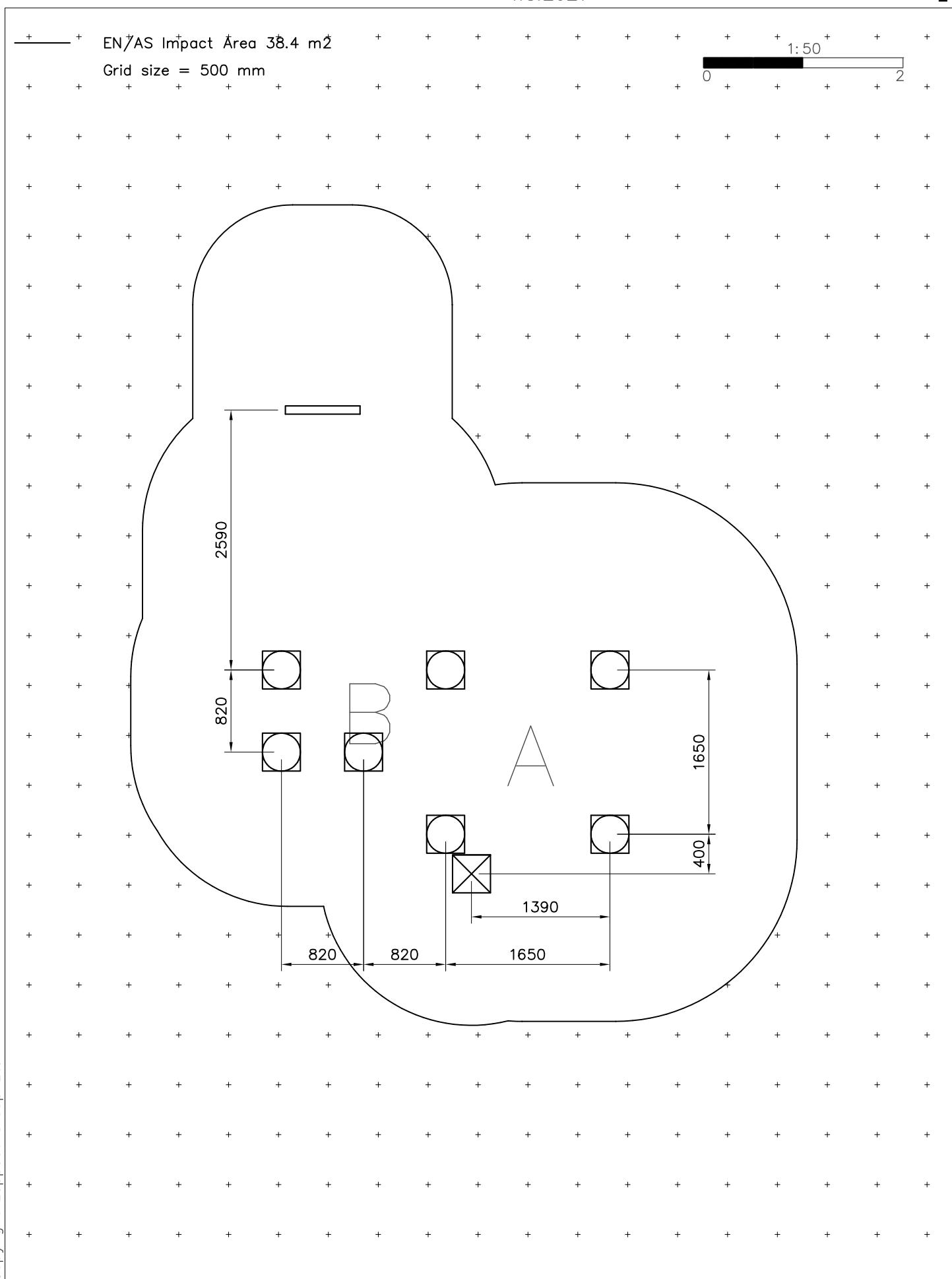
DATE: 4.8.2021

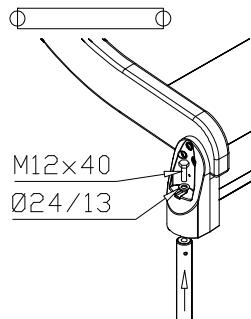
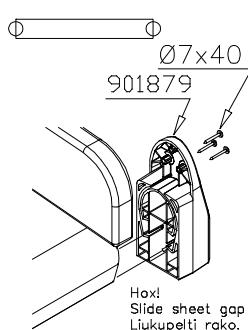
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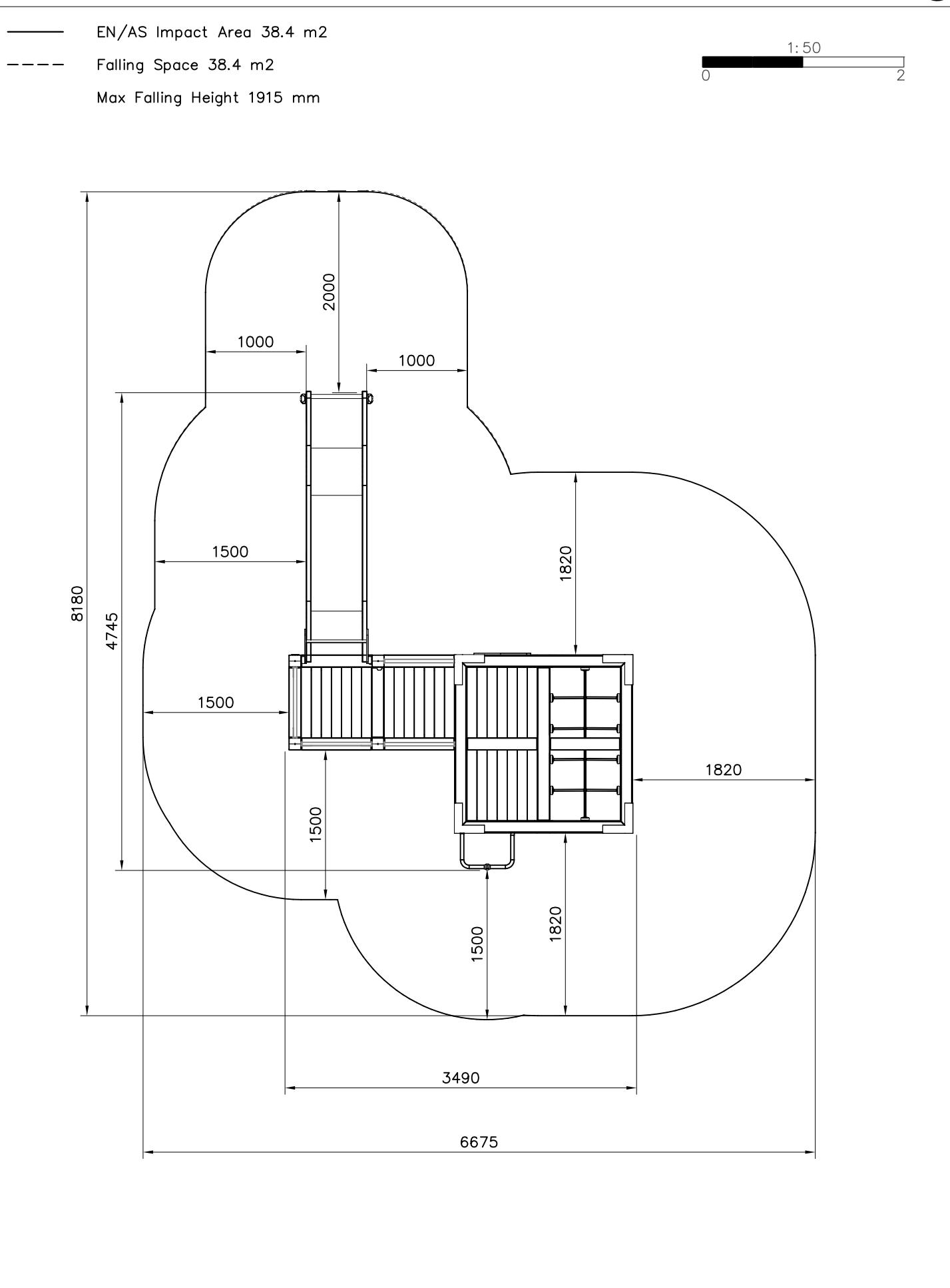
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		L 650		123x123x40		Ø11.9x80		L 704			
907698-216 	PCS 1	907701-216 	PCS 6	908698 	PCS 2	908699 	PCS 50	908829-205 	PCS 4	908835 	PCS 9
L 2054				3x114x108		3x180x108		300x300x300		3x144x144	
909519 	PCS 1	910802-205 	PCS 4	910821-205 	PCS 3	980100 	PCS 366	980104 	PCS 4	980114 	PCS 8
				L 750		Ø5x60		Ø5x90		Ø4x20	
	PCS		PCS		PCS		PCS		PCS		PCS
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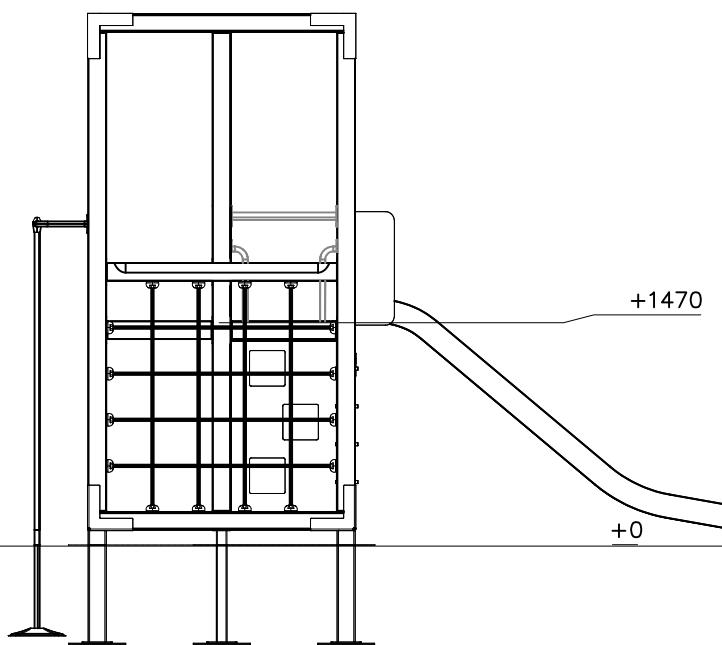
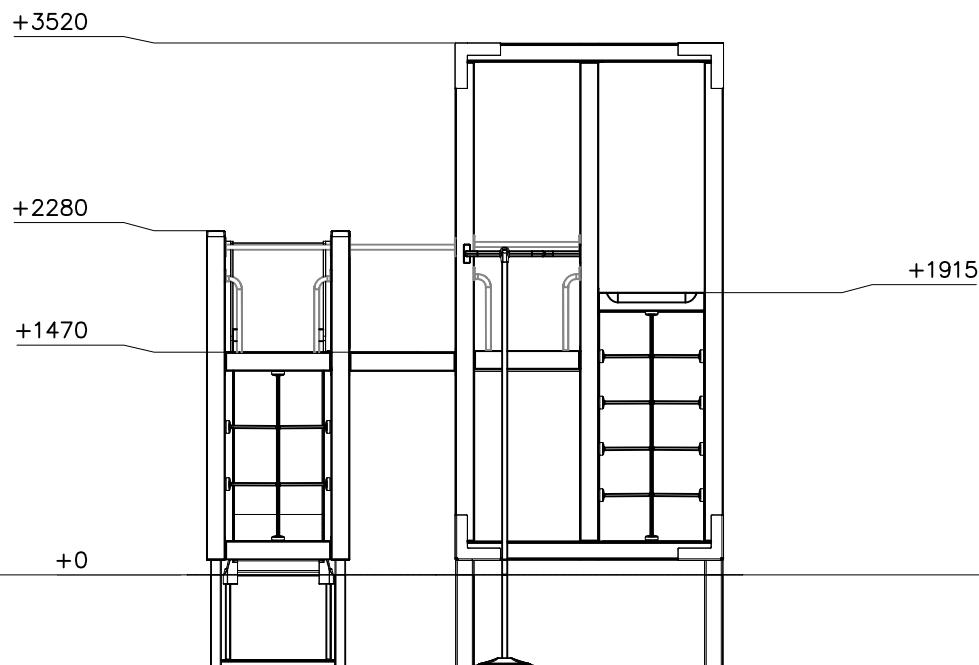
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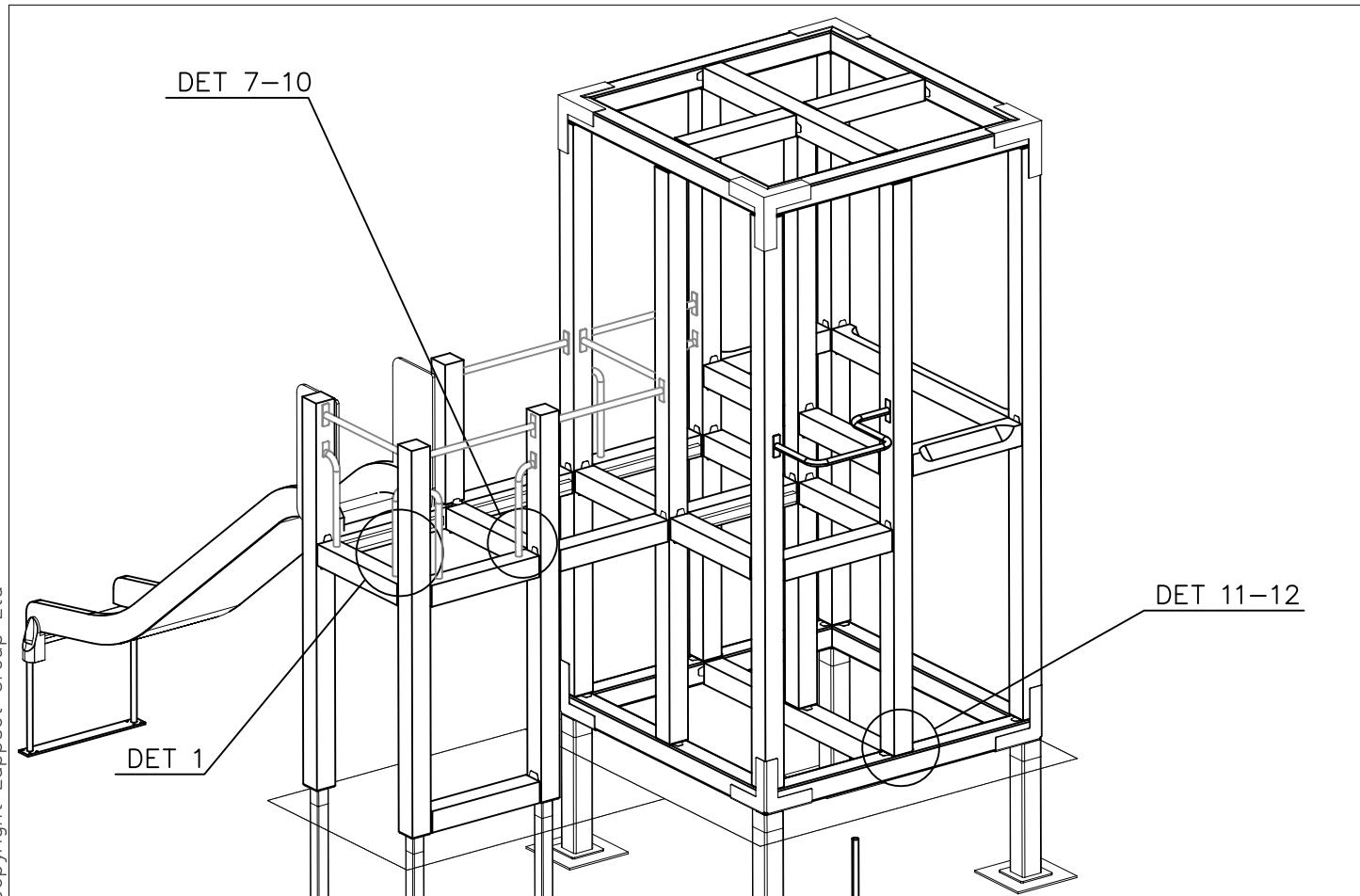
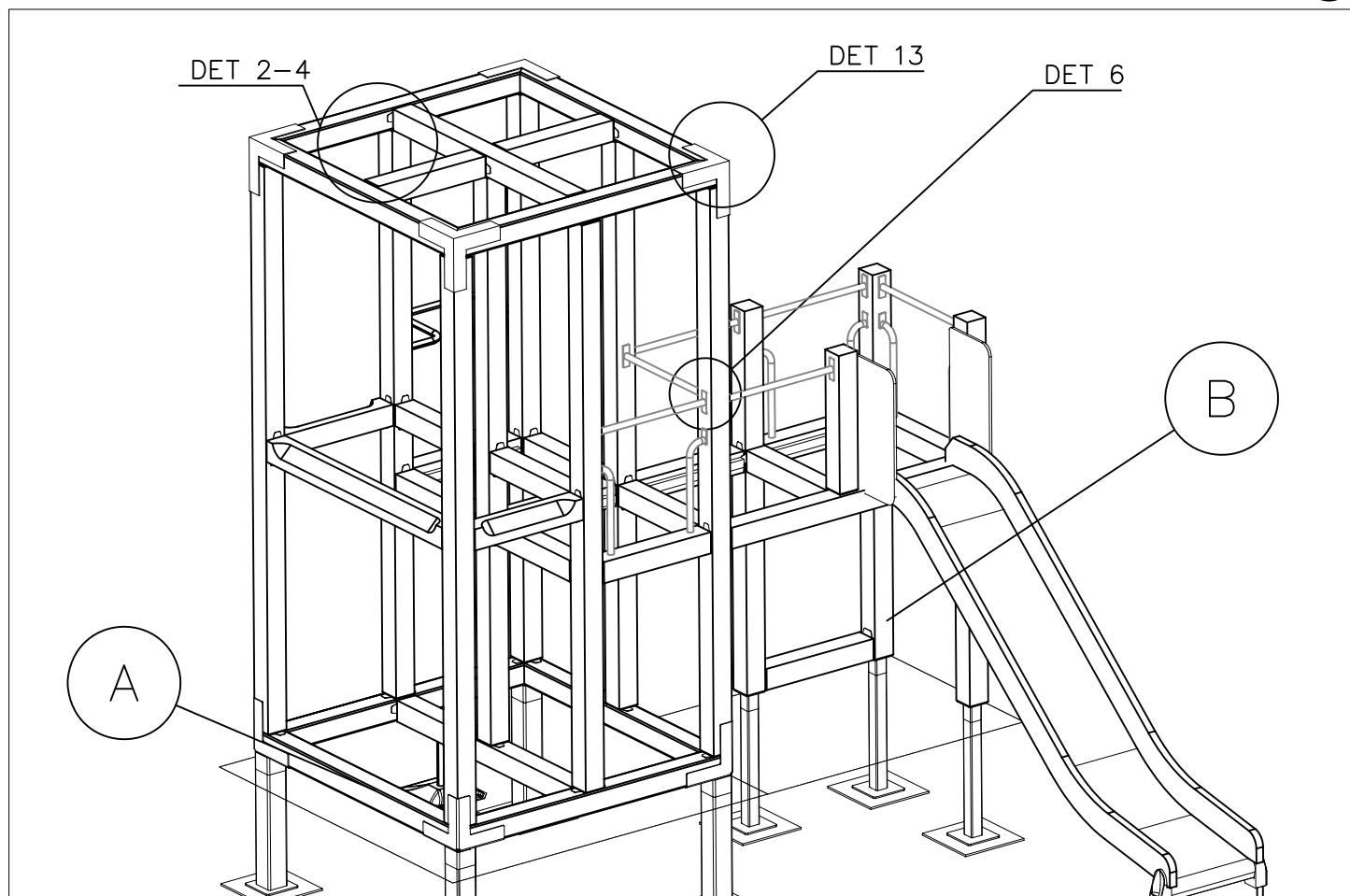


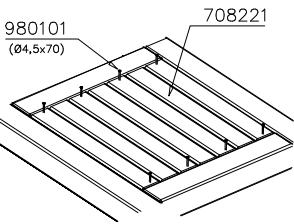
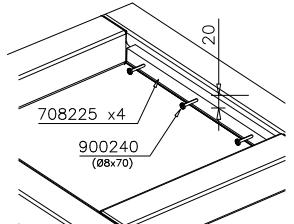
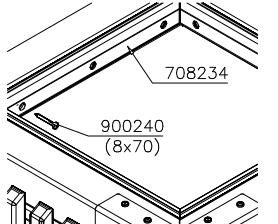
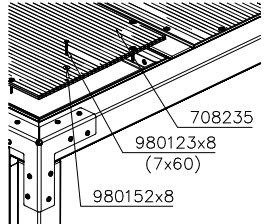
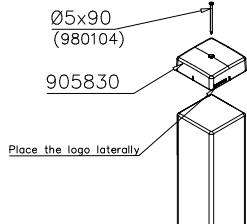
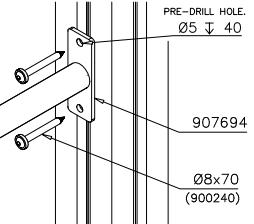
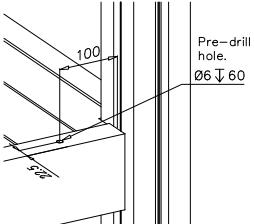
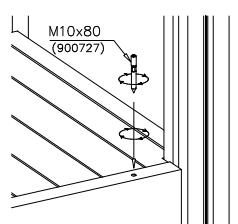
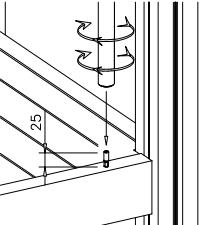
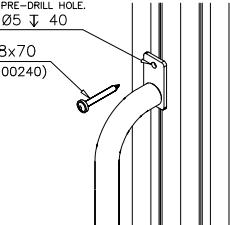
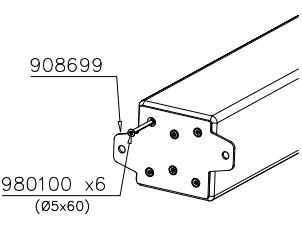
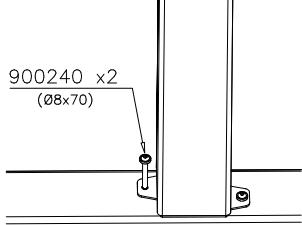
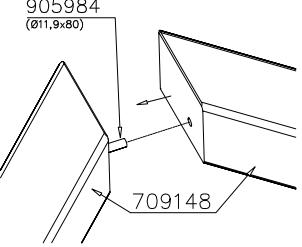




