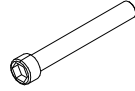

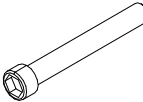

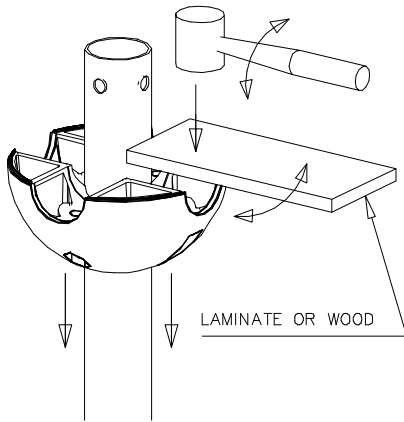


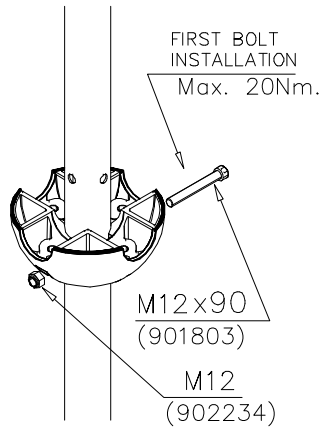
DO NOT TIGHTEN THE JOINTS UNTIL THE STRUCTURE IS COMPLETE.

① 901803	PCS	② 901994	PCS
	2		2
M12x90		Ø190	
③ 902096	PCS	④ 902234	PCS
	4		6
M12x120		M12	
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

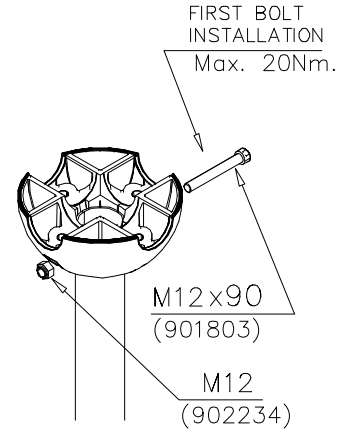
DET 1



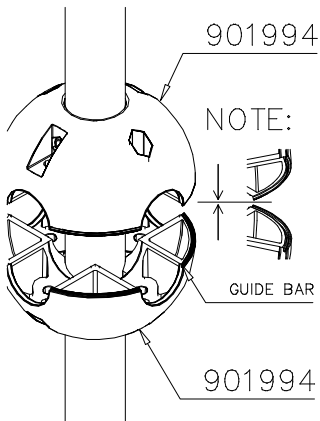
DET 2



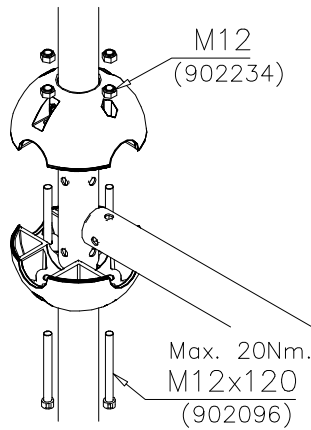
DET 3



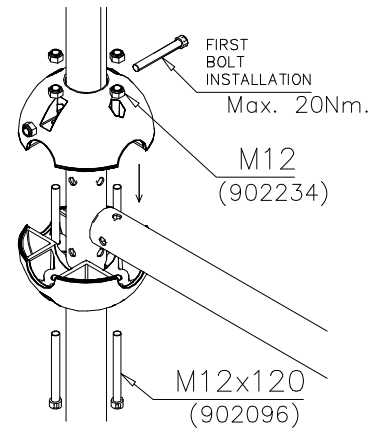
DET 4



DET 5

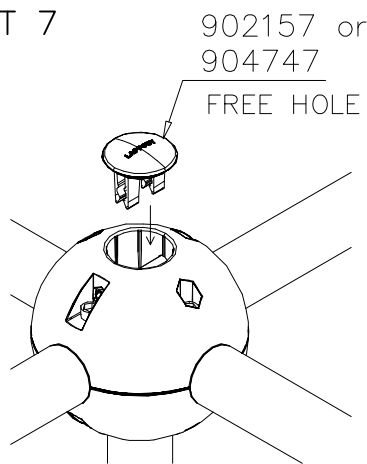


DET 6



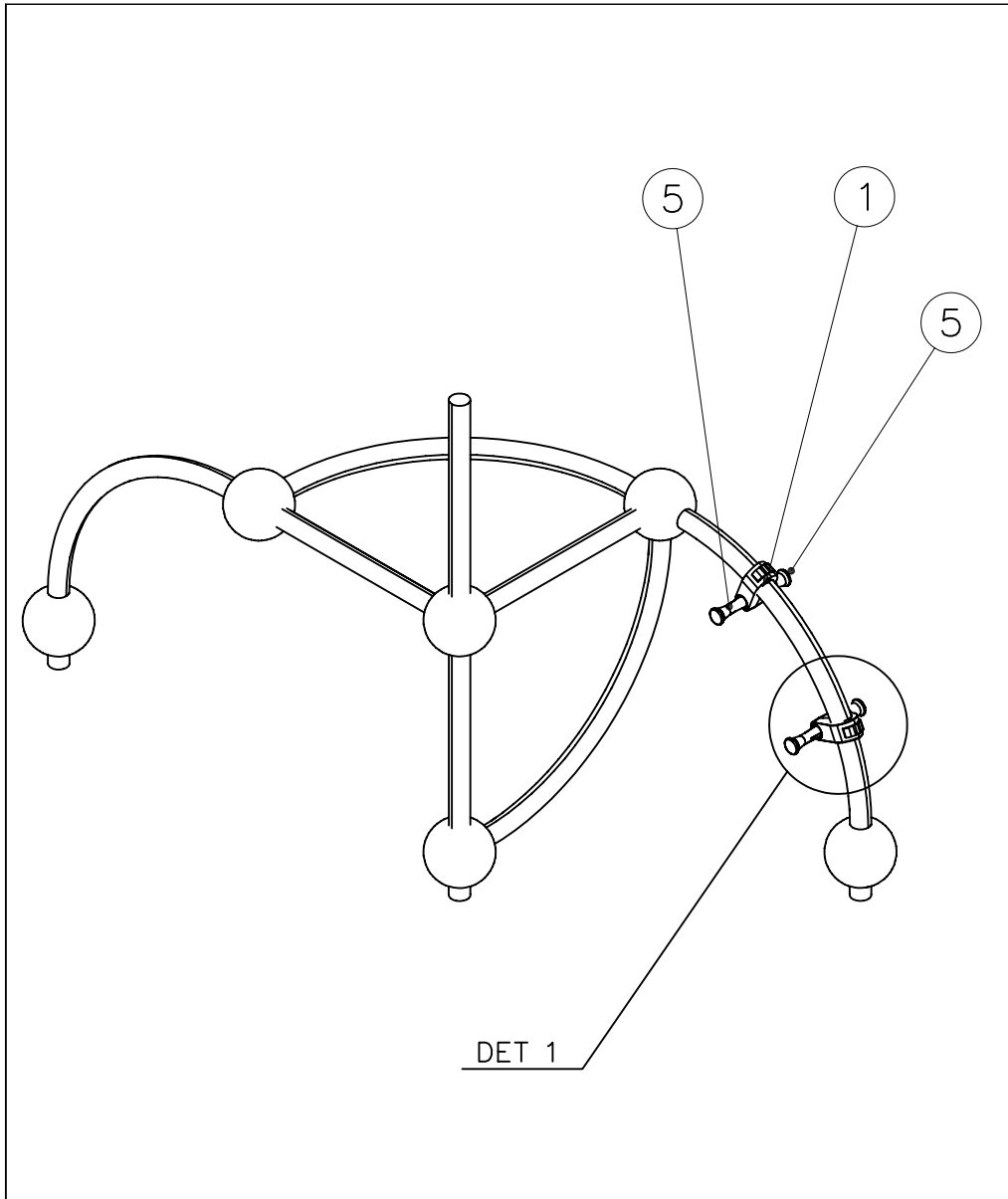
REMEMBER
FINAL
TIGHTENING

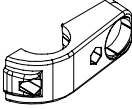
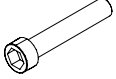

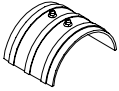
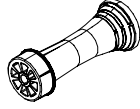




DET 7

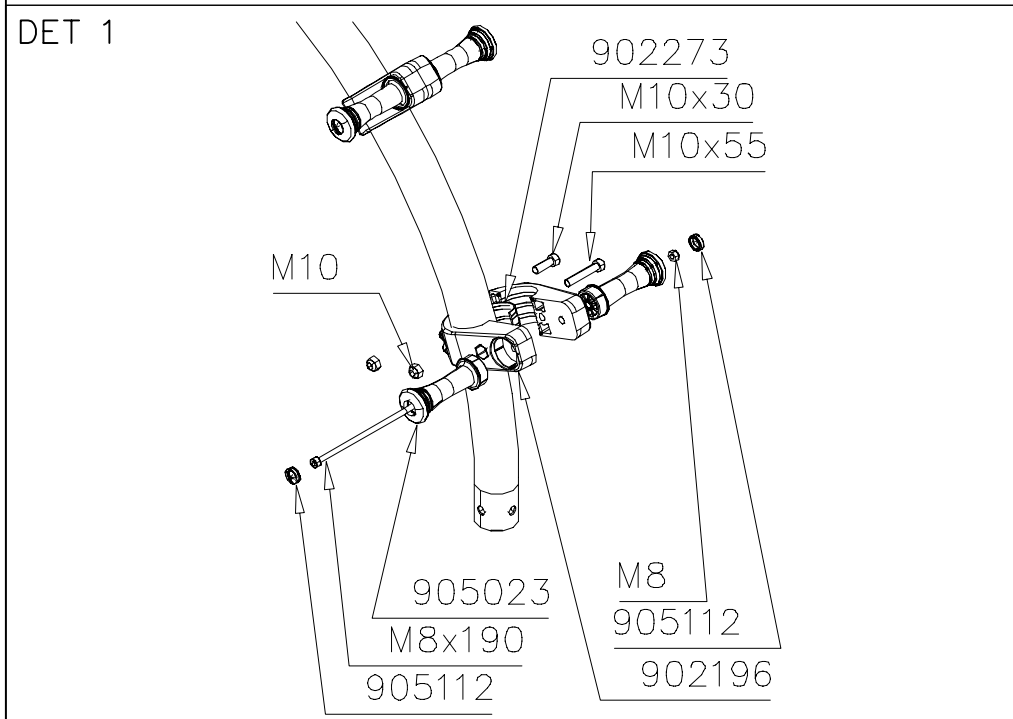


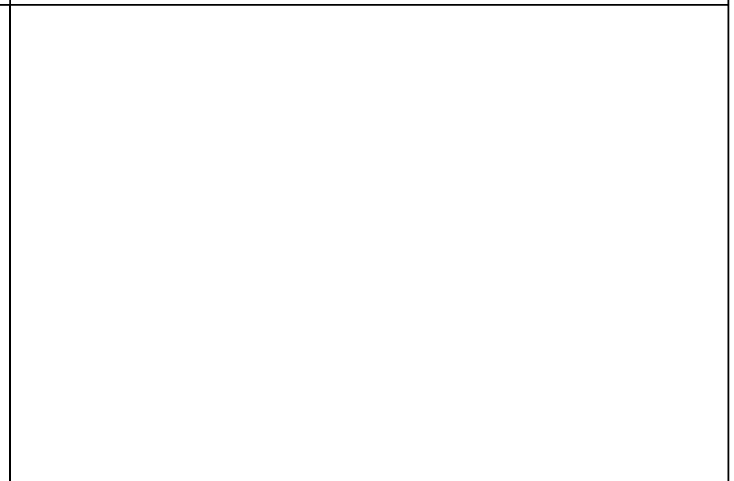
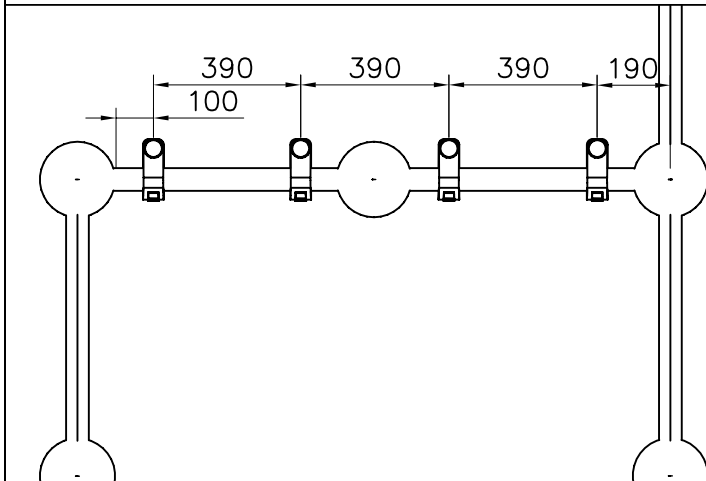
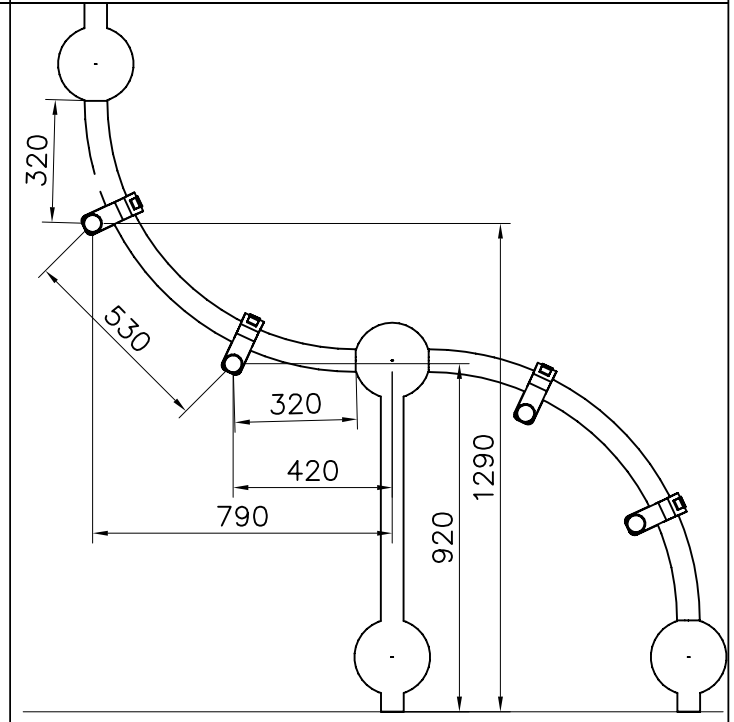
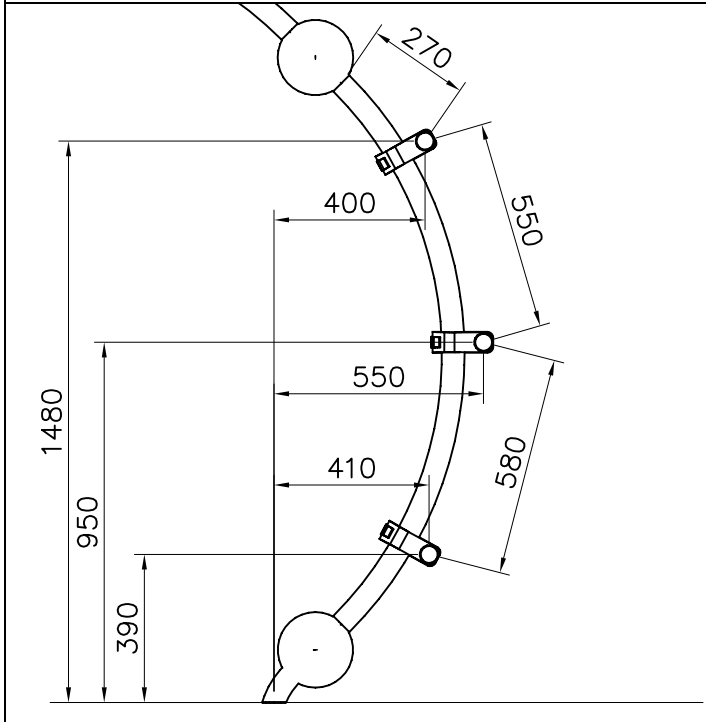
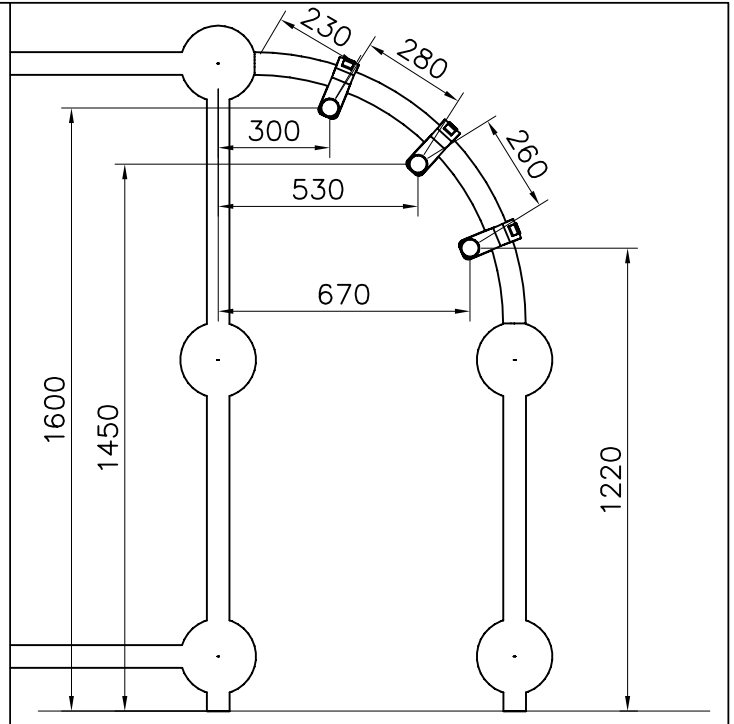
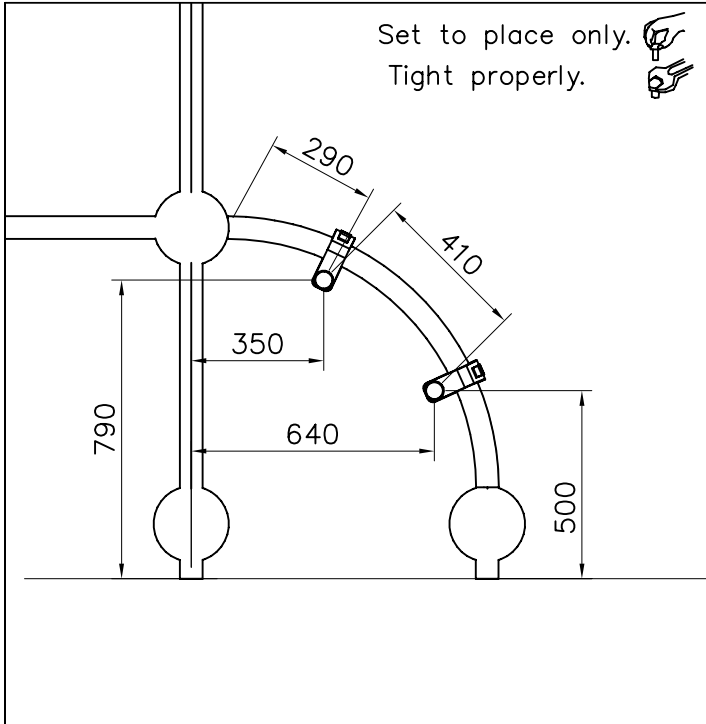
DET 8