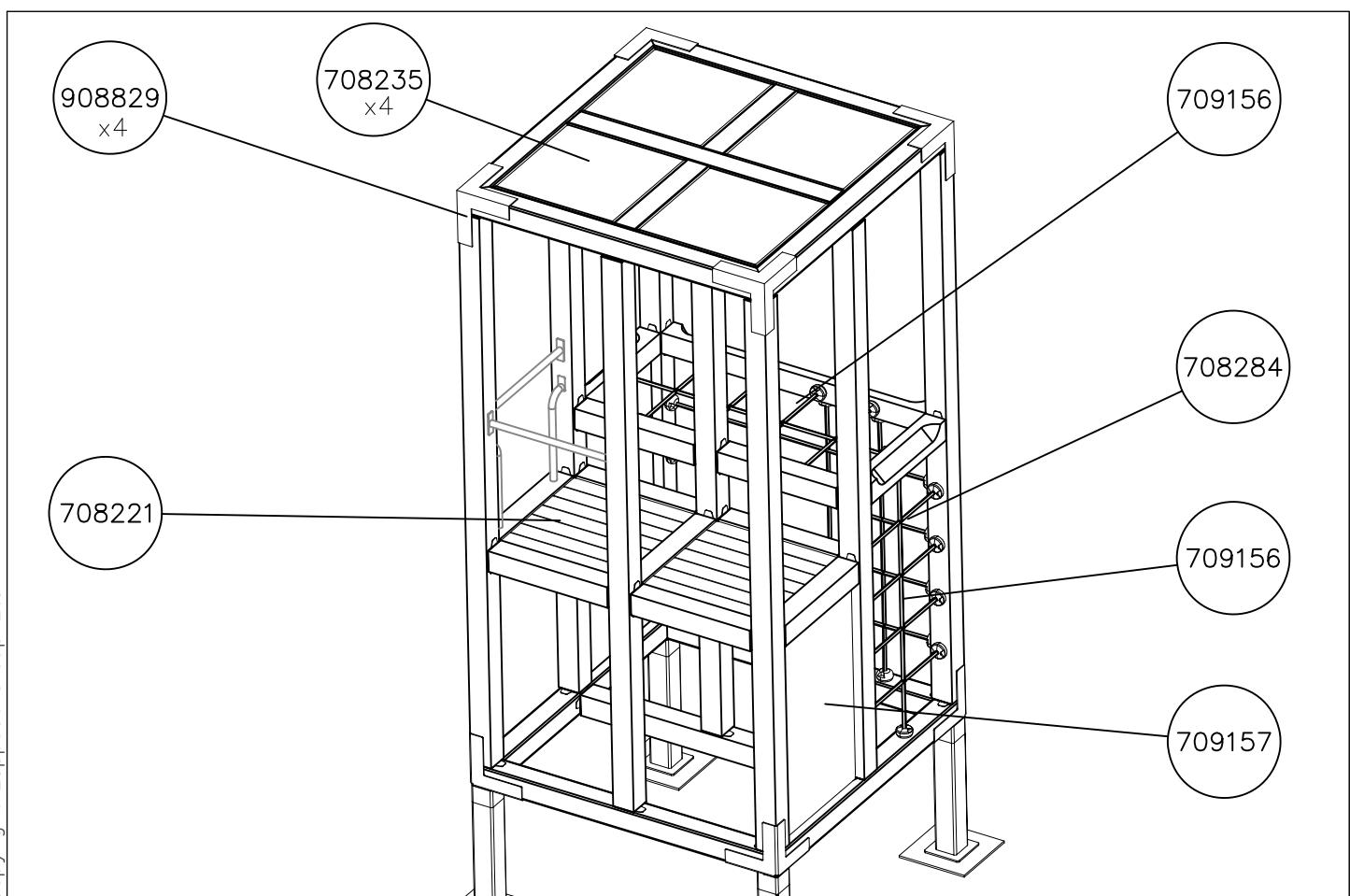
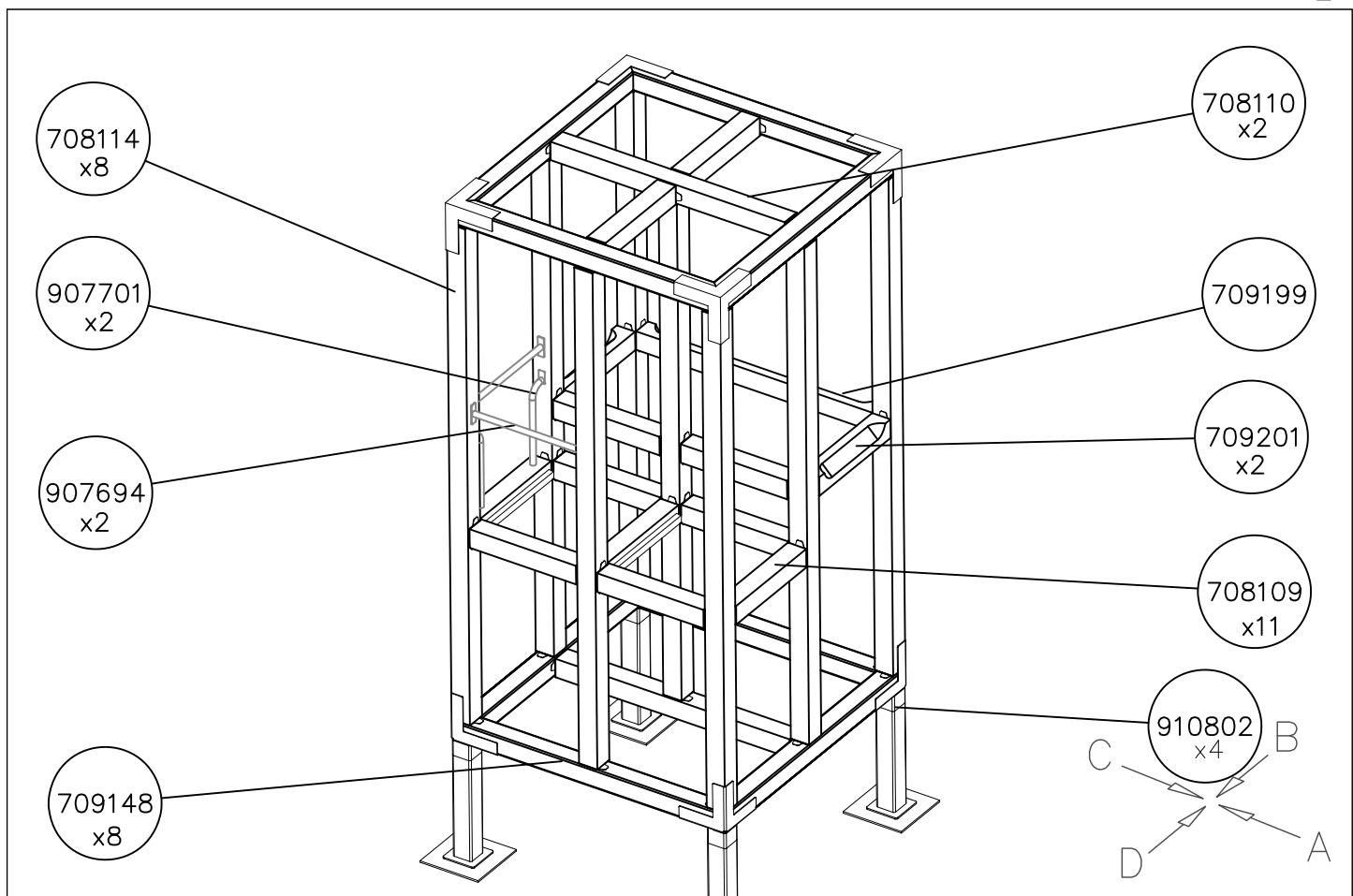
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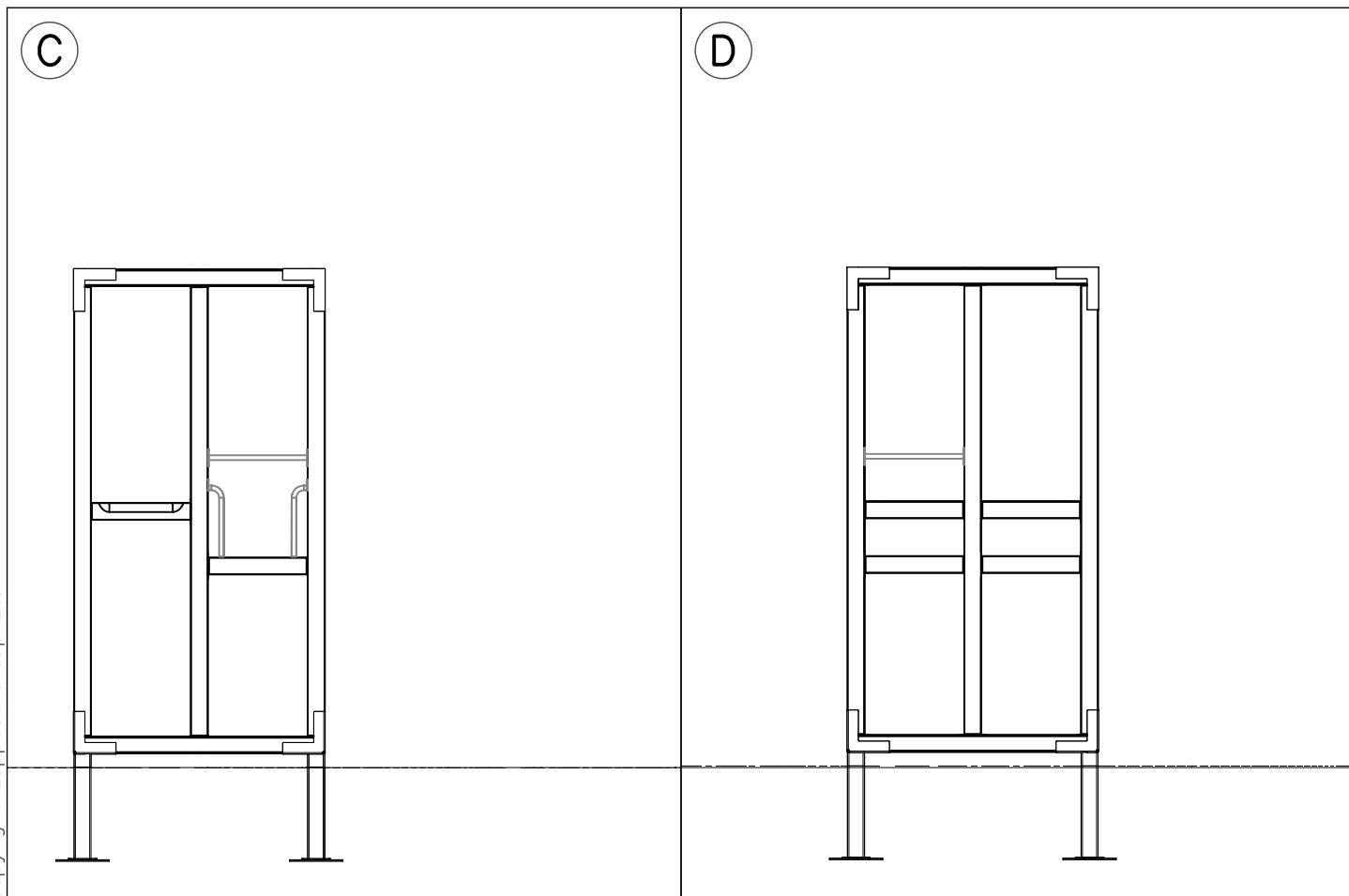
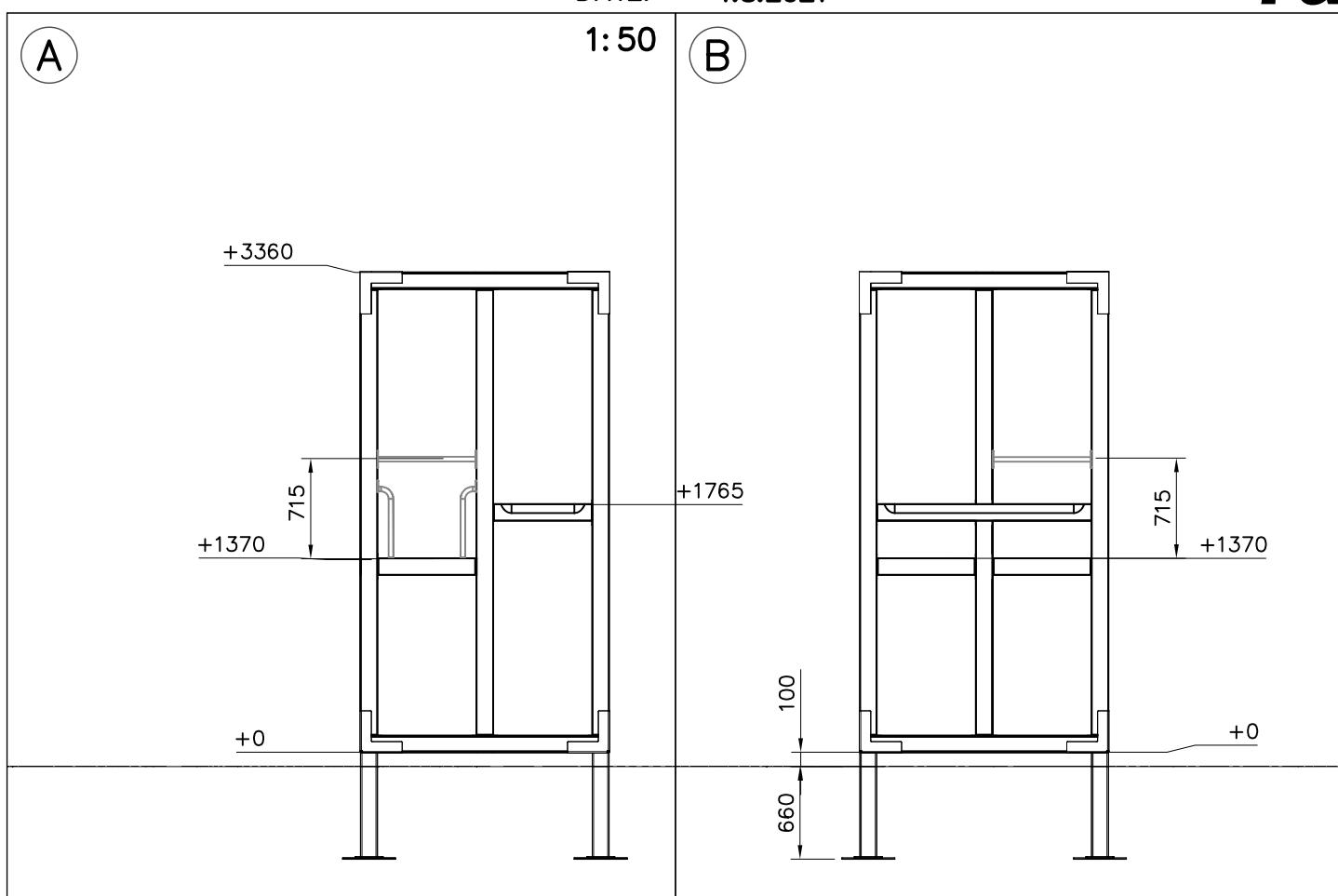
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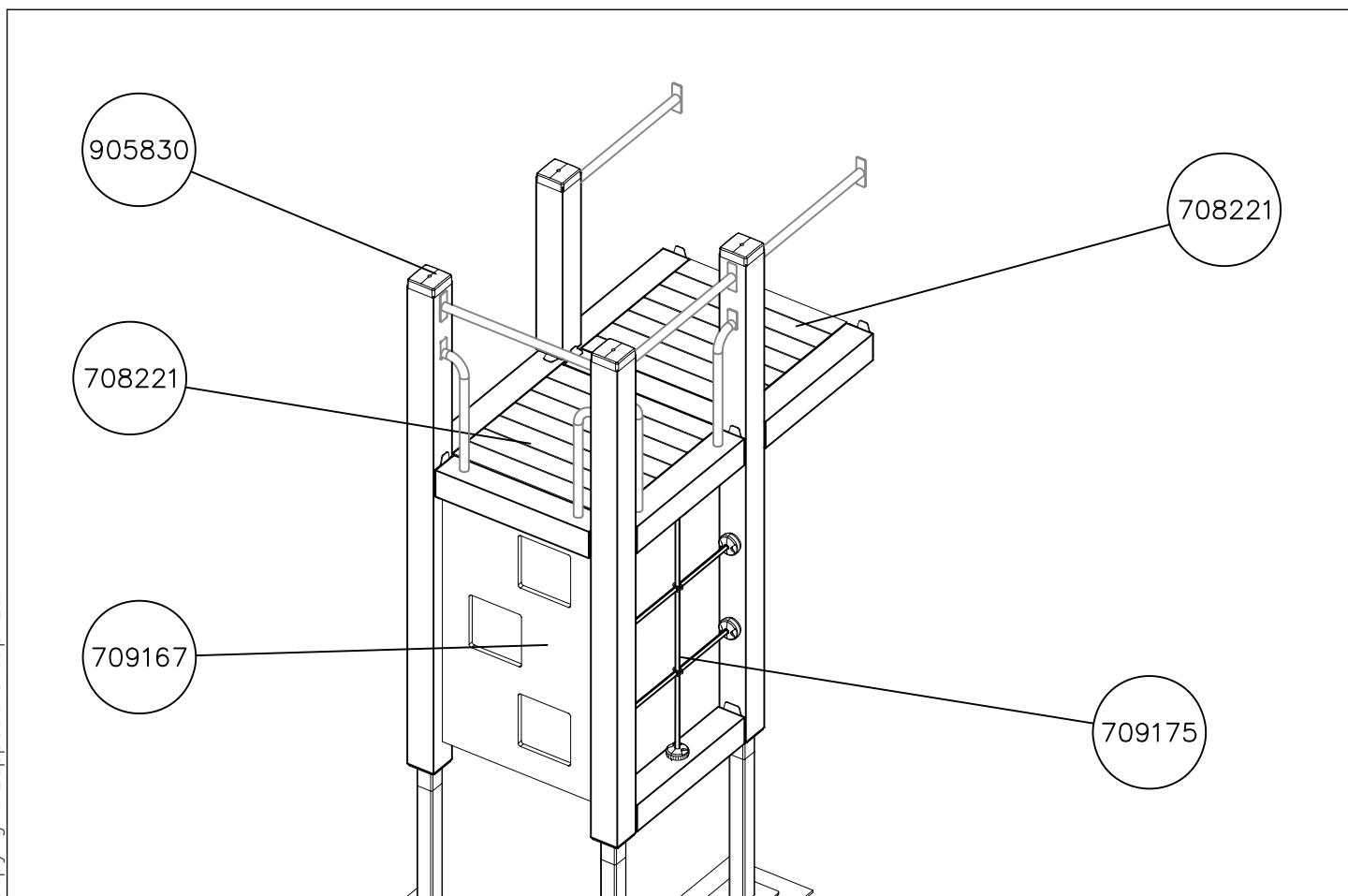
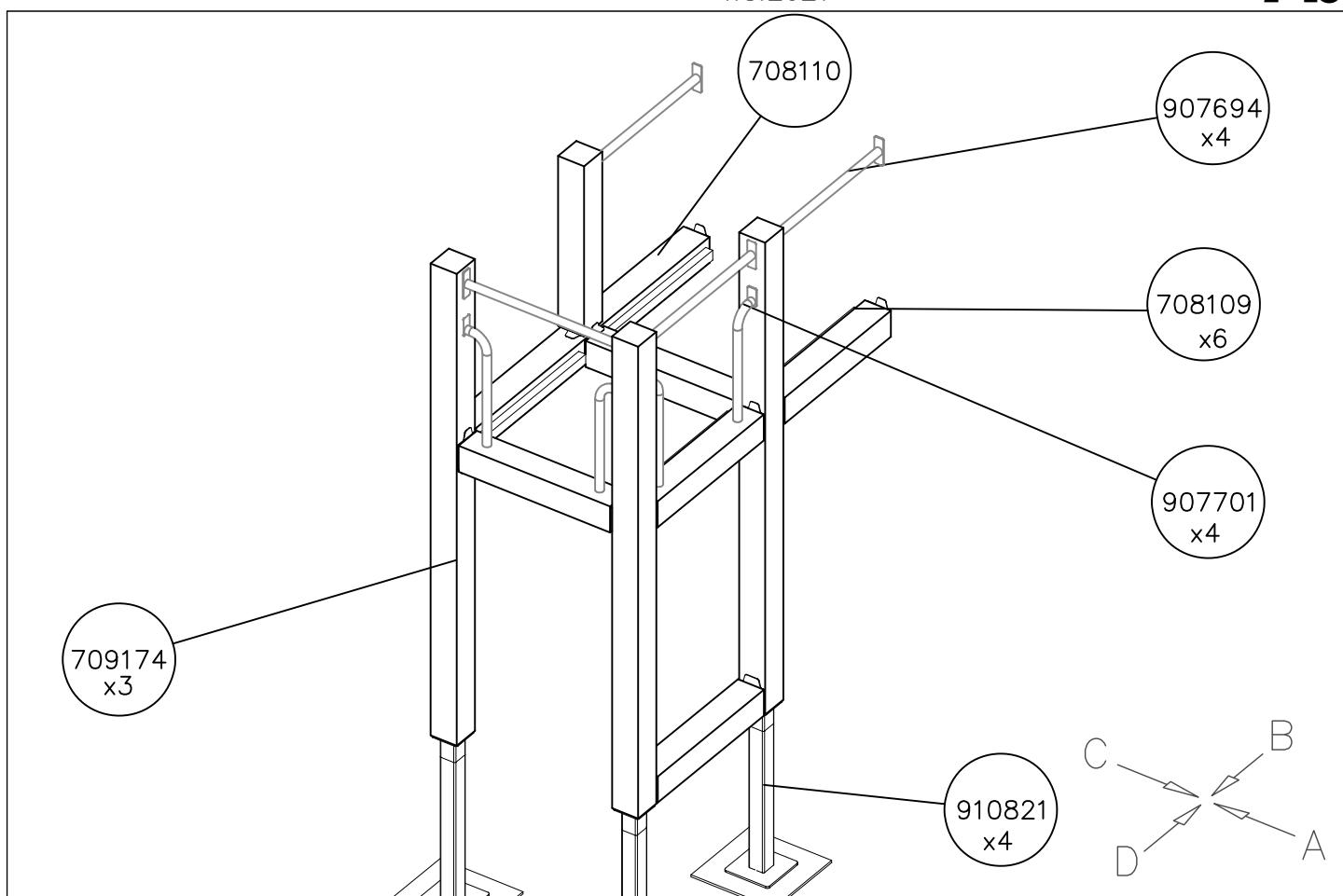