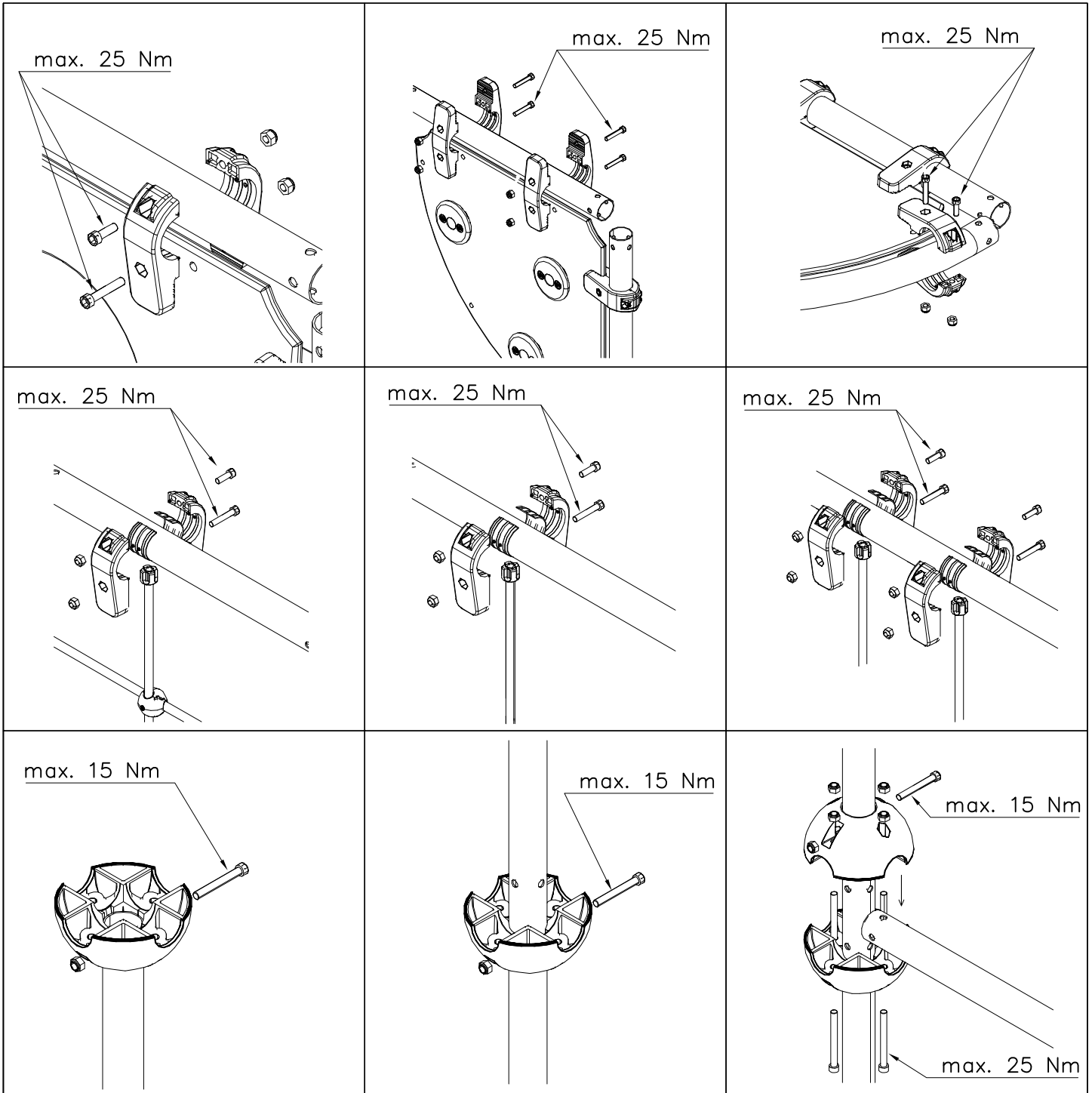




① 902196	PCS	② 902232	PCS
	2		1
150x50x50		M10x55	
③ 902233	PCS	④ 902273	PCS
	1		2
M10x30			
⑤ 905023	PCS	⑥ 905112	PCS
	2		2
Ø50x126		Ø22	
⑦ 909195	PCS	⑧ 980150	PCS
	1		1
M8x190		M8	
⑨ 980161	PCS		PCS
	2		
M10			
	PCS		PCS



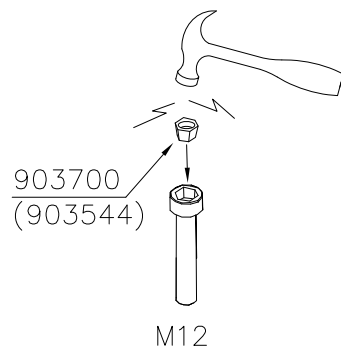
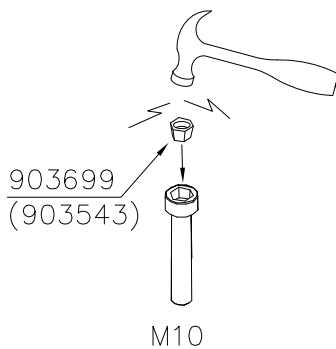


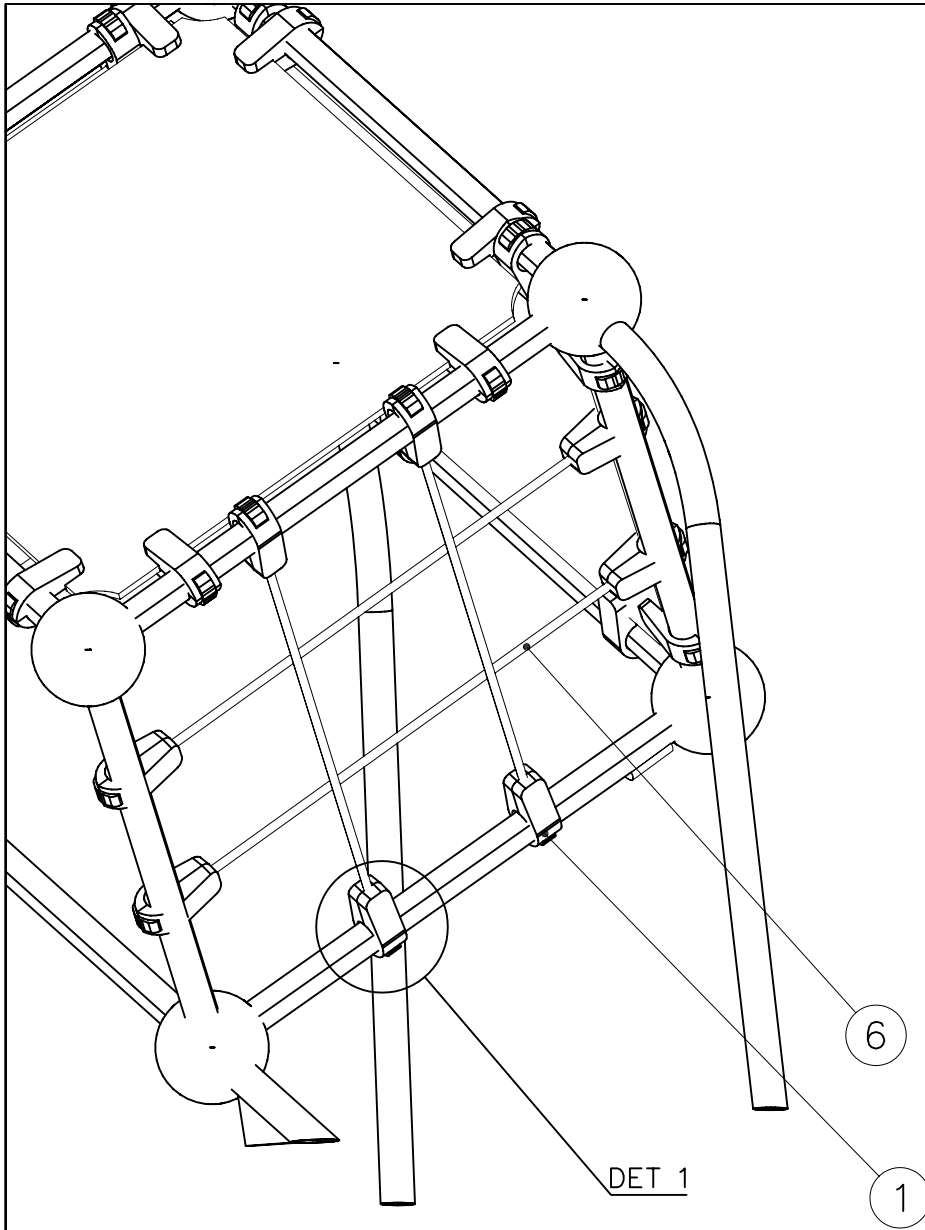


Security plugs are included only for selected products.

Hox!
Pultit on kiristettävä lopulliseen kireyteen, ennen turvapinnien asennusta.

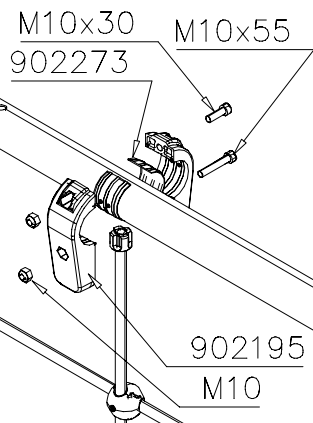
Note!
Tighten bolts properly, before installing security plugs.