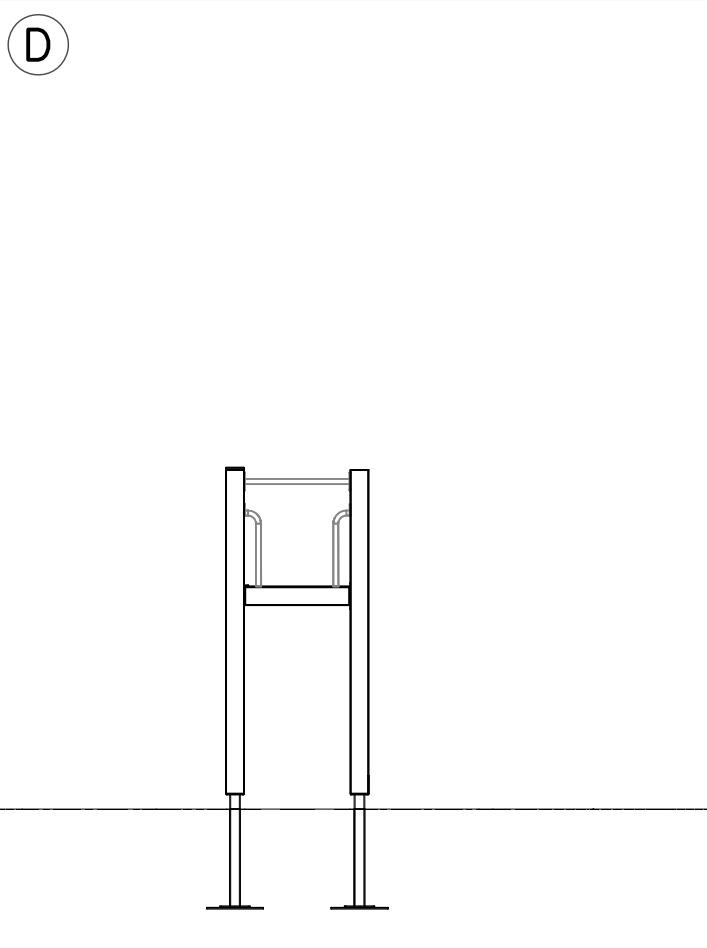
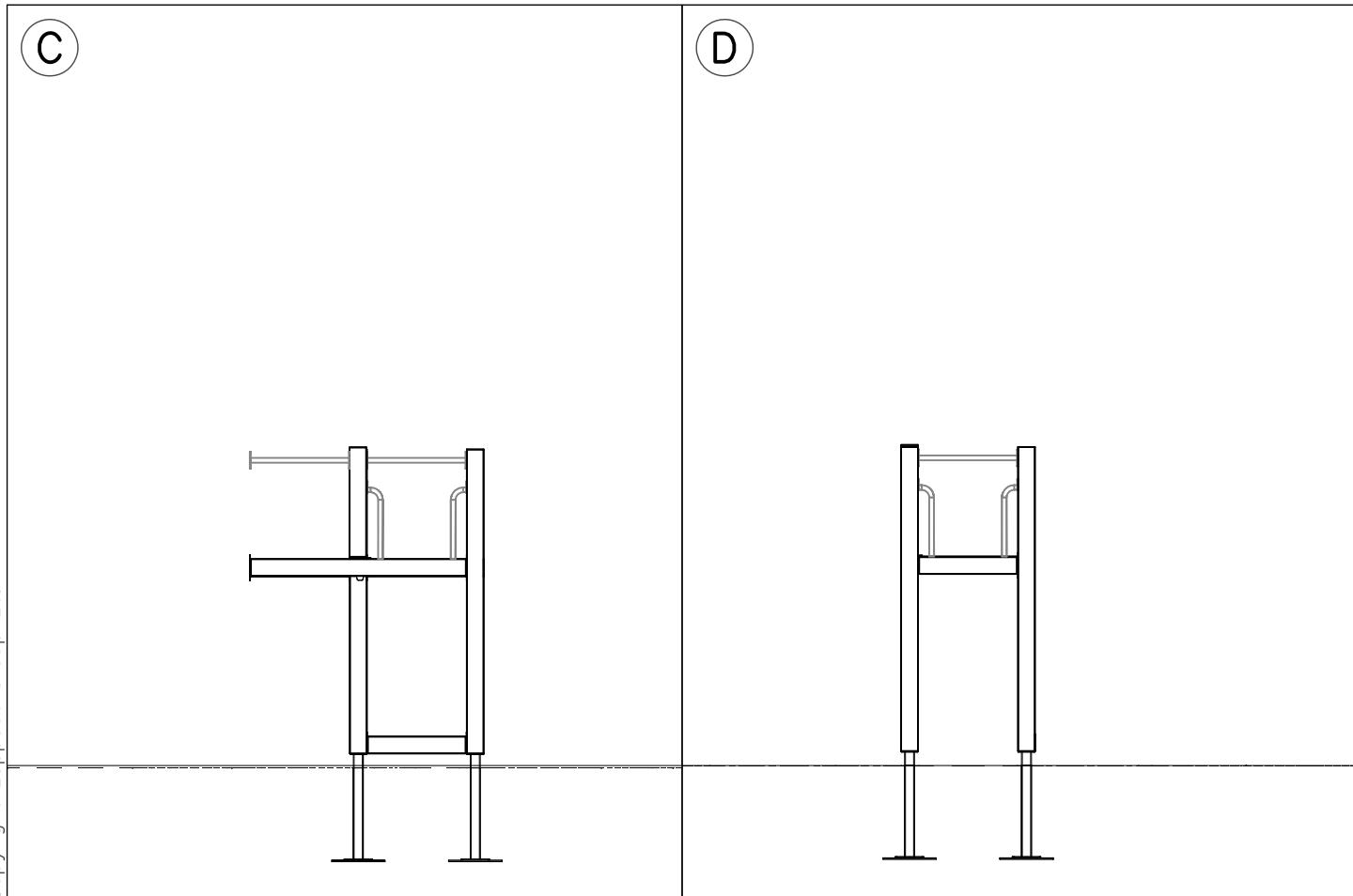
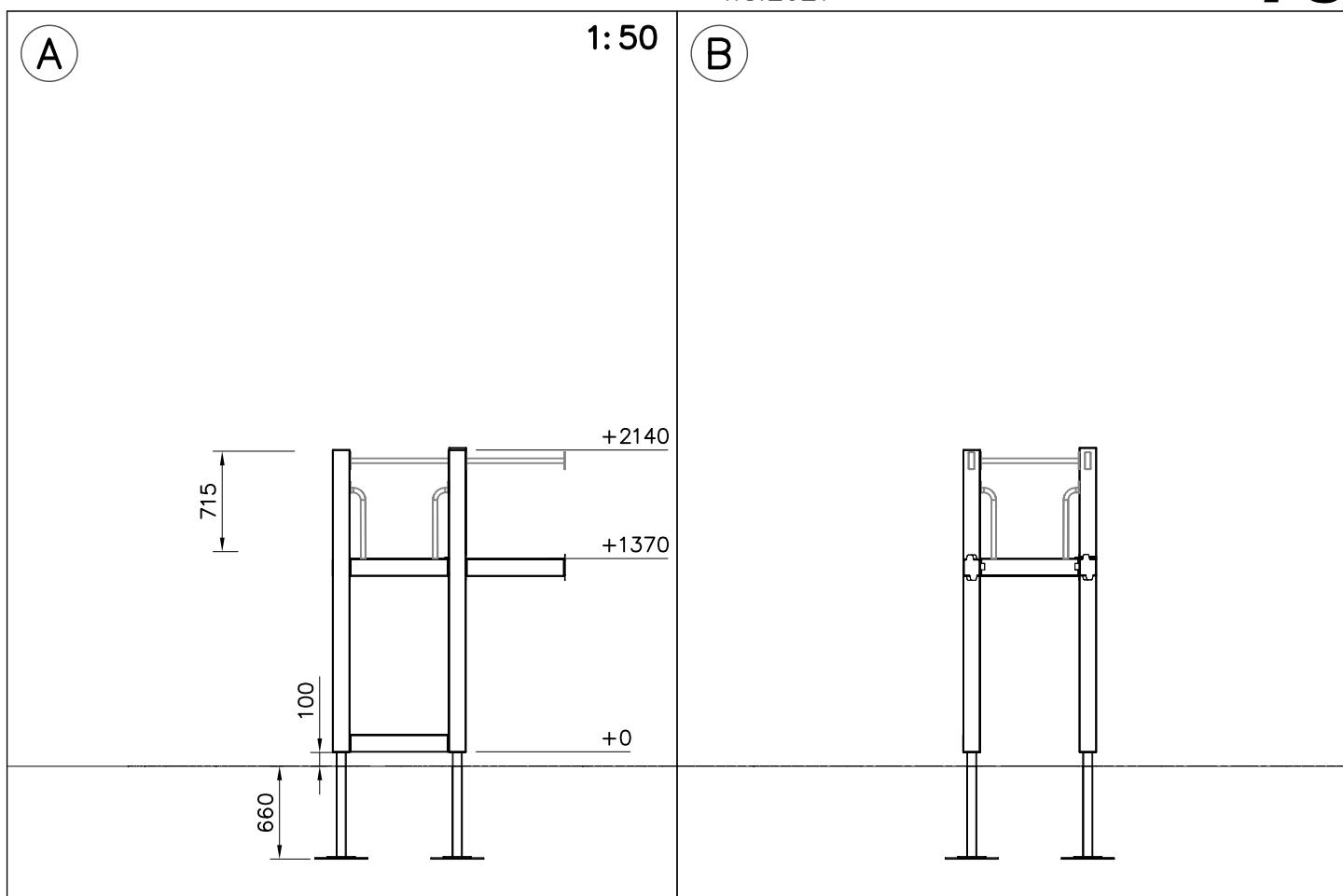
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DET 5	DET 6	DET 7	DET 8
			
DET 9	DET 10	DET 11	DET 12
			
DET 13			
			

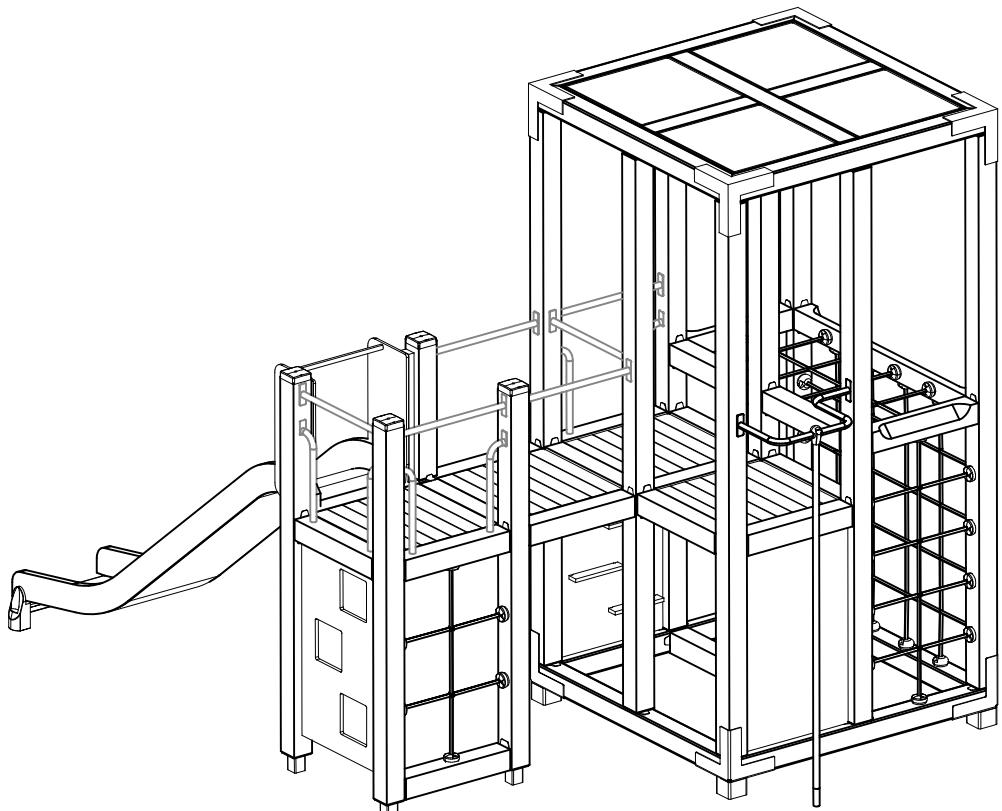
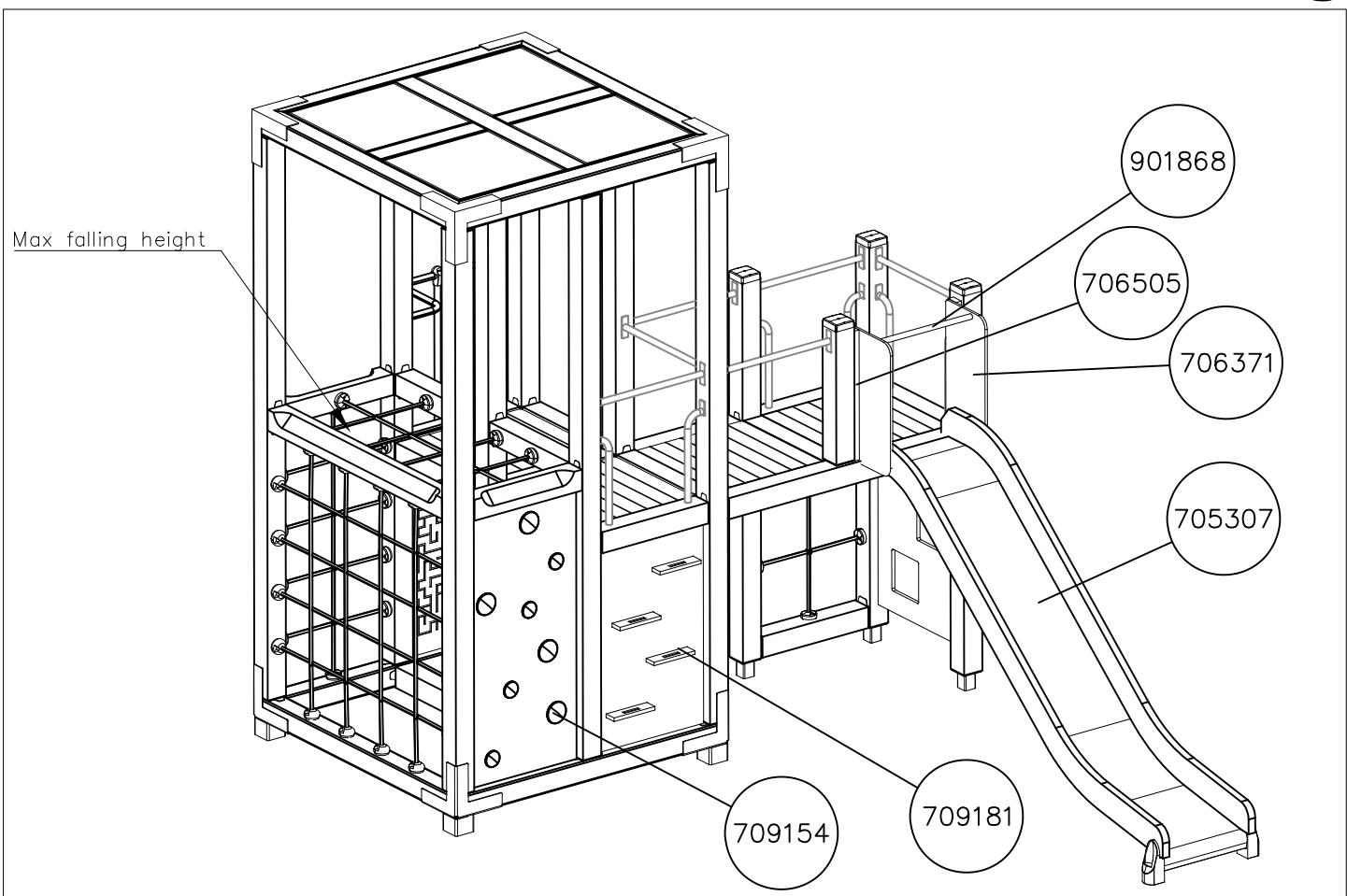
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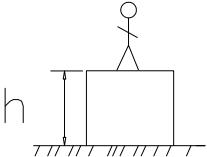
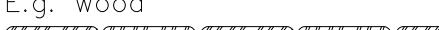
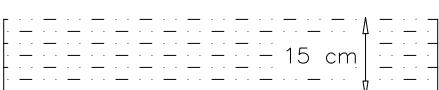
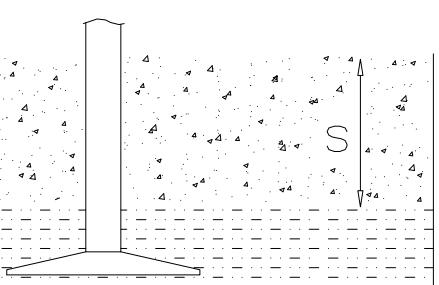
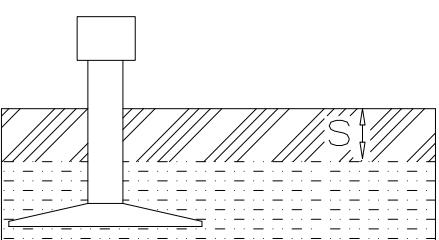
1. Tarkista tuoteosaluettelon ja osiin merkityjen tuotenumeroiden avulla, että kaikki osat sisältyvät toimitukseen.
2. Valitse välineelle paikka ottaen huomioon valmistajan asennusohjeessa ilmoittamat turvaetäisyydet. Valitessasi välineen asennussuuntaa, huomioi mahdollinen altistuminen voimakkaalle auringonpaisteelle tai tuulelle. Tasoita alue ja tee ohjeen mukaiset perustustyöt. Varmista, että perustusosien alapuolin maa on **tiivistetty riittävästi**. Tarvittaessa pohjamaa tulee vaihtaa murskeeseen tai vastaavaan kantavaan maainekseen. Iskua vaimentavan pintamateriaalin vahvuus määräytyy laskentakaavan perusteella, joka esitetään perustusohjeen lisäsivulla.
3. Välineen rungon pystystysohje esitetään sivulla 6. Yksityiskohtaiset kuvat asennuksesta on koottu erillisille ohjesivuille, joissa ne on ryhmitelty kiinnitystavan mukaan. Runkoon kiinnitettävistä komponenteista on erilliset moduuliohjeet. Noudata valmistajan asennusohjeessa ilmoittamia mitoituksia.
4. Tarkasta, että väline on suorassa ja perustukseltaan tukeva. Syväperusteisissa välineissä on suoritettava **riittävä maan tiivistäminen** kaivantojen täytön yhteydessä.
5. Tee käyttöönottotarkastus ennen välineen käyttöönottoa toimitukseen sisältyvän pöytäkirjan mukaisesti. Pöytäkirja tulee dokumentoida. Muista, että pääsy välineeseen tulee estää, kunnes se on valmis, turvallinen ja kaikki asennustarvikkeet on viety pois.

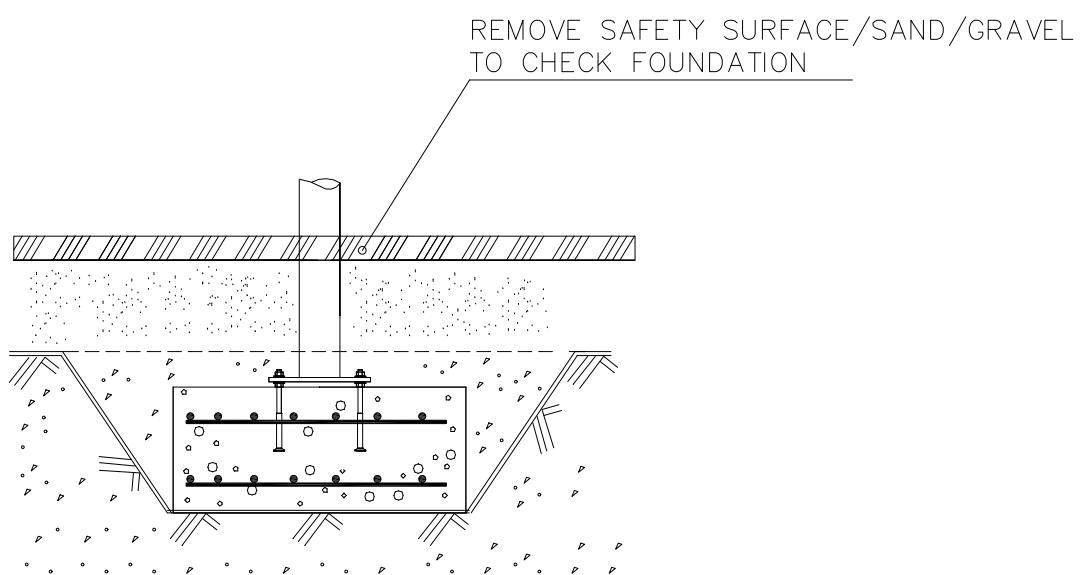
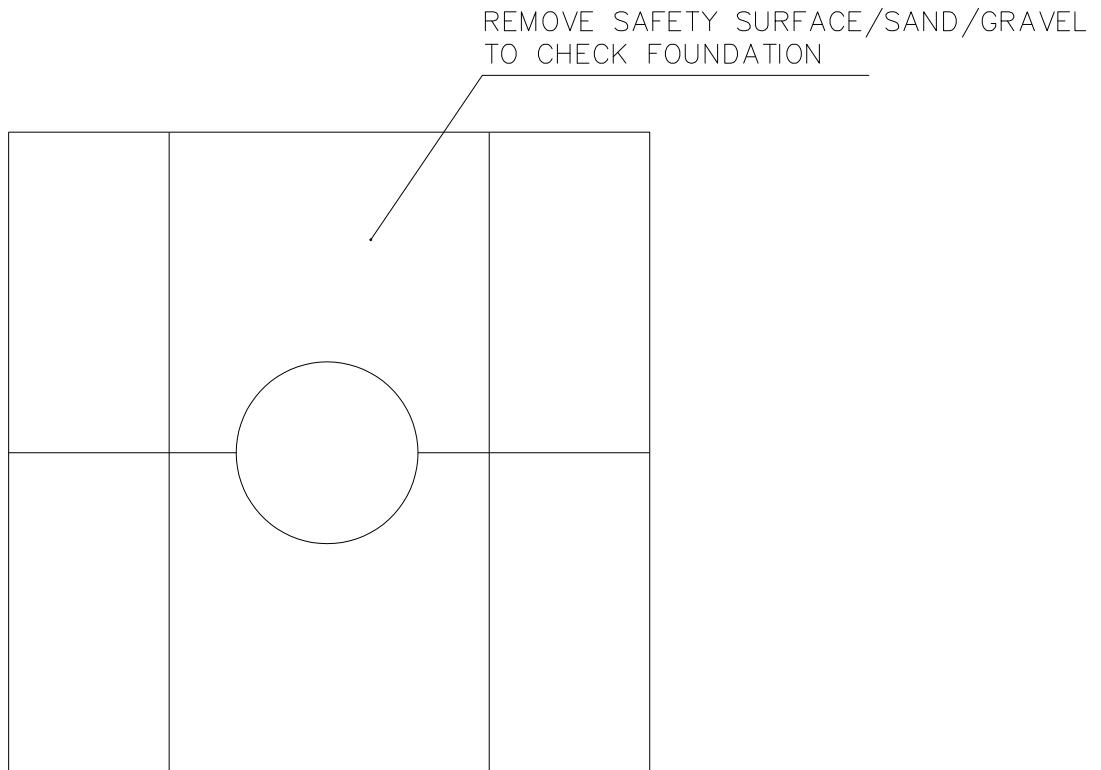
1. Kontrollera stycklistan och delarna i förpackningen med hjälp av produktnumren.
2. När du väljer platsen för utrustningen bör du beakta de säkerhetsavstånd som tillverkaren meddelat i monteringsanvisningarna. När du väljer monteringsriktning måste du beakta eventuell exponering för solsken eller vind. Jämna ut underlaget och utför grundarbetet i enlighet med instruktionerna. Säkra att marken under fundamentet är tillräckligt komprimerad. Vid behov kan man ersätta jorden med krossad sten eller motsvarande bärande jordmaterial. Styrkan på det slagdämpande ytmaterialet bestäms med hjälp av beräkningsformeln som presenteras på fundamentinstruktionernas tilläggssida.
3. Monteringsanvisningarna till utrustningens stomme finns på sidan 6. Detaljerade bilder av installationen har samlats på separata instruktionssidor, där de har grupperats enligt monteringsmetod. Det finns specifika modulanvisningar till de komponenter som ska sättas fast i stommen. Följ de dimensioner som tillverkaren gett i monteringsanvisningarna.
4. Kontrollera att utrustningen står rakt och stabilt. För utrustningar med djupt fundament måste man komprimera jorden ordentligt när man fyller igen groparna.
5. Innan utrustningen tas i bruk ska en slutbesiktning i enlighet med protokollet i leveransen utföras. Protokollet måste dokumenteras. Kom ihåg att tillträde till utrustningen måste förhindras tills den är färdig monterad, säker och alla monteringstillbehör avlägsnats.