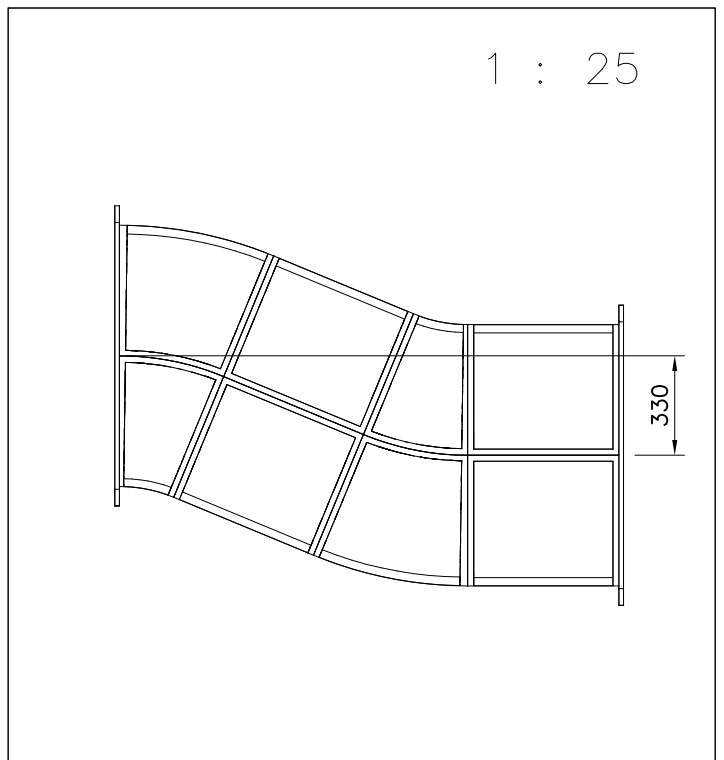
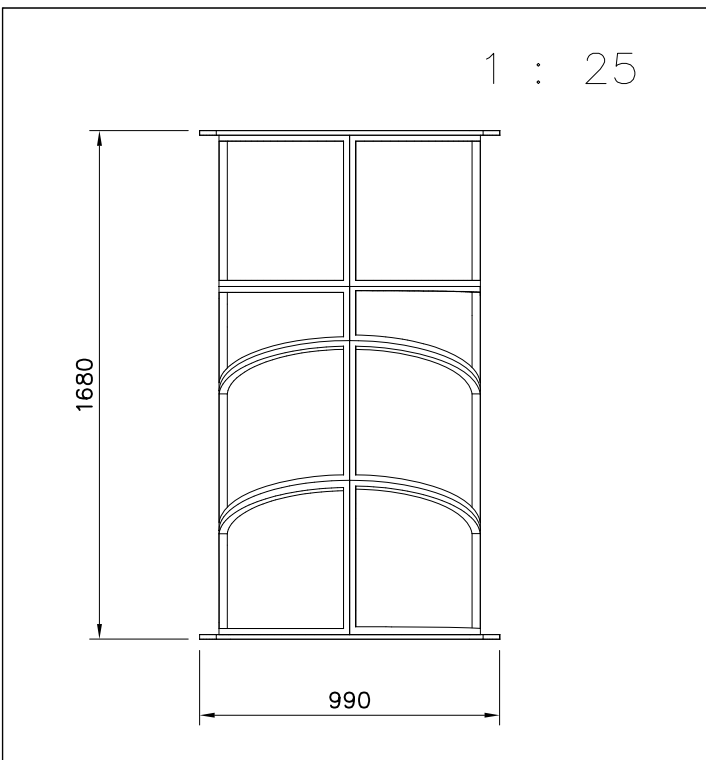
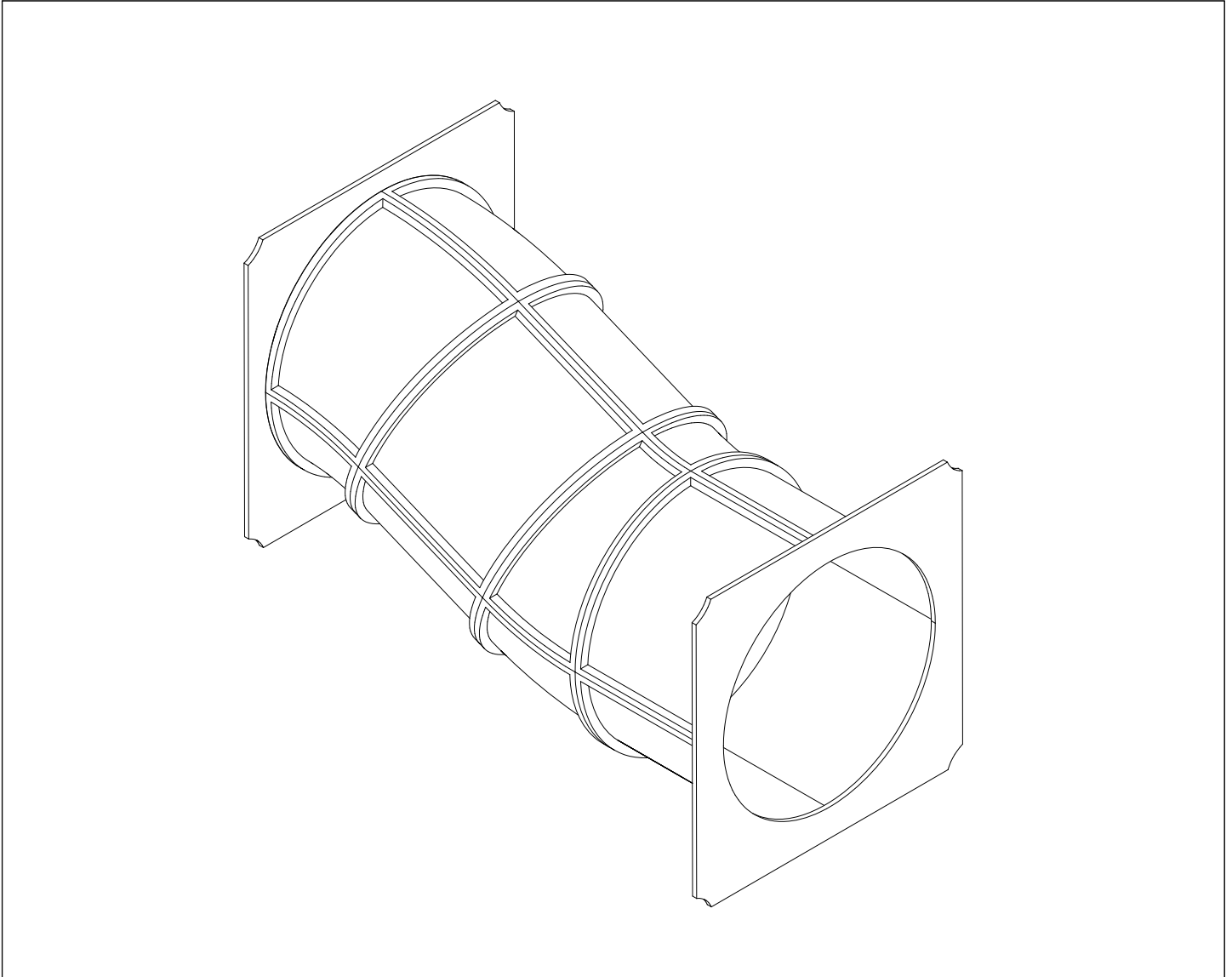


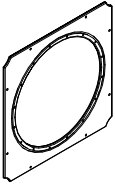
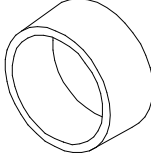
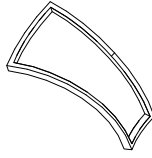
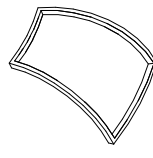
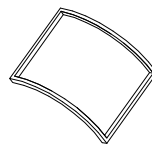
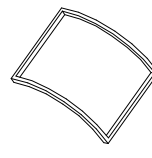


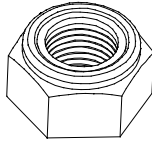
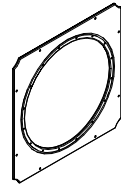