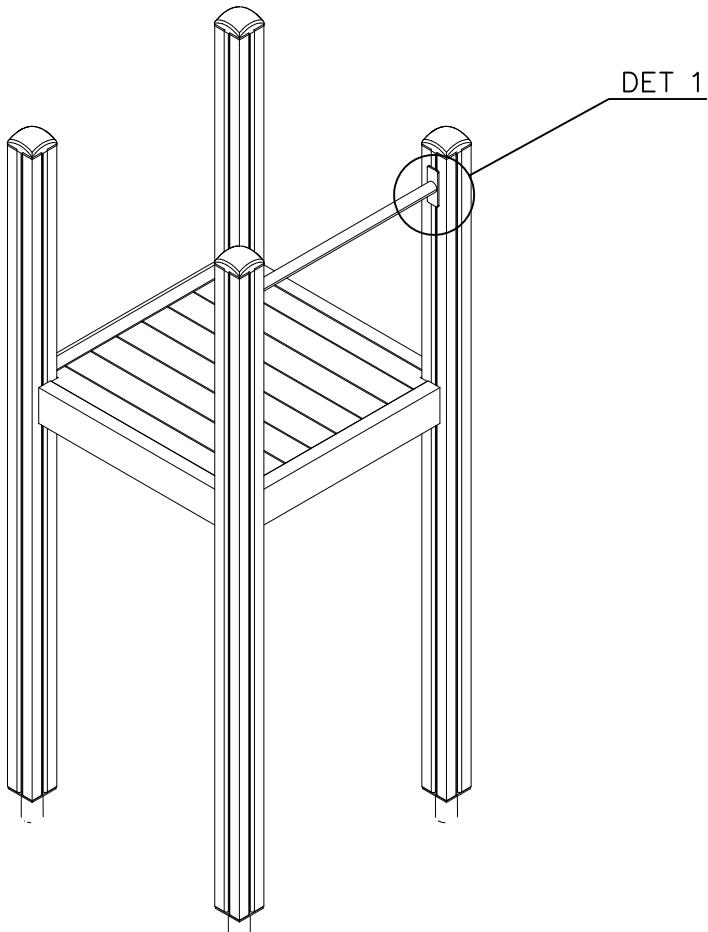
1. Use the parts list and the markings on the components to make sure that you have all of the necessary parts.
2. Choose a location for the product, taking into account the safety margins specified in the mounting instructions. When deciding on the orientation of the product, pay attention to potential sun and wind loads. Level the ground and prepare the foundations as instructed. Make sure that the ground underneath the foundations is solidly packed. If necessary, replace soil with wood chips or some other sturdy material. The thickness of the safety surfacing should be calculated using the formula supplied with the mounting instructions.
3. Assemble the frame of the product in accordance with the instructions on page 6. Detailed instructions for the different mounting alternatives are shown in the supplement. Separate instructions are provided for the modular components that will be attached to the frame. Please follow the stated measurements carefully.
4. Make sure that the product is mounted straight and firmly into the ground. Remember to pack the soil carefully when refilling the excavation around deep-mounted structures.
5. Inspect the installation thoroughly using the checklist provided. Document the completed checklist carefully. Remember to stop children from using the product until it has been fully built and safety-tested and all mounting equipment has been cleared away.

1. Überprüfen Sie die Lieferung auf Vollständigkeit, indem Sie das Teileverzeichnis mit der Lieferung abgleichen.
2. Wählen Sie einen Standort für das Gerät und berücksichtigen Sie die vom Hersteller in der Installationsanleitung genannten Sicherheitsabstände. Bei der Ausrichtung des Gerätes beachten Sie den möglichen Einfluss von starker Sonneneinstrahlung oder Wind. Ebnen Sie den Bereich und führen Sie die Fundamentarbeiten nach der Anleitung durch. Stellen Sie sicher, dass der Boden unter den Fundamentteilen ausreichend verdichtet ist. Wenn nötig, muss das Untergrundmaterial durch Split oder ein anderes tragfähiges Material ausgetauscht werden. Die Stärke des stoßdämpfenden Oberflächenmaterials wird auf Grundlage einer Formel berechnet, die im Anhang der Anleitung für die Fundamente dargestellt ist.
3. Die Aufbauanleitung für den Rahmen des Gerätes finden Sie auf Seite 6. Detaillierte Bilder der Installation sind auf gesonderten Anleitungsseiten zusammengestellt, auf denen sie nach ihrer Befestigungsweise geordnet sind. Für die am Geräterahmen befestigten Komponenten gibt es besondere Modulanleitungen. Halten Sie die in der Installationsanleitung vom Hersteller genannten Maße ein.
4. Überprüfen Sie, dass das Gerät in Waage steht und sicher am Boden verankert ist. Bei Geräten mit Tiefenfundamenten muss der Boden beim Auffüllen des Aushubs ausreichend verdichtet oder betoniert werden.
5. Führen Sie eine Inbetriebnahmeüberprüfung entsprechend des im Lieferumfang enthaltenen Protokolls durch, bevor das Gerät benutzt wird. Das Protokoll muss aktenkundig dokumentiert werden. Denken Sie daran, dass der Zugang zum Gerät verhindert werden muss, bis es fertig und sicher ist und alle Installationswerkzeuge entfernt sind.

1. Vérifier à l'aide de la liste des pièces et des numéros de produit marqués sur les pièces que la livraison comprend toutes les pièces nécessaires.
2. Choisir un bon emplacement pour l'équipement, compte tenu des distances de sécurité indiquées par le fabricant dans les instructions de montage. Tenir compte de l'exposition éventuelle aux forts rayons de soleil ou au vent lors du choix du sens de montage de l'équipement. Egaliser la surface de l'emplacement choisi et effectuer les travaux de fondation conformément aux instructions. S'assurer que le sol sous les pièces de fondation a été suffisamment compacté. Si besoin est, le sol de fondation doit être remplacé par des pierres concassées ou un matériau portant similaire. L'épaisseur du matériau de surface anti-choc est calculée selon la formule indiquée à la page supplémentaire des instructions de fondation.
3. Les instructions d'érection de l'ossature de l'équipement sont indiquées à la page 6. Les images détaillées du montage sont adjointes aux pages d'instruction séparées où elles sont groupées selon le mode de fixation. Des instructions modulaires séparées sont données pour les composants à fixer sur l'ossature. Respecter les mesures données par le fabricant dans les instructions de montage.
4. Vérifier que l'équipement est droit et que sa fondation est solide. Dans le cas des équipements dont la fondation se trouve sous le sol, le sol doit être suffisamment compacté lors du remplissage des trous.
5. Effectuer un contrôle de mise en service conforme au procès-verbal compris dans la livraison avant la mise en service de l'équipement. Ce procès-verbal doit être documenté. Ne pas oublier d'empêcher l'accès à l'équipement jusqu'à ce que celui-ci soit prêt et sûr et que tous les outils de montage aient été enlevés.

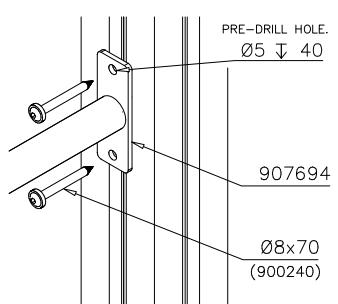
	
$h < 600$ Without movement and therefore without Impact Area	Totally hard surfaces. Note. Lappset does <u>not recommend</u> totally hard surfaces at all. E.g. concrete or asphalt 
$h < 600$ With movement e.g. rocking	Materials with very limited impact attenuating properties. E.g. wood 
$h < 1000$	Materials with significant impact attenuating properties. fine gravel 0–8 mm  grass  unsorted sand 
$h < 3000$	Loose fill material E.g. sand/gravel 0,25...8 mm D60/D10<3,0 Woodchips 5...30 mm bark 20...80 mm  \underline{S} 30 cm \underline{h} 40 cm < 2,0 m \underline{S} 40 cm < 3,0 m
Syntethic granulates \underline{S} \underline{h} 40 mm ~> 1,2...1,3 m 50 mm ~> 1,5...1,7 m 60 mm ~> 1,8...2,0 m 70 mm ~> 2,1...2,5 m	 Note. For accurate values, see manufacturer's instructions.



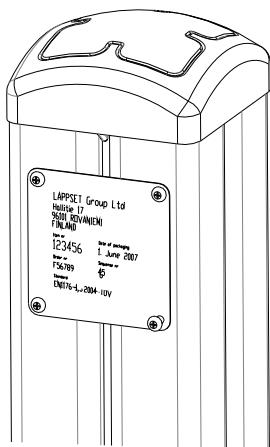


① 900240	PCS	PCS
Ø8x70	4	
		PCS
		PCS
○	PCS	PCS
765	1	
		PCS

DET 1



1



2



Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekylti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekylittarja

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskyt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatytan så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trå.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

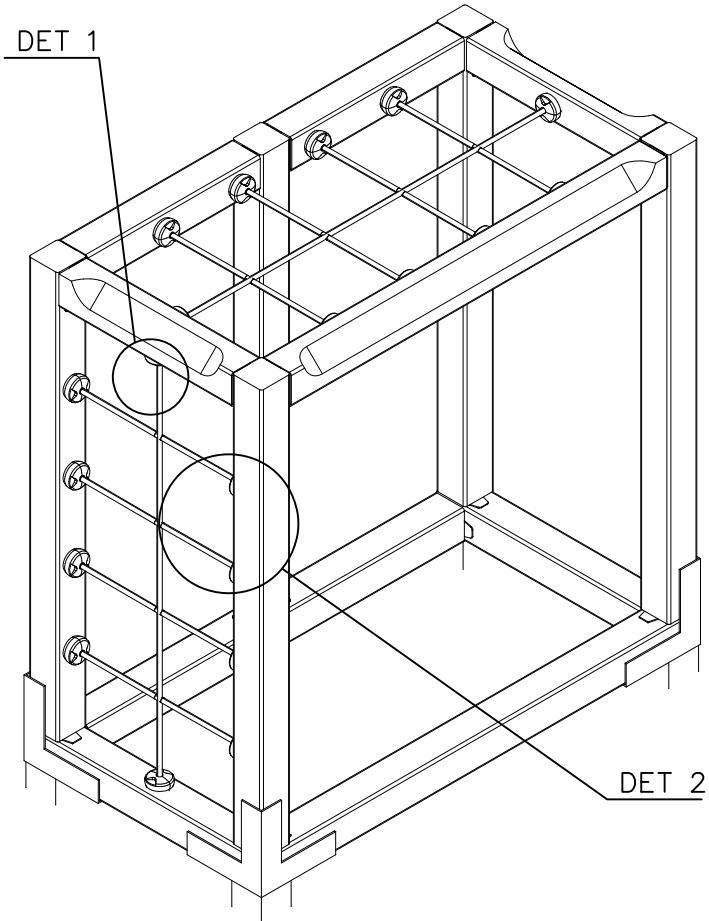
Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

1) Produkt-Schild aus Metall incl. Schrauben

- Die Befestigung des Schildes erfolgt mittels der Schrauben.

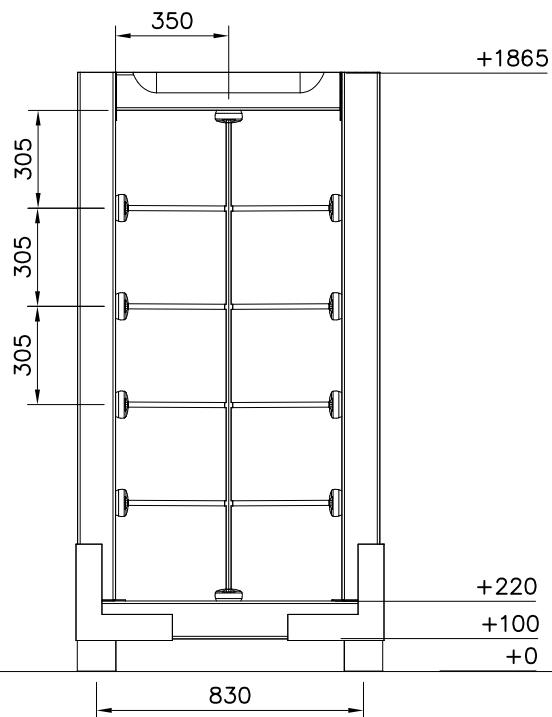
2) Aufkleber

- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues lackiertes oder lackiertes Holz an.



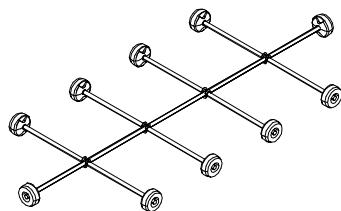
① 900240	PCS 20		PCS
Ø8x70			
	PCS		PCS
	PCS		PCS
	PCS		PCS
709156	PCS 1		PCS
705x1530			

1: 24



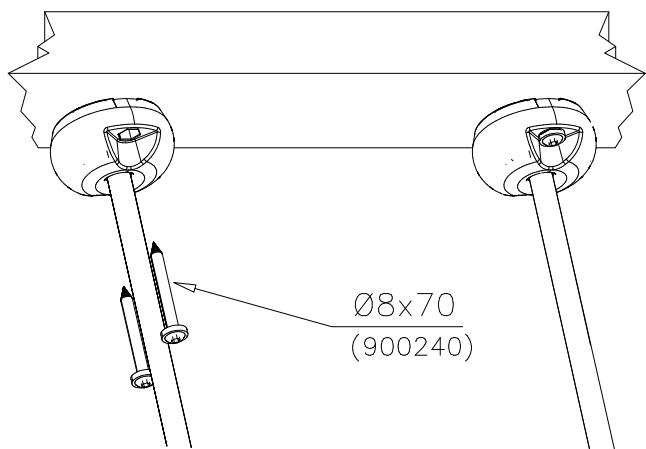
NET OPTIONS

709156



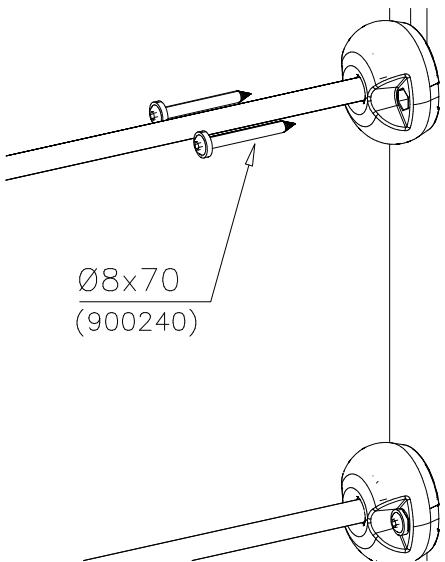
705x1530

DET 1

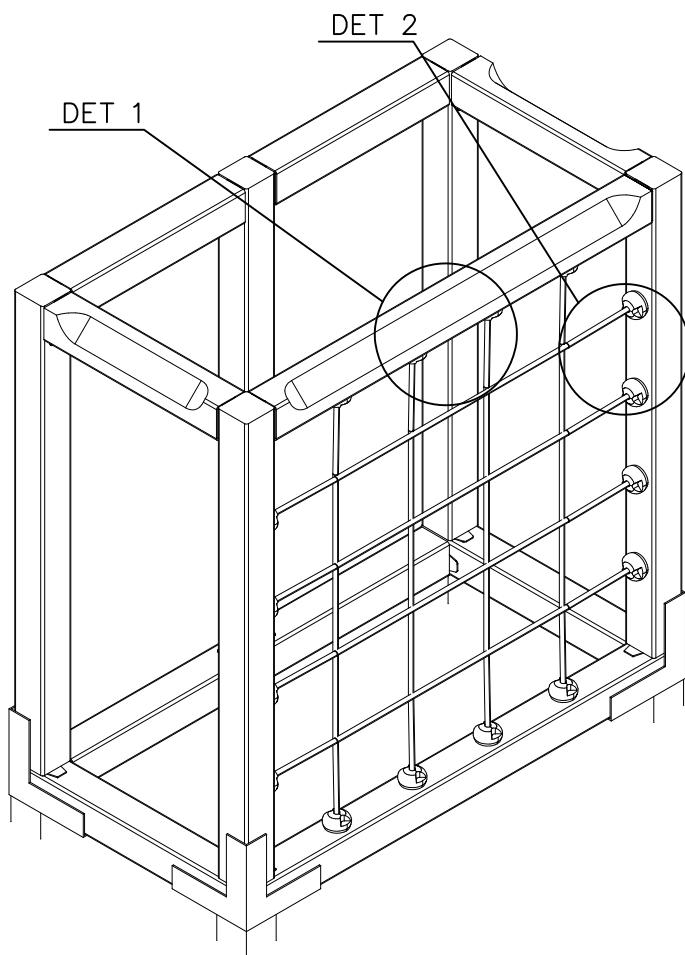


$\varnothing 8 \times 70$
(900240)

DET 2

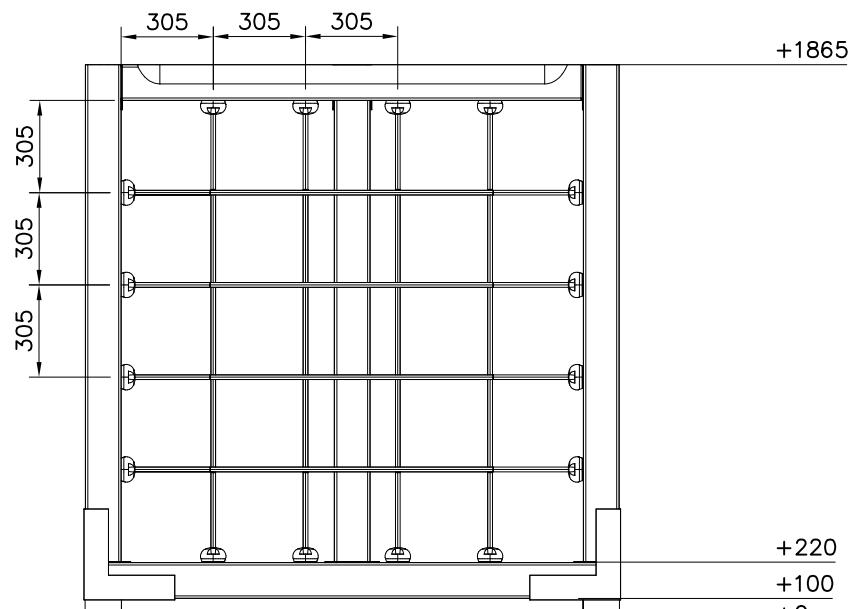


$\varnothing 8 \times 70$
(900240)



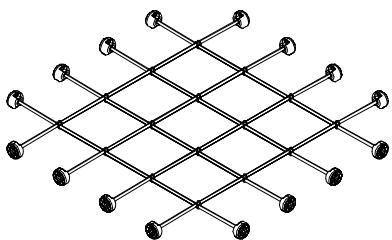
(1) 900240	PCS 32		PCS
Ø8x70			
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
708284			PCS 1
1525x1525			

1: 25



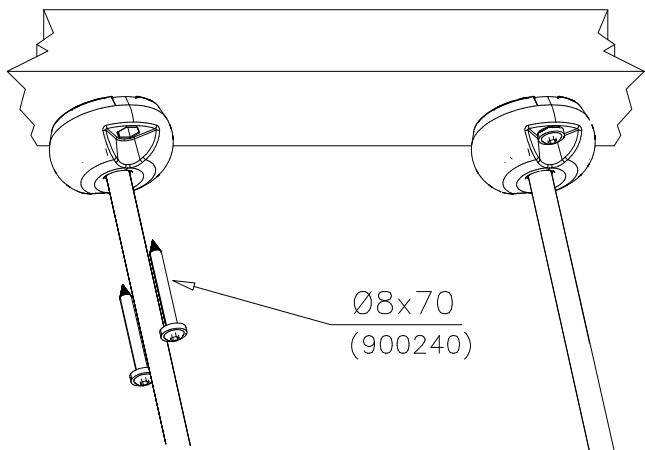
NET OPTIONS

708284

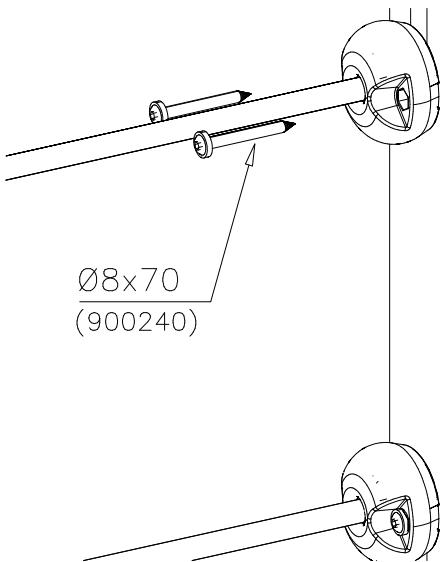


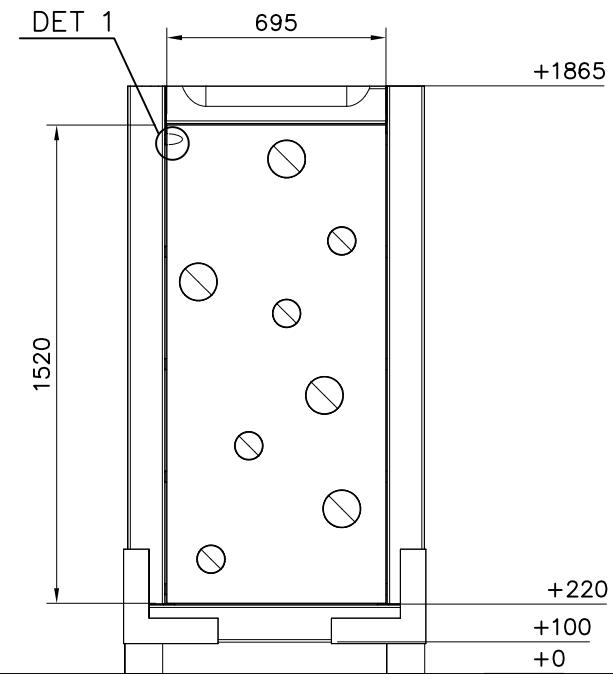
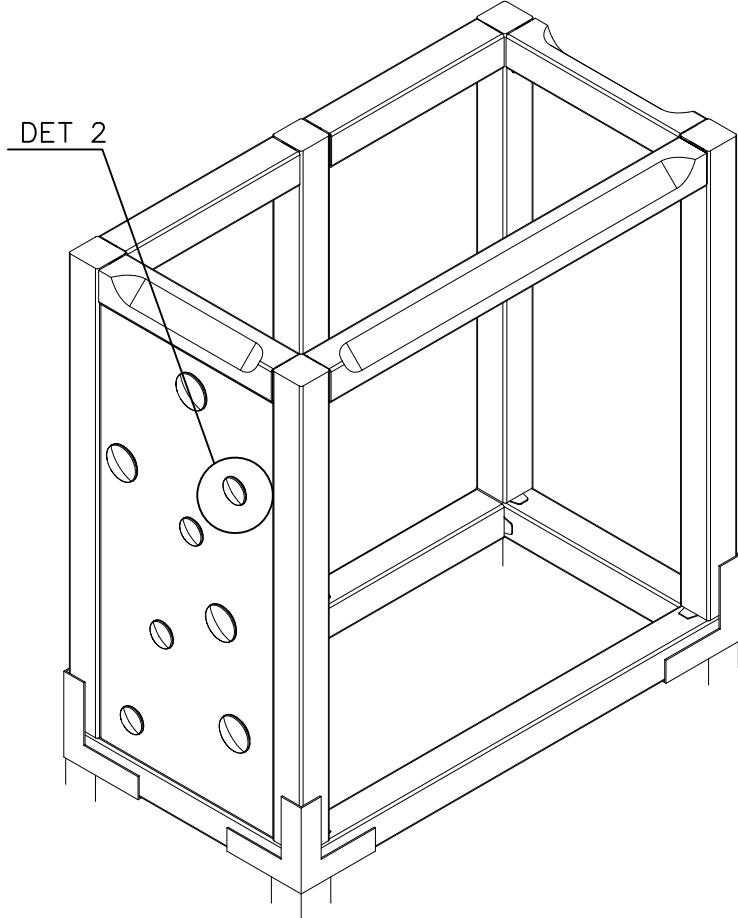
1525x1525

DET 1



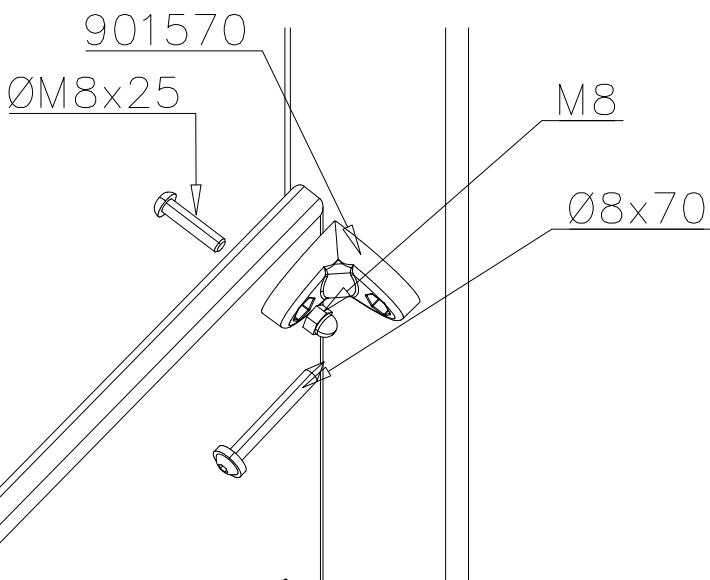
DET 2





(1) 909633	PCS 10	(2) 909850	PCS 10
M8		M8x25	
(3) 901570	PCS 10	(4) 909637	PCS 8
36x55x55		M10	
(5) 902232	PCS 8	(6) 901302	PCS 8
M10x55		Ø20/10.5	
(7) 904336	PCS 8	(8) 905090	PCS 8
Ø6x20		Ø45	
(9) 905115	PCS 8	(10) 900240	PCS 10
Ø30		Ø8x70	
(* 904300	PCS 4	(* 904301	PCS 4
L RED		XXL RED	
709154	PCS 1	12x695x1518	PCS 1

DET 1



DET 2

HUOM!