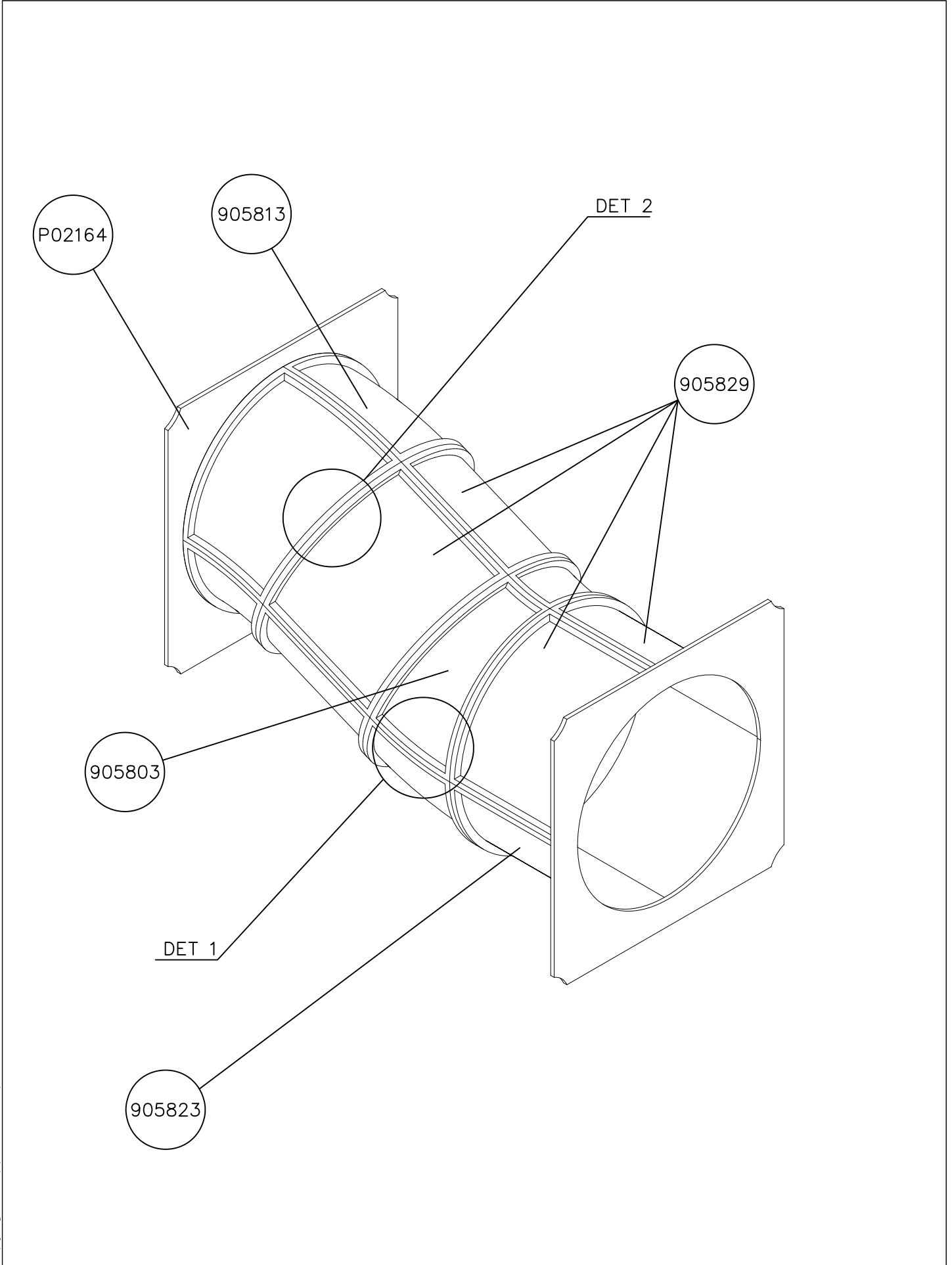
① 902195 150x50x50	PCS 16	② 902232 M10x55	PCS 8
③ 902233 M10x30	PCS 8	④ 902273	PCS 16
⑤ 980161 M10	PCS 16	⑥ P01777 990x990	PCS 1
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1

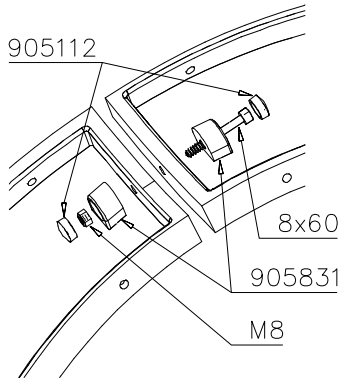




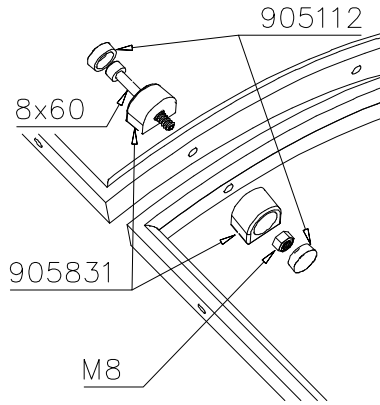
P02164 	PCS 1	905112 	PCS 208	905803 	PCS 2	905813 	PCS 2	905823 	PCS 2	905829 	PCS 2
		BLACK Ø22		YELLOW		YELLOW		YELLOW		TRANSPARENT	
905831 	PCS 136	909205 	PCS 68	980150 	PCS 68	P02164 	PCS 1		PCS		PCS
BLACK		8x60		M8							
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS
	PCS		PCS		PCS		PCS		PCS		PCS

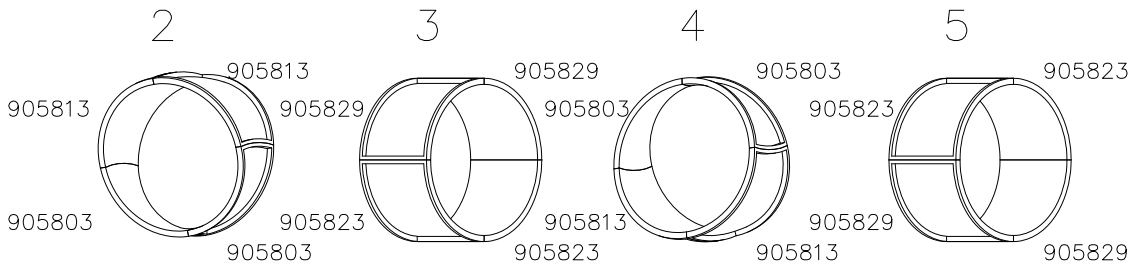


DET 1



DET 2

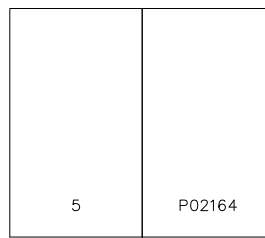
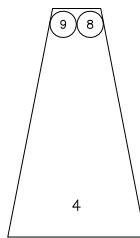
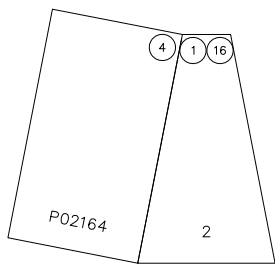
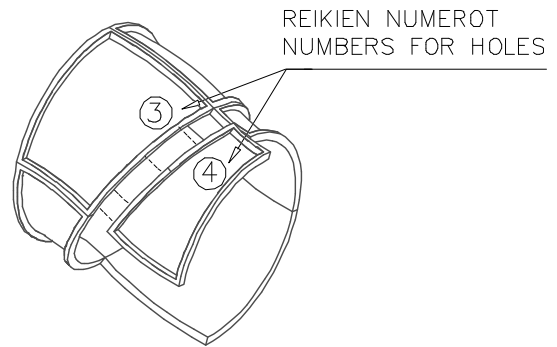




Esimerkki putken kokoamisesta
Example of installation

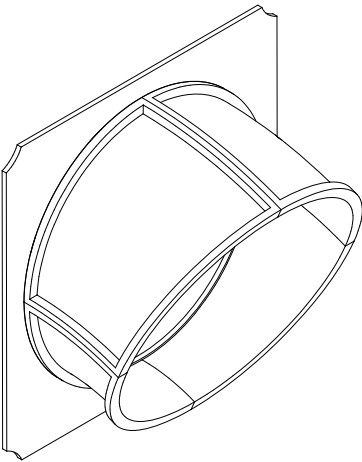
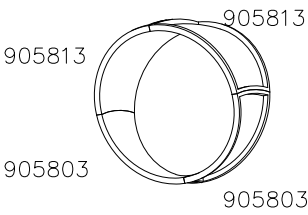
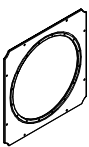





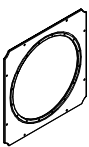





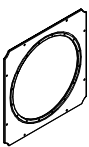





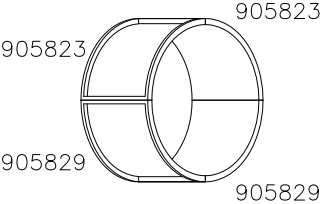



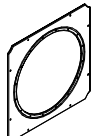





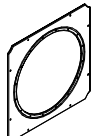


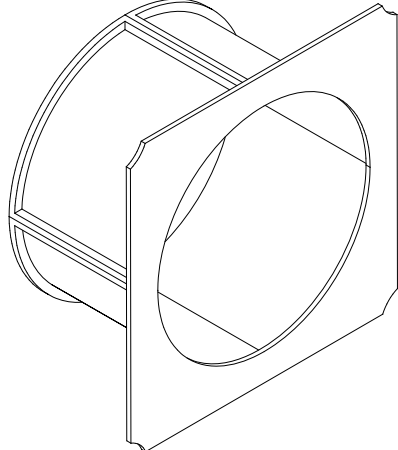



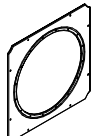


LIUKUPINTAAN EI SAA TULLA
LÄPINÄKYVIÄ MODUULEJA!!