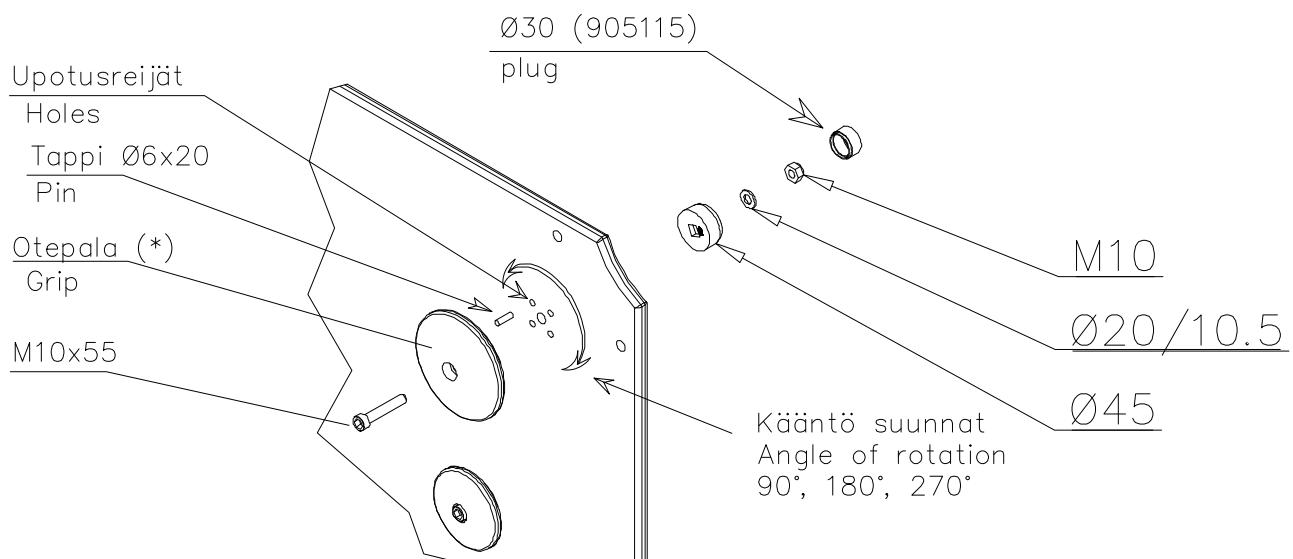
Otepalan asennus, säätö tai paikan vaihto.
Säätömahdollisuus (90°,180°,270°).

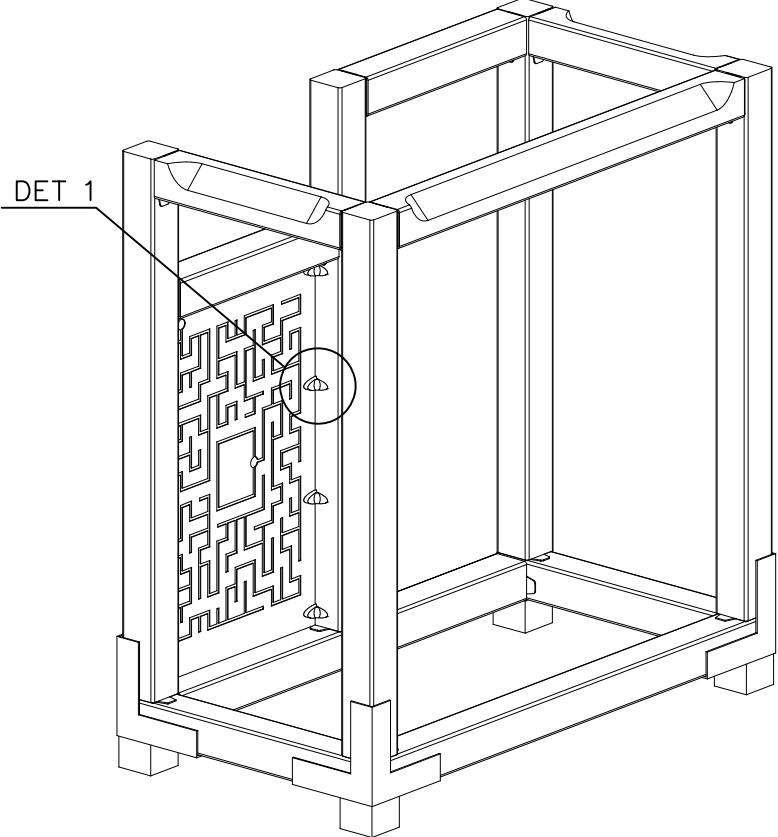
Jos asennetun otepalan suuntaa- tai paikkaa halutaan muuttaa.
Irrota otepalan kiinnityspultti ja otepala, käänna tai vaihda.
Siirrä tarvittaessa tappi oikeaan upotusreikään. Asenna avatut osat paikoilleen ja lopuksi kiinnitä muovitulppa Ø30 paikoilleen kaikkiin otekokoopanoihin.

NOTE:

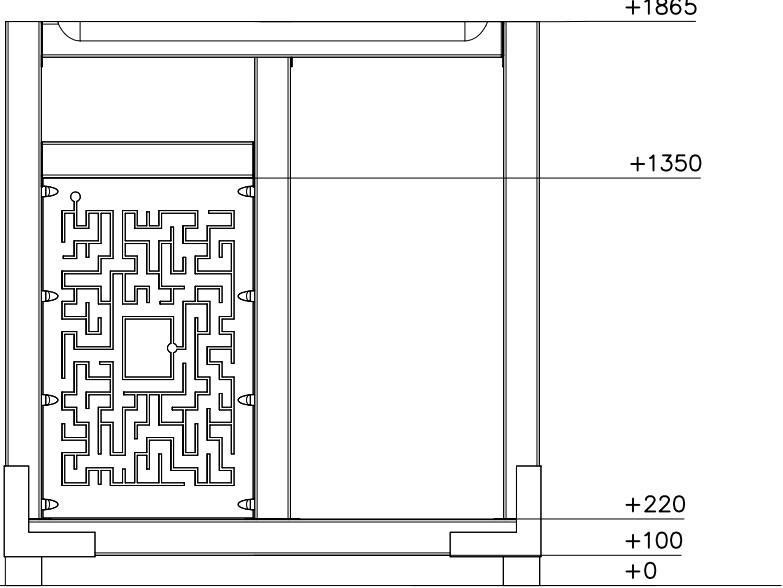
Grip positions and angles are adjustable (90°,180°,270°).

Grip can be repositioned by removing the fastening bolt and pulling the grip off.
Securing pin can be repositioned when angle is changed.
After the parts are reassembled.
Finish the assembly by fastening the cover plugs (Ø30).





DET 1 callout shows a cross-section of a panel being secured to the frame with four M8x35 screws.



Technical dimensions:

- +1865
- +1350
- +220
- +100
- +0

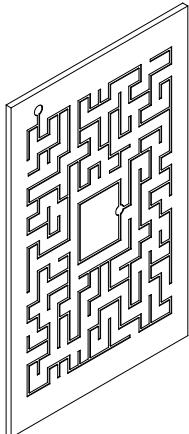
Callout DET 1 dimensions:

- M8
- M8x35
- 36x55x55
- Ø8x70

① 909633	PCS 8	② 909855	PCS 8
M8		M8x35	
③ 901570	PCS 8	④ 900240	PCS 8
36x55x55		Ø8x70	
PCS		PCS	
709157	PCS 1	20x695x1124	

WALL OPTIONS

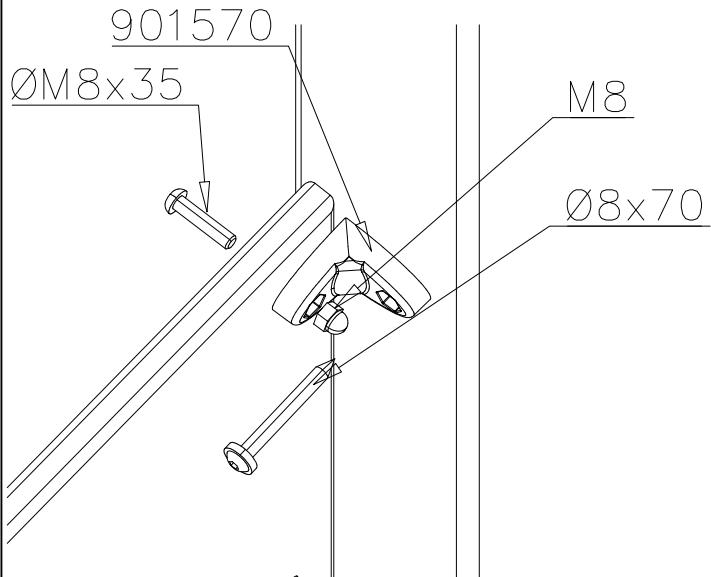
709157

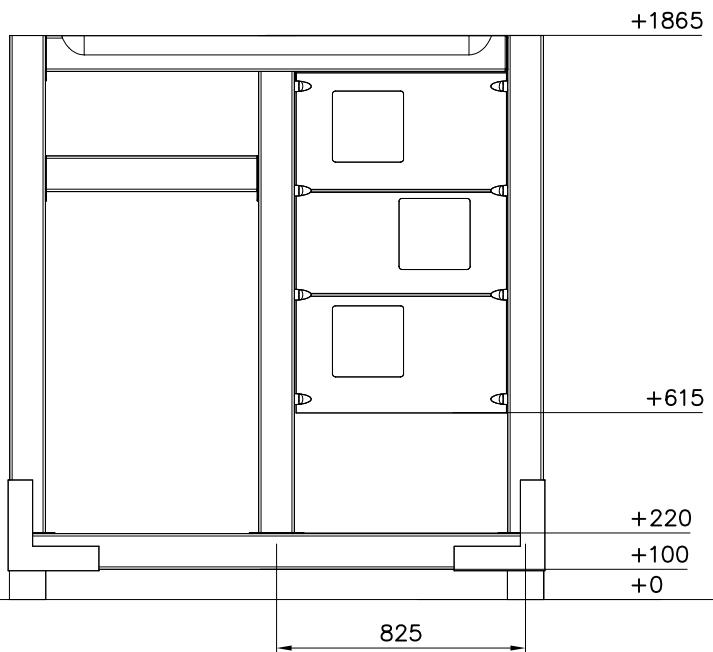
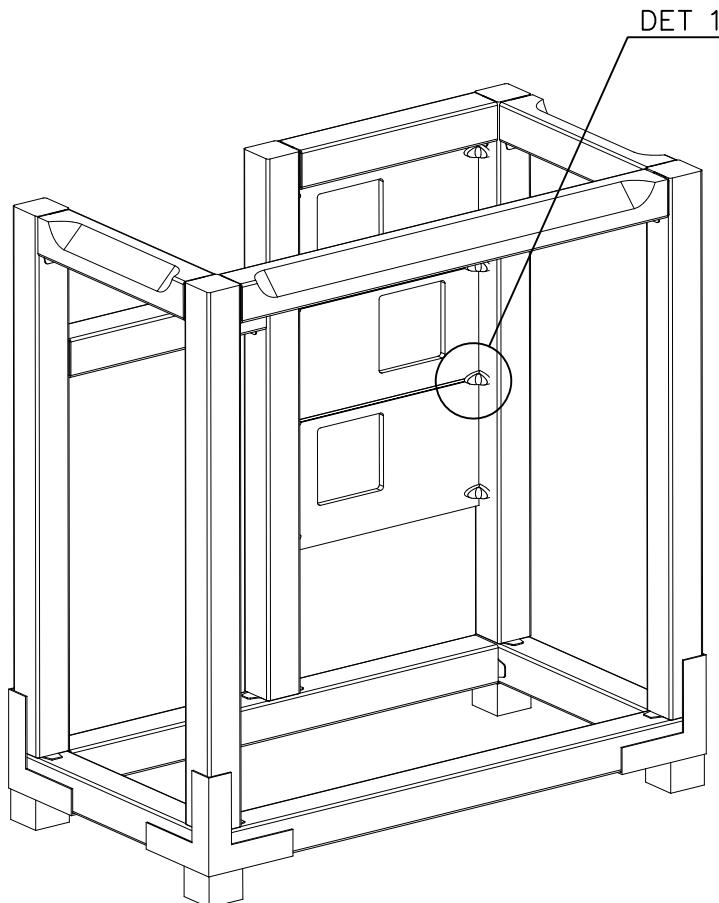


20x695x1124

- | | |
|------------|-----------|
| 709157-701 | BLUE |
| 709157-702 | YELLOW |
| 709157-703 | LIME |
| 709157-704 | DARK GREY |
| 709157-705 | GREY |
| 709157-706 | RED |
| 709157-707 | GREEN |
| 709157-708 | FUCHSIA |

DET 1

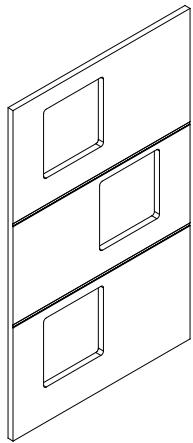




① 909633	PCS 8	② 909855	PCS 8
M8		M8x35	
③ 901570	PCS 8	④ 900240	PCS 8
36x55x55		Ø8x70	
	PCS		PCS
⑦ 709167	PCS 1	20x695x1124	

WALL OPTIONS

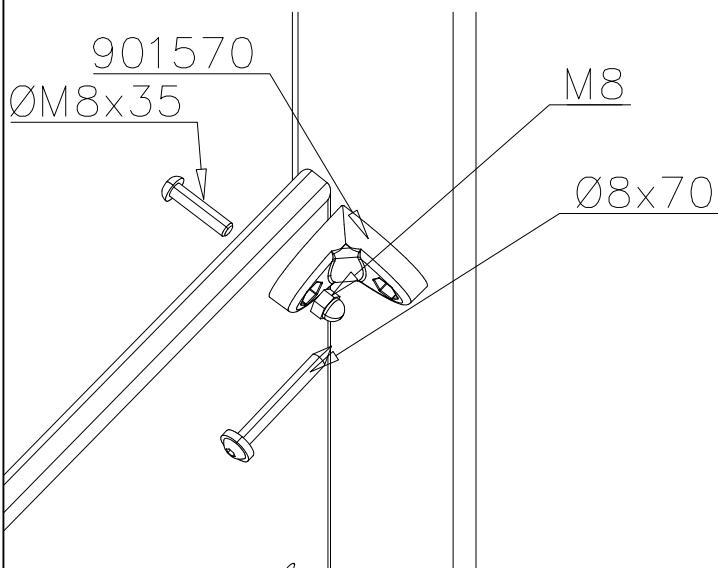
709167

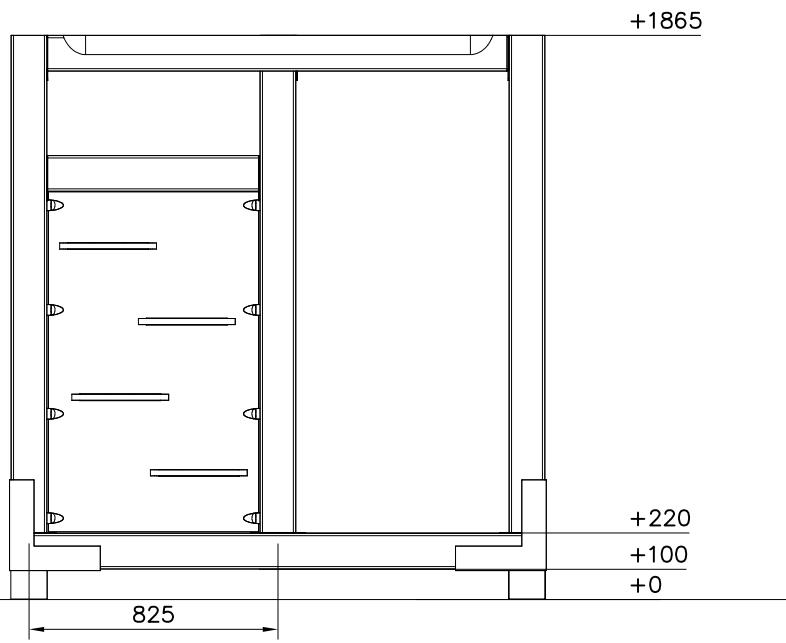
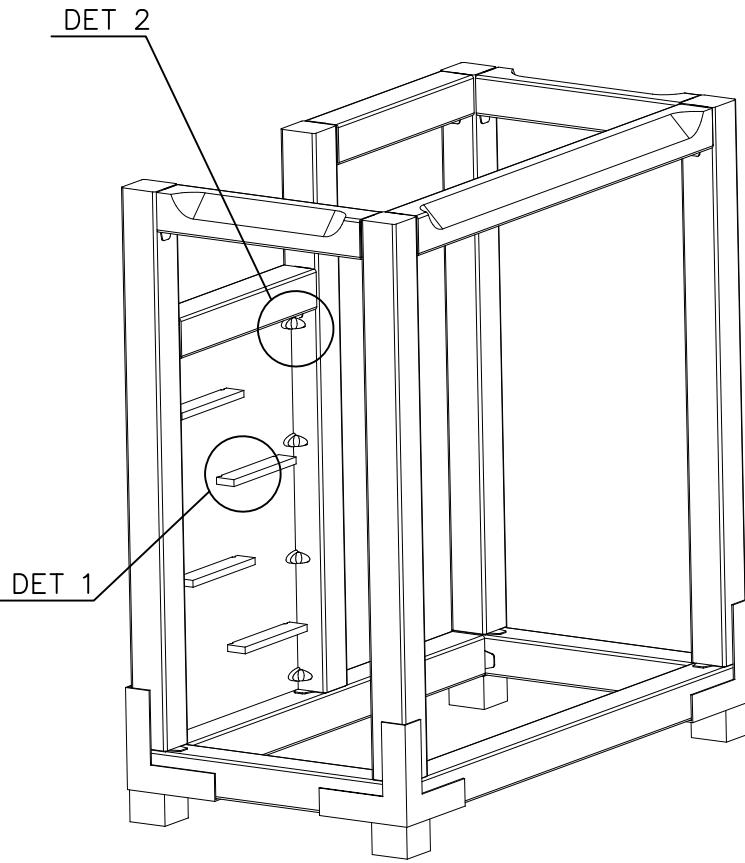


20x695x1124

709167-701	BLUE
709167-702	YELLOW
709167-703	LIME
709167-704	DARK GREY
709167-705	GREY
709167-706	RED
709167-707	GREEN
709167-708	FUCHSIA

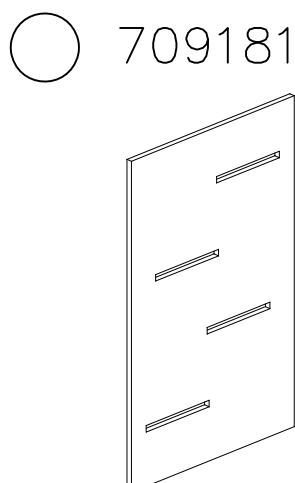
DET 1





(1) 909633	PCS 24	(2) 909855	PCS 24
M8		M8x35	
(3) 901570	PCS 16	(10) 900240	PCS 8
36x55x55		Ø8x70	
	PCS		PCS
(1) 707891	PCS 4	(1) 709181	PCS 1
20x148x320		20x695x1124	

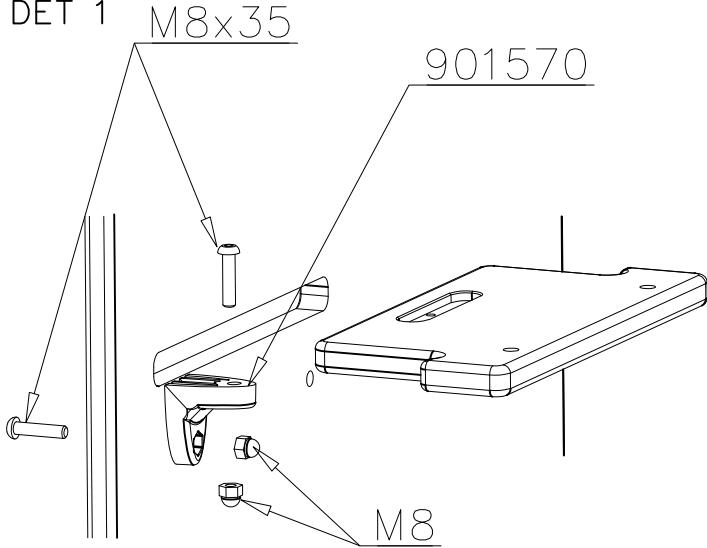
WALL OPTIONS



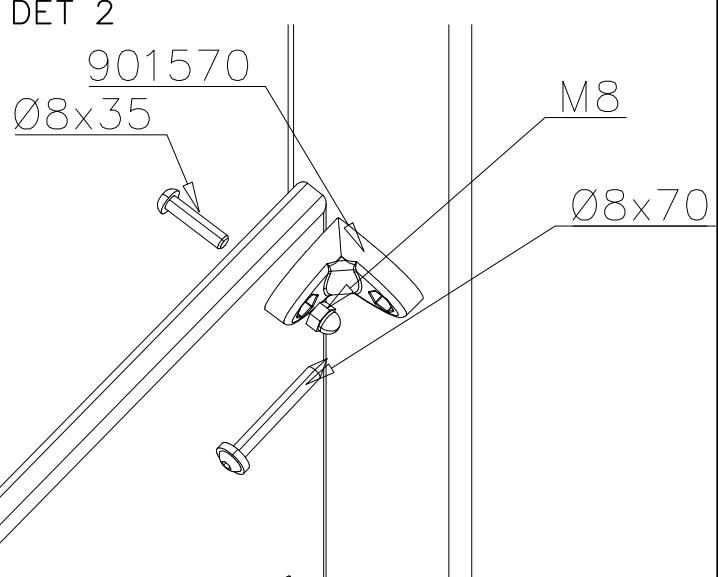
20x695x1124

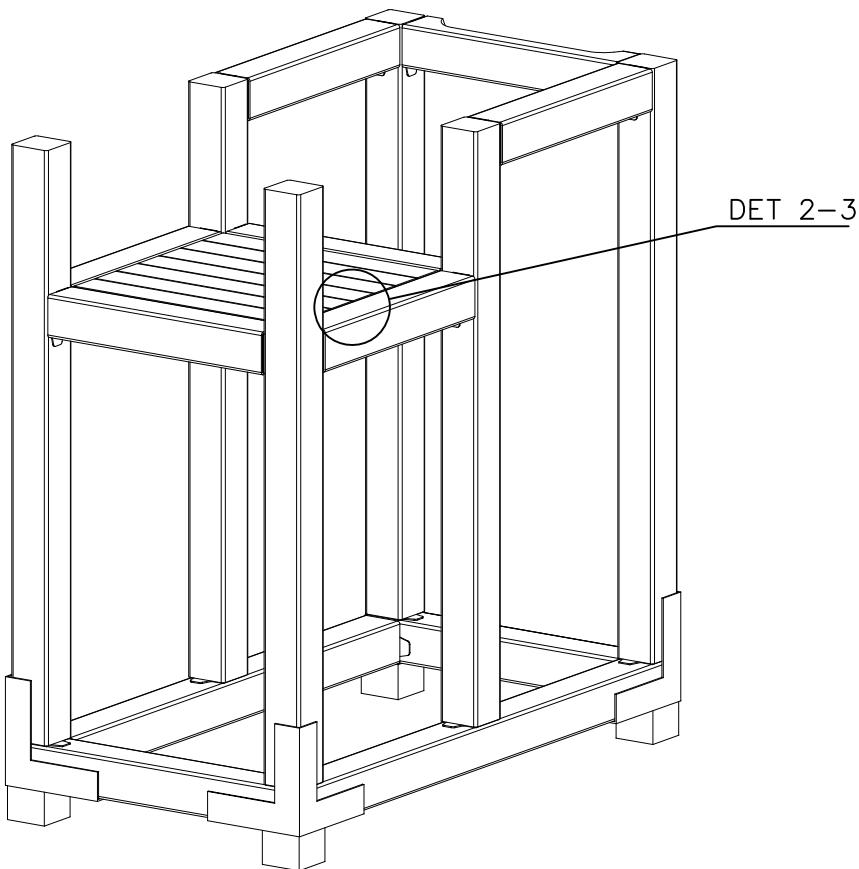
709181-701	BLUE
709181-702	YELLOW
709181-703	LIME
709181-704	DARK GREY
709181-705	GREY
709181-706	RED
709181-707	GREEN
709181-708	FUCHSIA

DET 1

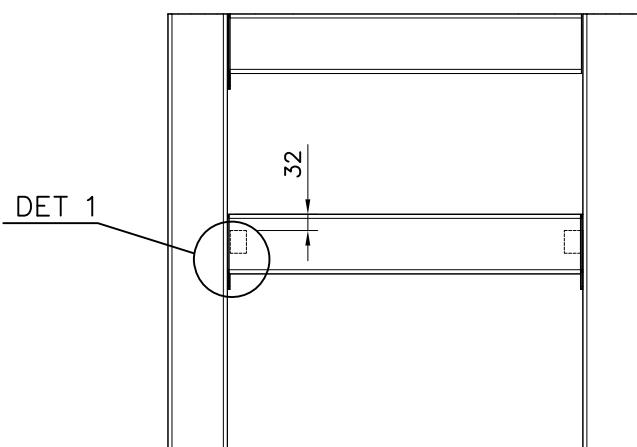


DET 2

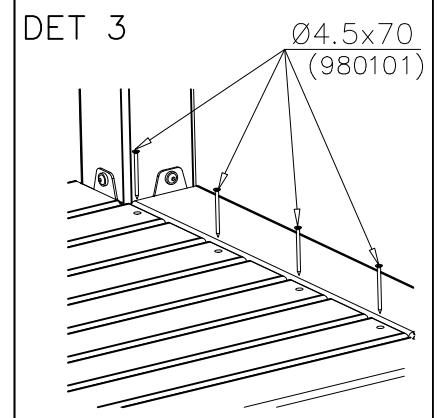
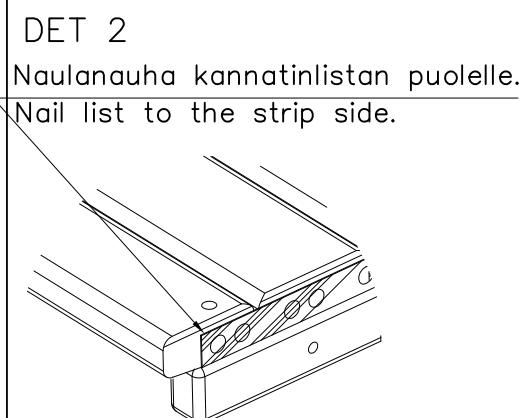
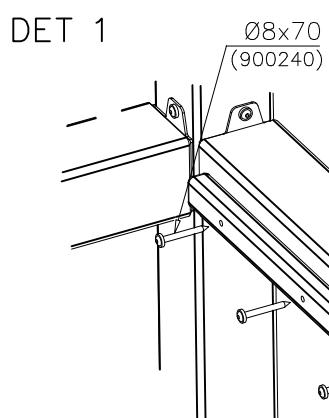


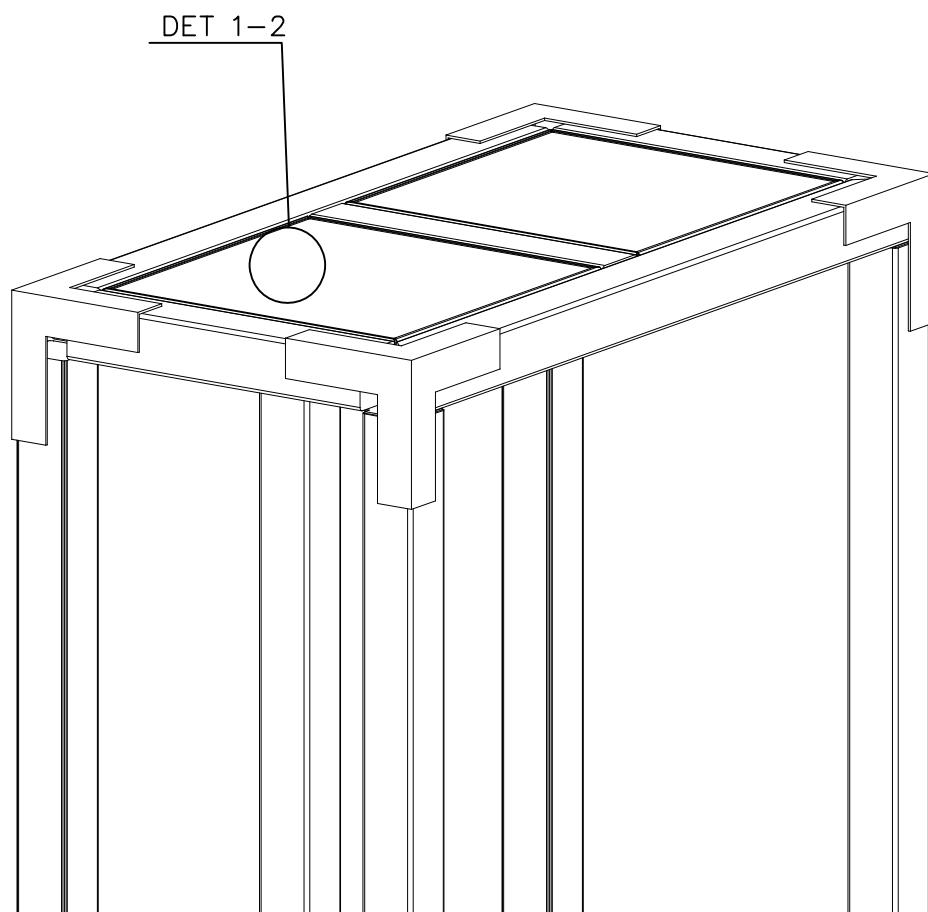


(1) 900240	PCS 6	(2) 980101	PCS 8
	$\varnothing 8 \times 70$		$\varnothing 4.5 \times 70$
	PCS		PCS



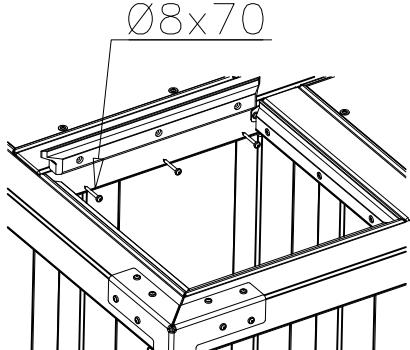
(○) 708221	PCS 1	(○) 708225	PCS 2
701x695		32x45x640	



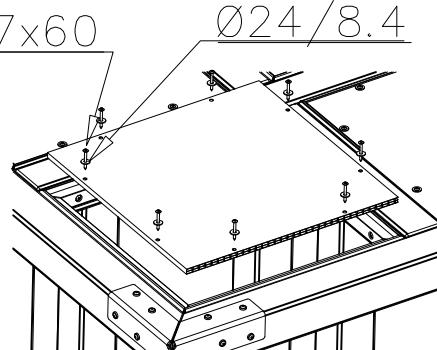


(1) 900240	PCS 12	(2) 980123	PCS 8
Ø8x70		Ø7x60	
(3) 980152	PCS 8		PCS
Ø24/8.4			
	PCS		PCS
	PCS		PCS
(1) 708235	PCS 1	(1) 708234	PCS 4
16x670x670		45x68x700	
	PCS		PCS

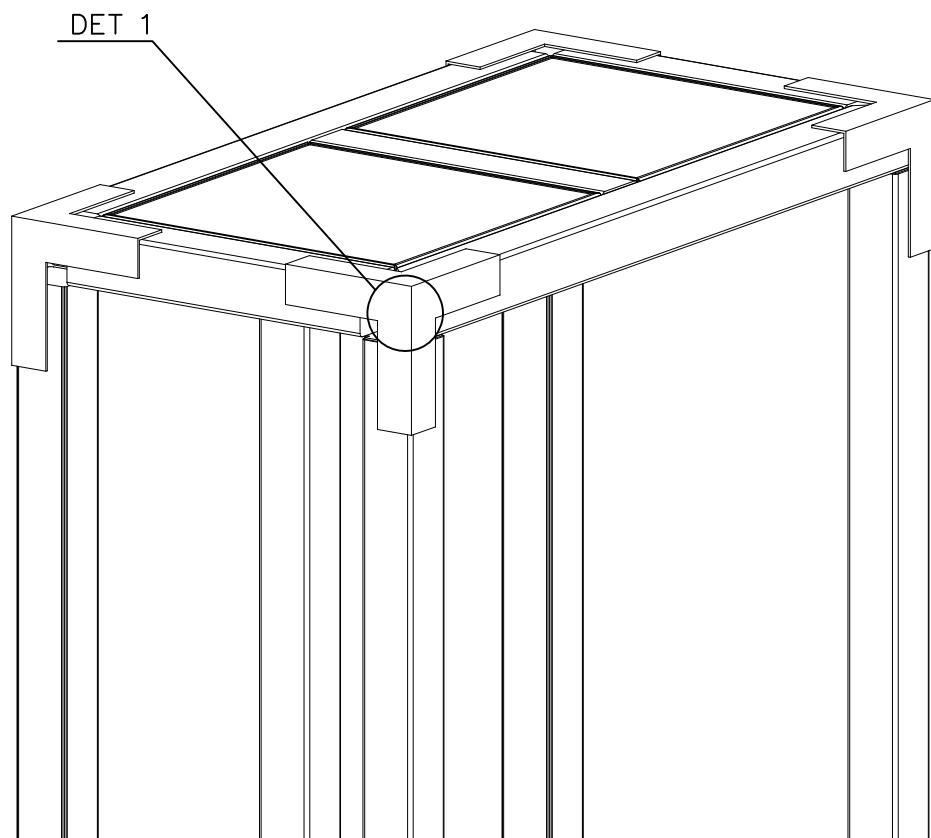
DET 1



DET 2

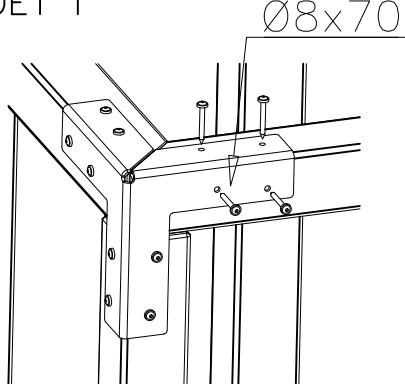


DET 3



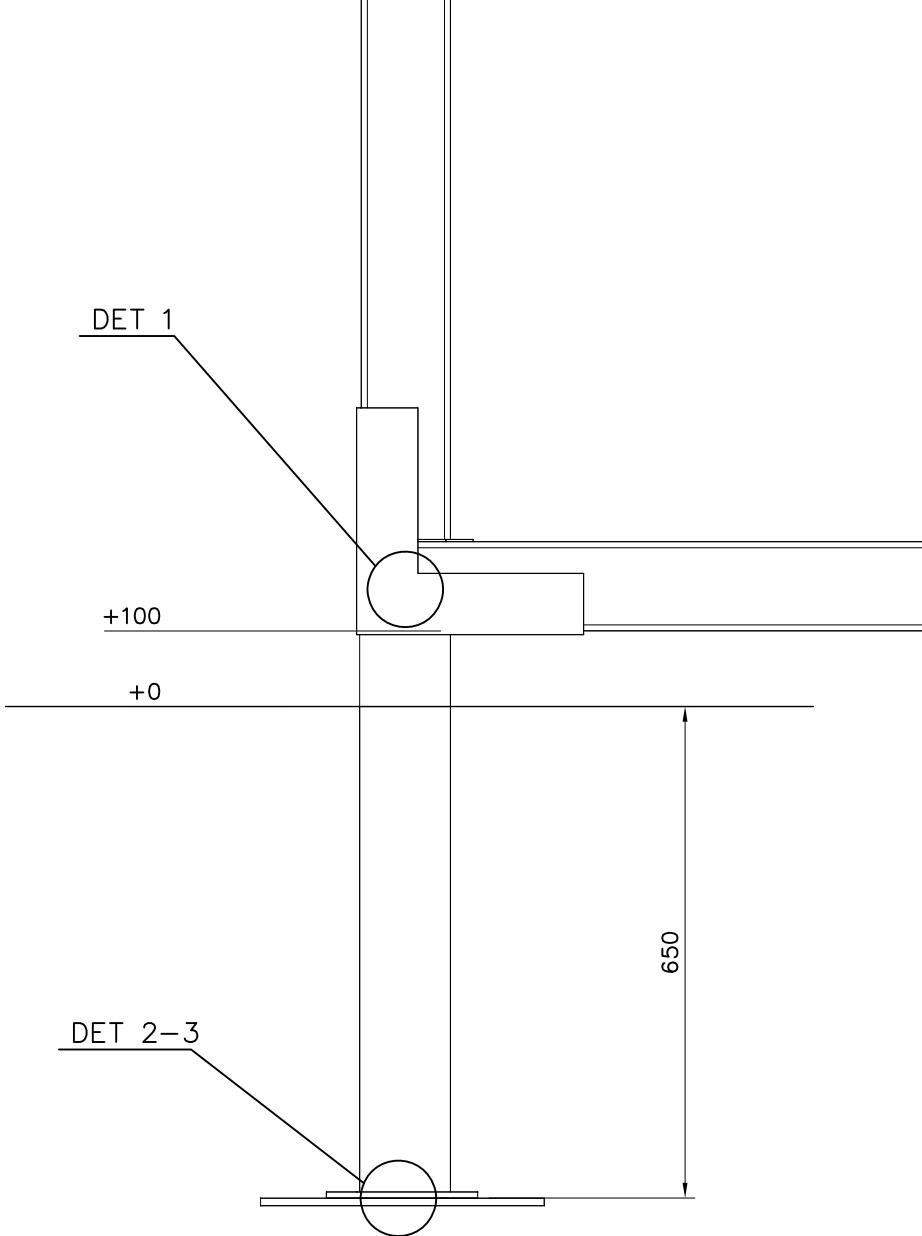
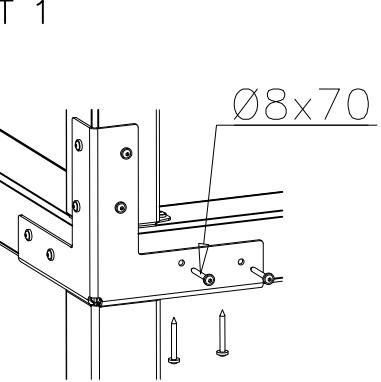
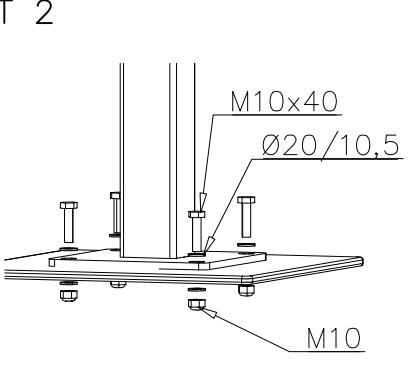
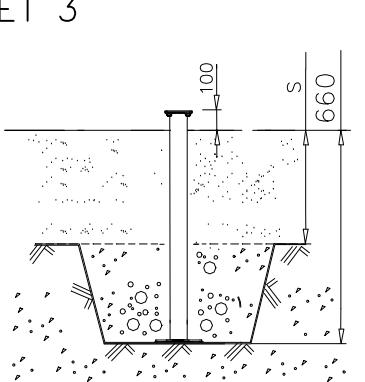
① 900240	PCS		PCS
12			
			
Ø8x70			
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
① 908829	PCS		PCS
1			
			
300x300x300			
	PCS		PCS

DET 1

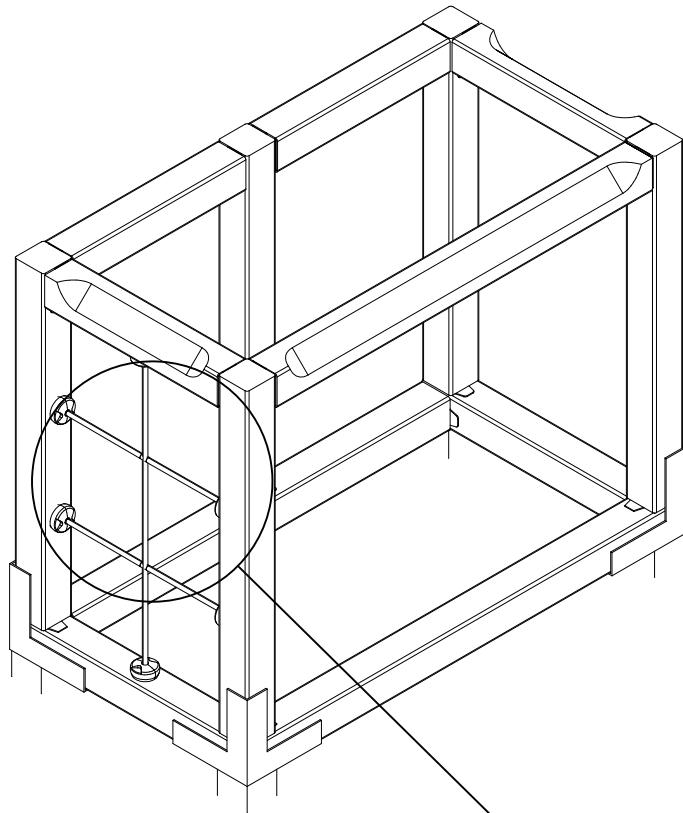


DET 2

DET 3

	<table border="1"> <tr> <td>(1) 900240</td><td>PCS 12</td><td>(2) 909638</td><td>PCS 8</td></tr> <tr> <td colspan="2">$\varnothing 8 \times 70$</td><td colspan="2">$\varnothing 20 / 10.5$</td></tr> <tr> <td colspan="4"></td></tr> <tr> <td>(3) 906500</td><td>PCS 4</td><td>(4) 909637</td><td>PCS 4</td></tr> <tr> <td colspan="2">$M10 \times 40$</td><td colspan="2">M10</td></tr> <tr> <td colspan="4"></td></tr> <tr> <td colspan="2"></td><td>PCS</td><td>PCS</td></tr> <tr> <td colspan="2"></td><td>PCS</td><td>PCS</td></tr> <tr> <td colspan="2"></td><td>PCS</td><td>PCS</td></tr> <tr> <td colspan="2"></td><td>PCS</td><td>PCS</td></tr> </table>	(1) 900240	PCS 12	(2) 909638	PCS 8	$\varnothing 8 \times 70$		$\varnothing 20 / 10.5$						(3) 906500	PCS 4	(4) 909637	PCS 4	$M10 \times 40$		M10								PCS	PCS												
(1) 900240	PCS 12	(2) 909638	PCS 8																																						
$\varnothing 8 \times 70$		$\varnothing 20 / 10.5$																																							
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$M10 \times 40$		M10																																							
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		PCS	PCS																																						
		PCS	PCS																																						
DET 1 		DET 2 																																							
DET 3 																																									