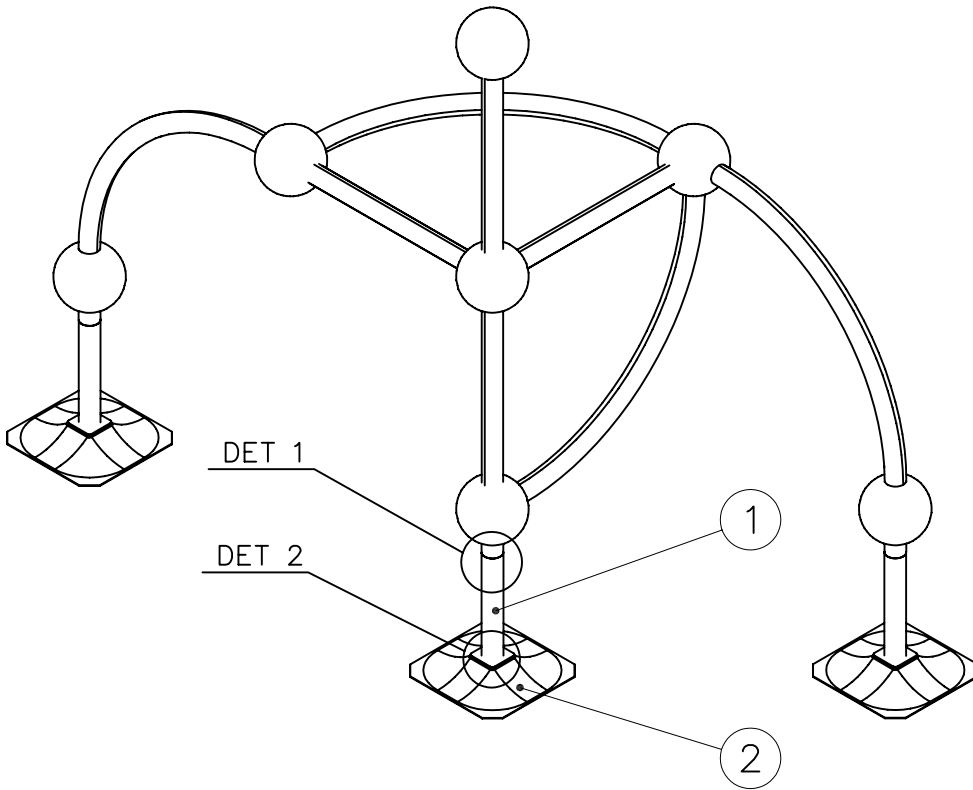
NO TRANSPARENT PIECES ON
SLIDING SURFACE!!


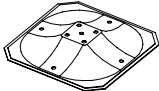





Valmiiksi kasattujen osien osakokoonpanot ja vara-osa listat.

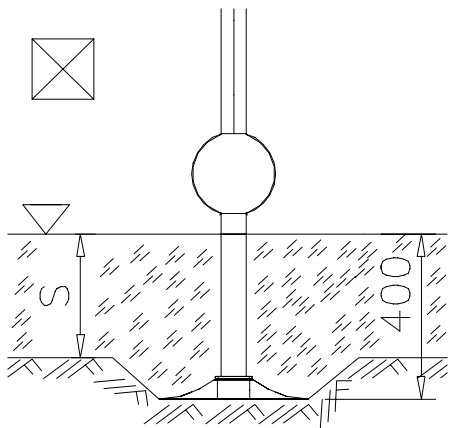
Ready installed component subassemblies and spare part list.

	<p style="text-align: center;">2</p>  <table border="1" data-bbox="893 929 1468 1310"> <tr> <td>P02164 </td> <td>909205 x 8 </td> <td>980150 x 8 </td> </tr> <tr> <td>905831 x 32 </td> <td>909208 x 16 </td> <td>909119 x 16 </td> </tr> </table>	P02164 	909205 x 8 	980150 x 8 	905831 x 32 	909208 x 16 	909119 x 16 
P02164 	909205 x 8 	980150 x 8 					
905831 x 32 	909208 x 16 	909119 x 16 					
<p style="text-align: center;">5</p>  <table border="1" data-bbox="167 1724 742 2105"> <tr> <td>909205 x 12 </td> <td>980150 x 12 </td> <td>905831 x 40 </td> </tr> <tr> <td>P02164 </td> <td>909119 x 16 </td> <td>909208 x 16 </td> </tr> </table>	909205 x 12 	980150 x 12 	905831 x 40 	P02164 	909119 x 16 	909208 x 16 	
909205 x 12 	980150 x 12 	905831 x 40 					
P02164 	909119 x 16 	909208 x 16 					

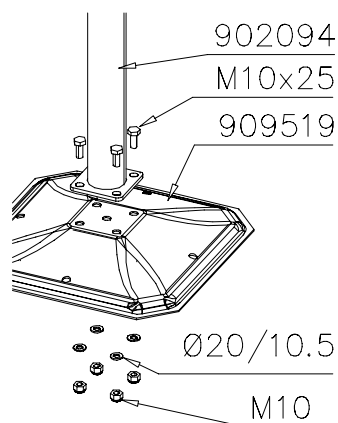


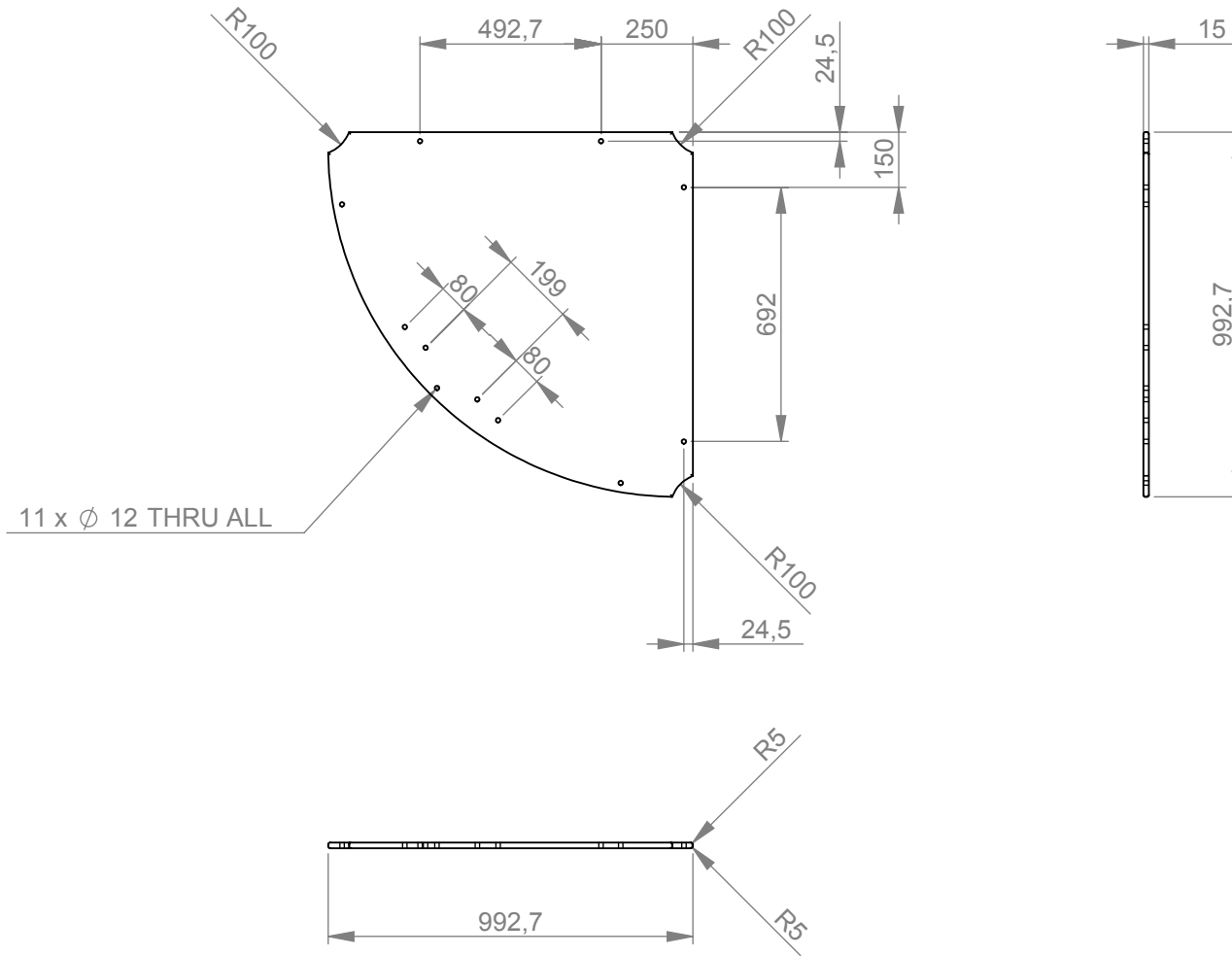
① 902094	PCS	② 909519	PCS
	1		1
Ø60x450		50x380x380	
③ 909637	PCS	④ 909638	PCS
	4		4
M10		Ø20/10,5	
⑤ 909639	PCS		PCS
	4		
M10x25			
	PCS		PCS
	PCS		PCS
	PCS		PCS

DET 1



DET 2





11 x Ø 12 THRU ALL

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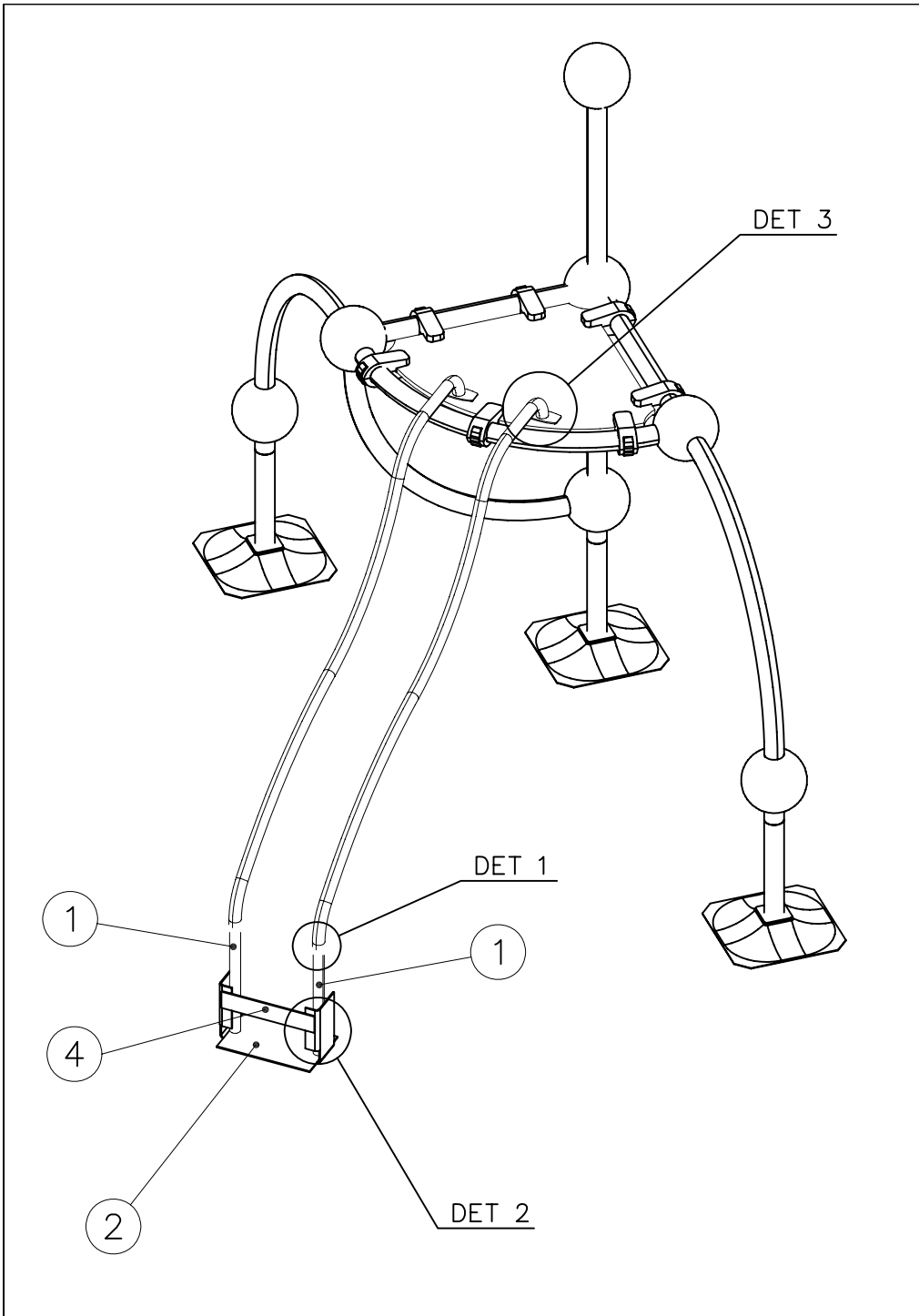
1	904129	LAMINATE, YELLOW	15 mm	1	0.98 m2	F1485, LI /25 COMPACT 2
part osa	code nimike	item description nimikkeen kuvaus	dimension koko	pcs kpl	amount määrä	material / note raaka-aine / lisätieto
description kuvaus				mass massa	16.4 kg	phase tila
LATTIALEVY LIUKU				turn kääntö		Tuotantopiirustus
						item nr nimike nro
						P02153
				revision revisio nro	2	tolerances yleistoleranssi
				arkki size	A4	LS01-001
				page sivu	1/1	date päiväys
				scale suhde	1:20	name nimi
					des. suun.	11.01.12
					check tark.	11.01.12
						TPU
						TPU

11.01.12	TPU	Vaihdettu materiaali 902958 -> 904129	Alteration Muutoskenttä
date päiväys	name nimi	note huom.	

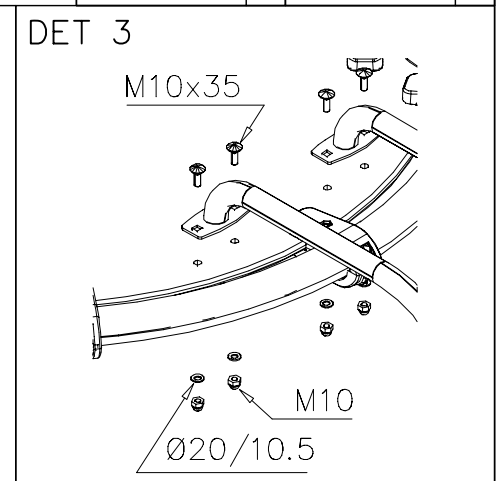
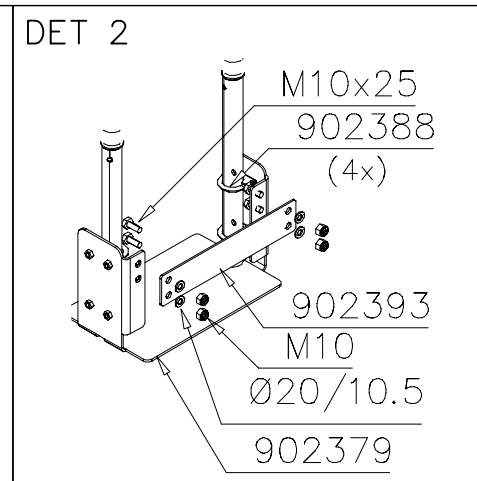
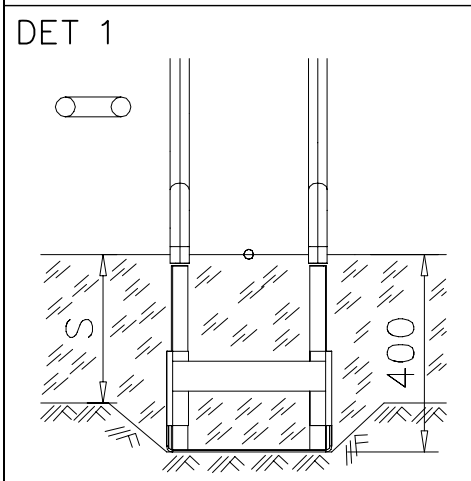


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FAX +358 (0) 207 750 101
PL 8146
SF-96101 ROVANIEMI



① 902377	PCS	② 902379	PCS
	2		1
③ 902388	PCS	④ 902393	PCS
	4		1
Ø35xM8			
⑤ 909637	PCS	⑥ 909638	PCS
	4		8
M10		Ø20/10,5	
⑦ 909639	PCS	⑧ 900965	PCS
	4		4
M10x25		M10	
⑨ 909628	PCS	⑩ 902252	PCS
	4		4
Ø20/10.5		M10x35	
	PCS		PCS





Tuotekyltti tulee tuotteen mukana yhdellä seuraavista tavoista:

1) Metallinen tuotekyltti ja kiinnitysruuvit

- Kiinnitä tuotekyltti ruuveilla tolppaan noin 2 metrin korkeuteen kuvan 1 mukaisesti.

2) Tuotekylttitarra

- Puhdista maalattu metalli- tai vaneripinta pölystä ja kosteudesta. Liimaa tarra kuvan 2 mukaisesti.
- Huom. Älä kiinnitä tarraa karheapintaiseen laminaattiin tai maalattuun puuhun.

Vår produktmärkning levereras på ett av följande sätt:

1) Produktskylt i metall

- Fäst skylten med de medföljande skruvarna

2) Självhäftande produktetikett

- Rengör den pulverlackerade metallytan eller laminatyten så att den blir fri från smuts och fukt. Fäst etiketten enligt fig. 2.
- Obs! Fäst ej etiketten på detaljer med skrovlig yta eller på målat trä.

Product label is delivered by one of following ways:

1) Metal product label and screws

- Fasten the label with screws.

2) Label sticker

- Clean the painted metal or plywood surface from dirt and moisture. Fasten the sticker as shown in the figure 2.
- Note. Do not attach the sticker to rough surfaced laminate or painted wood.

La plaque d'informations produit est livrée sous l'une de ces 3 formes :

1) Plaque métallique et vis

- Fixez la plaque à l'aide des vis.

2) Etiquette autocollante

- Avant de coller l'étiquette, nettoyez le composant métallique peint ou la plaque de contreplaqué, de toute saleté. La surface doit être sèche (voir image 2).
- Attention, ne pas coller l'étiquette sur une surface lamellé-collée irrégulière ou sur du bois peint.

Die Auslieferung des Produktaufklebers erfolgt auf eine dieser Arten:

1) Produkt-Schild aus Metall incl. Schrauben

- Die Befestigung des Schildes erfolgt mittels der Schrauben.

2) Aufkleber

- Entfernen Sie zunächst Schmutz und Feuchtigkeit vom lackierten Metall bzw. von der Holzoberfläche und bringen Sie den Aufkleber wie im Bild oben rechts beschrieben auf den gesäuberten Untergrund auf.
- Beachten Sie: Bringen Sie den Aufkleber nicht auf raues laminiertes oder lackiertes Holz an.