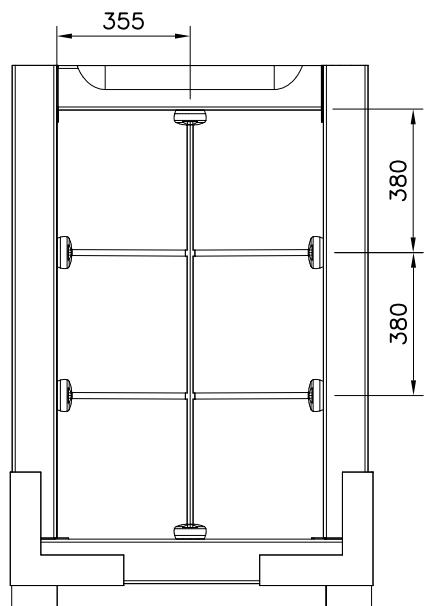
	<table border="1"> <tr> <td>(1) 905104</td><td>PCS 4</td><td>(2) 909638</td><td>PCS 8</td></tr> <tr> <td></td><td></td><td></td><td></td></tr> <tr> <td>M10</td><td></td><td>Ø20/10.5</td><td></td></tr> </table>	(1) 905104	PCS 4	(2) 909638	PCS 8					M10		Ø20/10.5	
(1) 905104	PCS 4	(2) 909638	PCS 8										
M10		Ø20/10.5											
<table border="1"> <tr> <td>(3) 906500</td><td>PCS 4</td><td>(4) 909637</td><td>PCS 4</td></tr> <tr> <td></td><td></td><td></td><td></td></tr> <tr> <td>M10x40</td><td></td><td>M10</td><td></td></tr> </table>	(3) 906500	PCS 4	(4) 909637	PCS 4					M10x40		M10		
(3) 906500	PCS 4	(4) 909637	PCS 4										
M10x40		M10											
<table border="1"> <tr> <td></td><td>PCS</td><td></td><td>PCS</td></tr> <tr> <td></td><td></td><td></td><td></td></tr> <tr> <td></td><td></td><td></td><td></td></tr> </table>		PCS		PCS									
	PCS		PCS										
	<table border="1"> <tr> <td>(1) 709471</td><td>PCS 1</td><td>(2) 910821</td><td>PCS 1</td></tr> <tr> <td></td><td></td><td></td><td></td></tr> <tr> <td>10x375x375</td><td></td><td></td><td></td></tr> </table>	(1) 709471	PCS 1	(2) 910821	PCS 1					10x375x375			
(1) 709471	PCS 1	(2) 910821	PCS 1										
10x375x375													
	<table border="1"> <tr> <td></td><td>PCS</td><td></td><td>PCS</td></tr> <tr> <td></td><td></td><td></td><td></td></tr> <tr> <td></td><td></td><td></td><td></td></tr> </table>		PCS		PCS								
	PCS		PCS										
DET 1	<p>M10x40 Ø20/10.5 M10</p>												
DET 2	<p>905104</p>												
DET 3	<p>100 660</p>												



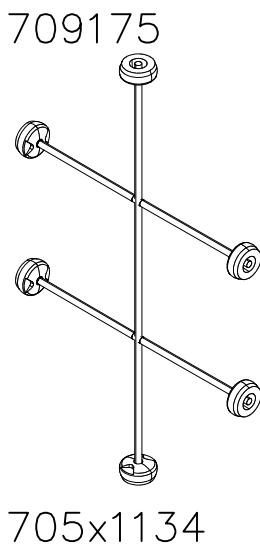
DET 1-2

① 900240	PCS	
	12	
Ø8x70		
	PCS	PCS
	PCS	PCS
○ 709175	PCS	
	1	
705x1134		

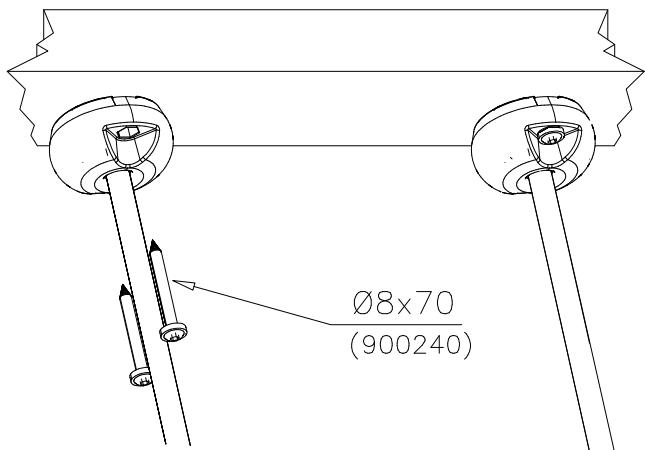
1: 20



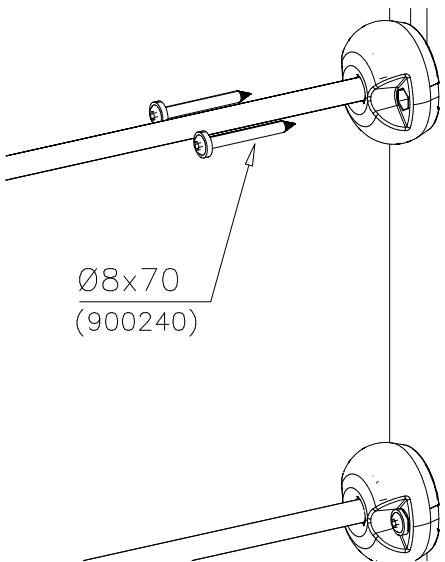
NET OPTIONS

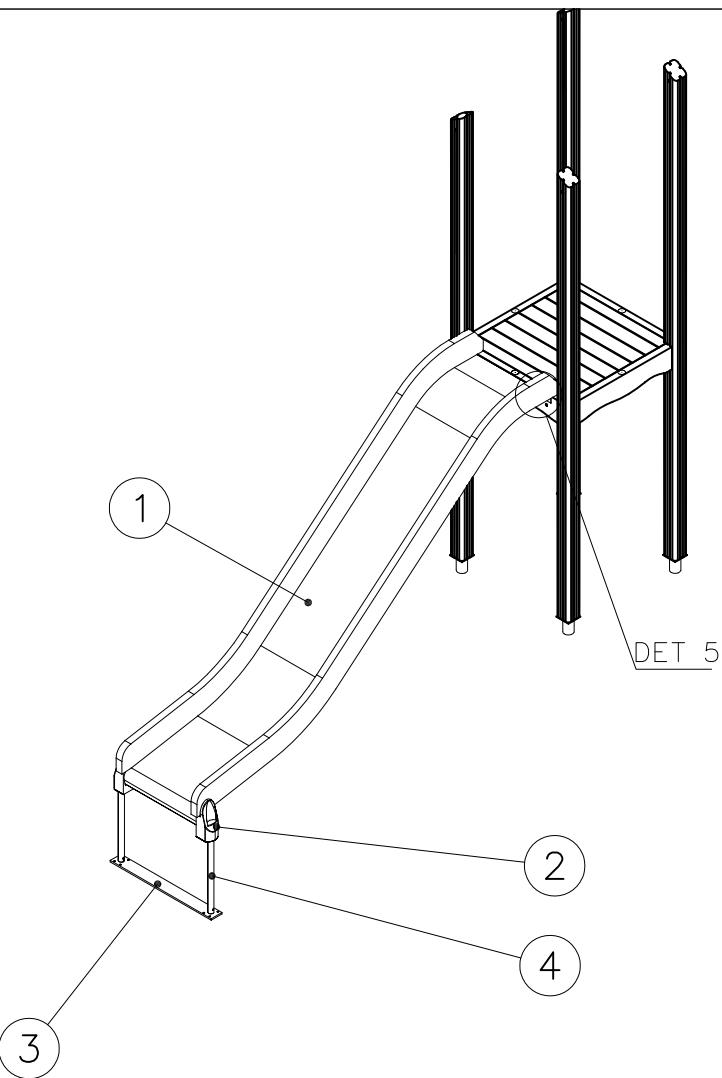


DET 1

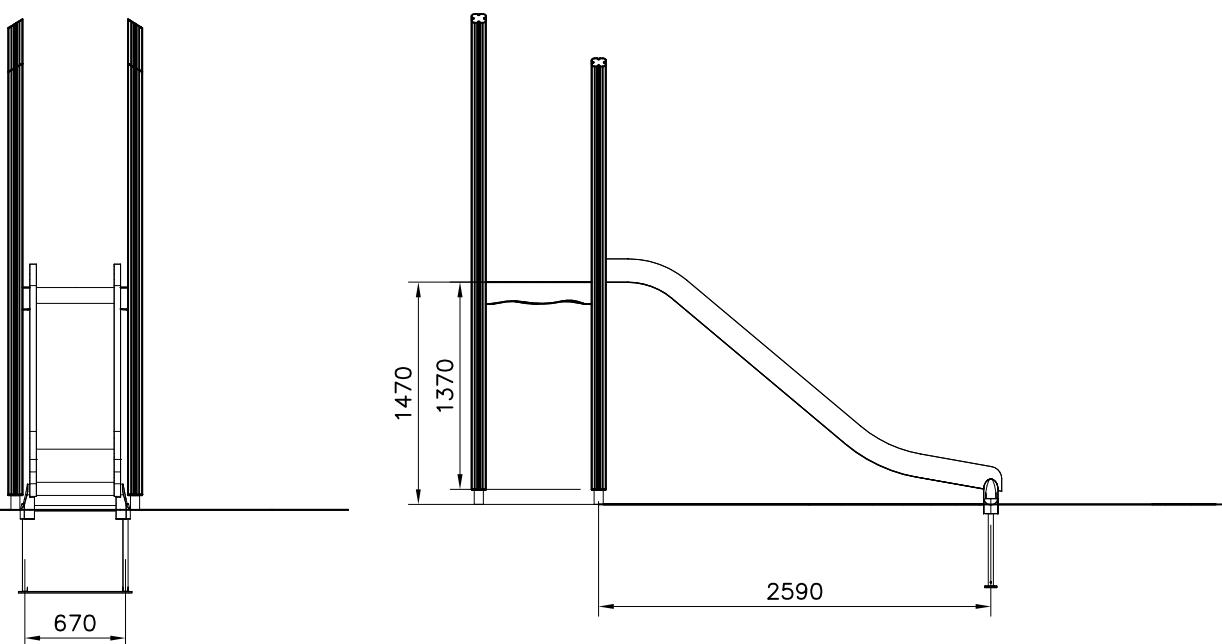


DET 2

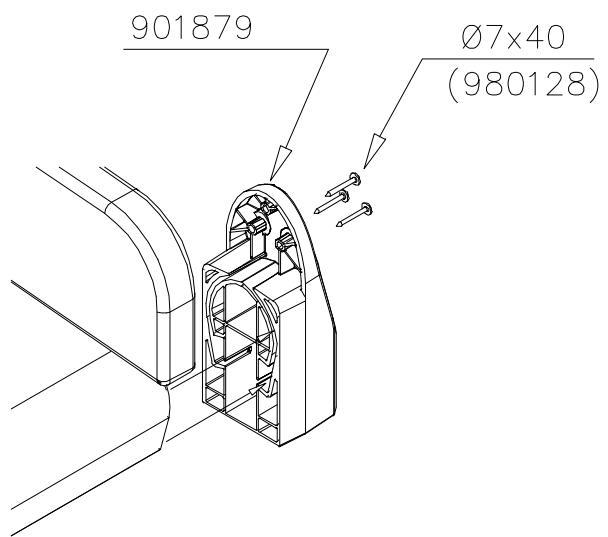
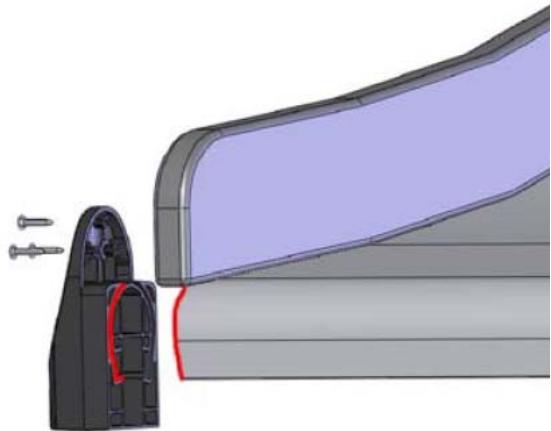




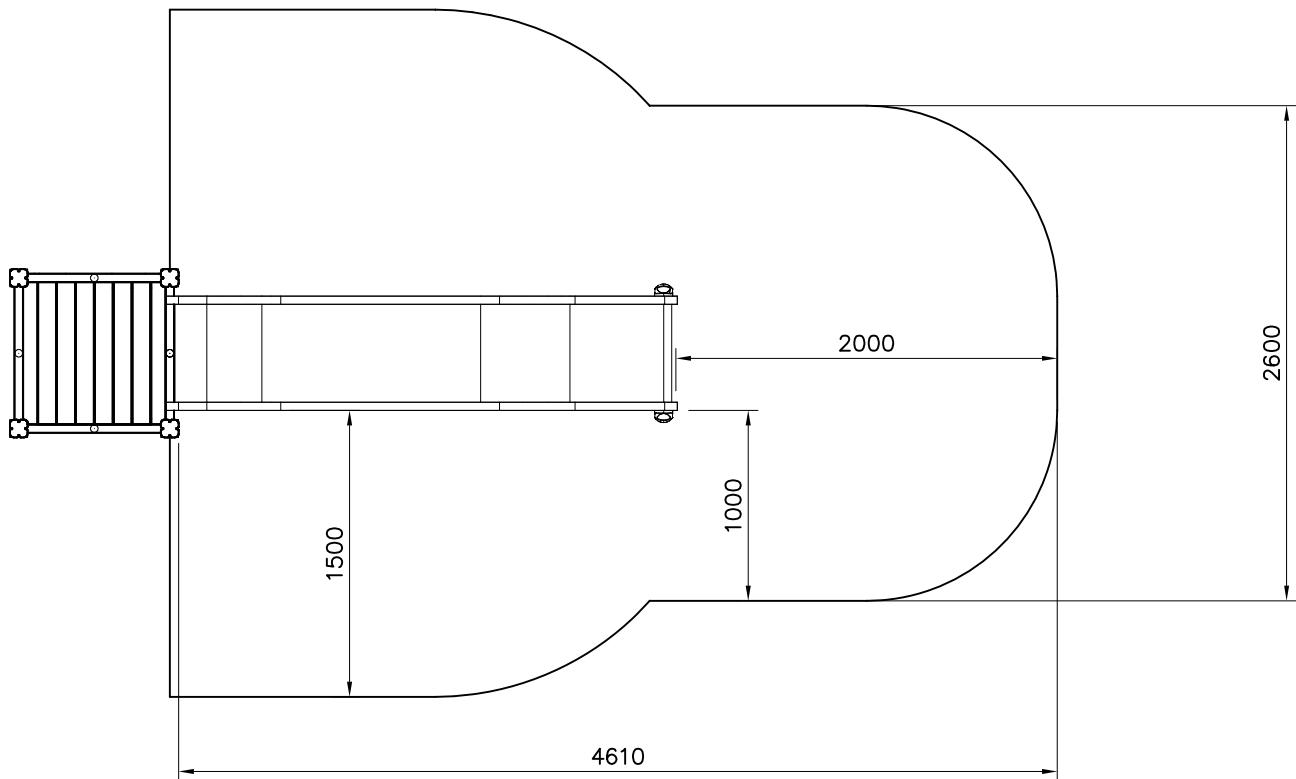
① 705307	PCS	② 901879	PCS
1		2	
③ 707133	PCS	④ 901868	PCS
10x80x745	1	2	
⑤ 909210	PCS	⑥ 905051	PCS
4		4	
⑦ 980128	PCS	Ø24/8.4	PCS
9			
Ø7x40			



DET 2



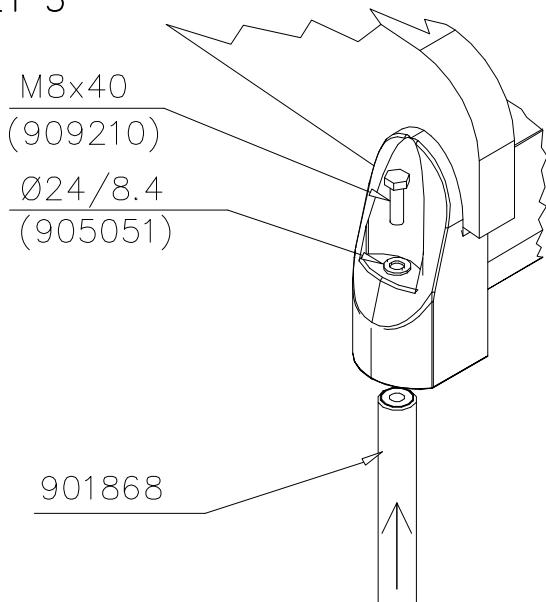
Insert sheet metal IN to the plastic cover.



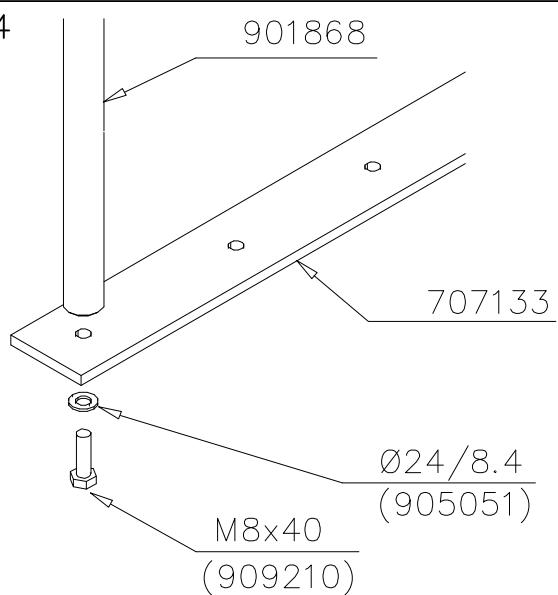
16.5.2016

3(5)

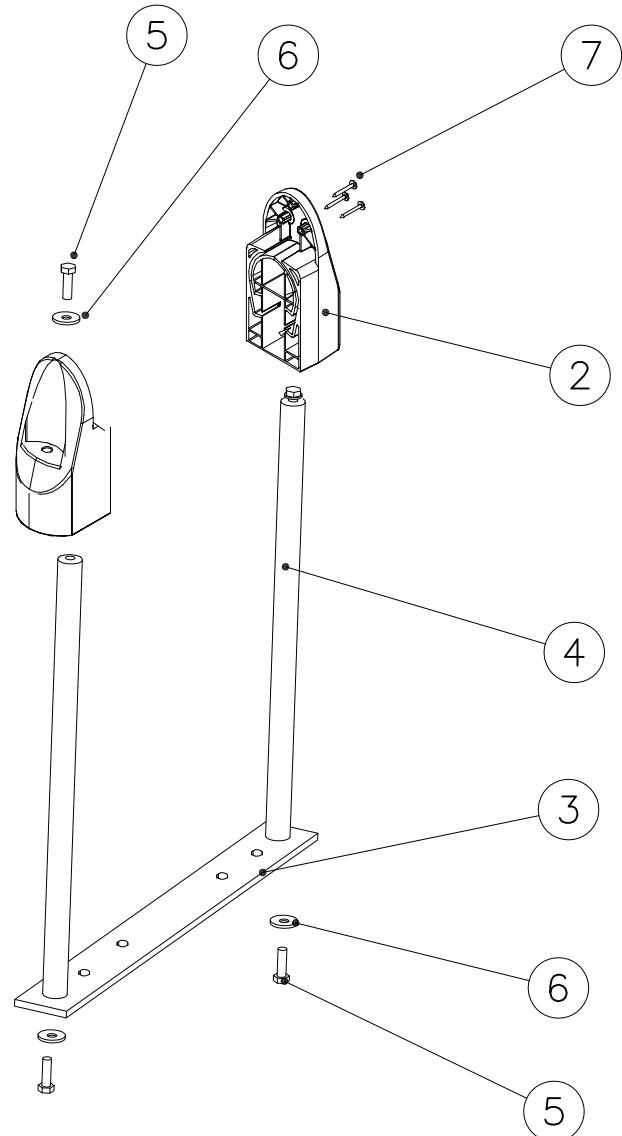
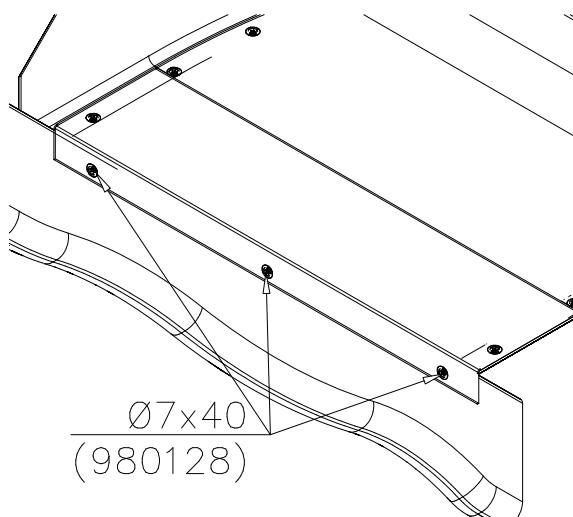
DET 3