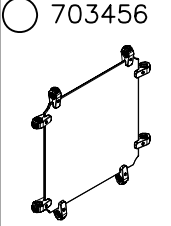
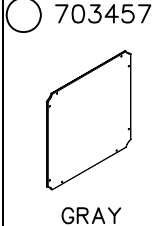
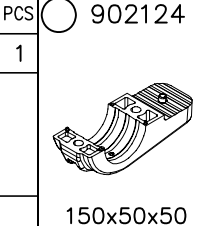
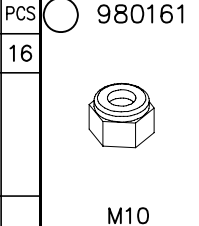
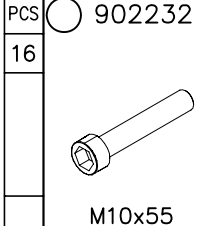
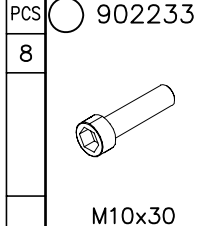
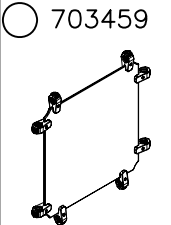
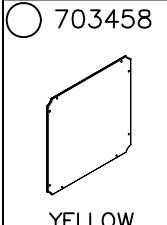
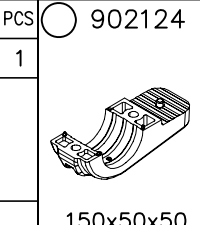
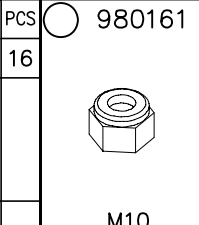
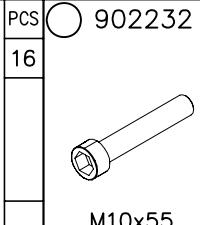
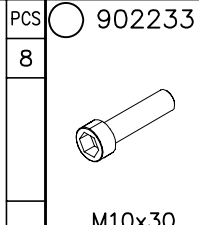
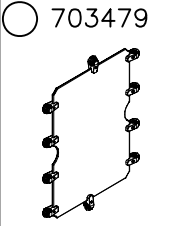
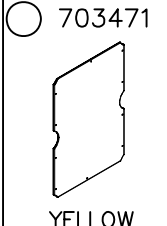
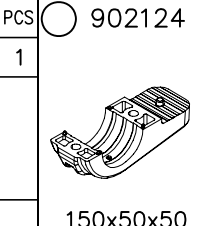
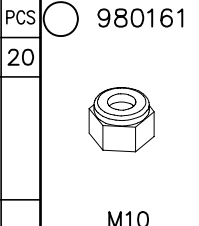
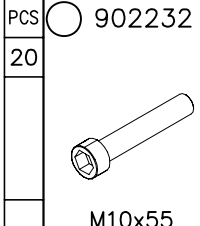
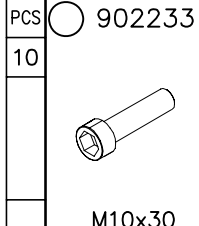
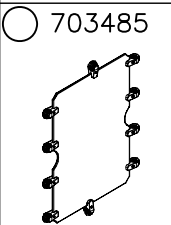
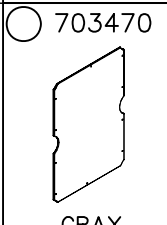
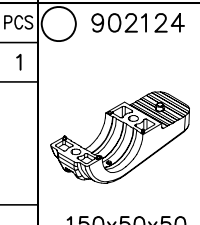
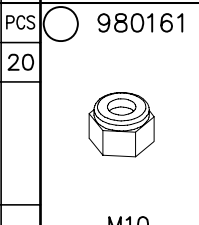
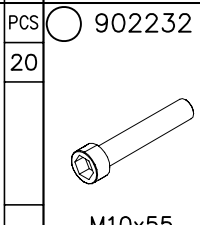
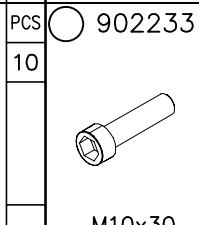
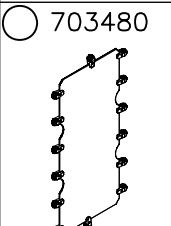
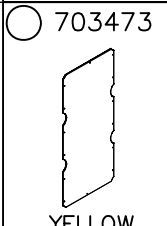
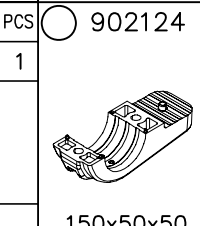
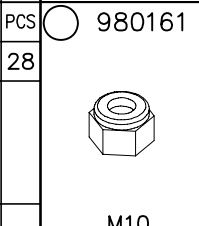
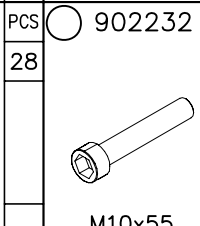
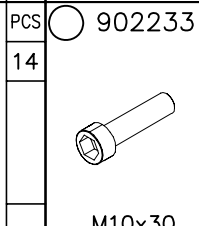
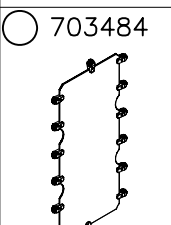
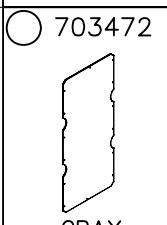
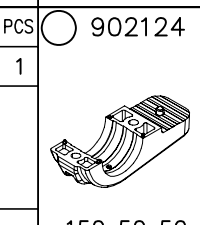
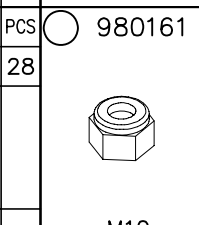
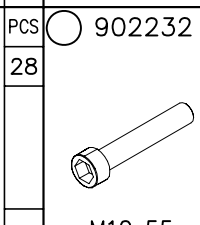
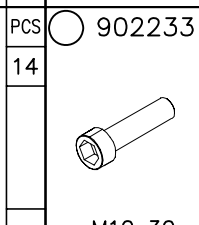
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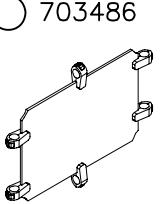
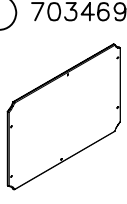
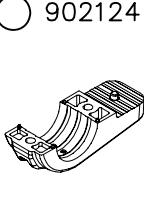
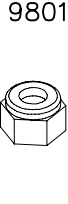
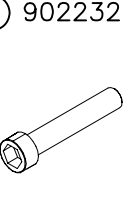
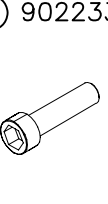
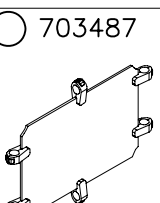
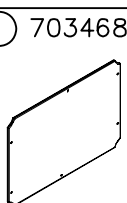
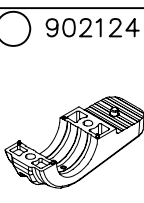

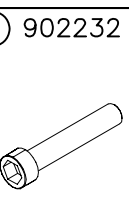
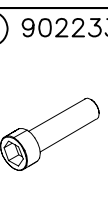
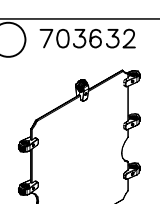
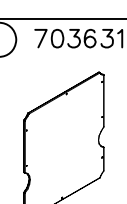
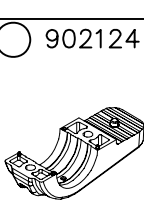

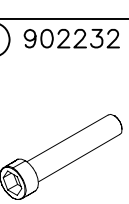

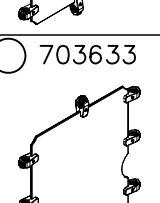
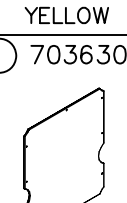
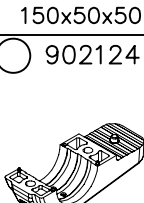

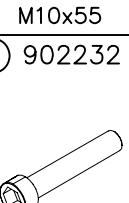
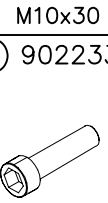
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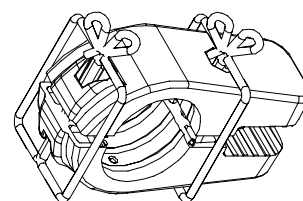
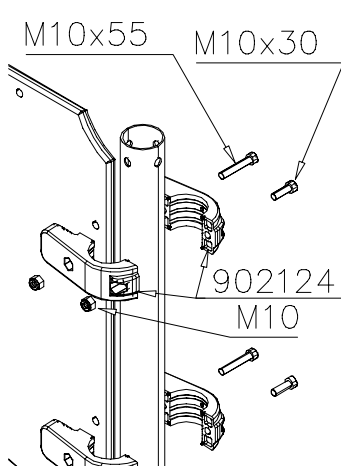
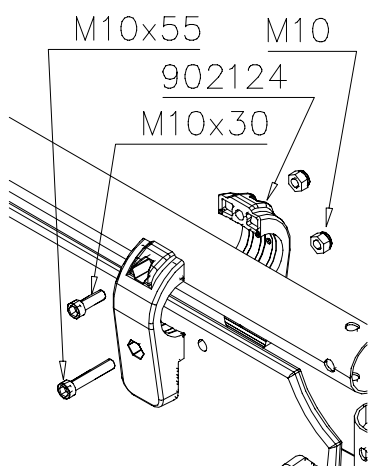
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DATE: 17.11.2010

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	 YELLOW	PCS 1	 150x50x50	PCS 16	 M10	PCS 16	 M10x55	PCS 8	 M10x30	PCS 8		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
	 YELLOW	PCS 1	 150x50x50	PCS 20	 M10	PCS 20	 M10x55	PCS 10	 M10x30	PCS 10		PCS
	 GRAY	PCS 1	 150x50x50	PCS 20	 M10	PCS 20	 M10x55	PCS 10	 M10x30	PCS 10		PCS
		PCS		PCS		PCS		PCS		PCS		PCS
	 YELLOW	PCS 1	 150x50x50	PCS 28	 M10	PCS 28	 M10x55	PCS 14	 M10x30	PCS 14		PCS
	 GRAY	PCS 1	 150x50x50	PCS 28	 M10	PCS 28	 M10x55	PCS 14	 M10x30	PCS 14		PCS

 <p>703486</p>	 <p>703469 YELLOW</p>	<p>PCS</p> <p>1</p>	 <p>902124</p> <p>150x50x50</p>	<p>PCS</p> <p>12</p>	 <p>980161</p> <p>M10</p>	<p>PCS</p> <p>12</p>	 <p>902232</p> <p>M10x55</p>	<p>PCS</p> <p>6</p>	 <p>902233</p> <p>M10x30</p>	<p>PCS</p> <p>6</p>		<p>PCS</p>
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		<p>PCS</p>		<p>PCS</p>		<p>PCS</p>		<p>PCS</p>		<p>PCS</p>		<p>PCS</p>



NOTE:
Use a wire marked pairs
of the same junction.

Huom!
Käytä langalla merkittyä
paria samassa liitoksessa.