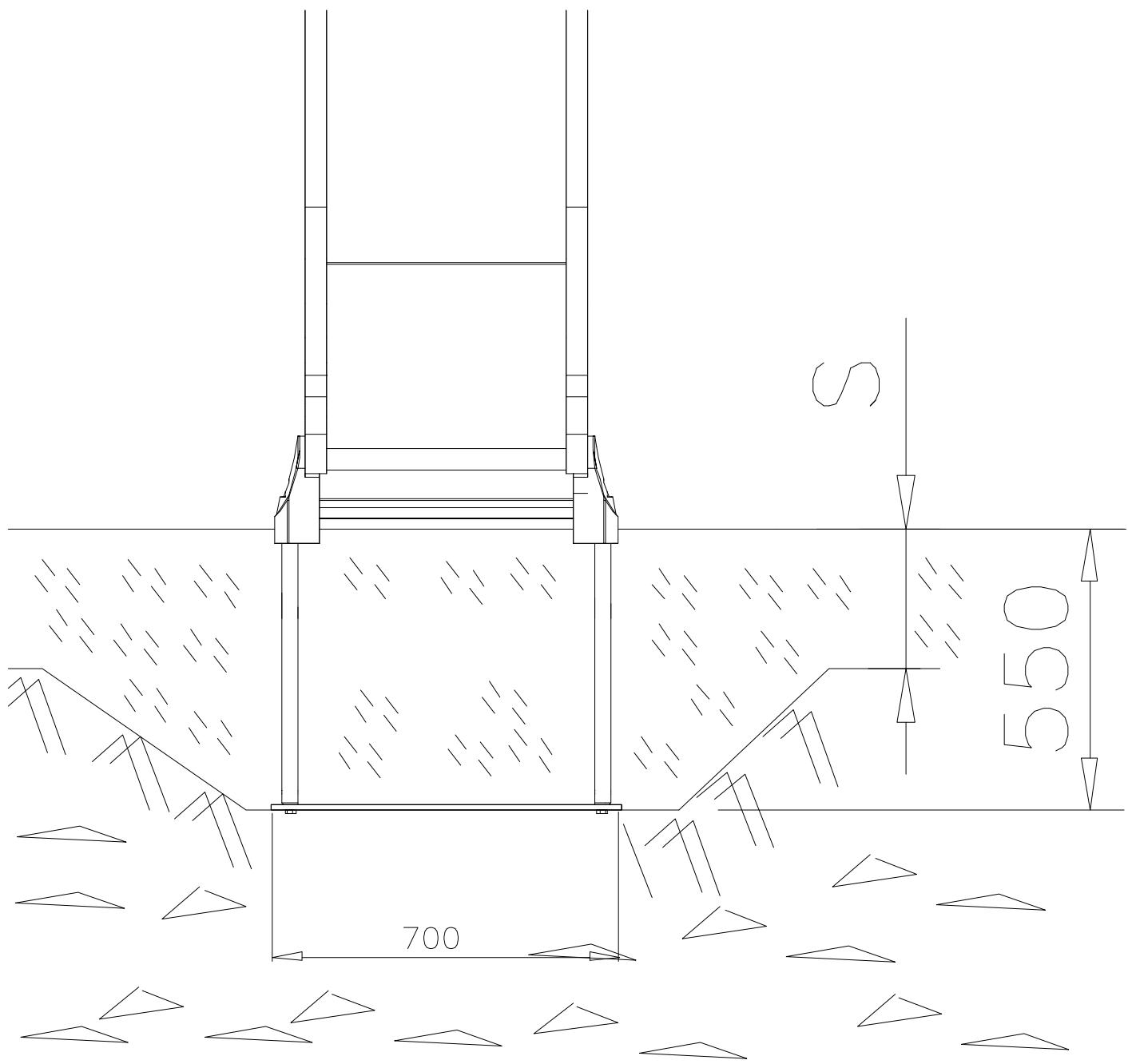


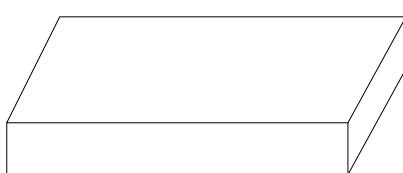
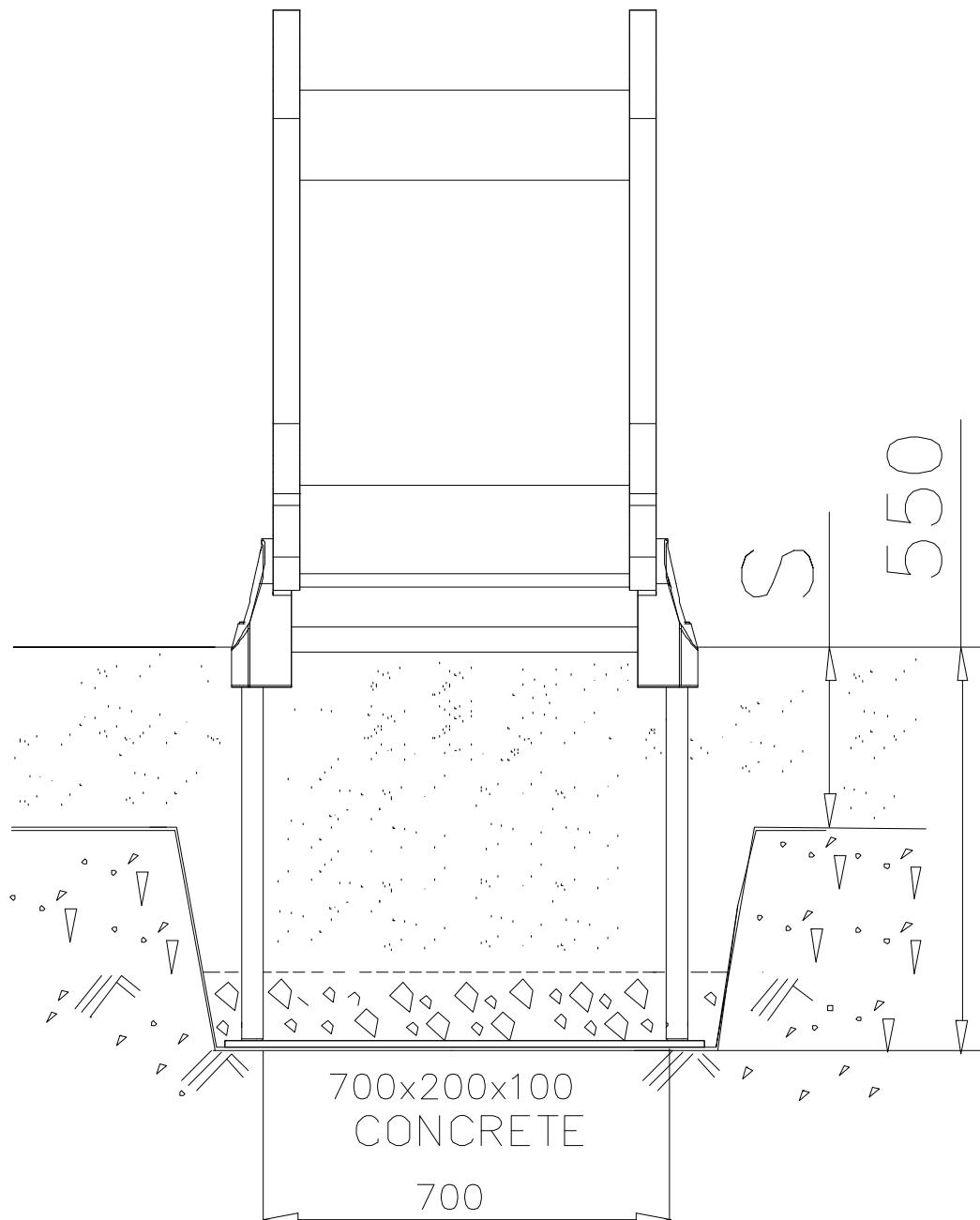
DET 4



DET 5

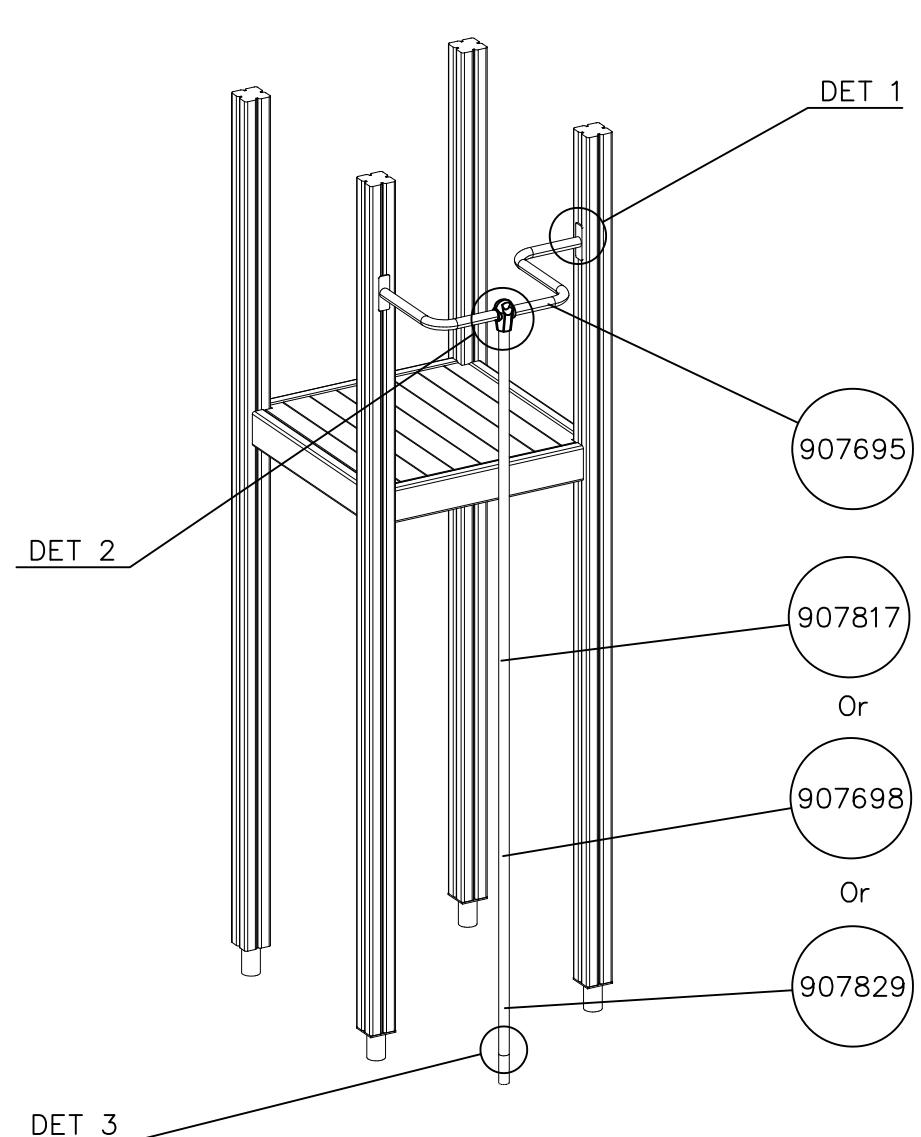




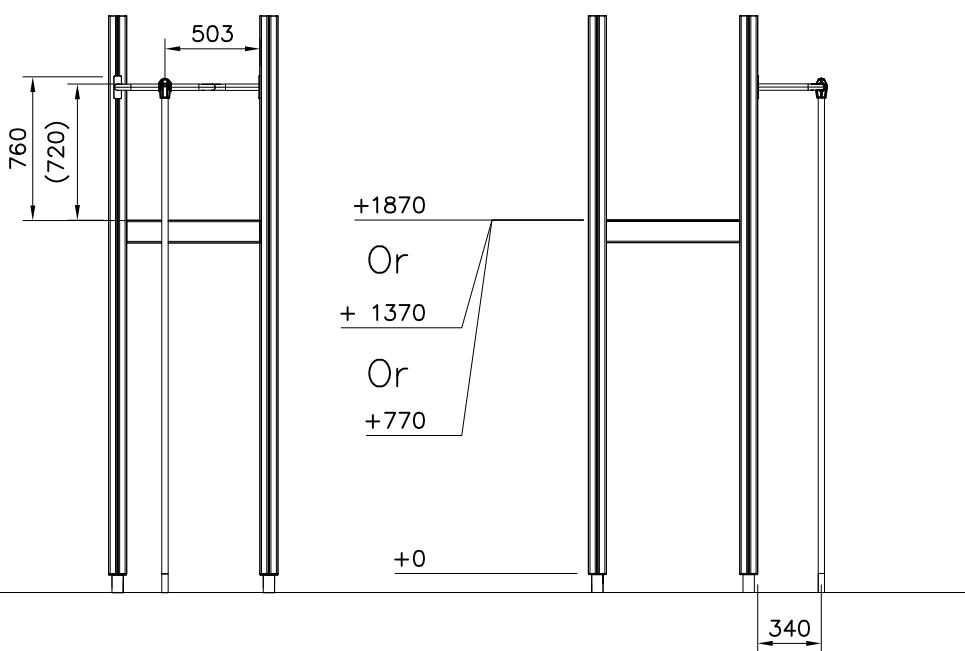


DATE: 8.6.2021

1(2)



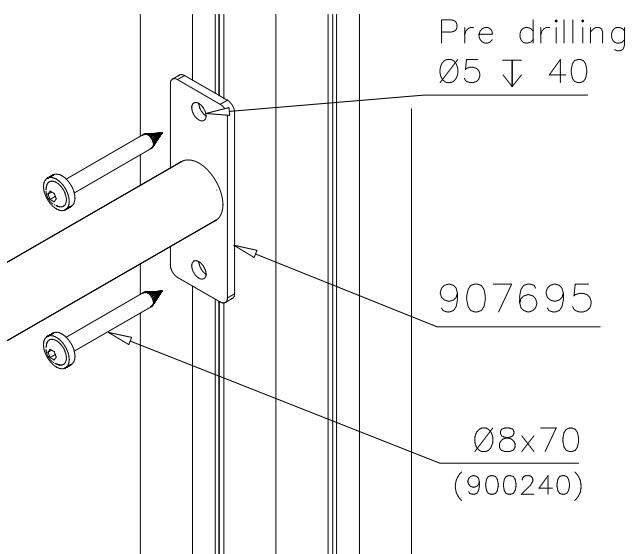
① 900240	PCS 4	② 900342	PCS 2
Ø8x70		M8x16	
③ 901900	PCS 2	④ 901939	PCS 1
20.5x36.2x56		M12x70	
⑤ 909850	PCS 1	⑥ 980150	PCS 1
M8x25		M8	
⑦ 901182	PCS 1	⑧ 901902	PCS 2
Ø11/M8x40		30.7x60.9x100	
907829	PCS	907698	PCS
Ø33,7x1454		Ø33,7x2054	
907817	PCS 1	907695	PCS 1
Ø33,7x2554		907695	



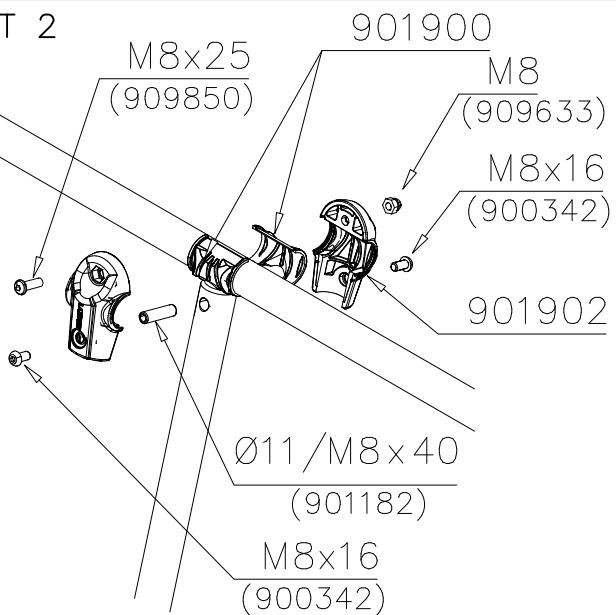
DATE: 8.6.2021

2(2)

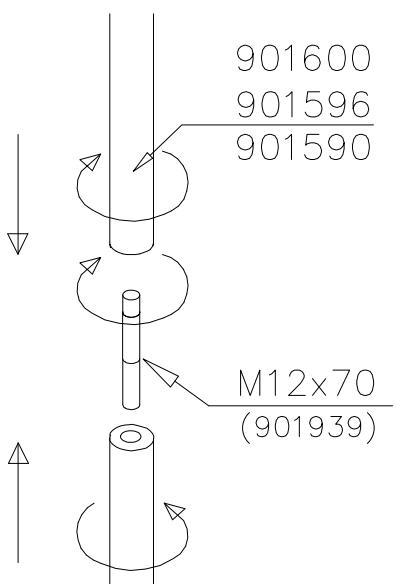
DET 1



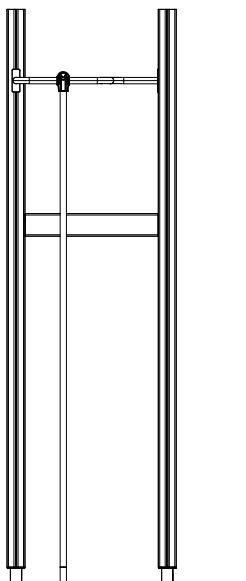
DET 2



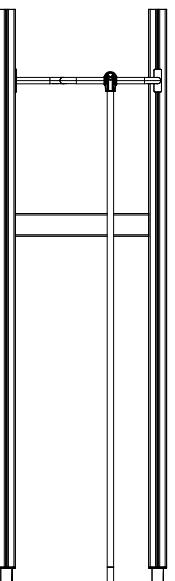
DET 3



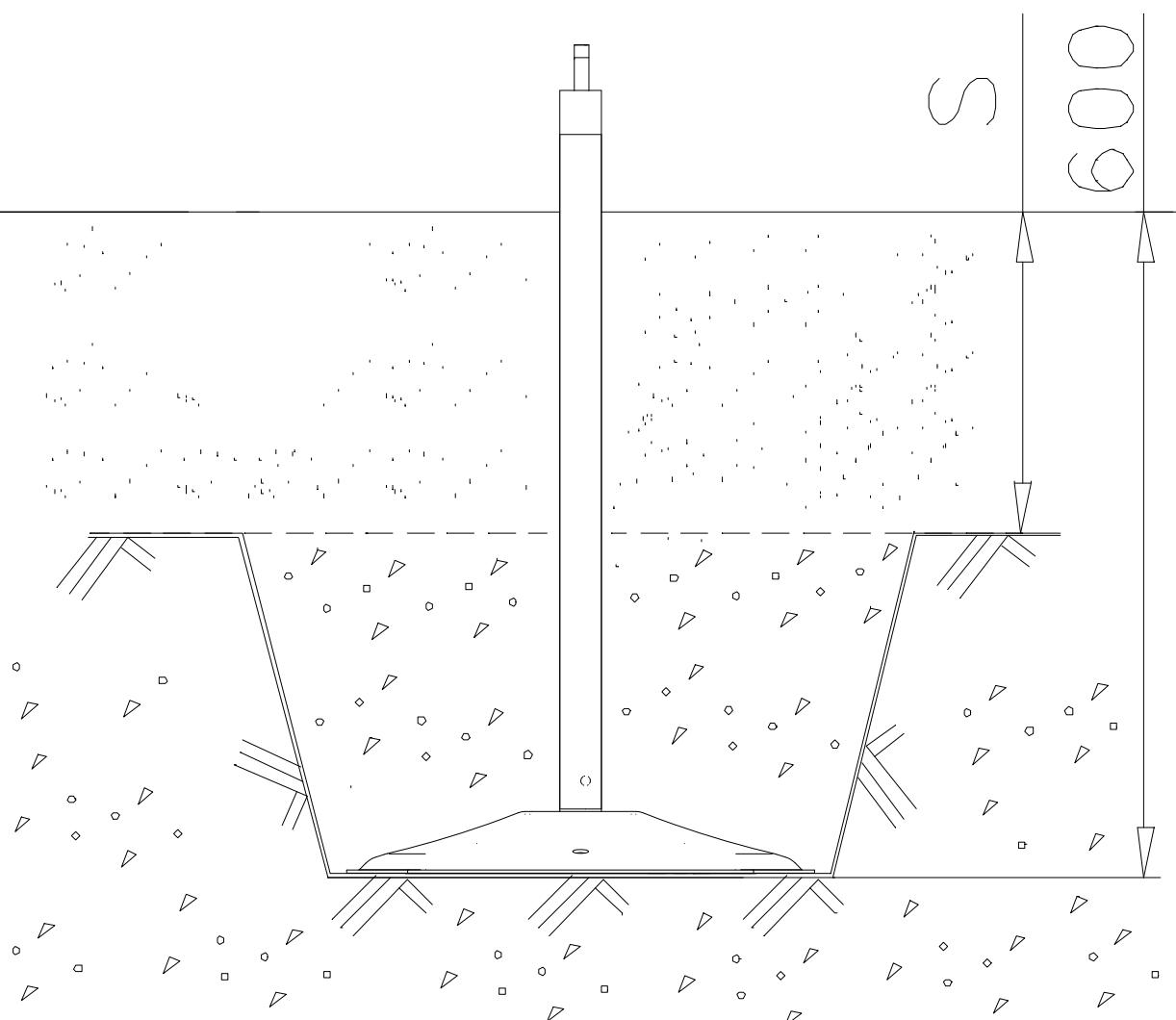
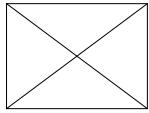
DET 4

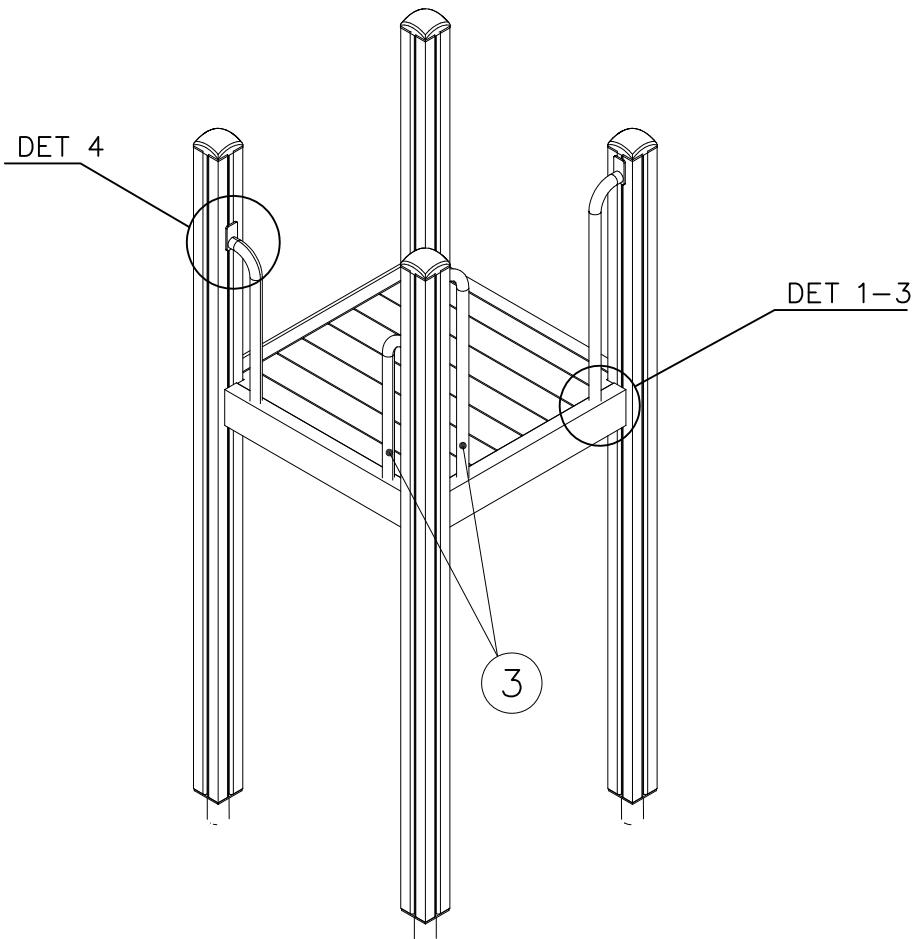


Or
Mirror



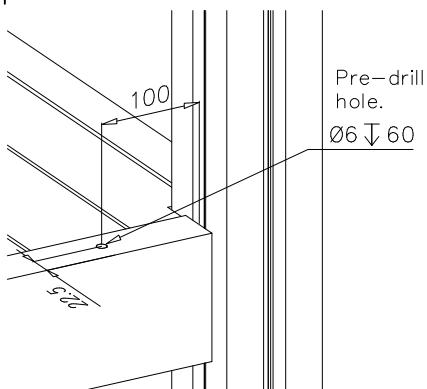
	(1) 905086	PCS 1	(2) 909214	PCS 1
	Ø44/13.5		M12x50	
		PCS		PCS
		PCS		PCS
		PCS		PCS
		PCS		PCS



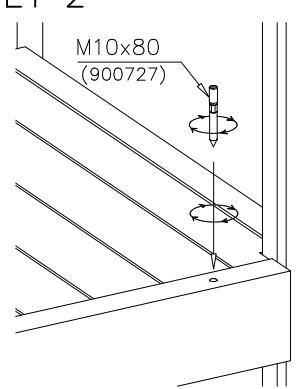


1	900240	PCS 1	2	900727	PCS 1
	Ø8x70			M10x80	
		PCS			PCS
3	907688	PCS 1	3	907701	PCS 1
	765			545	
		PCS			PCS
		PCS			PCS
		PCS			PCS
		PCS			PCS

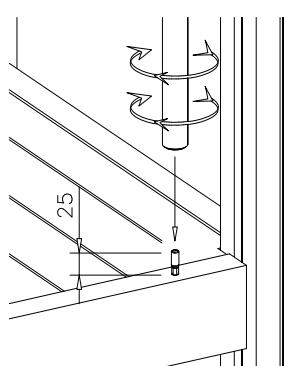
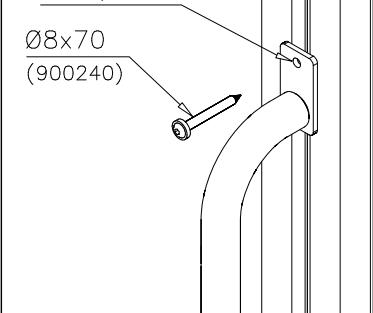
DET 1

Pre-drill
hole.
 $\varnothing 6 \downarrow 60$

DET 2

M10x80
(900727)

DET 3

PRE-DRILL HOLE.
 $\varnothing 5 \downarrow 40$  $\varnothing 8x70$
(900240)